



HONDA

CB500K2

(ED, F, G)

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PARTS LIST

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3. Abbreviations

The following abbreviations are used in this parts list.

ASSY. Assembly

COMP. Complete

HEX. Hexagonal

22T 22 teeth

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 × 12	6mm diameter, 12mm length
Pin	8 × 14	8mm diameter, 14mm length
O-Ring	9.5 × 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 × 24 × 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 × 130	5mm inside diameter, 130mm length

5. Supersedece of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedece without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional or oversize parts.

8. Part Modifications-Applicable Serial Numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Models, Area Codes and Initial Serial No's.

Models, Area Codes and Initial Serial No's. given in this parts list can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

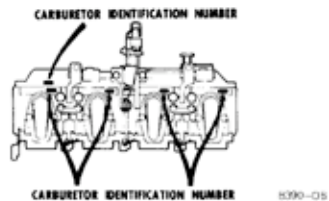
If no area codes are listed, parts are for common use.

Model/Area code	Type	Initial Serial Engine No.	Initial Serial Frame No.	Initial Carburetor Identification No.
CB500K2	ED European direct sales	CB500E 2166406 ~	CB500 2080551 ~	649 <u>A</u> -
	F France	CB500E 2166156 ~	CB500 2080001 ~	627 <u>A</u> -
	D Germany	CB500E 2166406 ~	CB500 2080011 ~	649 <u>A</u> -

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

649 A A KC 7

10. Location of stamped serial number



May 20, 1976

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HOW TO USE THE FLAT RATE TIME (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions :

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the Service Manual (Motorcycle) which describes the Honda service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 — 18 minutes
5.6 — 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service Item	F.R.T.
CYLINDER	2.7
CLUTCH SPRING	0.7

The F.R.T. for the job is : $2.7 + 0.7 = 3.4$

b. Jobs of duplicated nature

1. Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service Item	F.R.T.
CYLINDER HEAD GASKET	2.1
PISTON	2.9

The F.R.T. for the job is : 2.9

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service Item	F.R.T.
GEAR SHIFT DRUM	☆5.2
CRANKSHAFT	☆7.5
CRANKCASE DISASSEMBLY	☆5.0

The F.R.T. for the job is : $(5.2 + 7.5) - 5.0 = 7.7$

Crankcase disassembly is the duplicated operations.

●The F.R.T. shown with (☆) includes engine removal and installation.

4. Operations other than replacing parts.

a. Removal and installation

No.	Service Item	F.R.T.
1	Engine	2.7
2	Cylinder head	2.1
3	Carburetor	0.8

b. Adjustment, measurement and cleaning of engine.

No.	Service Item	F.R.T.
1	Point-adjustment (including ignition timing adjustment)	0.4
2	Ignition timing-adjustment	0.3
3	Spark plug-adjustment and cleaning	0.5
4	Tappet adjustment	0.7
5	Carburetor idle-adjustment	0.2
6	Engine oil-inspection (excluding oil change)	0.2
7	Clutch-adjustment	0.3
8	Cleaner element-cleaning	0.3
9	Compression-pressure measurement	0.2
10	Battery-checking of electrolyte level and gravity	0.2
11	Carburetor-float level measurement	1.1
12	Oil filter cleaning	0.3
13	Throttle operation-adjustment	0.1
14	Carburetor synchronization-adjustment	0.6

Frame

No.	Service Item	F.R.T.
1	Front brake-air bleeding	0.1
2	Rear brake-adjustment	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Drive chain (includes tension adjustment however, does not include sprocket)	0.1
6	Front wheel balance	0.8
7	Rear wheel balance	0.9

c. Overhaul

1. Overhaul

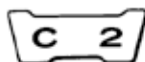
No.	Service Item	F.R.T.
1	Carburetor	3.2





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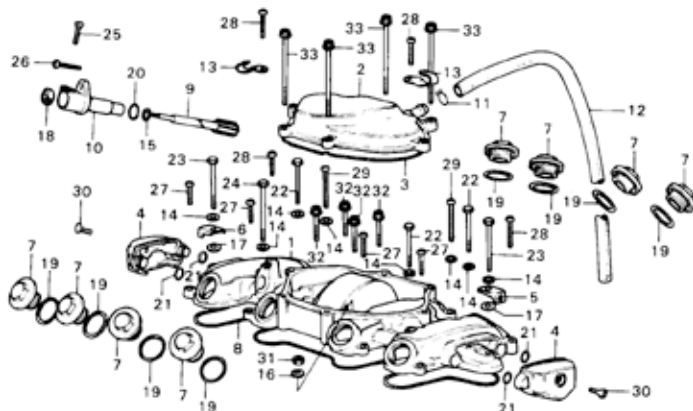




Block No.

E-1

Cylinder Head Cover



8090-1

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
CYLINDER HEAD COVER	1.5	1	12310-323-000	COVER, CYLINDER HEAD	1	2170315	2170314
TACHOMETER GEAR and its related parts	1.1	1	12310-323-010	COVER, CYLINDER HEAD	1		
CYLINDER HEAD COVER GASKET	1.0	2	12320-323-000	COVER COMP., BREATHER	1		
BREATHER COVER	0.3	3	12329-323-000	GASKET, BREATHER COVER	1		
CYLINDER HEAD SIDE COVER and its related parts	0.1	4	12330-323-000	COVER, CYLINDER HEAD SIDE	2		
		5	12335-323-000	PLATE A, CYLINDER HEAD SIDE COVER SETTING	1		
*One or all		6	12336-323-000	PLATE B, CYLINDER HEAD SIDE COVER SETTING	1		
		7	12361-300-000	CAP, TAPPET ADJUSTING HOLE	8		
		8	12391-323-000	GASKET, CYLINDER HEAD COVER	1		
		9	12431-323-000	GEAR, TACHOMETER	1		
		10	12451-323-000	CAP, TACHOMETER	1		
		11	15707-634-000	CLIP, OIL DRAIN	1		
		12	15763-323-000	TUBE, BREATHER C	1		
		13	32906-028-000	CLIP, HIGH TENSION CORD	2		
		14	90425-300-000	WASHER, 11MM	8		
		15	90451-292-000	WASHER, THRUST, 7MM	1		
		16	90474-704-000	WASHER, 5X17	4	2170315	
		17	90485-001-000	WASHER, 6.5MM	2		
		18	91211-286-003	OIL SEAL, 4.8X14.5X4	1		
		19	91302-001-020	O-RING, 30.8MM	8		
		20	91309-035-000	O-RING, 11X2.5	1		
		21	91319-323-000	O-RING, 5X3	4		
		22	92000-06040	BOLT, HEX., 6X40	3		
		23	92000-06045	BOLT, HEX., 6X45	2		

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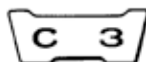
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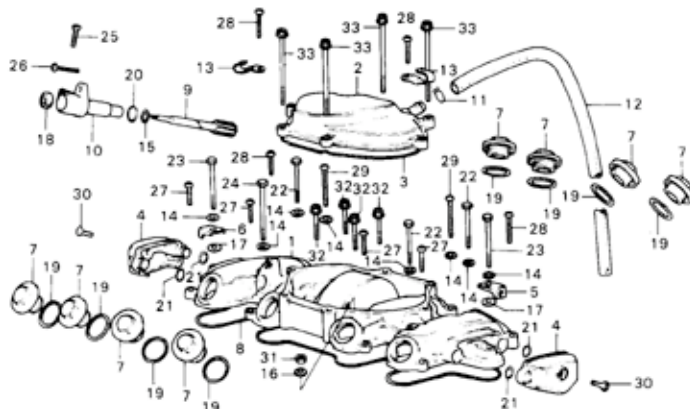
ENGINE GROUP



Block No.

E-1

Cylinder Head Cover

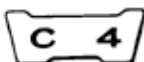


8390-1

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
		24	92000-06050	BOLT, HEX., 6X50	1		
		25	93500-05020-0A	SCREW, PAN, 5X20	1		
		26	93500-06016	SCREW, PAN, 6X16	1		
		27	93500-06020	SCREW, PAN, 6X20	4		
		28	93500-06025	SCREW, PAN, 6X25	4		
		29	93500-06040	SCREW, PAN, 6X40	2		
		30	93700-06010-02	SCREW, OVAL, 6X10	2		
		31	94001-06000	NUT, HEX., 6MM	4	2170315	
		32	95700-06032	BOLT, FLANGE, 6X32	4		
		33	95700-06055	BOLT, FLANGE, 6X55	4		

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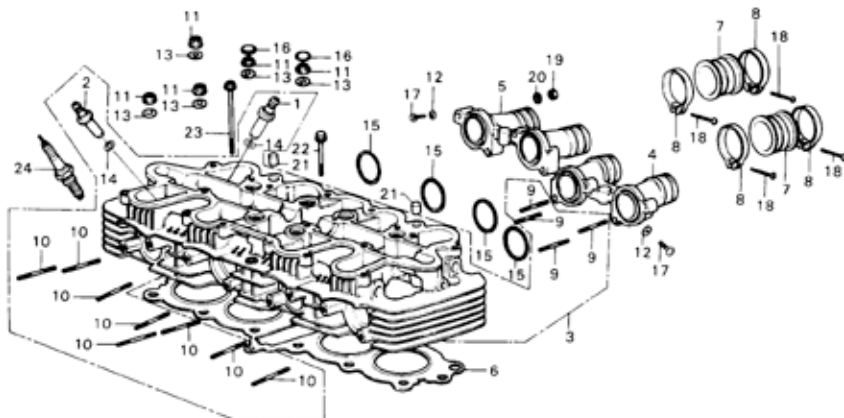
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Block No.

E-2

Cylinder Head



8090-2

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
CYLINDER HEAD COMP. *Valve rapping included	4.2	1	12021-323-300	GUIDE* INLET VALVE	4		
VALVE GUIDE *Reaming included add 0.2 Valve seat refacing excluded If it refaced and more 0.2	2.7	2	12023-323-300	GUIDE* EXHAUST VALVE	4		
CYLINDER HEAD GASKET 6 x 32 STUD BOLT *Add 0.1	2.1	3	12200-374-000	HEAD COMP.* CYLINDER	1		
IN. MANIFOLD CARBURETOR INSULATOR *One or all	1.2	4	12241-323-000	MANIFOLD A* INLET	1		
6 x 40 STUD BOLT *Add 0.1	1.3	5	12242-323-000	MANIFOLD B* INLET	1		
SPARK PLUG	0.1	6	12251-323-010	GASKET* CYLINDER HEAD	1	2169462	
		7	12251-323-005	GASKET* CYLINDER HEAD	1	2169463	
		8	16211-323-000	INSULATOR* CARBURETOR	4		
		9	17256-323-000	BAND B* CLEANER CONNECTING TUBE	8		
		10	90043-323-300	BOLT* STUD* 6X32	8		
		11	90044-323-300	BOLT* STUD* 6X40	8		
		12	90236-300-000	NUT* HEX.* 8MM	12		
		13	90452-323-000	WASHER* THRUST* 5MM	4		
		14	90485-035-000	WASHER* 14MM	12		
		15	91301-200-000	O-RING* 10X1.6	8		
		16	91307-001-020	O-RING* 30.8MM	4		
		17	91318-300-013	RUBBER* SEALING	6		
		18	93500-05006-0A	SCREW* PAN* 5X6	4		
		19	93500-05020-0A	SCREW* PAN* 5X20	8		
		20	94001-06000	NUT* HEX.* 6MM	8		
		21	94101-06000	WASHER* PLAIN* 6MM	8		
		22	94302-10160	PIN* DOWEL* 10X16	2		
		23	95700-06032	BOLT* FLANGE* 6X32	1		
		24	95700-06065	BOLT* FLANGE* 6X65	1		
			98069-57711	PLUG* SPARK 10-7E'S NGK	4		
			98069-57723	PLUG* SPARK 122ES NGK	4		
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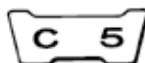
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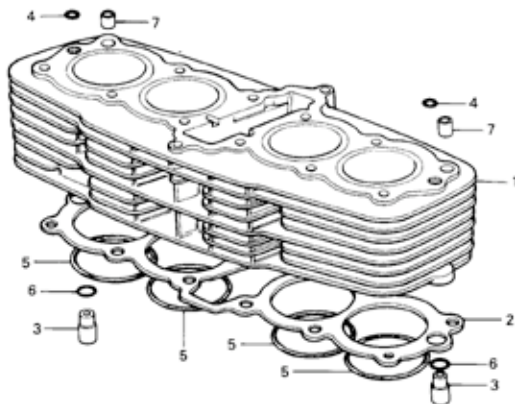
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Block No.

E-3

Cylinder

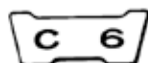


8374-21

Service Item	F.R.T.	Ref. No.	Part No.	Description	Regd. No. CB500K2	Serial No.	Area Code
CYLINDER COMP./GASKET *Boring honing excluded	2.7	1	12100-323-000	CYLINDER COMP.	1		
		2	12191-323-000	GASKET, CYLINDER	1		
		3	12238-323-000	VALVE, OIL CONTROL	2		
		4	91301-323-000	O-RING, 5X2.4	2		
		5	91304-286-000	O-RING, 61.8X2.0	4		
		6	91309-035-000	O-RING, 11X2.5	2		
		7	94301-12180	PIN, KNOCK, 12X18	2		

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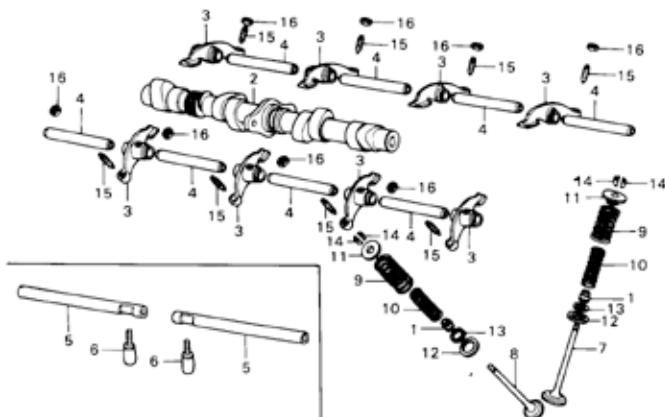
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Block No.

E-4

Camshaft • Valve



8374-22

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
VALVE	2.5	1	12209-333-005	SEAL • VALVE STEM	8		
•Add 0.2 Reaming included		2	14101-323-000	CAMSHAFT	1		
VALVE SPRING and its related parts	2.4	3	14431-324-000	ARM • VALVE ROCKER	8		
•Add 0.1		4	14451-323-010	SHAFT • VALVE ROCKER ARM	8	2170314	
CAMSHAFT	1.7	5	14451-323-020	SHAFT • ROCKER ARM	4	2170315	
VALVE ROCKER ARM and its related parts	0.8	6	14456-390-000	PIN • ROCKER ARM SHAFT COTTER	4	2170315	
		7	14711-107-020	VALVE • INLET	4		
		8	14721-323-005	VALVE • EXHAUST (MITSUBISHI)	4		
		9	14751-107-010	SPRING • VALVE (OUTER)	8		
		10	14761-107-010	SPRING • VALVE (INNER)	8		
		11	14771-107-020	RETAINER • VALVE SPRING	8		
		12	14775-107-000	SEAT • VALVE SPRING OUTER	8		
		13	14776-107-010	SEAT • VALVE SPRING INNER	8		
		14	14781-107-020	COTTER • VALVE	16		
		15	90012-300-000	SCREW • TAPPET ADJUSTING	8		
		16	90206-250-000	NUT • TAPPET ADJUSTING	8		

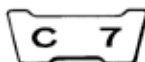
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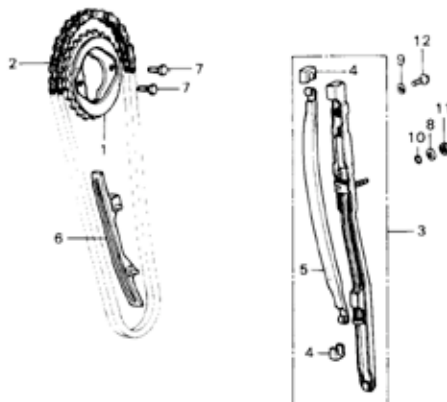
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Block No.

E-5

Cam Chain • Tensioner

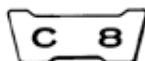


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Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
CAM CHAIN	07.6	1	14321-323-000	SPROCKET, CAM	1		
CAM CHAIN TENSIONER COMP./CAM CHAIN	2.7	2	14401-323-003	CHAIN, CAM	1		
GUIDE		3	14500-323-000	TENSIONER COMP., CAM CHAIN	1		
CAM SPROCKET	1.7	4	14501-323-000	DAMPER, CAM CHAIN TENSIONER	2		
		5	14520-323-000	SLIPPER, CAM CHAIN TENSIONER	1		
		6	14611-323-000	GUIDE, CAM CHAIN	1		
		7	90081-246-000	BOLT, HEX., KNOCK, 7X12	2		
		8	90442-035-000	WASHER, SEALING, 6MM	1		
		9	90481-250-000	WASHER, 6.5MM	1		
		10	91305-323-000	O-RING, 5.8X1.9	1		
		11	94001-06000	NUT, HEX., 6MM	1		
		12	95700-06022	BOLT, FLANGE, 6X22	1		

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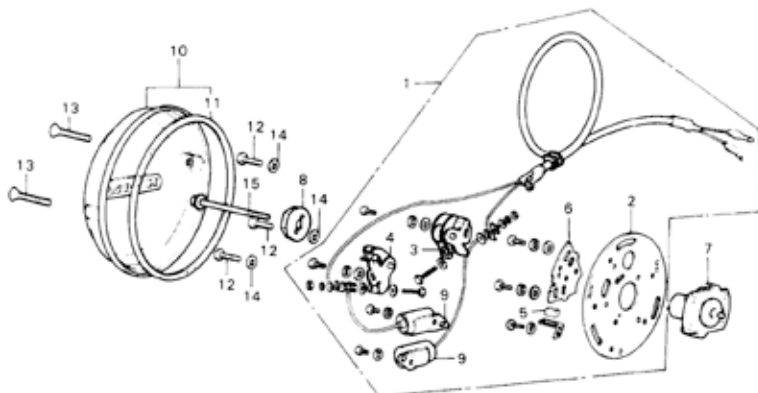
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Block No.

E-6

**Contact Breaker •
Advancer**



6060-5

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
CONTACT BREAKER BASE PLATE	0.9	1	30200-323-005	BREAKER ASSY., CONTACT (HITACHI)	1		
CONTACT BREAKER and its related parts	0.6		30200-323-154	BREAKER ASSY., CONTACT (TOYO)	1		
•Add 0.1		2	30201-300-015	PLATE, CONTACT BREAKER BASE (HITACHI)	1		
CONTACT BREAKER ASSY./SPARK ADVANCER	0.5		30201-300-154	PLATE, CONTACT BREAKER BASE (TOYO)	1		
CONDENSER	0.3	3	30203-300-005	BREAKER, 184 CYLINDER CONTACT (HITACHI)	1		
•Add 0.1			30203-300-154	BREAKER, 184 CYLINDER CONTACT (TOYO)	1		
POINT COVER/OIL FELT	0.1	4	30204-300-005	BREAKER, 283 CYLINDER CONTACT (HITACHI)	1		
			30204-300-154	BREAKER, 283 CYLINDER CONTACT (TOYO)	1		
		5	30205-003-005	FELT, OIL (HITACHI)	1		
			30205-300-154	FELT, OIL (TOYO)	1		
		6	30215-300-005	PLATE, BREAKER SHIFT (HITACHI)	1		
			30215-300-154	PLATE, BREAKER SHIFT (TOYO)	1		
		7	30220-323-005	ADVANCER ASSY., SPARK (HITACHI)	1		
			30220-323-154	ADVANCER ASSY., SPARK (TOYO)	1		
		8	30233-300-000	WASHER, SPECIAL	1		
		9	30250-300-005	CONDENSER COMP. (HITACHI)	2		
			30250-300-154	CONDENSER COMP. (TOYO)	2		
		10	30370-323-000	COVER COMP., POINT	1		
		11	30372-300-300	GASKET, POINT COVER	1		
		12	93500-05012-00A	SCREW, PAN, 5X12	3		

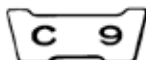
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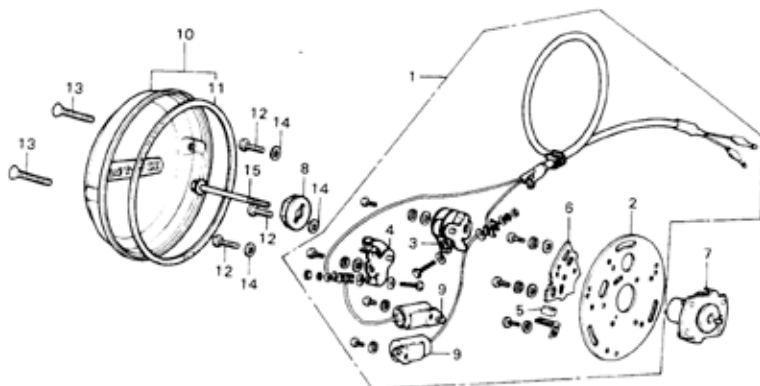
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Block No.

E-6

**Contact Breaker •
Advancer**



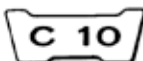
0390-5

Service Item	F.R.T.	Ref. No.	Part No.	Description	Regd. No. CB500K2	Serial No.	Area Code
		13	93700-06032	SCREW: OVAL: 5X32	2		
		14	94101-05000	WASHER: PLAIN: 5MM	3		
		15	95700-06055	BOLT: FLANGE: 6X55	1		

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C9

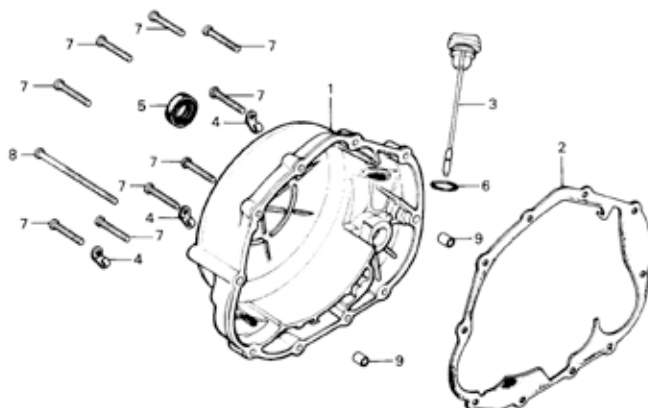




Block No.

E-7

Right Crankcase Cover



8323-82

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
R. CRANKCASE COVER	0.0	1	11331-323-010	COVER COMP., RIGHT CRANKCASE	1		
R. CRANKCASE PACKING/18 x 29 x 7	0.5	2	11394-323-010	GASKET, RIGHT CRANKCASE COVER	1		
OIL SEAL		3	15650-323-000	GAUGE, OIL VEEL	1		
		4	32111-323-000	CLAMPER, CORD	3		
		5	91204-286-003	OIL SEAL, 18X29X7	1		
		6	91354-702-000	O-RING, 23MM	1		
		7	93500-06032	SCREW, PAN, 6X32	9		
		8	93500-06080	SCREW, PAN, 6X80	1		
		9	94301-08140	PIN & DOWEL, 8X14	2		

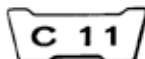
1976.05.20

C10

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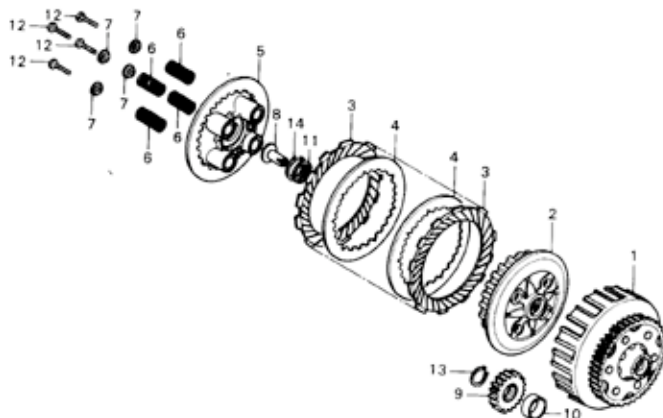
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Block No.

E-8

Clutch



8323-83

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. CB500K2	Serial No.	Area Code
CLUTCH OUTER/CLUTCH CENTER and those related parts	0.8	1	22100-323-000	OUTER COMP., CLUTCH	1		
		2	22120-323-010	CENTER COMP., CLUTCH	1		
CLUTCH LIFTER PLATE/SPRING	0.6	3	22201-323-010	DISK, CLUTCH FRICTION	7		
		4	22321-323-000	PLATE B, CLUTCH	6		
		5	22350-286-000	PLATE, CLUTCH PRESSURE	1		
		6	22401-323-003	SPRING, CLUTCH	4		
		7	22501-323-000	WASHER, 6X19	4		
		8	22838-323-000	PIECE, CLUTCH LIFTER JOINT	1		
		9	23103-323-000	GEAR, PRIMARY DRIVE (231)	1		
		10	23105-323-000	COLLAR, 22X13.6	1		
		11	90458-323-010	SPACER, 0.1MM	N		
			90459-323-010	SPACER, 0.1MM	N		
			90460-323-010	SPACER, 0.5MM	N		
		12	92020-06020	BOLT, HEX., 6X20	4		
		13	94510-20000	CIR CLIP, EXTERNAL, 20MM	1		
		14	94510-25150	CIR CLIP, EXTERNAL, 25MM	1		

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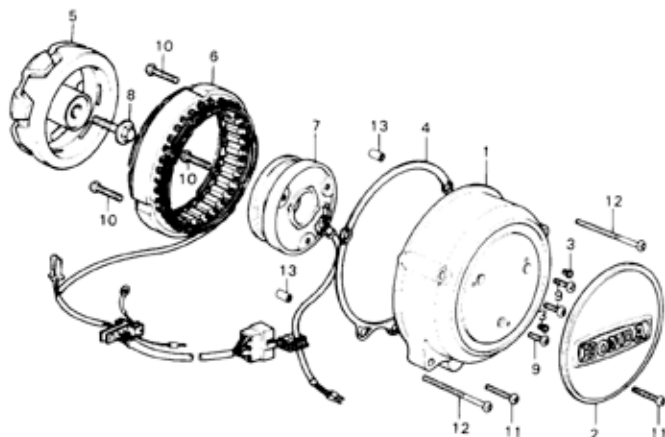
C11

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Block No.

E-9

Generator



9390-8

Service Item	F.R.T.	Ref. No.	Part No.	Description	Regd. No. CB500K2	Serial No.	Area Code
DYNAMO COVER A/STATOR/FIELD COIL	0.5	1	11631-323-000	COVER A: DYNAMO	1		
ROTOR COMP.	0.3	2	11632-323-003	COVER B: DYNAMO (UEHAPAI)	1		
DYNAMO COVER GASKET	0.2	3	11633-323-000	PUSH ON FIX: J TYPE	3		
DYNAMO COVER B.	0.1	4	11691-323-000	GASKET: DYNAMO COVER	1		
		5	31101-323-005	ROTOR COMP. (HITACHI)	1		
		6	31102-323-025	STATOR COMP. (HITACHI)	1		
		7	31103-323-005	COIL COMP.: FIELD (HITACHI)	1		
		8	90014-333-000	BOLT: USS: 10X32	1		
		9	93500-06016	SCREW: PAN: 6X16	3		
		10	93500-06028	SCREW: PAN: 6X28	3		
		11	93500-06032	SCREW: PAN: 6X32	2		
		12	93500-06065	SCREW: PAN: 6X65	2		
		13	94301-08140	PIN & DOWEL: 8X14	2		

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