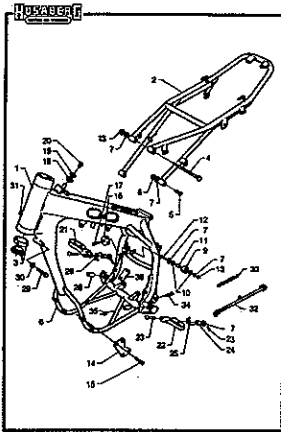


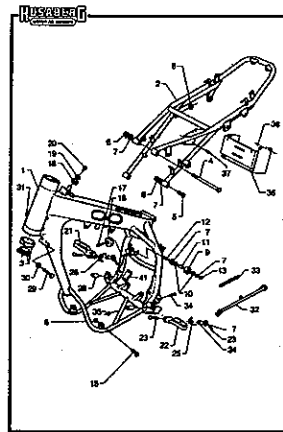
The background of the entire page is a high-contrast, black and white photograph of various mechanical engine components, including pistons, valves, and gears, arranged in a collage-like fashion. The Husaberg logo is positioned at the top left, featuring the brand name in a bold, blocky font with a stylized 'H' and 'G'. Below the logo, the text 'MOTOR AB SWEDEN' is enclosed in a horizontal oval.

HUSABERG
MOTOR AB SWEDEN

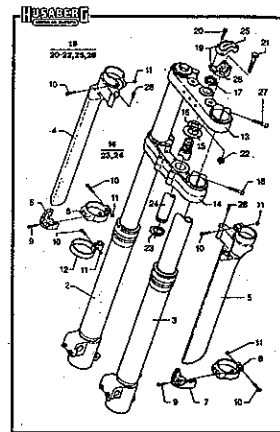
PARTS MANUAL 1997



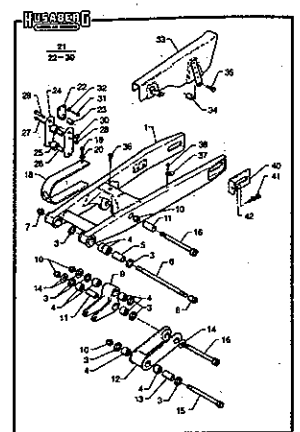
Page 3



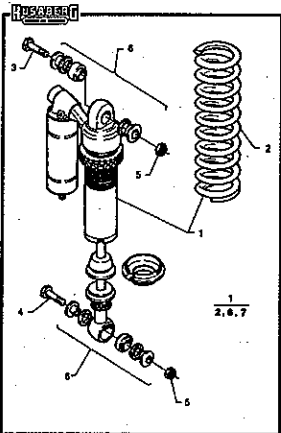
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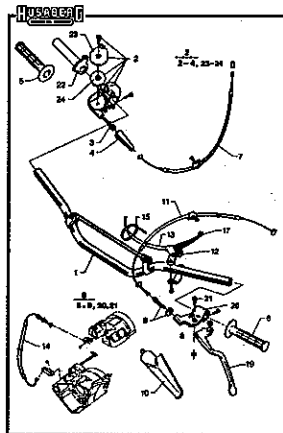
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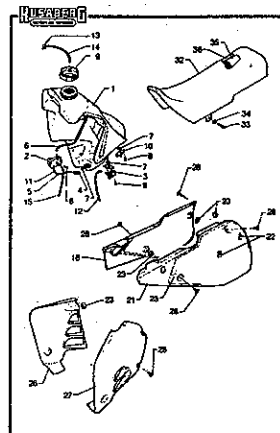
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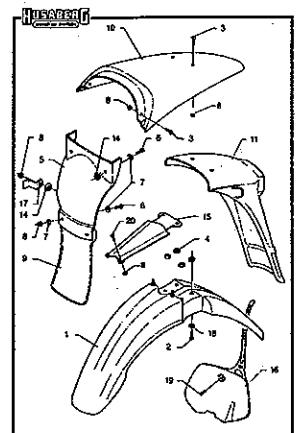
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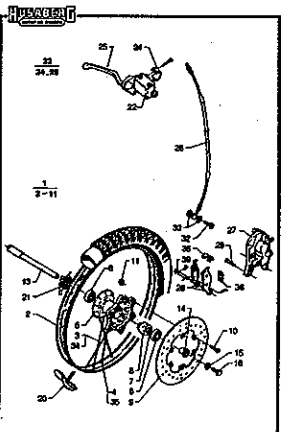
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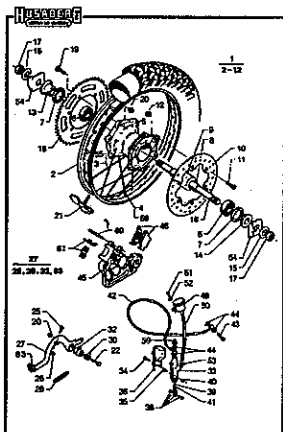
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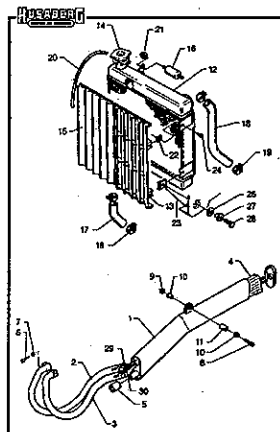
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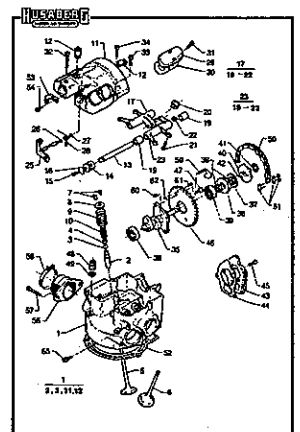
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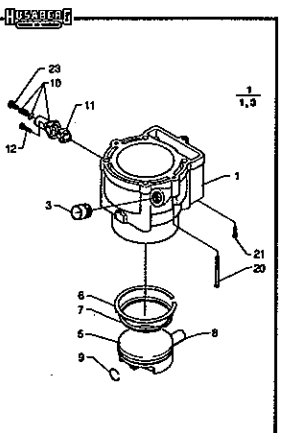
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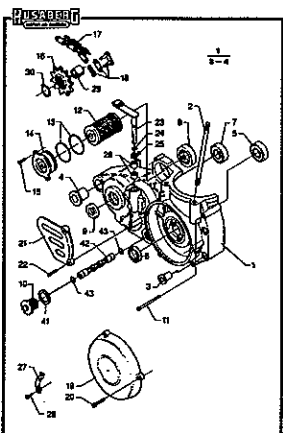
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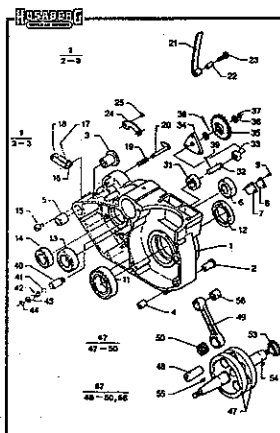
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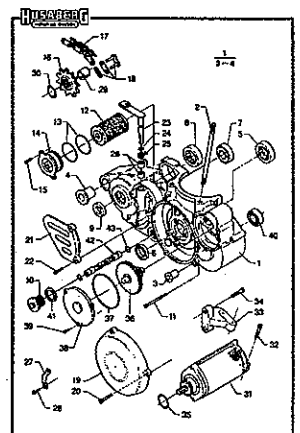
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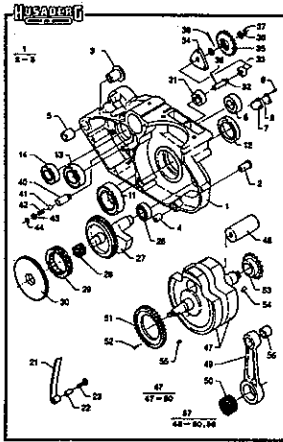
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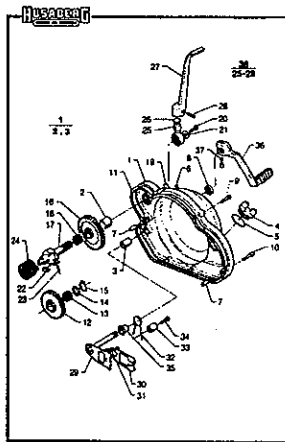
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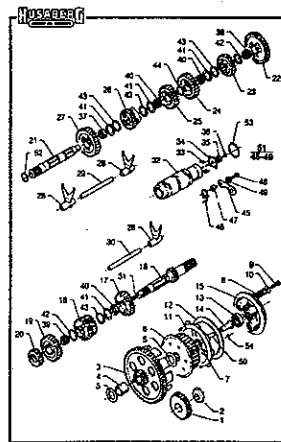
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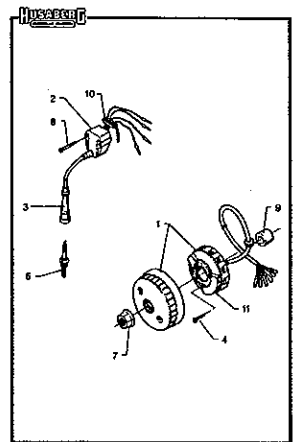
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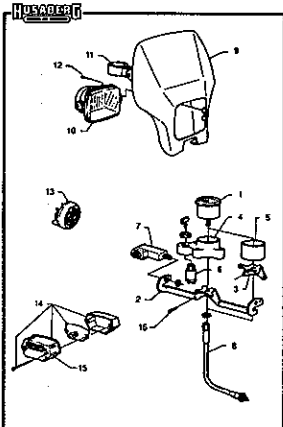
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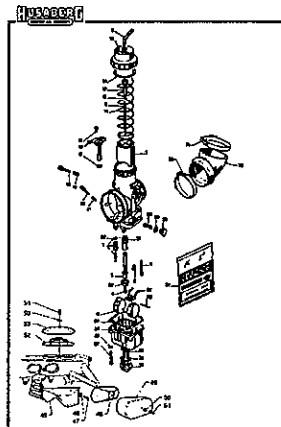
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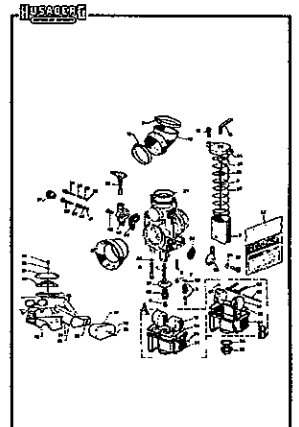
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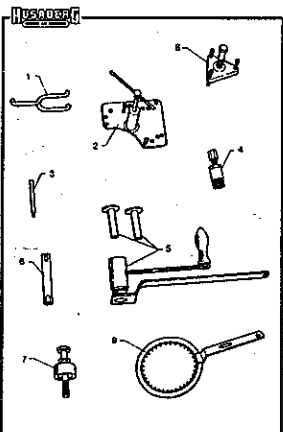
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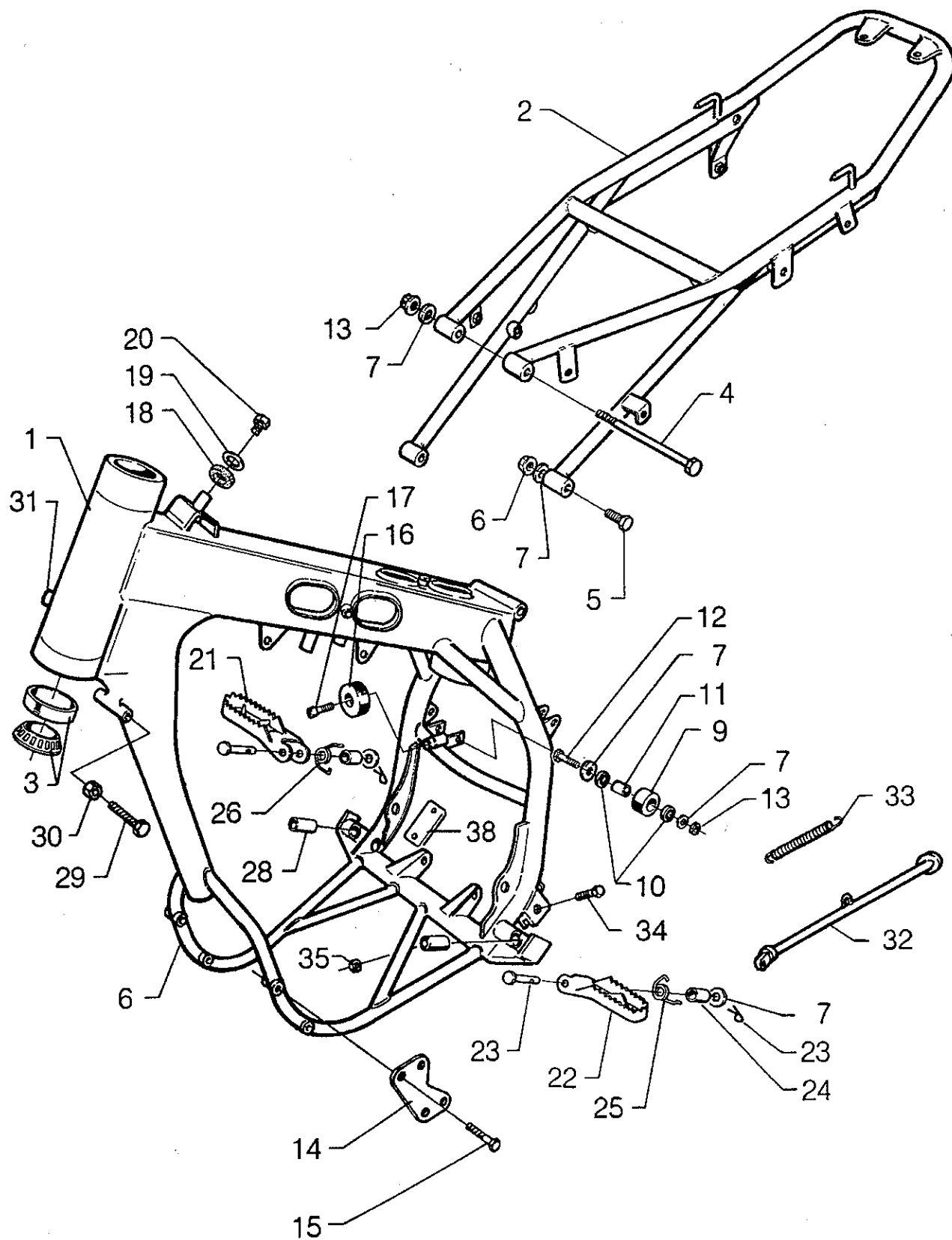
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This Parts Manual is subject to correction without prior notice

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MOTOR AB · SWEDEN
TM

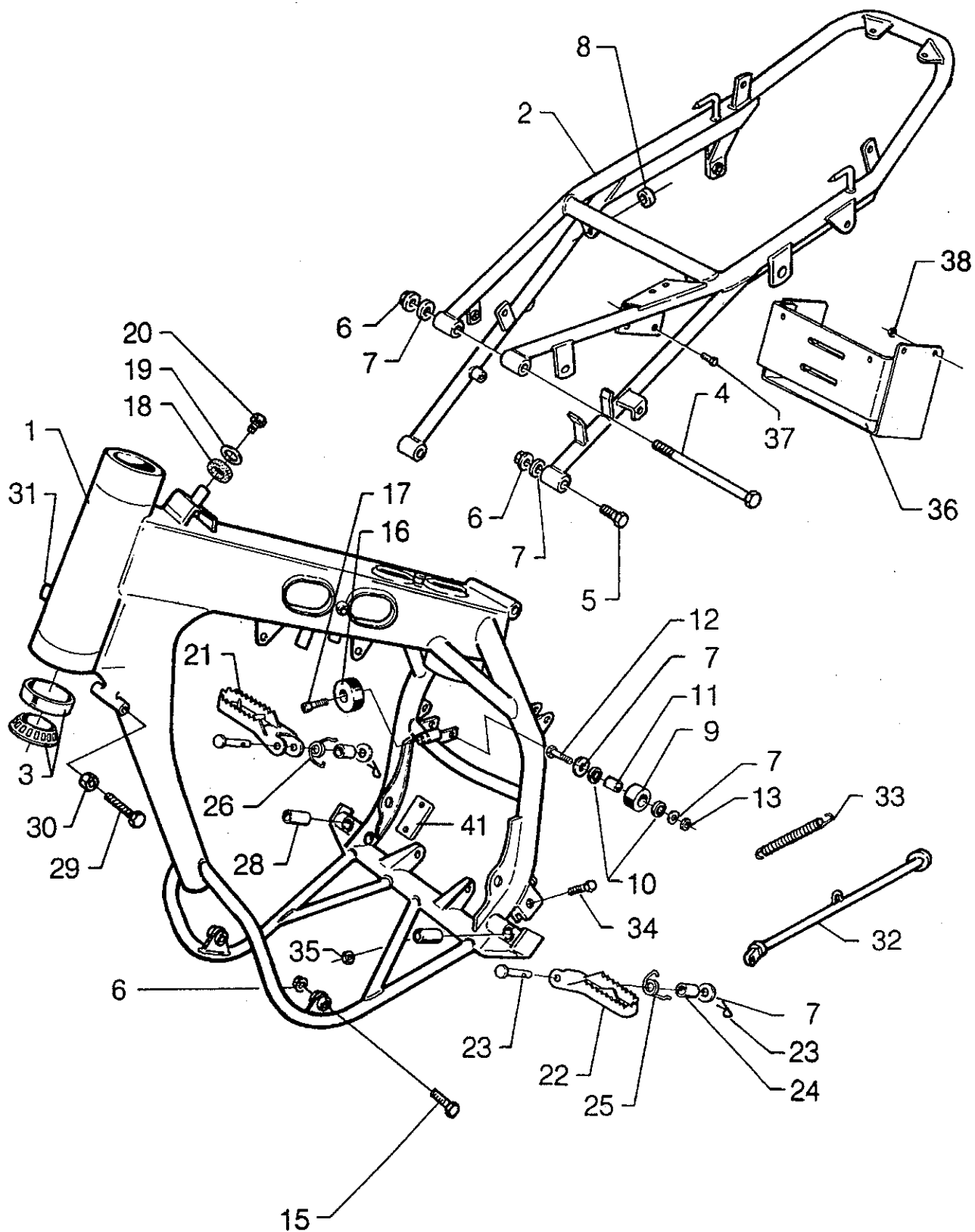


HUSABERG
FOURSTROKE
FORCE
TM



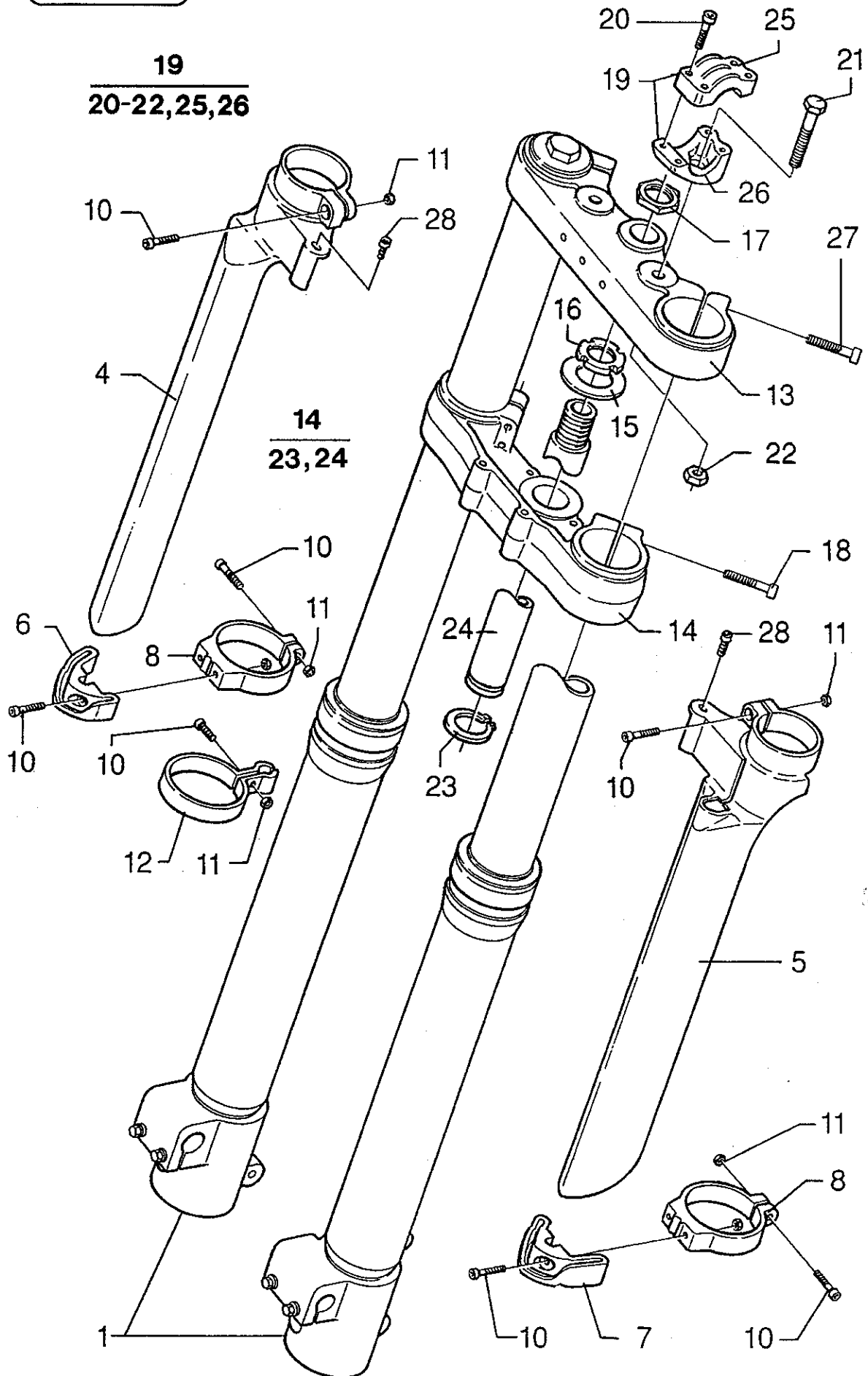
FRAME 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	110 133-03	1				Frame blue FE 97-	
1	110 151-02		1			Frame blue FC 97-	
1	110 138-02			1	1	Frame blue FEE 97-	
2	110 161-01	1	1			Subframe blue FC/FE 97-	
2	110 161-02			1	1	Subframe blue FEE 97-	
3	130 019-01	2	2	2	2	Taper roller bearing 89-	
4	308 530-41	1	1	1	1	Screw MC6S 8x130 89-	
5	306 635-22	2	2	2	2	Screw M6S 8x35 89-	
6	318 801-22	4	4	4	4	Locknut M8 89-	
7	328 017-01	3	3	3	3	Washer 8.4x16x1.5 89-	
9	120 056-01	1	1	1	1	Chainroller 89-	
10	360 011-01	2	2	2	2	Ballbearing chainroller 89-	
11	120 057-01	1	1	1	1	Spacer chainroller 89-	
12	308 645-22	1	1	1	1	Screw M6S 8x45 89-	
13	318 801-22	4	4	4	4	Locknut M8 89-	
14	190 051-01	2	2			Engine support plate FC/FE 94-	
15	308 611-22	2	2			Screw M6S 8x110 FC/FE 89-	
15	308 655-22	4	4			Screw M6S 8x55 FC/FE 94-	
16	160 015-01	1	4	1	1	Rear attachment fuel tank 89-	
17	308 520-22	1	1	1	1	Screw MC6S 8x20 89-	
18	160 043-01	1	1	1	1	Rubberwasher 26x13x2 89-	
19	326 022-01	1	1	1	1	Washer 6x22x1.5 89-	
20	306 612-22	1	1	1	1	Screw M6S 6x12 89-	
21	170 001-01	1	1	1	1	Footrest right 89-	
22	170 004-01	1	1	1	1	Footrest left 89-	
23	308 655-22	2	2	2	2	Screw M6S 8x55 89-	
24	170 009-01	2	2	2	2	Spacer footrest 89-	
25	170 006-01	1	1	1	1	Spring footrest right 89-	
26	170 007-01	1	1	1	1	Spring footrest left 89-	
28	170 008-01	2	2	2	2	Pin footrest 89-	
31	110 005-01	1		1	1	Steering head lock 89-	
32	120 091-02	1		1	1	Sidestand compl. blue 97-	
33	120 044-01	1		1	1	Spring sidestand 89-	
34	308 640-22	1		1	1	Screw M6S 8x40 89-	
35	318 801-22	1		1	1	Locknut M8 Low 89-	
36	120 097-01	1		1	1	Holder spring sidestand 95/2-	
37	328 017-01	1		1	1	Washer 8,4x16x1,5 89-	
38	110 144-01	1	1	1	1	Frame protection 95-	



FRAME ELECTRIC STARTER 97

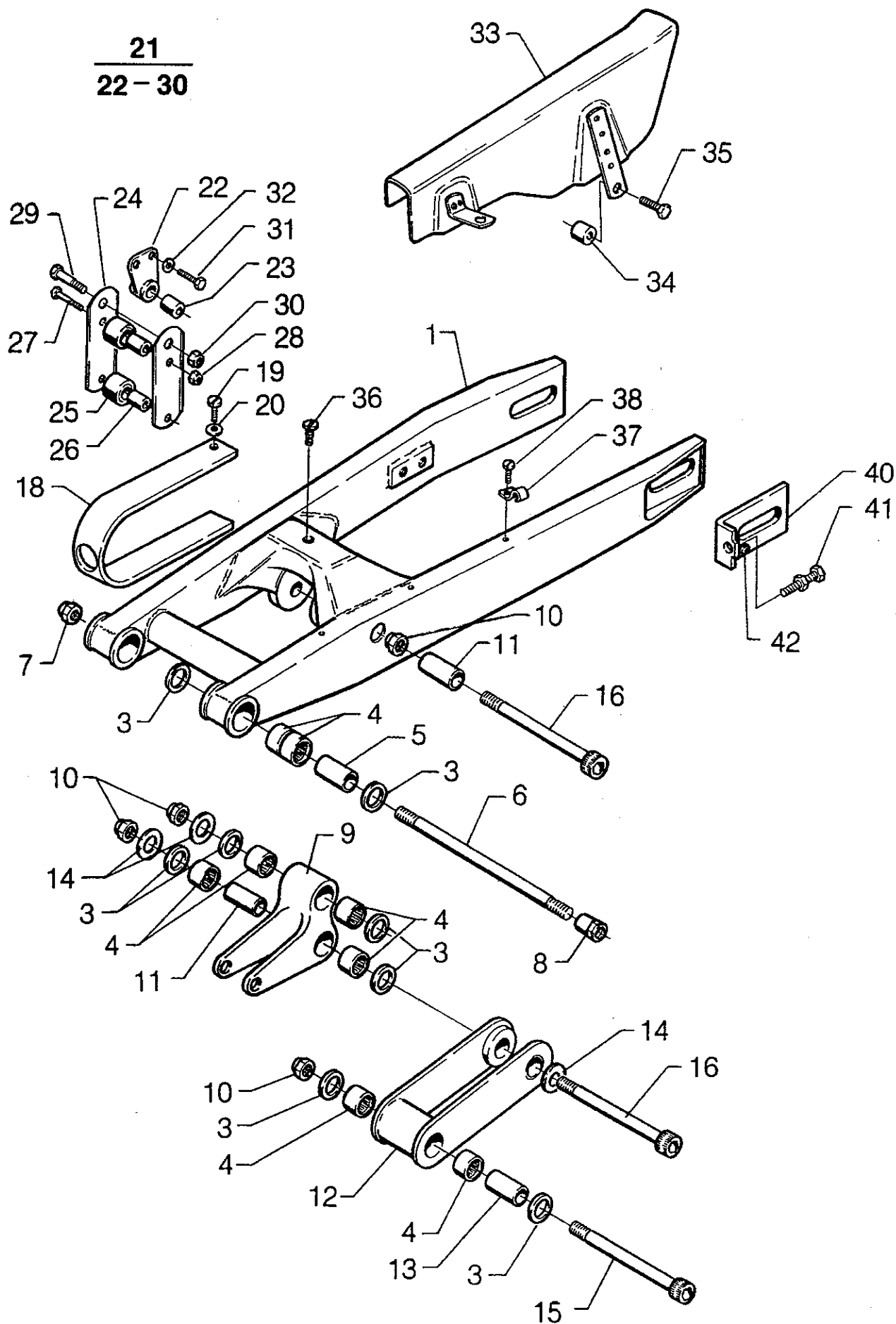
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	110 138-02			1	1	Frame blue FX/FEE 97-	
2	110 161-02			1	1	Subframe blue FX/FEE 97-	
3	130 019-01	2	2	2	2	Taper roller bearing 89-	
4	308 530-41	1	1	1	1	Screw MC6S 8x130 89-	
5	306 635-22	2	2	2	2	Screw M6S 8x35 89-	
6	318 801-22	4	4	4	4	Locknut M8 89-	
7	328 017-01	3	3	3	3	Washer 8.4x16x1.5 89-	
8	160 124-01	2	2	2	2	Spacer splash shield 89-	
9	120 056-01	1	1	1	1	Chainroller 89-	
10	360 011-01	2	2	2	2	Ballbearing chainroller 89-	
11	120 057-01	1	1	1	1	Spacer chainroller 89-	
12	308 645-22	1	1	1	1	Screw M6S 8x45 89-	
13	318 801-22	4	4	4	4	Locknut M8 89-	
15	190 067-01		1	1	1	Screw M6S 8x180 95-	
16	160 015-01	1	4	1	1	Rear attachment fuel tank 89-	
17	308 520-22	1	1	1	1	Screw MC6S 8x20 89-	
18	160 043-01	1	1	1	1	Rubberwasher 26x13x2 89-	
19	326 022-01	1	1	1	1	Washer 6x22x1.5 89-	
20	306 612-22	1	1	1	1	Screw M6S 6x12 89-	
21	170 001-01	1	1	1	1	Footrest right 89-	
22	170 004-01	1	1	1	1	Footrest left 89-	
23	308 655-22	2	2	2	2	Screw M6S 8x55 89-	
24	170 009-01	2	2	2	2	Spacer footrest 89-	
25	170 006-01	1	1	1	1	Spring footrest right 89-	
26	170 007-01	1	1	1	1	Spring footrest left 89-	
28	170 008-01	2	2	2	2	Pin footrest 89-	
31	110 005-01	1		1	1	Steering head lock 89-	
32	120 091-02	1		1	1	Sidestand compl. blue 97-	
33	120 044-01	1		1	1	Spring sidestand 89-	
34	308 630-22	1		1	1	Screw M6S 8x30 89-	
35	318 810-22	1		1	1	Locknut M8 Low 89-	
36	110 163-01			1	1	Battery box 97-	
37	306 612-22			2	2	Screw M6S 6x12 89-	
38	316 801-22			3	3	Locknut M6 Low 89-	
39	120 097-01	1		1	1	Holder spring sidestand 95/2-	
40	328 017-01	1		1	1	Washer 8,4x16x1,5 89-	
41	110 144-01	1	1	1	1	Frame protection 95-	



FRONT FORK 97

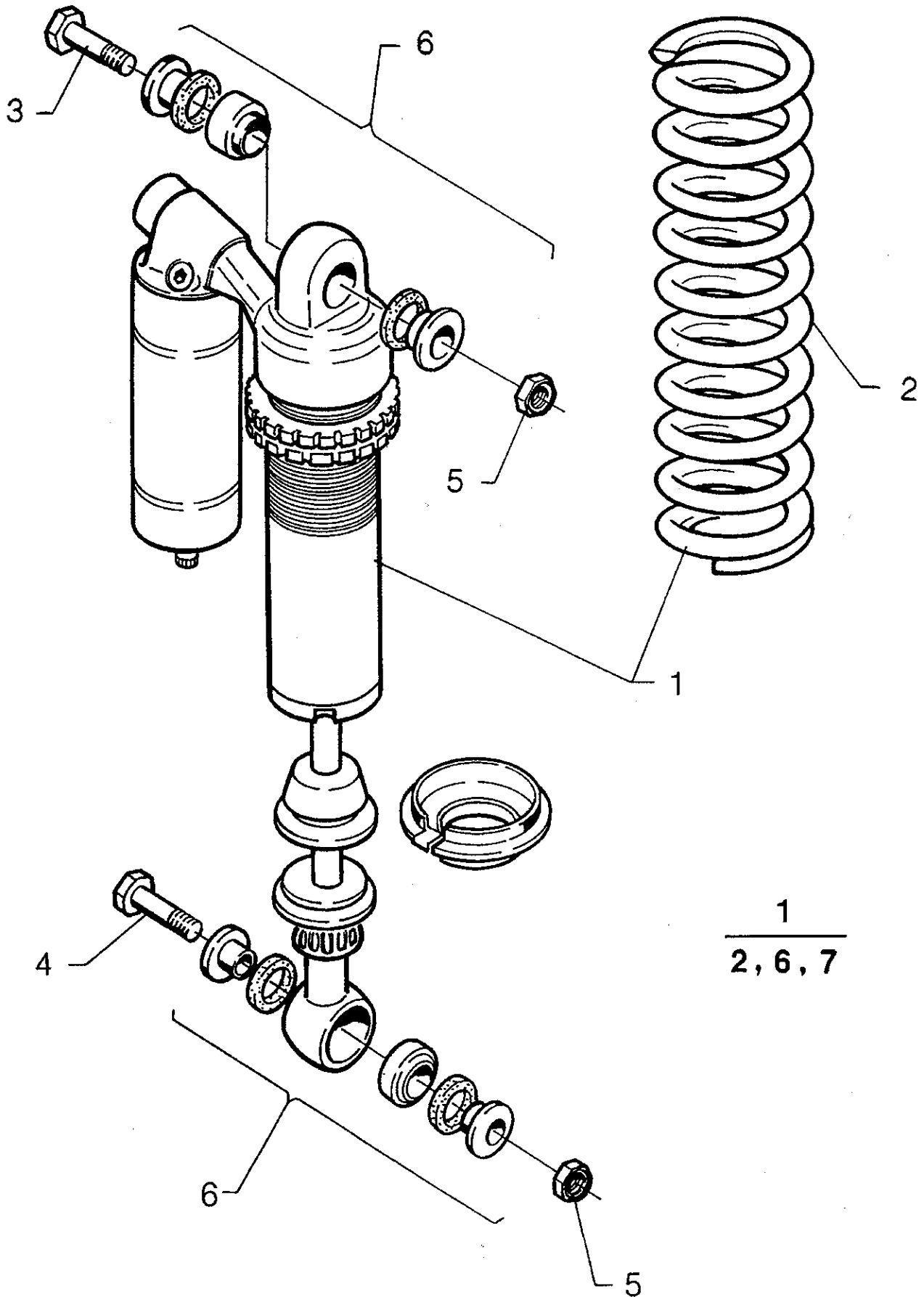
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	130 132-01	1			1	Frontfork WP (right + left leg) FE/FEE 97-	
1	130 133-01		1	1		Frontfork WP (right + left leg) FC 97- / FX 97-	
4	130 092-01	1	1	1	1	Frontfork protector fluorescent yellow right 97-	
5	130 093-01	1	1	1	1	Frontfork protector fluorescent yellow left 97-	
6	130 095-01	1	1	1	1	Guide fork protector fluorescent yellow right 97-	
7	130 096-01	1	1	1	1	Guide fork protector fluorescent yellow left 97-	
8	130 094-01	2	2	2	2	Holder fork protector fluorescent yellow 97-	
10	305 520-22	9	8	9	9	Screw MC6S 5x20 97-	
11	315 601-22	8	8	8	8	Locknut M5 97-	
12	180 098-01	1		1	1	Clamp speedometer cable 97-	
13	130 082-01	1	1	1	1	Tripleclamp upper 97-	
14	130 100-01	1			1	Tripleclamp lower compl. FE/FEE 97-	Incl. Pos. No. 23, 24.
14	130 100-02		1	1		Tripleclamp lower compl. FC 97- / FX 97-	Incl. Pos. No. 23, 24.
15	130 016-01	1	1	1	1	Spacer ring 97-	
16	130 017-01	1	1	1	1	Nut steeringhead bearing 89-	
17	130 018-01	1	1	1	1	Nut steeringhead top 89-	
18	308 535-22	6	6	6	6	Screw MC6S 8x35 89-	
19	130 013-01	2	2	2	2	Handlebar clamp compl. 89-	Incl. Pos. No. 19 - 22, 26.
20	306 530-22	8	8	8	8	Screw MC6S 6x30 89-	
21	300 655-22	2	2	2	2	Screw M6S 10x55 89-	
22	310 801-22	2	2	2	2	Locknut M10 low 89-	
23	330 024-01	1	1	1	1	Circlip SGA 24 89-	
24	130 089-01	1			1	Fork stem FE/FEE 97-	
24	130 089-02		1	1		Fork stem FC 97- / FX 97-	
25	130 043-01	2	2	2	2	Clamp handlebar upper 89-	
26	130 042-01	2	2	2	2	Clamp handlebar lower 89-	
27	308 530-22	4	4	4	4	Screw MC6S 8x30 97-	
28	306 516-22	2	2	2	2	Screw MC6S 6x16 97-	

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22 - 30



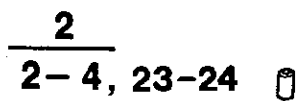
SWINGARM 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	120 085-01	1	1	1	1	Swingarm compl. FC 95- / FE/FEE 96-	FC 95- / FE/FEE 96- only 1 pcs
3	120 022-01	10	10	10	10	Sealing swingarm/linkage 89-	
4	120 021-01	10	10	10	10	Needlebearing swingarm/linkage 89-	
5	120 013-01	2	2	2	2	Spacer swingarm bearing 89-	
6	120 016-01	1	1	1	1	Swingarm shaft 89-	
7	120 045-01	1	1	1	1	Locknut M16x1.5 89-	
8	120 055-01	1	1	1	1	Nut swingshaft 89-	
9	120 083-01	1	1	1	1	Vertical link FC 95- / FE/FEE 96-	
10	312 801-22	2	2	2	2	Locknut M12 89-	
10	314 001-22	1	1	1	1	Locknut M14 FC 95- / FE/FEE 96-	
	324 026-01	1	1	1	1	Washer M14 FC 95- / FE/FEE 96-	
11	120 018-01	1	1	1	1	Bearingspacer vertical link FE 89- / FC 92- / FEE 95-	
11	120 087-01	1	1	1	1	Spacer vertical link FC 95- / FE/FEE 96-	
12	120 082-01	1	1	1	1	Horizontal link FC 95- / FE/FEE 96-	
13	120 017-01	1	1	1	1	Bearingspacer horizontal link 89-	
14	322 022-01	3	3	3	3	Washer 12x22x2 89-	
15	302 510-41	1	1	1	1	Screw MC6S 12x110 89-	
16	120 076-01	1	1	1	1	Screw MC6S 12x103 89-	
16	120 089-01	1	1	1	1	Screw MC6S 14x120 FC 95- / FE/FEE 96-	
18	120 052-01	1	1	1	1	Swingarm protection 89-	
19	306 612-22	2	2	2	2	Screw M6S 6x12 89-	
20	326 012-01	2	2	2	2	Washer 6.4x12x1.5 89-	
21	120 024-01	1	1	1	1	Chainguide compl. 89-	
22	120 025-01	1	1	1	1	Attachmentplate chainguide 89-	
23	120 028-01	1	1	1	1	Bushing 89-	
24	120 029-01	2	2	2	2	Chainguide plate 89-	
25	120 030-01	2	2	2	2	Roller chainguide 89-	
26	120 031-01	2	2	2	2	Spacersleeve chainguide 89-	
27	306 635-22	2	2	2	2	Screw M6S 6x35 89-	
28	316 801-22	2	2	2	2	Locknut M6 89-	
29	308 635-22	1	1	1	1	Screw M6S 8x35 89-	
30	318 801-22	1	1	1	1	Locknut M8 Low 89-	
31	308 620-22	1	2	1	1	Screw M6S 8x20 89-	
32	328 017-01	1	2	1	1	Washer 8.4x16x1.5 89-	
33	120 065-01	1			1	Chainguard compl. 89-	
34	120 059-01	1			1	Spacer chainguard 89-	
35	308 640-22	1			1	Screw M6S 8x35 89-	
36	305 512-22	1			1	Screw MC6S 6x16 89-	
37	120 062-01	2	2	2	2	Brakehose clamp swingarm 89-	
38	305 010-12	2	2	2	2	Screw MRX 5x10 89-	
40	120 012-01	2	2	2	2	Drivechain adjustment sledge 89-	
41	120 011-01	2	2	2	2	Adjustment screw drivechain tensioner 89-	
42	305 512-22	2	2	2	2	Screw MC6S 5x12 89-	



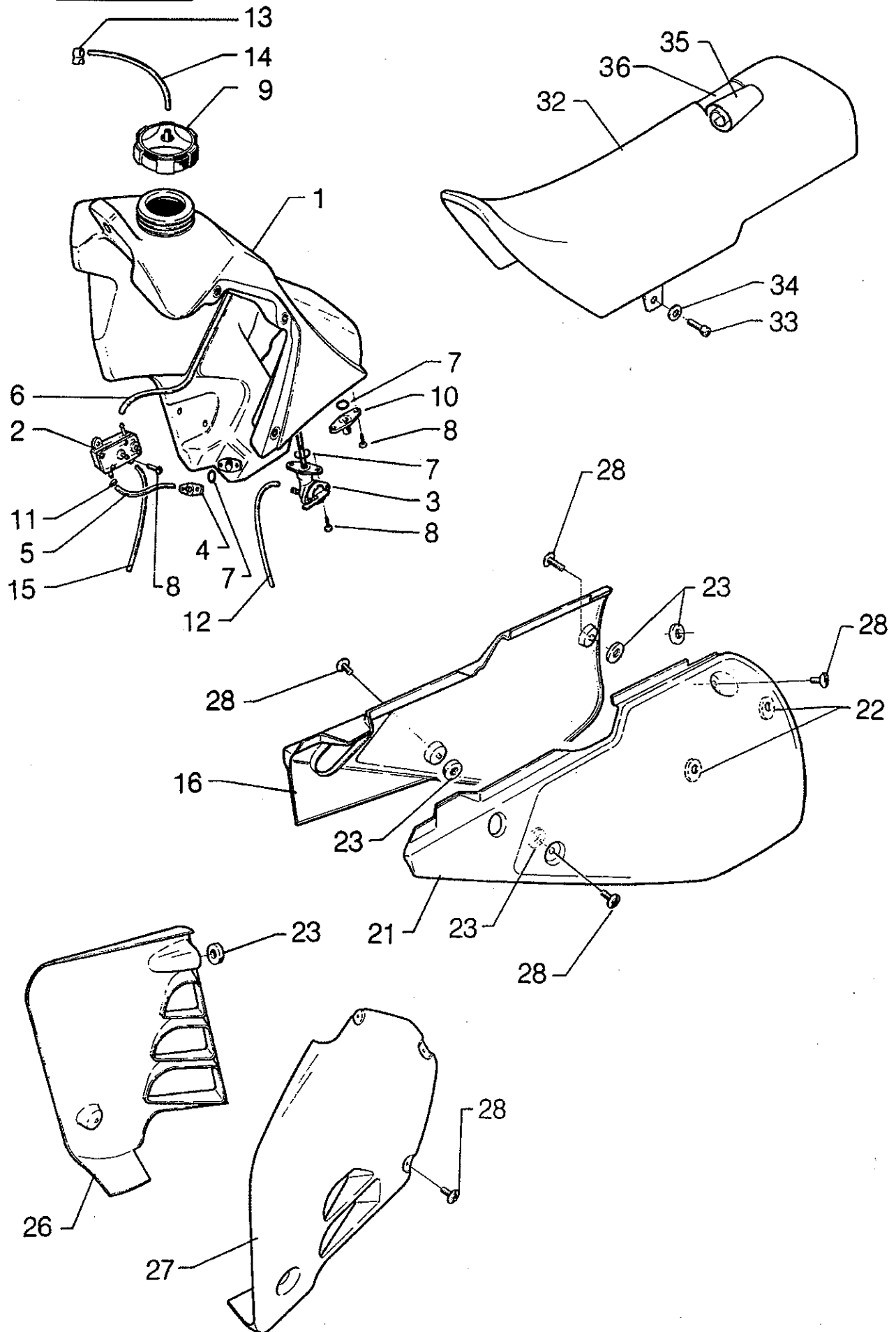
SHOCKABSORBER 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	120 099-01		1	1		Shockabsorber FC 96-	1 pcs for each end
1	120 100-02	1			1	Shockabsorber FE/FEE 97-	
2	120 036-01	1	1	1	1	Shockabsorber spring 5.7 89-	
2	120 036-02	1	1	1	1	Shockabsorber spring 5.9 89-	
2	120 036-03	1	1	1	1	Shockabsorber spring 6.1 89-	
2	120 036-04	1	1	1	1	Shockabsorber spring 6.3 89-	
2	120 036-05	1	1	1	1	Shockabsorber spring 6.5 89-	
2	120 036-06	1	1	1	1	Shockabsorber spring 5.5 89-	
2	120 036-07	1	1	1	1	Shockabsorber spring 5.3 89-	
3	300 645-22	1	1	1	1	Screw M6S 10x45 89-	
4	300 650-22	1	1	1	1	Screw 10x50 89-	
5	310 801-22	2	2	2	2	Locknut M10 low 89-	
6	120 071-01	2	2	2	2	Balljointkit shockabsorber. upper or lower 89-	



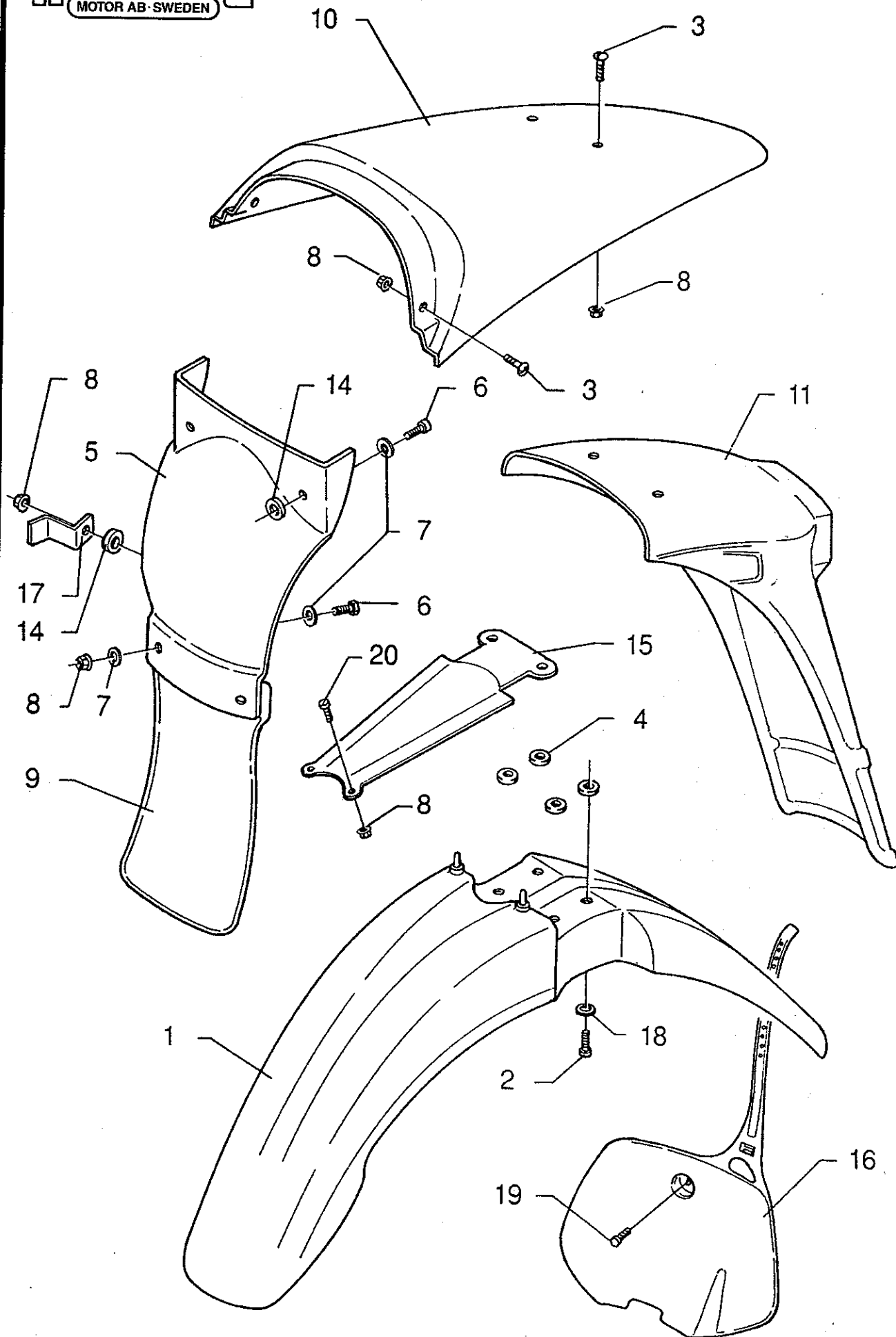
HANDLEBAR 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	170 011-01	1	1	1	1	Handlebar blue anodized 89-	
2	170 012-01	1	1			Twistgrip FC/FE 89-	
	170 041-01			1	1	Twistgrip FEE 97-	
3	170 013-01	1	1			Adjustment nut twistgrip 89-	For Article No. 170 012-01
4	170 014-01	1	1			Protection throttlewire 89-	For Article No. 170 012-01
5	170 015-01	1	1	1	1	Rubberhandle right 89-	
6	170 016-01	1	1	1	1	Rubberhandle left 89-	
7	170 017-02	1	1	1	1	Throttlewire flatslide 92-	
7	170 042-02			1	1	Throttlewire flatslide 97-	
8	170 018-01	1	1	1	1	Clutchlever compl. 89-	
9	170 019-01	1	1	1	1	Adjustmentscrew clutchlever 89-	
10	170 020-01	1	1	1	1	Protection clutchwire 89-	
11	170 021-01	1	1	1	1	Declutching wire 89-	
12	170 022-01	1	1			Decompression lever compl. FC/FE 89-	
13	170 023-01	1	1			Decompressionwire manual FC/FE 89-	
14	230 043-01	1	1	1	1	Decompressionwire kickstart FC/FE 89- / FEE 95-96	
15	190 017-01					Cable tie	
16	190 020-01	1			1	Rear view mirror 89-	
17	170 027-01	1	1			Decompressionlever FC/FE 89-	
18	190 031-01	1	1	1	1	Handprotection kit 89-	
19	170 026-01	1	1	1	1	Clutchlever 89-	
20	170 036-01	1	1	1	1	Attachment clutchlever 89-	
21	170 037-01	1	1	1	1	Adjustment screw/nut clutchlever 89-	
22	170 038-01	1	1	1	1	Twistgrip pulley 89-	For Article No. 170 012-01
23	170 039-01	1	1	1	1	Cover twistgrip 89-	For Article No. 170 012-01
24	170 040-01	1	1	1	1	Twistgrip reel 89-	For Article No. 170 012-01



FUEL TANK & PANELS 97

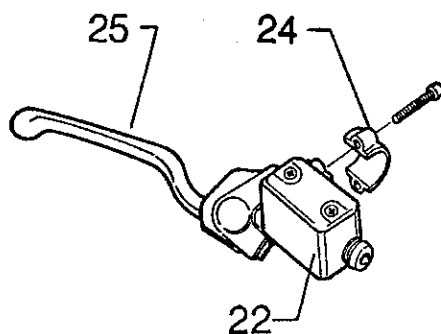
Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	160 001-04	1		1	1	Fuel tank blue 97-	
1	160 126-02		1			Fuel tank blue 97-	
2	160 003-01	1		1	1	Fuel pump FE/FEE 89-	
3	160 004-01	1	2	1	1	Fuel tap 89-	
	160 129-01		1			T-tube fuel line 97-	
4	160 005-01	1		1	1	Attachment fuel line/fuel tank (lower) 89-	
5	160 006-01	1		1	1	Fuel line fuel tank/fuel pump (lower) 89-	
6	160 007-01	1		1	1	Fuel line fuel pump/fuel tank (upper) 89-	
7	340 010-01	3	2	3	3	O-ring 10.3x2.4 89-	
8	160 010-01	8	4	8	8	Screw RXS 4.8x19 89-	
9	160 011-01	1	1	1	1	Filler cap 89-	
9	160 114-01	1	1	1	1	Gasket filler cap 89-	
10	160 036-01	1		1	1	Attachment fuel line/fuel tank (upper) 89-	
11	160 038-01	2		2	2	Clamp fuel line/att.fuel line 89-	
12	160 012-01	1	2	1	1	Fuel line fuel tap/carburator 89-	
13	160 013-01	1	1	1	1	Attachment fuel tank ventilationhose 89-	
14	160 014-01	1	1	1	1	Ventilationhose fuel tank 89-	
15	160 049-01	1		1	1	Hose cylinderhead/fuel pump 89-	
16	160 060-02	1	1	1	1	Sidepanel right fluorescent yellow 97-	
21	160 061-02	1	1	1	1	Sidepanel left fluorescent yellow 97-	
23	160 050-01	6	6	6	6	Rubberwasher 6.5x22x3 89-	
26	160 053-02	1	1	1	1	Spoiler right fluorescent yellow 97--	
27	160 054-02	1	1	1	1	Spoiler left fluorescent 97-	
28	160 034-01	5	5	5	5	Screw LKCS 6x12 89-	
28	160 034-02	4	4	4	4	Screw LKCS 6x16 94-	
32	160 132-01	1	1	1	1	Seat black 97-	
33	306 612-22	2	2	2	2	Screw MC6S 6x12 89-	
34	326 012-01	2	2	2	2	Washer 6.4x12x1.5 89-	
35	160 133-01	1	1	1	1	Seat cover 97-	
36	160 064-01	1	1	1	1	Seat foam cushion 89-96	
	190 093-01	1			1	Decal kit gastank + spoilers FE/FEE 97-	
	190 094-01		1			Decal kit gastank + spoilers FC 97-	
	190 095-01			1		Decal kit gastank + spoilers FX 97-	
	190 096-01	1	1	1	1	Supplementary kit FC/FE/FEE/FX 97-	



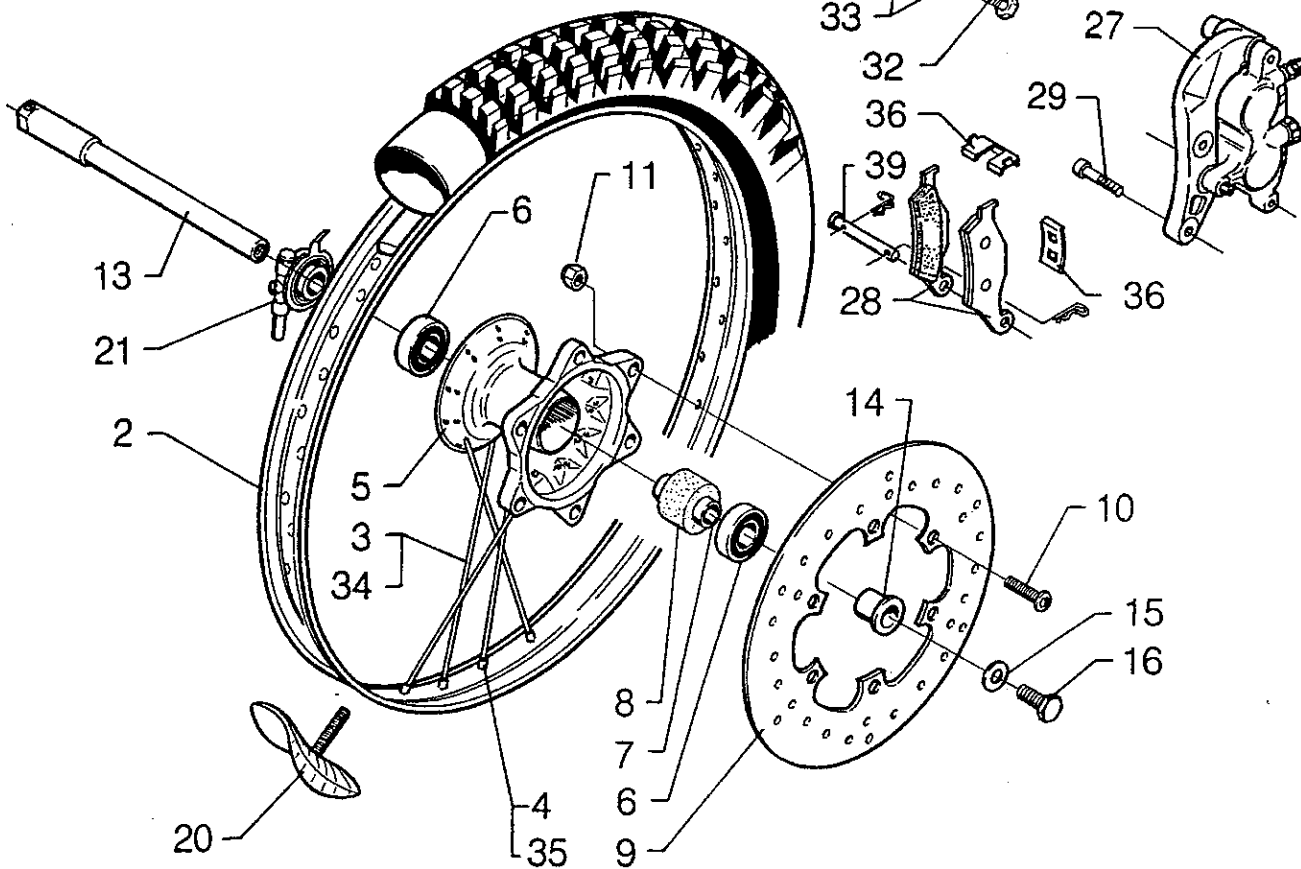
FENDERS 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	160 130-01	1	1	1	1	Front fender fluorescent yellow 97-	
2	306 525-22	4	4	4	4	Screw MC6S 6x25 89-	
3	160 034-01	7	4	4	7	Screw LKCS 6x12 89-	
4	130 101-01	4	4	4	4	Spacer front fender 97-	
5	160 039-02	1	1	1	1	Splash shield upper 96-	
6	306 616-22	4	4	4	4	Screw M6S 6x16 89-	
7	326 012-01	6	6	6	6	Washer 6.4x12x1.5 89-	
8	316 801-22	9	10	9	9	Locknut M6 89-	
9	160 125-01	1	1	1	1	Splash shield lower 96-	
10	160 128-01	1	1	1	1	Rear fender fluouroscent yellow 97-	
11	160 131-01	1			1	Holder licenseplate 97-	
14	160 050-01	3	3	3	3	Rubberwasher 6.5x22x3 89-97	
15	180 063-02	1	1	1	1	Fender bracket blue 97-	
16	190 092-01		1	1		Number plate FC/FX fluorescent yellow 97-	
17	110 093-01	1	1	1	1	Bracket splash shield 89-	
18	326 022-01	4	4	4	4	Washer 6x22x1,5 89-	
19	306 516-22	1	1	1	1	Screw MC6S 6x16 97-	
20	305 316-12	2		2	2	Screw MCS 5x16 97-	

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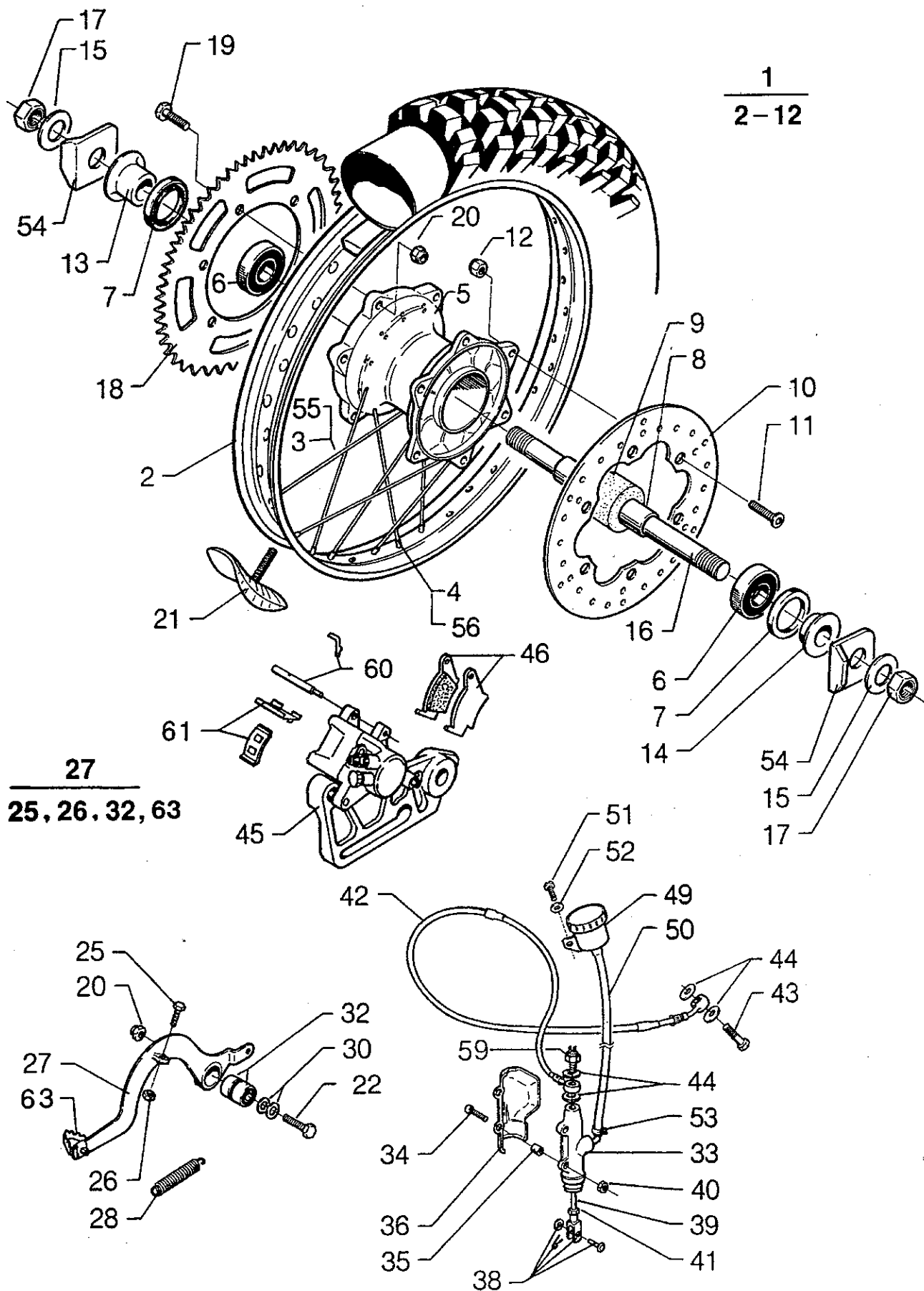


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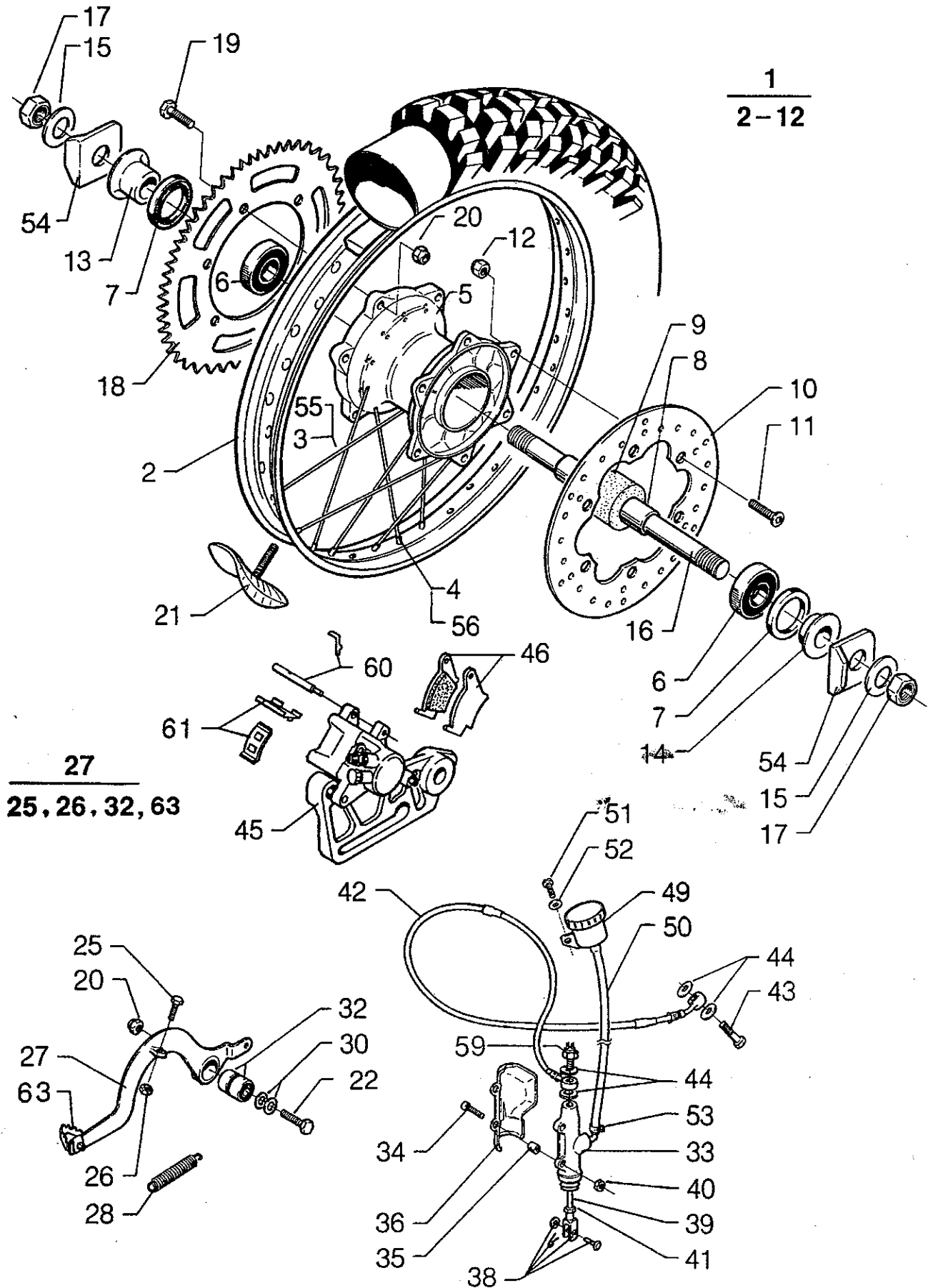
FRONT WHEEL 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	130 000-04		1	1		Frontwheel Excel 21" (blue) compl. 97-	Ex. brakedisc.
1	130 000-03	1			1	Frontwheel DID 21" (blue) compl. 97-	Ex. brakedisc.
2	130 073-01		1	1		Rim Excel 1.60x21" front 89-	
2	130 097-01	1			1	Rim DID 1.60x21" front 97-	
3	130 003-01	36	36	36	36	Spoke (21") front 89-	
4	130 005-01	36	36	36	36	Spokenipple front 89-	
5	130 001-02	1	1	1	1	Fronthub (blue) 97-	
6	360 028-01	2	2	2	2	Ballbearing 97-	
7	130 078-01	1	1	1	1	Spacer fronthub compl. 97-	
8	130 029-01	1	1	1	1	Holder spacer fronthub 89-	
9	130 060-01	1	1	1	1	Brakedisc front ø 260 mm stainless 93-	
10	306 020-31	6	6	6	6	Screw M6SF 6x20 89-	
11	316 811-22	6	6	6	6	Locknut M6 low 89-	
13	130 076-01	1			1	Frontaxle (for speedometer) FE/FEE 97-	
13	130 076-02	1	1	1	1	Frontaxle (no speedometer) 97-	
14	130 077-01	1	1	1	1	Spacer frontaxle 97-	
15	320 022-01	1	1	1	1	Washer 10.5x28x6 89-	
16	300 620-22	1	1	1	1	Screw M6S 10x20 89-	
20	130 049-01	1	1	1	1	Rimlock 21" 89-	
21	180 084-01	1			1	Gearlever speedometer 97-	
21	180 090-01	1			1	Gearlever odometer 97-	US-versions only
22	140 080-01	1	1	1	1	Frontbrake cylinder compl. 89-	
24	140 109-01	1	1	1	1	Clamp front brake cylinder 94-	
25	140 085-01	1	1	1	1	Frontbrake lever 94-	
26	140 105-01	1	1	1	1	Hose frontbrake 97-	
27	140 072-01	1	1	1	1	Frontbrake caliper 93-	
29	308 535-22	2	2	2	2	Screw MC6S 8x35 93-	
32	140 015-01	1	1	1	1	Connecting screw brakehose front 89-	
33	140 016-01	2	2	2	2	Copperwasher 10x14x1 89-	
34	130 046-01	1	1	1	1	Spokekit (21") front 89-	
35	130 047-01	1	1	1	1	Spokenipplekit (21") front 89-	
36	140 092-01	1	1	1	1	Brake pad locking device 93-	
39	130 110-01	1	1	1	1	Brake pad lock pin 93-	



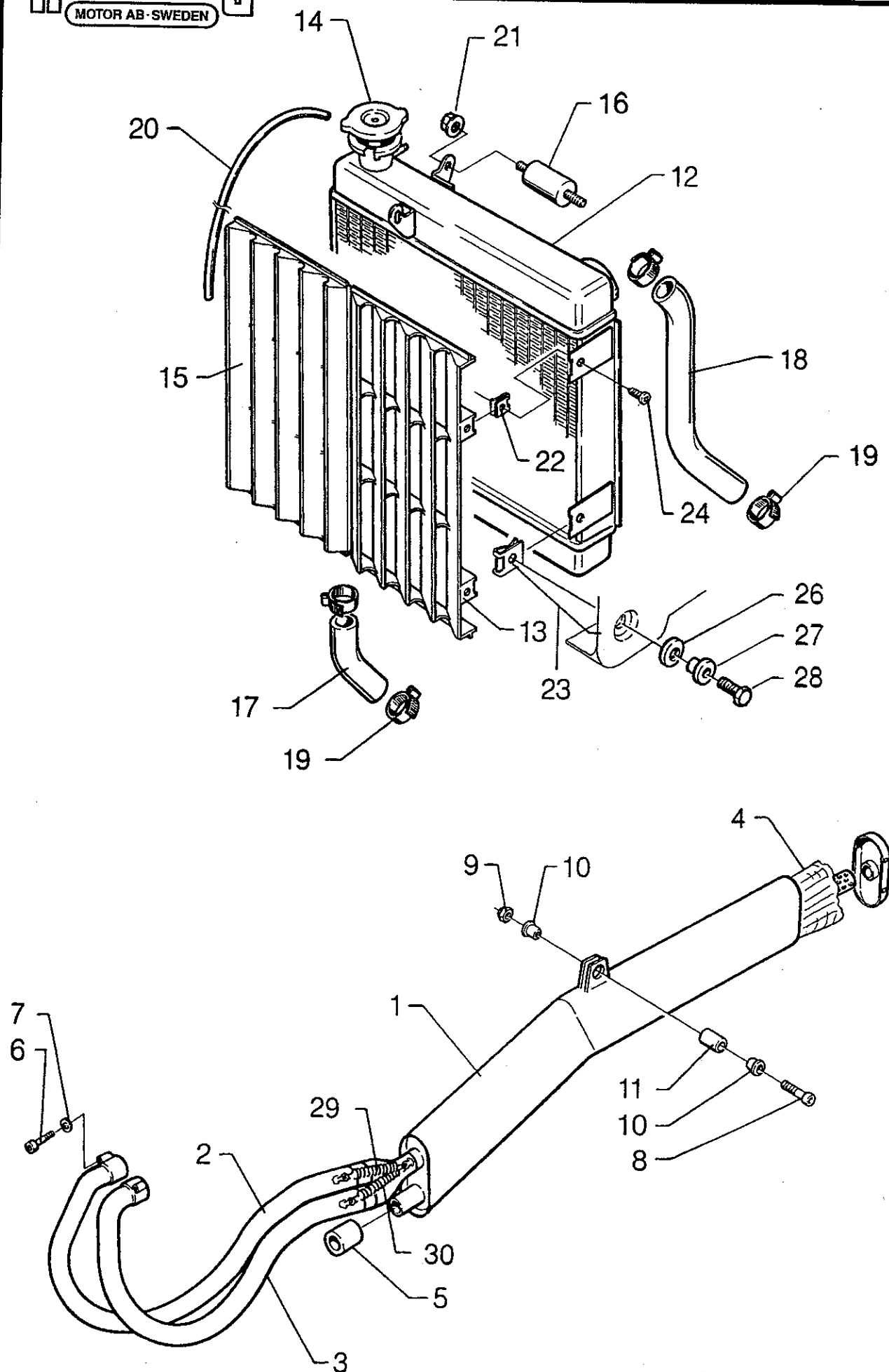
REAR WHEEL 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	140 103-01		1			Rearwheel Excel 19" (blue) compl. FC 96-	
1	140 030-01			1		Rearwheel Excel 18" (blue) compl. FX 96-	
1	140 030-04	1			1	Rearwheel DID compl. FE/FEE 97-	
2	140 097-01		1			Rim Excel 2.15x19" 96-	
2	140 099-01			1		Rim Excel 2.15x18" 96-	
2	140 106-01	1			1	Rim DID 2.15x18" 97-	
3	140 003-01	36	36	36	36	Spoke (18") rear FE/FEE/FX 96-	
3	140 096-01		36			Spoke (19") rear FC 96-	
4	140 006-01	36	36	36	36	Spokenipple (18"/19") rear 89-	
5	140 001-02	1	1	1	1	Rearhub (blue) 94-	
6	360 023-01	2	2	2	2	Rollerbearing 94-	
7	350 007-01	2	2	2	2	Sealring 94-	
8	140 079-01	1	1	1	1	Spacer rearhub 94-	
9	140 034-01	1	1	1	1	Holder spacer rearhub 89-	
10	140 062-01	1	1	1	1	Brakedisc rear stainless 89-	
11	306 025-31	6	6	6	6	Screw MF6S 6x25 89-	
12	316 811-22	6	6	6	6	Locknut M6 low 89-	
13	140 083-01	1	1	1	1	Spacer rearhub right Type II 94-	
14	140 083-02	1	1	1	1	Spacer rearhub left Type II 94-	
15	322 036-01	2	2	2	2	Washer 21x36x3 89-	
16	140 005-01	1	1	1	1	Rearaxle 89-	
17	140 039-01	2	2	2	2	Nut rearaxle 89-	
18	140 007-01	1	1	1	1	Sprocket Z=48 89-	
18	140 007-02	1	1	1	1	Sprocket Z=46 89-	
18	140 007-04	1	1	1	1	Sprocket Z=42 89-	
18	140 007-07	1	1	1	1	Sprocket Z=50 89-	
19	308 635-22	7	7	7	7	Screw M6S 8X35 89-	
20	318 801-22	7	7	7	7	Locknut M8 low 89-	
21	140 059-01	2	2	2	2	Rimlock rear 89-	
22	308 630-22	1	1	1	1	Screw M6S 8x30 89-	
25	306 616-22	1	1	1	1	Screw M6S 6x16 89-	
26	316 801-22	1	1	1	1	Locknut M6 89-	
27	140 017-01	1	1	1	1	Brakepedal compl. 89-	
28	140 052-01	1	1	1	1	Returnspring brakepedal 89-	
30	328 017-01	2	2	2	2	Washer 8.4x16x1.5 89-	
32	360 011-01	2	2	2	2	Ballbearing 89-	



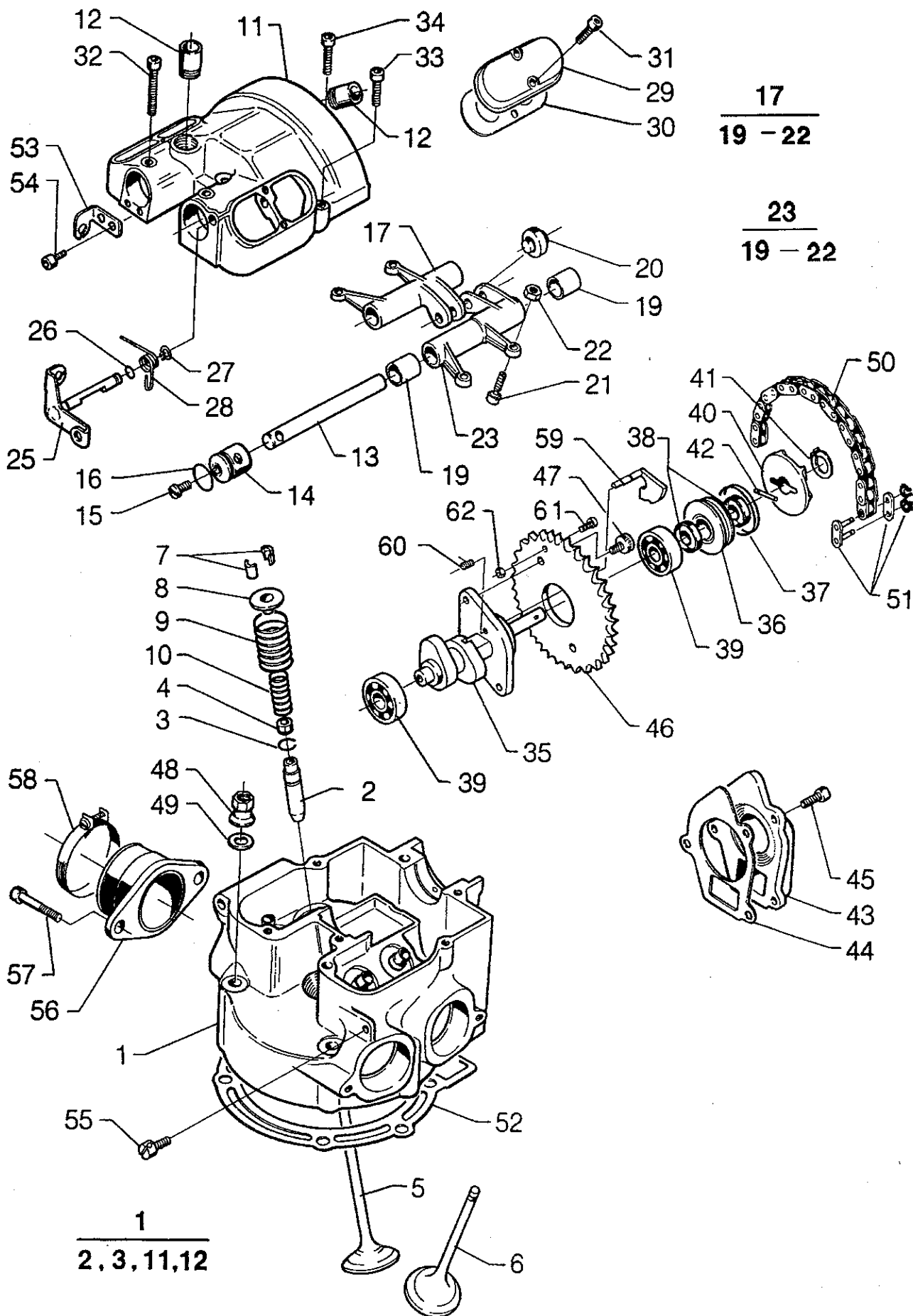
REAR WHEEL 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
33	140 022-01	1	1	1	1	Main rearbrake cylinder 89-	Incl. Pos. No. 6, 7, 8, 9.
34	306 020-22	2	2	2	2	Screw MF6S 6x20 89-	
35	140 051-01	2	2	2	2	Spacer protection rearbrake cylinder 89-	
36	140 023-01	1	1	1	1	Protection main rearbrake cylinder 89-	
38	140 046-01	1	1	1	1	Attachment rearbrake pushrod 89-	
39	140 045-01	1	1	1	1	Rearbrake pushrod 89-	
40	316 801-22	2	2	2	2	Locknut M6 low 89-	
41	316 811-22	1	1	1	1	Nut M6 low 89-	
42	140 024-02		1	1		Brakehose rear FC 95-	
42	140 068-02	1			1	Brakehose rear FE 95- / FEE 96-	
43	140 015-01	1	1	1	1	Connecting screw brakehose front 89-	
44	140 016-01	2	2	2	2	Copperwasher 10x14x1 89-	
45	140 081-01	1	1	1	1	Rearbrake compl. 95-	
46	140 084-01	1	1	1	1	Brakepad rear sinter 95-	
46	140 086-01	1	1	1	1	Brakepad set rear 95-	
49	140 028-01	1	1	1	1	Brakefluid reservoir 89-	
50	140 029-01	1	1	1	1	Hose brakefluid reservoir FC 92- / FE 89-	
50	140 029-02			1	1	Hose brakefluid reservoir FEE 96-	
51	306 512-22	1	1	1	1	Screw MC6S 6x12 89-	
52	326 012-01	1	1	1	1	Washer 6.4x12x1.5 89-	
53	140 071-01	1	1	1	1	Clamp 89-	
54	120 006-01	2	2	2	2	Washer drivechain adjustment 89-	
55	140 057-01	1	1	1	1	Spokekit (18") rear FE 89- / FEE 96- / FX 97-	
55	140 104-01		1			Spokekit (19") rear FC 96-	
56	140 058-01	1	1	1	1	Nipplekit (18"/19") rear FC 96- / FE/FEE 89-	
58	140 031-03	1	1	1	1	Rearhub compl. 94-	
59	180 039-01	1	1	1	1	Brakelightswitch (hydraulic) 89-	
60	140 090-01	1	1	1	1	Brake pad lock pin 95-	
61	140 093-01	1	1	1	1	Brake pad locking device 95-	
63	140 019-01	1	1	1	1	Brake pedal tip 89-	



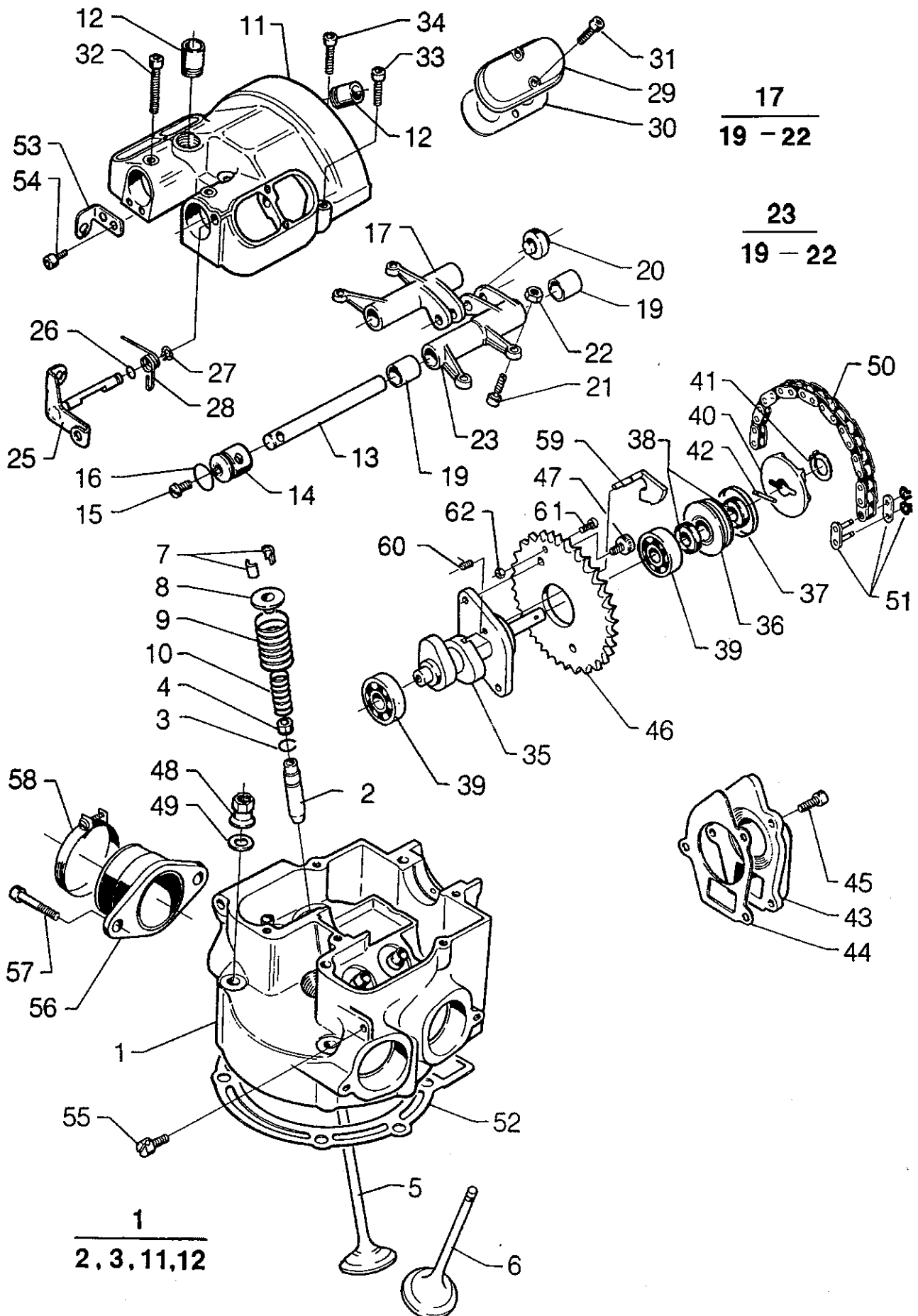
COOLING & EXHAUST 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	150 120-02	1			1	Silencer stainless steel/aluminium compl. 97-	
1	150 129-02		1			Silencer stainless steel/aluminium FC 97-	
2	150 113-02	1	1			Exhaustpipe right stainless steel 350/400 97-	
2	150 115-02	1	1			Exhaustpipe right stainless steel 501 97-	
2	150 117-02	1	1			Exhaustpipe right stainless steel 600 97-	
2	150 131-02			1	1	Exhaustpipe right stainless steel FEE 350/400 97-	
2	150 133-02			1	1	Exhaustpipe right stainless steel FEE 501 97-	
2	150 135-02			1	1	Exhaustpipe right stainless steel FEE 600 97-	
3	150 114-02	1	1			Exhaustpipe left stainless steel 350/400 97-	
3	150 116-02	1	1			Exhaustpipe left stainless steel 501 97-	
3	150 118-02	1	1			Exhaustpipe left stainless steel 600 97-	
3	150 132-02			1	1	Exhaustpipe left stainless steel FEE 350/400 97-	
3	150 134-02			1	1	Exhaustpipe left stainless steel FEE 501 97-	
3	150 136-02			1	1	Exhaustpipe left stainless steel FEE 600 97-	
4	150 032-01	1	1	1	1	Absorbent yarn 97-	
5	150 031-01	1	1	1	1	Attachmenttube silencer 89-	
6	306 530-41	2	2	2	2	Screw MC6S 6X30 95-	
7	326 012-01	2	2	2	2	Washer 6.4X12X1.5 89-	
8	308 645-22	1	1	1	1	Screw M6S 8X45 89-	
9	318 810-22	1	1	1	1	Locknut M8 89-	
10	328 017-01	1	1	1	1	Washer 8.4X16X1.5 89-	
12	150 030-01	1	1	1	1	Radiator 89-	
13	150 038-01	1	1	1	1	Radiatorprotection left 89-	
14	150 021-01	1	1	1	1	Radiator cap 1.4 89-	
15	150 035-01	1	1	1	1	Radiatorprotection right 89-	
16	150 025-01	3	3	3	3	Vibrationdamper 25X15 89-	
17	150 026-01	1	1	1	1	Radiatorhose lower 600 92-	
17	150 026-02	1	1	1	1	Radiatorhose lower 350 90- / 400 96- / 501 89-	
18	150 065-01	1	1	1	1	Radiatorhose upper 501 89-93 / 600 92-	
18	150 065-02	1	1	1	1	Radiatorhose upper 350 90- / 400 96- / 501 94-	
19	150 028-01	4	4	4	4	Clamp radiatorhose 89-	
20	150 024-01	1	1	1	1	Pressurerelease hose 89-	
21	316 811-22	3	3	3	3	Locknut M6 low 89-	
22	150 039-01	2	2	2	2	Speednut 89-	
23	160 063-01	2	2	2	2	Speednut M6 89-	
24	160 010-01	2	2	2	2	Screw RXS 4,8x19 89-	
26	160 043-01	2	2	2	2	Rubberwasher 26x13x2 89-	
27	160 057-01	2	2	2	2	Spacer spoiler 89-	
28	306 020-22	2	2	2	2	Screw M6SF 6x20 89-	
29	150 150-01	1	1	1	1	Spring (long) exhaustsystem 97-	
30	150 149-01	1	1	1	1	Spring (short) exhaust system 97-	
	150 146-01	1	1	1	1	Flange bushing silencer attachment 97-	
	150 147-01	1	1	1	1	Rubber bushing silencer attachment 97-	
	150 122-01	1	1	1	1	Front end silencer 97-	
	150 127-01		1			Rear end silencer FC 97-	
	150 128-02	1			1	Rear end silencer FE/FEE 97-	



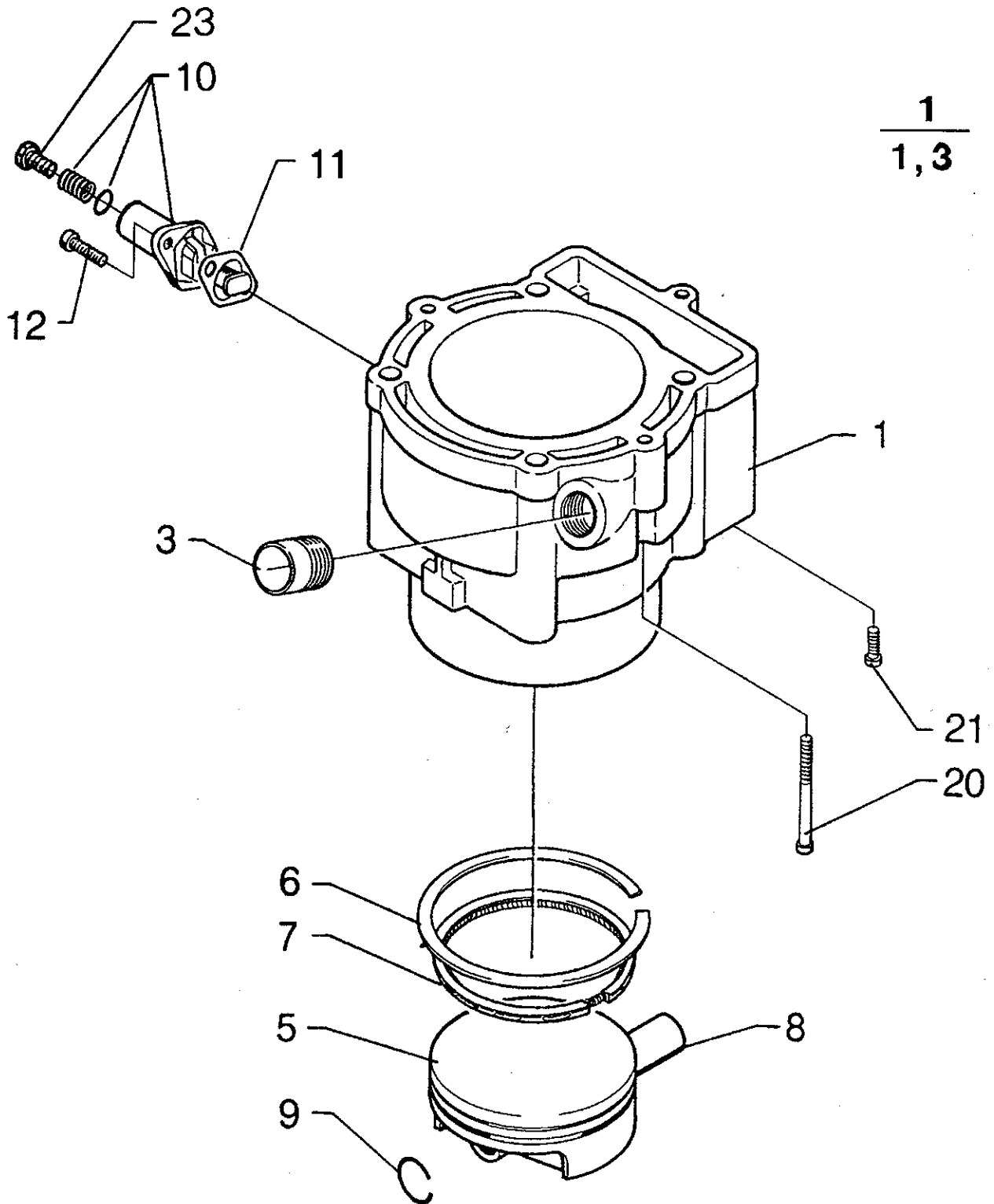
CYLINDERHEAD 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	200 108-01	1	1	1	1	Cylinderhead incl.rockerarm-cover 350 90- / 400 96-	Incl. valveseats & guides
1	200 064-01	1	1	1	1	Cylinderhead incl.rockerarm-cover 501 89- / 600 92-	Incl. valveseats & guides
2	200 150-01	4	4	4	4	Valve guide 97-	
3	330 001-01	4	4	4	4	Circlip SW 11 89-	
4	200 054-01	4	4	4	4	Seal valveguide 89-	
5	200 082-01	2	2	2	2	Intake valve 350 90- / 400 96-	
5	200 007-01	2	2	2	2	Intake valve 501 89- / 600 92-	
6	200 083-01	2	2	2	2	Exhaust valve 350 90- / 400 96-	
6	200 008-01	2	2	2	2	Exhaust valve 501 89- / 600 92-	
7	200 009-01	8	8	8	8	Valvespring cotters 89-	
8	200 010-01	4	4	4	4	Valvespring retainer 89-	
9	200 011-01	4	4	4	4	Valvespring outer 89-	
10	200 103-01	4	4	4	4	Valvespring inner 89-	
11	200 013-01	1	1	1	1	Rockerarm-cover 96-	
12	200 057-01	2	2	2	2	Radiatorhose connection 89-	
13	200 014-01	2	2	2	2	Rockerarm shaft ø 12 mm 96-	
14	200 143-01	2	2	2	2	Endplug rockerarm shaft ø 12/22 mm 96-	
15	305 306-12	2	2	2	2	Screw MSCS 5x6 89-	
16	340 019-01	2	2	2	2	O-ring 19.1x1.6 95-	
17	200 147-02	1	1	1	1	Rockerarm intake compl. 350-400 96-	
17	200 147-01	1	1	1	1	Rockerarm intake compl. 501-600 96-	
19	200 018-01	4	4	4	4	Bushing ø 12 mm 96-	
20	200 019-01	2	2	2	2	Rockerarm roller 89-	
21	200 171-01	4	4	4	4	Valve adjustment screw 96-	
22	200 021-01	4	4	4	4	Valve adjustment locknut 89-	
23	200 148-02	1	1	1	1	Rockerarm exhaust compl. 350-400 96-	
23	200 148-01	1	1	1	1	Rockerarm exhaust compl. 501-600 96-	
25	200 059-01	1	1			Decompression valve lifter FC 92- / FE 89-	
26	340 005-01	1	1	1	1	O-ring 5.1x1.6 89-	
27	330 008-01	1	1	1	1	Circlip SGA 8 89-	
28	200 058-01	1	1			Decompression recoil spring FC 92- / FE 89-	
29	200 026-01	2	2	2	2	Valve cover 89-	
30	200 027-01	2	2	2	2	Gasket valve cover 89-	
31	305 516-22	4	4	4	4	Screw M5x16 89-	



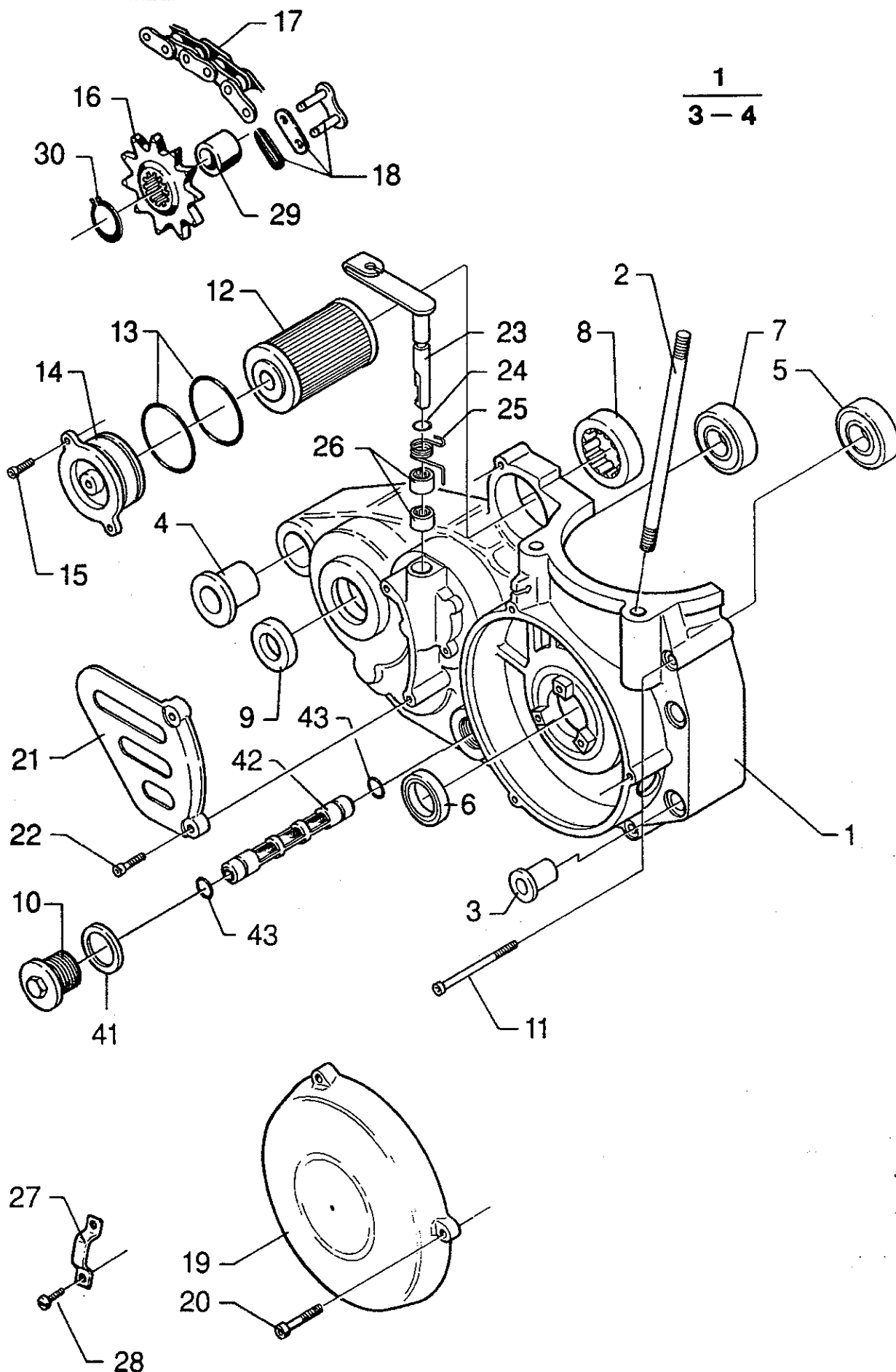
CYLINDERHEAD 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
32	306 550-22	2	2	2	2	Screw MC6S 6x50 89-	
33	306 545-22	2	2	2	2	Screw MC6S 6x45 89-	
34	306 525-22	3	3	3	3	Screw MC6S 6x25 89-	
35	200 160-01			1	1	Camshaft FEE 400/501/600 97- / FX 400/501/600 97-	
35	200 160-53	1	1			Camshaft FC/FE 400 97-	
35	200 160-55	1	1			Camshaft FC/FE 501/600 97-	
35	200 159-01	1	1	1	1	Aut.decompression device (weight) FEE 95-	
35	200 161-01	1	1	1	1	Recoilspring aut.decompression device 95-	
36	200 029-01	1	1	1	1	Seal support 89-	
37	340 029-01	2	2	2	2	O-ring 29.1x1.6 89-	
38	350 000-01	2	2	2	2	Sealing 10x18x4/4.8 89-	
39	360 000-01	2	2	2	2	Ballbearing 89-	
40	200 167-01	1	1	1	1	Waterpump rotor 96-	
41	330 010-01	1	1	1	1	Circlip SGA 10 89-	
42	370 013-01	1	1	1	1	Steelpin 3x14 89-	
43	200 166-01	1	1	1	1	Waterpump cover 96-	
44	200 168-01	1	1	1	1	Gasket waterpump cover 96-	
45	305 516-22	3	3	3	3	Screw M5x16 89-	
46	200 158-01	1	1	1	1	Timing sprocket 97-	
47	308 512-21	2	2	2	2	Screw MC6LS 8x12 89-	
48	200 035-01	4	4	4	4	Nut cylinderstud 89-	
49	320 018-01	4	4	4	4	Washer 10x18x2 89-	
50	200 045-02	1	1	1	1	Timingchain 78 L 350 90- / 400 96- / 501 94-	
50	200 045-03	1	1	1	1	Timingchain 82 L 600 92-	
51	200 066-01	1	1	1	1	Timingchain lock 89-	
52	200 046-01	1	1	1	1	Cylinderhead gasket 400 96-	
52	200 075-01	1	1	1	1	Cylinderhead gasket 501 94- / 600 92-	
53	230 045-01	1	1		1	Decompression valve lifter bracket FC/FE 89-	
54	305 510-22	2	2	2	2	Screw MC6S 5x10 89-	
55	230 044-01	1	1			Wireholder manual decompression wire 89-	
56	250 008-01	1	1	1	1	Intake manifold 350 90- / 400 96-	
56	250 158-01	1	1	1	1	Intake manifold 501/600 97-	
57	306 520-22	2	2	2	2	Screw MC6S 6x20 89-	
58	250 012-01	1	1	1	1	Clamp 89-	
59	200 159-01	1	1	1	1	Aut.decompression device (weight) FEE 95-	
60	200 161-01	1	1	1	1	Recoilspring aut.decompression device 95-	
61	305 510-22	1	1	1	1	Stop screw decompression device 97-	
62	315 601-22	1	1	1	1	Locknut M5 89-	



CYLINDER 97

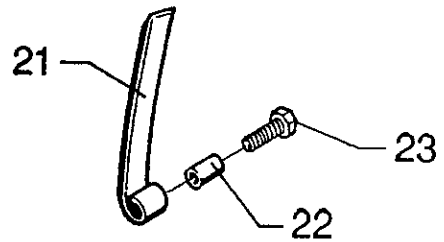
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	200 050-02	1	1	1	1	Cylinder compl. 400 96-	Incl. 200 057-01
1	200 122-02	1	1	1	1	Cylinder compl. 501 94-	Incl. 200 057-01
1	200 122-01	1	1	1	1	Cylinder compl. 600 92-	Incl. 200 057-01
3	200 057-01	1	1	1	1	Radiatorhose connecting 89-	
5	200 191-01	1	1	1	1	Piston (3-piece oilring) 400 96-	Ex.rings, clips, gudgeon pin
5	200 141-01	1	1	1	1	Piston 501 94- / 600 92-	Ex.rings, clips, gudgeon pin
6	200 078-01	1	1	1	1	Pistonring 400 96-	
6	200 069-01	1	1	1	1	Pistonring 501 94- / 600 92-	
7	200 079-01	1	1	1	1	Oilring 400 96-	
7	200 142-01	1	1	1	1	Oilring 501 94- / 600 92-	3 mm
8	200 165-01	1	1	1	1	Gudgeon pin 400 96-	
8	200 055-01	1	1	1	1	Gudgeon pin 501 89- / 600 92-	
9	200 097-01	2	2	2	2	Clips gudgeon pin 400 96-	
9	200 056-01	2	2	2	2	Clips gudgeon pin 501 89- / 600 92-	
10	200 052-01	1	1	1	1	Camchain tensioner 89-	
11	200 053-01	1	1	1	1	Gasket camchain tensioner 89-	
12	306 516-22	2	2	2	2	Screw MC6S 6x16 89-	
20	306 545-22	2	2	2	2	Screw MC6S 6x45 89-	
21	306 535-22	1	1	1	1	Screw MC6S 6x35 89-	
23	200 106-01	1	1	1	1	Screw camchain tensioner 89-	
	200 182-01	1	1	1	1	Piston (3-piece oilring) complete 400 96-	Incl. Pos. No. 5, 6, 7, 8, 9.
	200 183-01	1	1	1	1	Piston complete 501 89-93	Incl. Pos. No. 5, 6, 7, 8, 9.
	200 184-01	1	1	1	1	Piston complete 501 94- / 600 92-	Incl. Pos. No. 5, 6, 7, 8, 9.



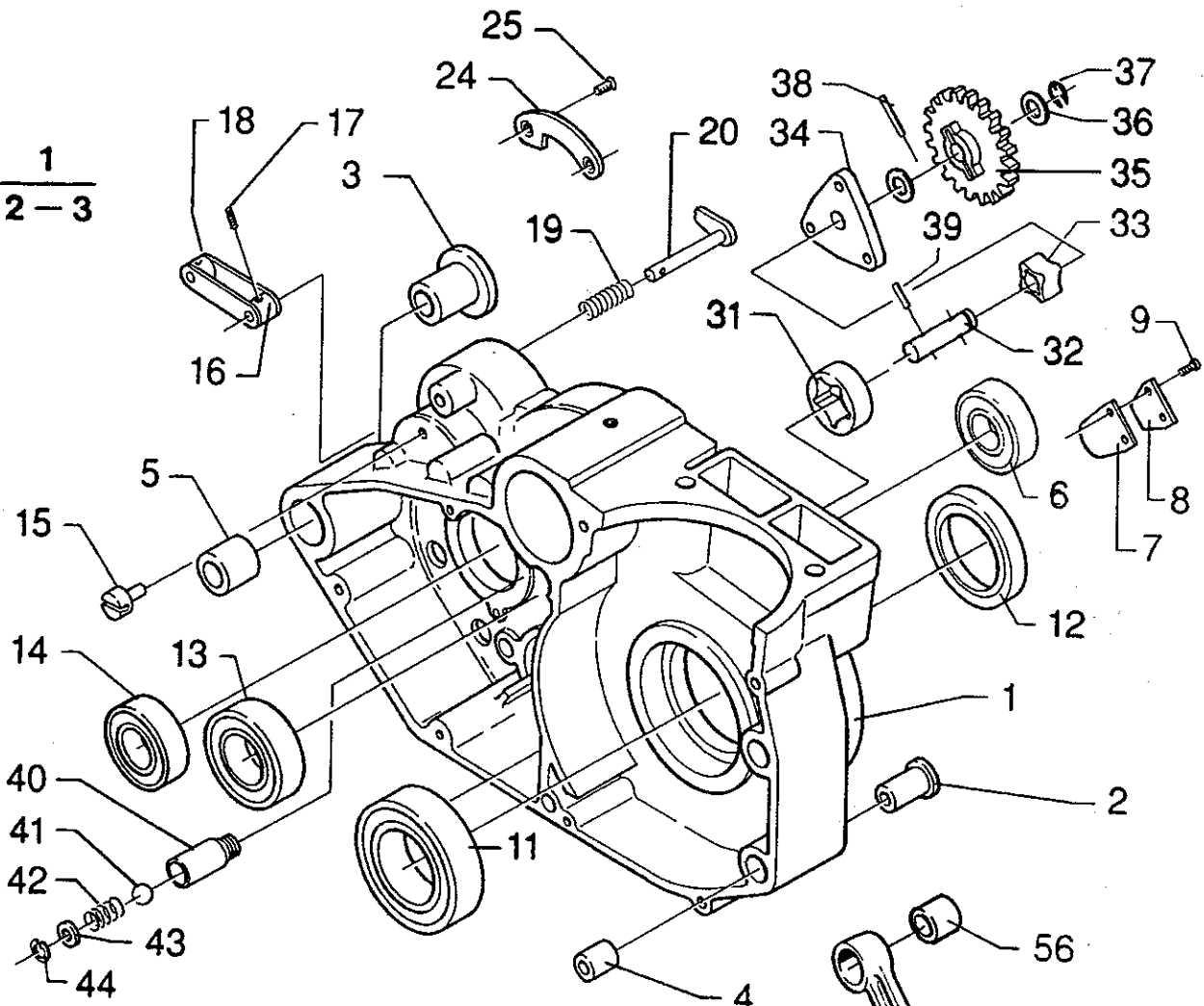
CRANKCASE RIGHT 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 048-01	1	1			Crankcase right half 97-	
2	200 092-01	4	4			Cylinderstud 350 90- / 400 96- / 501 94-	
2	200 105-01	4	4			Cylinderstud 600 92-	
3	220 006-01	2	2			Flange bushing front 89-	
4	220 007-01	1	1			Flange bushing rear 89-	
5	360 001-01	1	1			Ballbearing 89-	
6	350 001-01	1	1			Seal ring 10x18 4/4.8 89-	
7	360 002-01	1	1			Ballbearing 95-	
8	360 017-01	1	1			Rollerbearing 94-	
9	350 006-01	1	1			Seal ring 30x42x7 94-	
10	220 051-01	1	1			Oil drain plug 97-	
11	306 550-22	8	8			Screw MC6S 6x50 89-	
12	260 060-01	1	1			Oilfilter 97-	Outlet part
13	340 073-01	2	2			O-ring oilfilter cover 97-	
14	220 050-01	1	1			Cover oilfilter 97-	
15	305 512-22	2	2			Screw MC6S 5x12 97-	
16	260 001-03	1	1			Sprocket Z=13 89-	
16	260 001-04	1	1			Sprocket Z=14 89-	
16	260 001-05	1	1			Sprocket Z=15 89-	
16	260 001-06	1	1			Sprocket Z=16 89-	
17	190 002-01	1	1			Drivechain 110 L 89-	
17	190 002-02	1	1			Drivechain 112 L 89-	
17	190 002-03	1	1			Drivechain 114 L 89-	
17	190 002-04	1	1			Drivechain 116 L 89-	
18	190 001-01	1	1			Master link 89-	
19	220 027-01	1	1			Ignition cover 89-	Plastic, labyrinth sealing
20	305 520-22	3	3			Screw MC6S 5x20 89-	
21	220 026-01	1	1			Sprocket cover 89-	Plastic
22	305 520-22	2	2			Screw MC6S 5x20 89-	
23	230 112-01	1	1			Clutch disengaging lever 89-	
24	350 005-01	1	1			Seal ring 10x14x3 89-	
25	230 055-01	1	1			Recoil spring 89-	
26	360 014-01	2	2			Needlebearing 89-	
27	250 013-01	1	1			Wire holder 89-	
28	305 306-12	2	2			Screw MCS 5x10 89-	
29	240 046-01	1	1			Spacer sprocket 94-	
30	330 025-01	1	1			Circlip SGA 25 94-	
41	324 034-01	1	1			Washer oil drain plug 97-	
42	260 052-01	1	1			Oilfilter 97-	Inlet part
43	340 040-01	2	2			O-ring oilfilter 97-	
	260 062-01	1	1			Gasket kit 400 97-	
	260 062-02	1	1			Gasket kit 501/600 97-	

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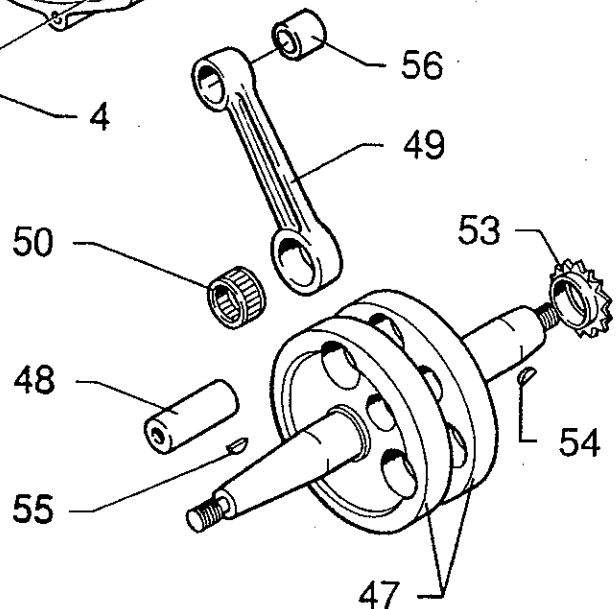


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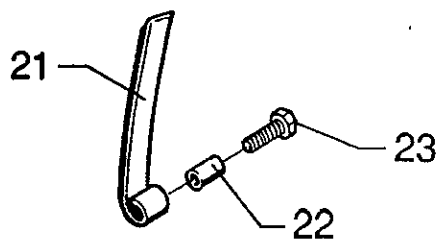
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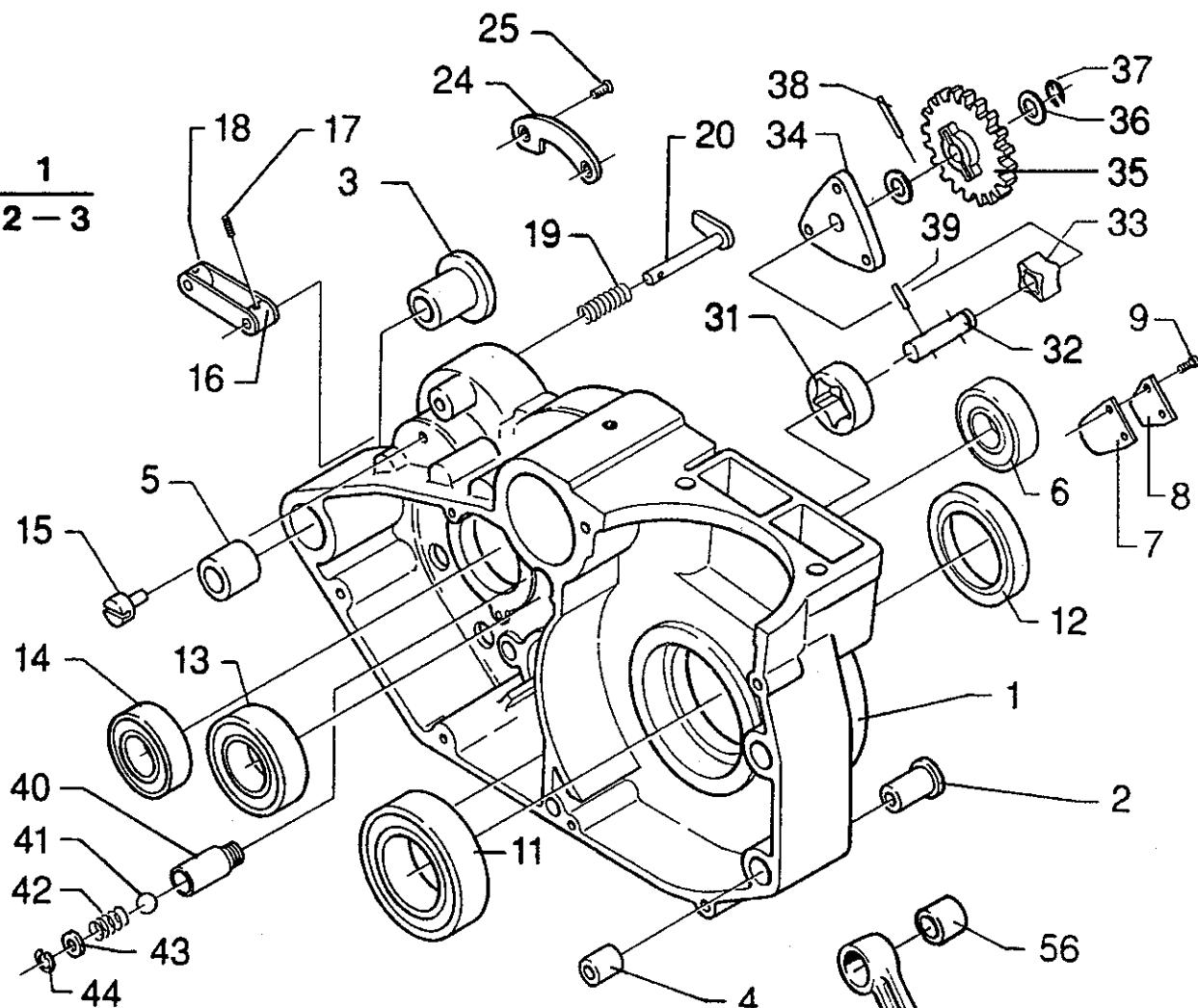
CRANKCASE LEFT 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 049-01	1	1			Crankcase left half 97-	
2	220 006-01	2	2			Flange bushing front 89-	
3	220 007-01	1	1			Flange bushing rear 89-	
4	220 011-01	1	1			Dowl crankcase front 89-	
5	220 012-01	1	1			Dowl crankcase rear 89-	
6	360 026-01	1	1			Ballbearing 96/2-	ø 42 mm
7	220 013-01	1	1			Reed valve 89-	
8	220 020-01	1	1			Reed valve support 89-	
9	304 306-12	2	2			Screw MSCS 4x6 89-	
11	360 001-01	1	1			Ballbearing 89-	
12	350 003-01	1	1			Seal ring 30x52x7 89-	
13	360 004-01	1	1			Ballbearing 89-	
14	360 002-01	2	2			Ballbearing 89-	
15	230 044-01	1	1			Holder decompression wire lower 89-	
16	230 054-01	1	1			Decompression lever 89-	
17	305 510-22	1	1			Screw MC6S 5x10 89-	
18	230 065-01	1	1			Nipple decompression wire 89-	
19	230 037-01	1	1			Recoilspring decomp.lever kickstarter 89-	
20	230 050-01	1	1			Decompression lever kickstarter 89-	
21	200 048-01	1	1			Camshain tensioner 89-	
22	200 051-01	1	1			Dowl camshain tensioner 89-	
23	306 625-22	1	1			Screw M6S 6x25 89-	
24	230 039-01	1	1			Engagement sledge 89-	
25	305 410-12	2	2			Screw MFX 5x10 89-	
31		1	1			Outer rotor oilpump 97-	Only available in kit 260 061-01
32	260 054-01	1	1			Shaft oilpump 97-	
33		1	1			Inner rotor oilpump 97-	Only available in kit 260 061-01
34	260 053-01	1	1			Cover oilpump 97-	
35	260 055-01	1	1			Intermediate gearwheel oilpump 97-	
36	260 056-01	2	2			Washer 97-	
37	260 057-01	1	1			Circlip oilpump 97-	
38	370 006-01	1	1			Pin (long) 97-	
39	370 005-01	1	1			Pin (short) 97-	
40	260 036-01	1	1			Body oilpressurerelief valve 95-	
41	360 024-01	1	1			Steelball oilpressurerelief 95-	
42	260 038-01	1	1			Spring oilpressurerelief 95-	
43	260 037-01	1	1			Washer oilpressurerelief 95-	
44	330 015-01	1	1			Circlip sgH15 95-	

1
2-3

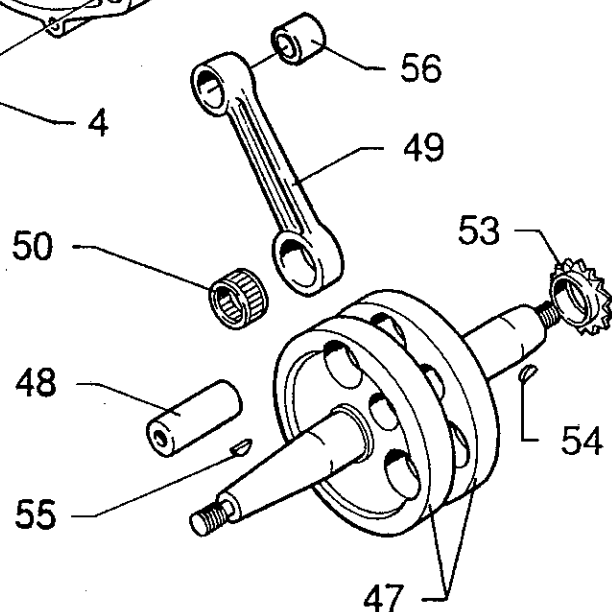


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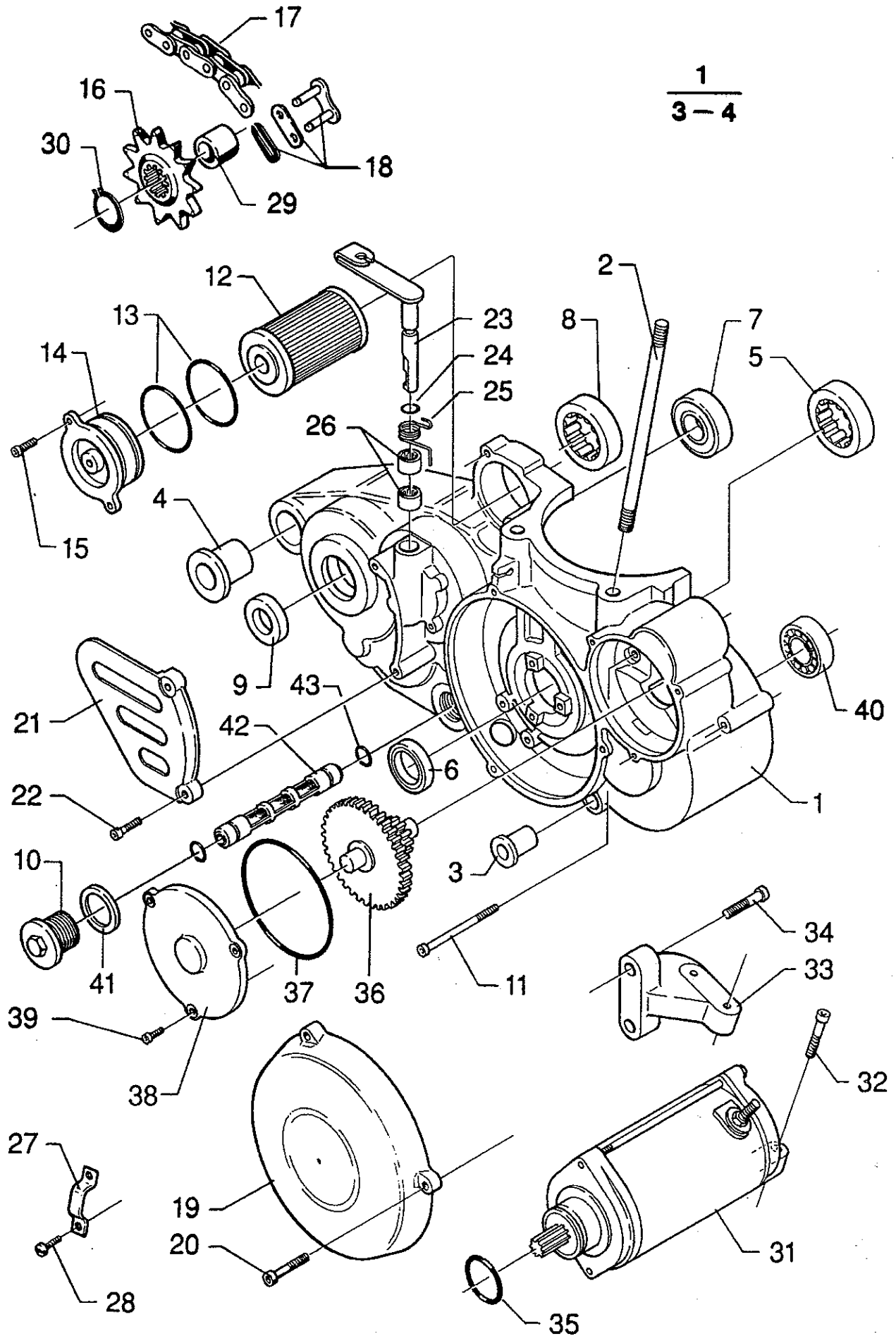
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48-50, 56



CRANKCASE LEFT 97

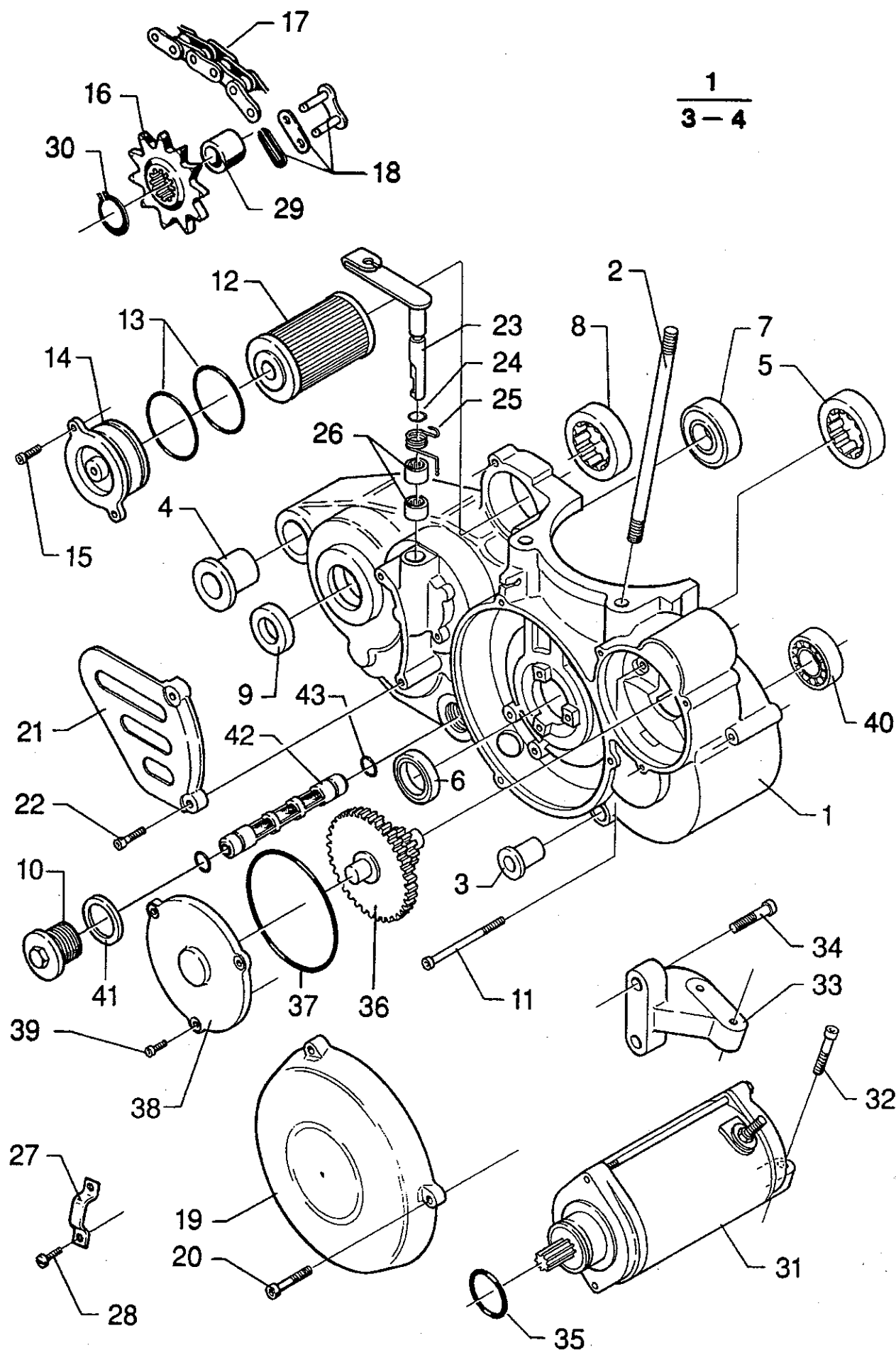
Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
47	210 020-01	1	1			Crankshaft compl. 400 96-	
47	210 034-01	1	1			Crankshaft compl. 501 94-	
47	210 013-01	1	1			Crankshaft compl. 600 92-	
48	210 004-01	1	1			Crankpin 95-	
49	210 029-01	1	1			Connecting rod 400 96-	
49	210 075-01	1	1			Connecting rod 501 95-	
49	210 052-01	1	1			Connecting rod 600 95-	
50	210 065-01	1	1			Needlebearing connecting rod 95-	
53	200 043-01	1	1			Crankshaft sprocket 95-	
54	200 044-01	1	1			Woodruff key timing sprocket crankshaft 95-	
55	250 004-01	1	1			Woodruff key flywheel 95-	
56	210 017-01	1	1			Bushing connecting rod 400 96-	
56	210 014-01	1	1			Bushing connecting rod 501/600 95-	
57	210 050-01	1	1			Connecting rod kit 400 96-	Incl. Pos. No. 48, 49, 50, 56.
57	210 058-01	1	1			Connecting rod kit 501 95-	Incl. Pos. No. 48, 49, 50, 56.
57	210 053-01	1	1			Connecting rod kit 600 95-	Incl. Pos. No. 48, 49, 50, 56.
	260 061-01	1	1			Repair kit oilpump 97-	Incl. Pos. No. 31, 32, 33.



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CRANKCASE RIGHT EL.START 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 046-01			1	1	Crankcase right half 97-	
2	200 092-01			4	4	Cylinderstud 400 96- / 501 94-	
2	200 105-01			4	4	Cylinderstud 600 92-	
3	220 006-01			1	1	Flange bushing front 89-	
4	220 007-01			1	1	Flange bushing rear 89-	
5	360 017-01			1	1	Rollerbearing 94-	
6	350 001-01			1	1	Seal ring 10x18 4/4.8 89-	
7	360 002-01			1	1	Ballbearing 95-	
8	360 017-01			1	1	Rollerbearing 94-	
9	350 006-01			1	1	Seal ring 30x42x7 94-	
10	220 051-01			1	1	Oil drain plug 97-	
11	306 550-22			8	8	Screw MC6S 6x50 89-	
12	260 060-01			1	1	Oilfilter 97-	Outlet part
13	340 073-01			2	2	O-ring oilfilter cover 97-	
14	220 050-01			1	1	Cover oilfilter 97-	
15	305 512-22			2	2	Screw MC6S 5x12 97-	
16	260 001-03			1	1	Sprocket Z=13 89-	
16	260 001-04			1	1	Sprocket Z=14 89-	
16	260 001-05			1	1	Sprocket Z=15 89-	
16	260 001-06			1	1	Sprocket Z=16 89-	
17	190 002-01			1	1	Drivechain 110 L 89-	
17	190 002-02			1	1	Drivechain 112 L 89-	
17	190 002-03			1	1	Drivechain 114 L 89-	
17	190 002-04			1	1	Drivechain 116 L 89-	
18	190 001-01			1	1	Master link 89-	
19	220 027-01			1	1	Ignition cover 89-	Plastic, labyrinth sealing
20	305 520-22			3	3	Screw MC6S 5x20 89-	
21	220 026-01			1	1	Sprocket cover 89-	Plastic
22	305 520-22			2	2	Screw MC6S 5x20 89-	
23	230 112-01			1	1	Clutch disengaging lever 89-	
24	350 005-01			1	1	Seal ring 10x14x3 89-	
25	230 055-01			1	1	Recoil spring 89-	
26	360 014-01			2	2	Needlebearing 89-	
27	250 013-01			1	1	Wire holder 89-	
28	305 306-22			2	2	Screw MCS 5x10 89-	
29	240 046-01			1	1	Spacer sprocket 94-	

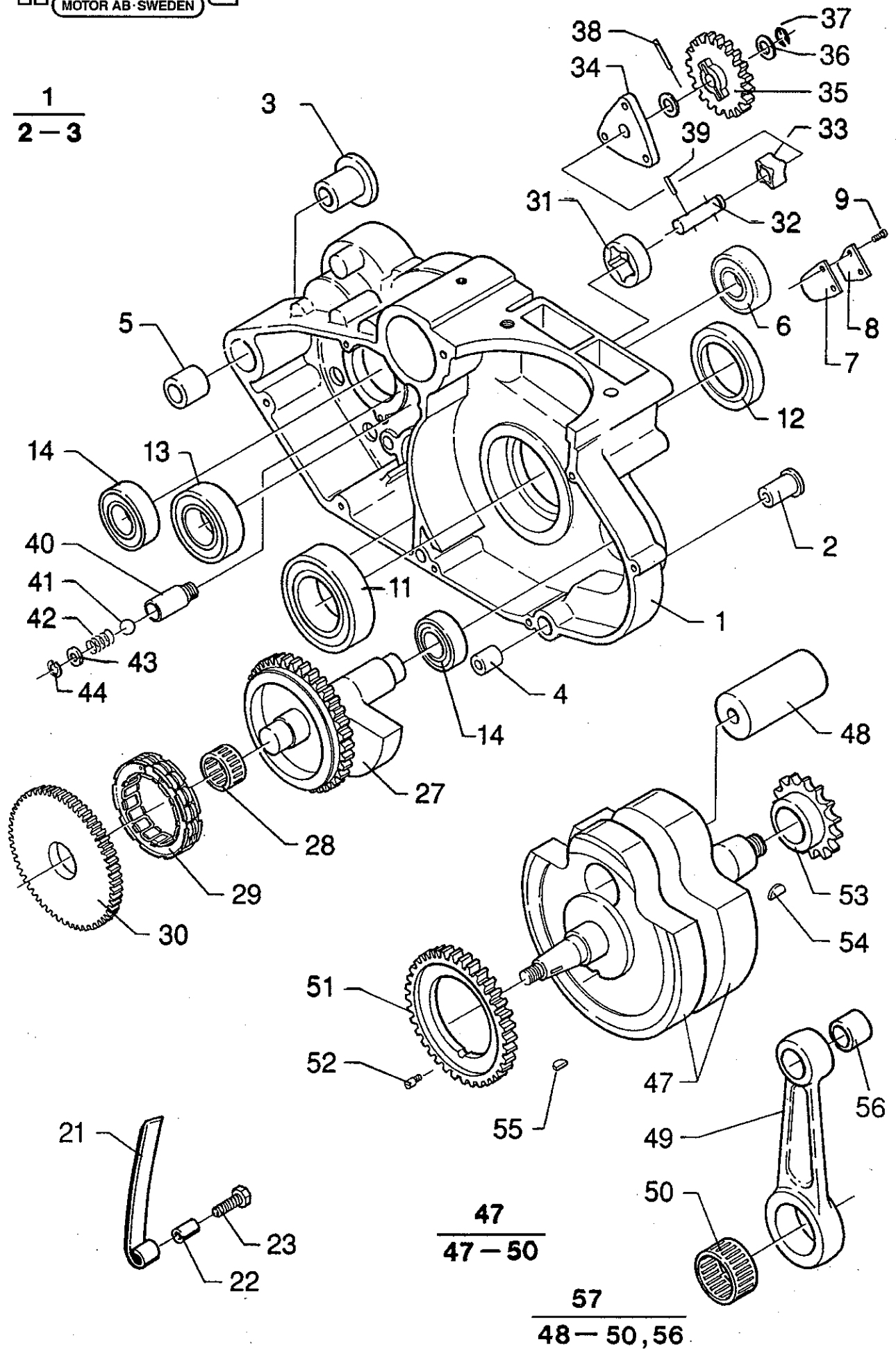


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CRANKCASE RIGHT EL.START 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
30	330 025-01			1	1	Circlip SGA 25 94-	Inlet part
31	250 121-01			1	1	Electric starter 95-	
32	306 530-22			2	2	Screw MC6S 6 x 30 95-	
33	250 134-01			1	1	Bracket electric starter 95-	
34	308 530-22			2	2	Screw MC6S 8x30 95-	
35	340 024-01			1	1	O-ring electric starter 95-	
36	250 156-01			1	1	Gearwheel starter/balancer 97-	
37	340 064-01			1	1	O-ring cover electric starter gearwheel 95-	
38	220 034-01			1	1	Cover electric starter gearwheel 95-	
39	305 512-22			3	3	Screw MC6S 5x12 95-	
40	360 030-01			1	1	Rollerbearing 97-	
41	324 034-01			1	1	Washer oil drain plug 97-	
42	260 052-01			1	1	Oilfilter 97-	
43	340 040-01			2	2	O-ring oilfilter 97-	
	260 062-01			1	1	Gasket kit 400 97-	
	260 062-02			1	1	Gasket kit 501/600 97-	

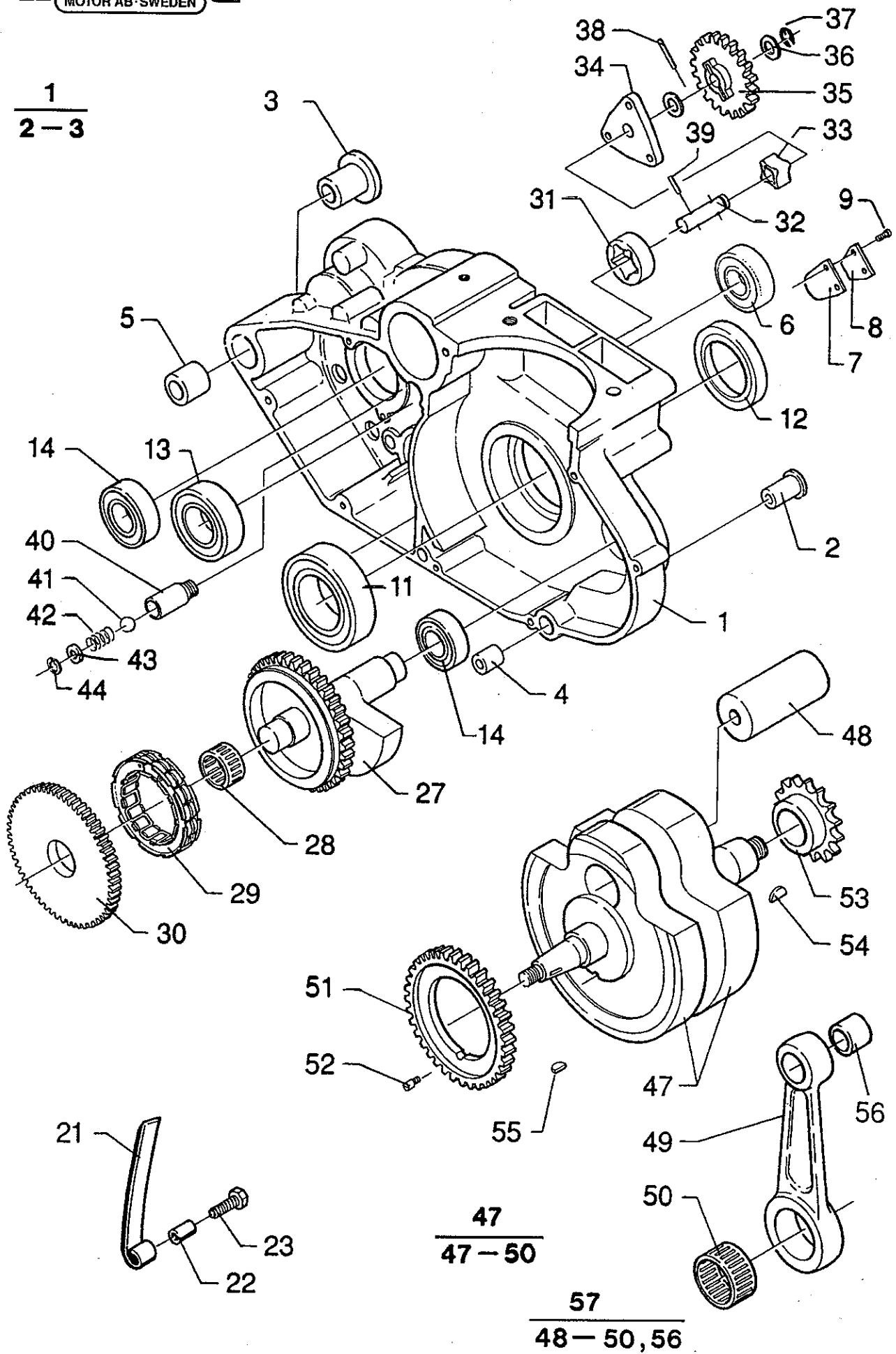
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CRANKCASE LEFT EL.START 97

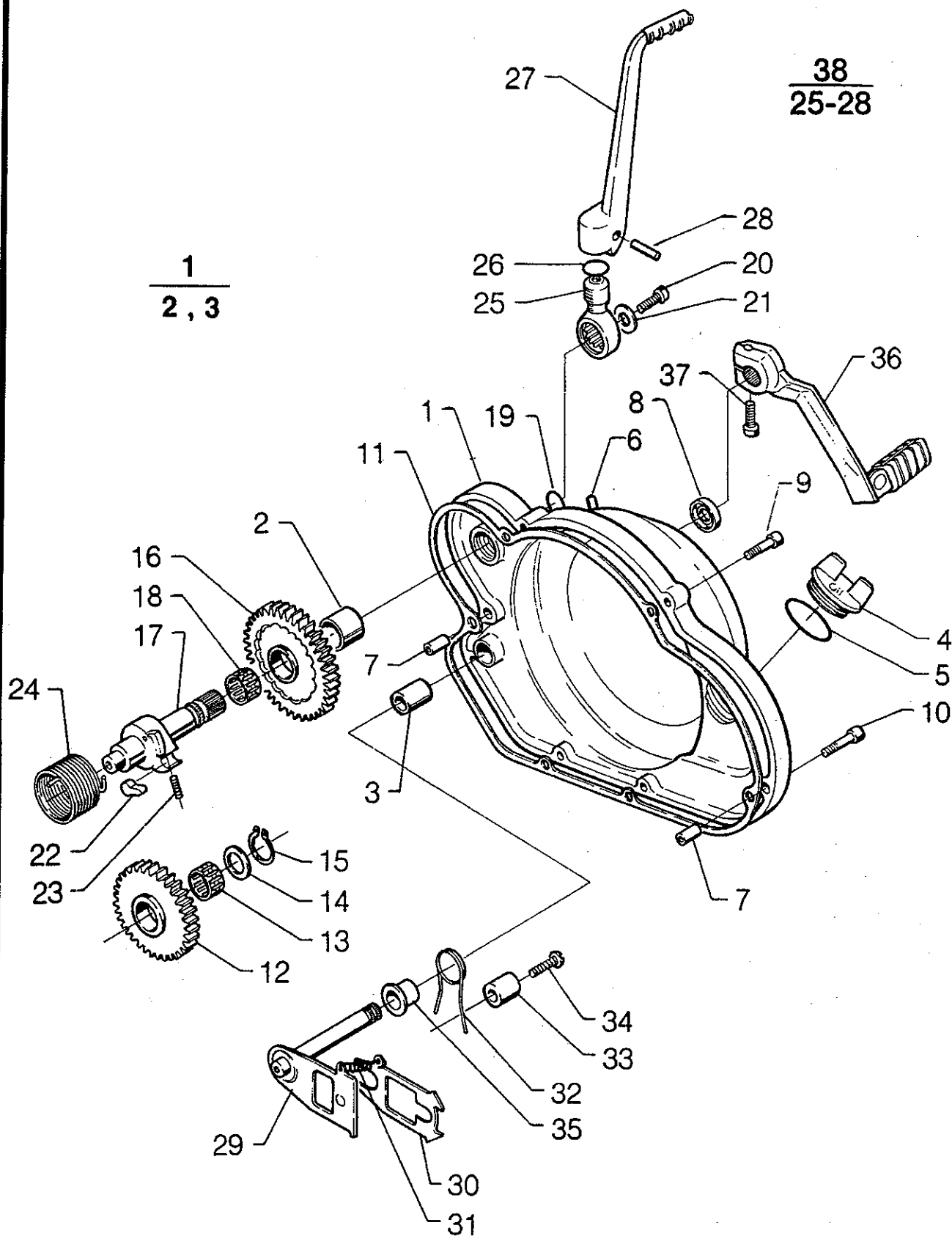
Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 047-01			1	1	Crankcase left half 97-	
2	220 006-01			1	1	Flange bushing front 89-	
3	220 007-01			1	1	Flange bushing rear 89-	
4	220 011-01			1	1	Dowl crankcase front 89-	
5	220 012-01			1	1	Dowl crankcase rear 89-	
6	360 026-01			1	1	Ballbearing 96/2-	ø 42 mm
7	220 013-01			1	1	Reed valve 89-	
8	220 020-01			1	1	Reed valve support 89-	
9	304 306-12			2	2	Screw MSCS 4x6 89-	
11	360 001-01			1	1	Ballbearing 89-	
12	350 003-01			1	1	Seal ring 30x52x7 89-	
13	360 004-01			1	1	Ballbearing 89-	
14	360 002-01			2	2	Ballbearing 89-	
21	200 048-01			1	1	Camshain tensioner 89-	
22	200 051-01			1	1	Dowl camshain tensioner 89-	
23	306 625-22			1	1	Screw M6S 6x25 89-	
27	210 078-06			1	1	Counter balancer 400 97-	
27	210 078-05			1	1	Counter balancer 501 97-	
27	210 078-04			1	1	Counter balancer 600 97-	
28	360 029-01			1	1	Needlebearing 97-	
29	250 153-01			1	1	Freewheel clutchmechanism 97	
30	250 157-01			1	1	Gearwheel starter (on counter balancer) 97-	
31				1	1	Outer rotor oilpump 97-	Only available in kit 260 061-01
32	260 054-01			1	1	Shaft oilpump 97-	
33				1	1	Inner rotor oilpump 97-	Only available in kit 260 061-01
34	260 053-01			1	1	Cover oilpump 97-	
35	260 055-01			1	1	Intermediate gearwheel oilpump 97-	
36	260 056-01			2	2	Washer 97-	
37	260 057-01			1	1	Circlip oilpump 97-	
38	370 006-01			1	1	Pin (long) 97-	
39	370 005-01			1	1	Pin (short) 97-	
40	260 036-01			1	1	Body oilpressurerelief valve 95-	
41	360 024-01			1	1	Steelball oilpressurerelief 95-	
42	260 038-01			1	1	Spring oilpressurerelief 95-	
43	260 037-01			1	1	Washer oilpressurerelief 95-	
44	330 015-01			1	1	Circlip sgH15 95-	

1
2-3



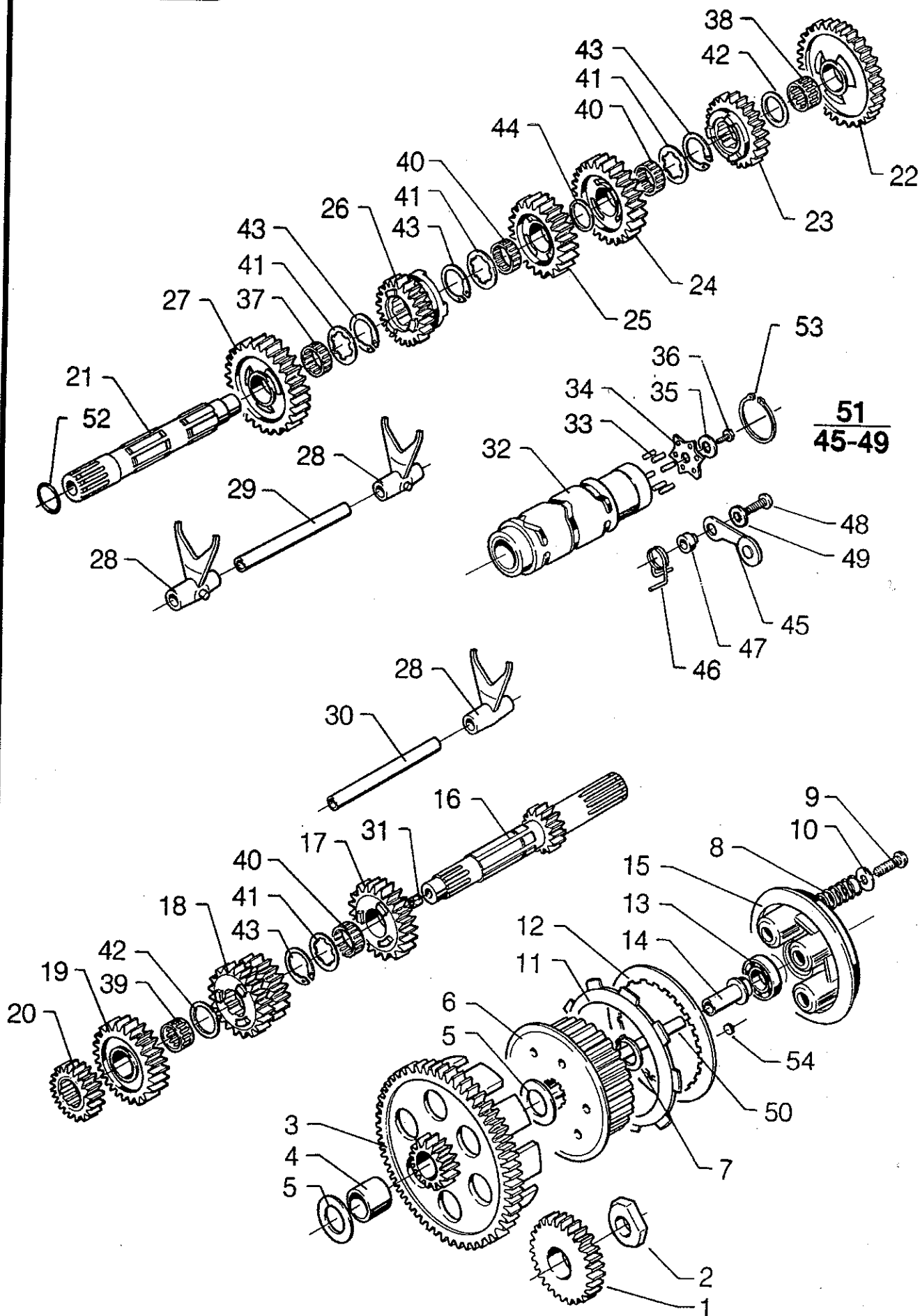
CRANKCASE LEFT EL.START 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
47	210 080-01			1	1	Crankshaft 400 97-	
47	210 071-01			1	1	Crankshaft 501 95-	
47	210 083-01			1	1	Crankshaft 600 97-	
48	210 004-01			1	1	Crankpin 95-	
49	210 029-01			1	1	Connecting rod 400 96-	
49	210 075-01			1	1	Connecting rod 501 95-	
49	210 052-01			1	1	Connecting rod 600 95-	
50	210 065-01			1	1	Needlebearing connecting rod 95-	
51	210 057-01			1	1	Gearwheel (crankshaft/counterbalancer) 95-	
52	210 048-01			1	1	Positioning screw crankshaft 95-	
53	200 043-01			1	1	Crankshaft sprocket 95-	
54	200 044-01			1	1	Woodruff key timing sprocket crankshaft 95-	
55	250 004-01			1	1	Woodruff key flywheel 95-	
56	210 017-01			1	1	Bushing connecting rod 400 96-	
56	210 014-01			1	1	Bushing connecting rod 501/600 95-	
57	210 050-01			1	1	Connecting rod kit 400 96-	Incl. Pos. No. 48, 49, 50, 56.
57	210 058-01			1	1	Connecting rod kit 501 95-	Incl. Pos. No. 48, 49, 50, 56.
57	210 053-01			1	1	Connecting rod kit 600 95-	Incl. Pos. No. 48, 49, 50, 56.
	260 061-01			1	1	Repair kit oilpump 97-	Incl. Pos. No. 31, 32, 33.



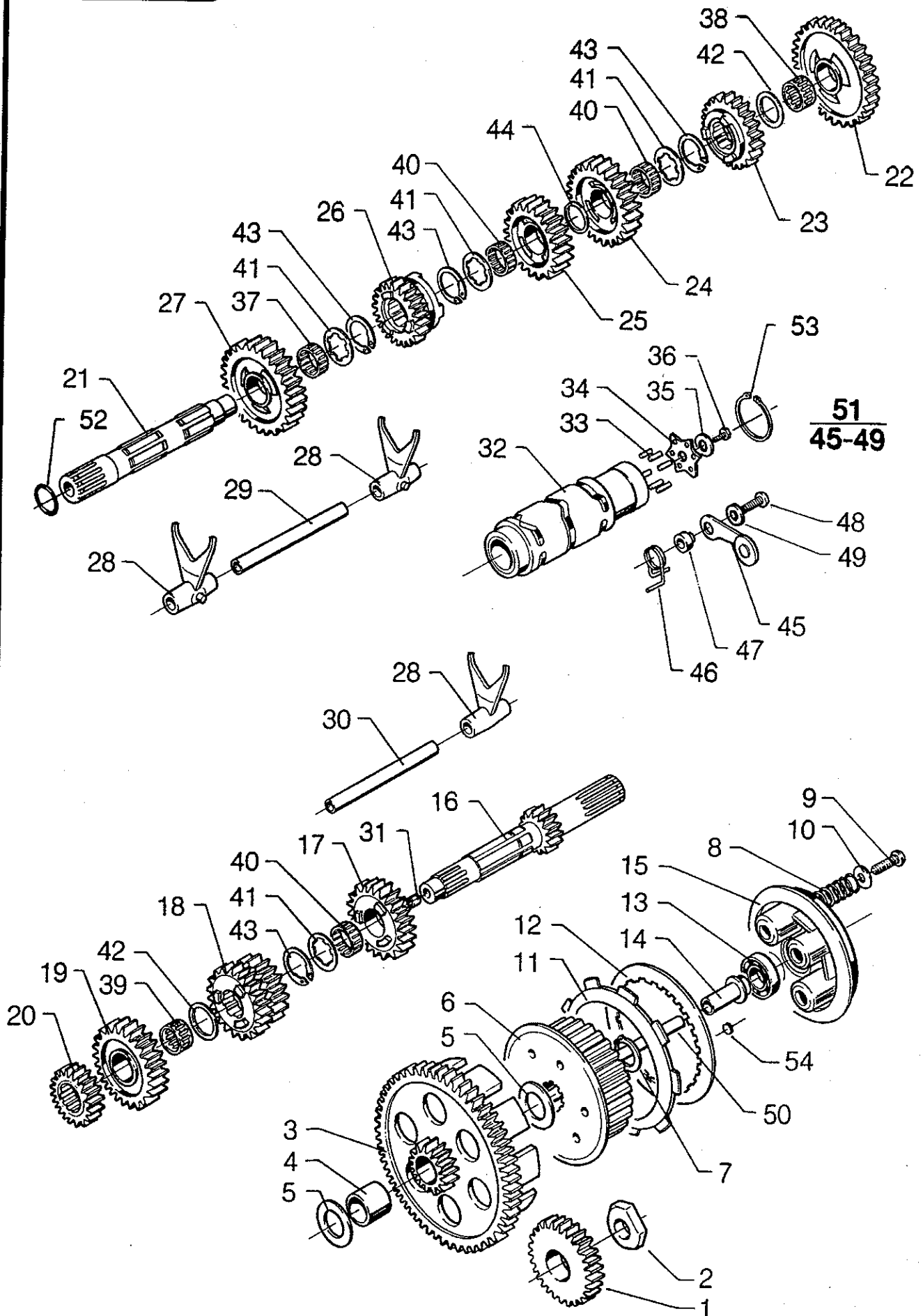
TRANSMISSION COVER 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 042-01	1	1	1	1	Transmission cover 94-	
2	220 043-01	1	1	1	1	Bushing kickstarter shaft 94-	
3	230 058-01	1	1	1	1	Bushing gearshift shaft 89-	
4	220 021-01	1	1	1	1	Oilfill cap 89-	
5	340 024-01	1	1	1	1	O-ring 24.2x3 89-	
6	220 024-01	1	1	1	1	Kickstarter stop 89-	
7	220 022-01	2	2	2	2	Dowl transmission cover/shift mechanism 89-	
8	350 004-01	1	1	1	1	Seal ring 12x22x6x76.5 89-	
9	306 525-22	4	4	4	4	Screw MC6S 6x25 89-	
10	306 530-22	2	2	2	2	Screw MC6S 6x30 89-	
11	220 023-01	1	1	1	1	Gasket transmission cover 89-	
12	230 015-01	1	1	1	1	Intermediate gearwheel 89-	
13	360 006-01	1	1	1	1	Needlerollerbearing 17x21x10 89-	
14	230 042-01	1	1	1	1	Supportwasher intermediate gearwheel 89-	
15	330 017-01	1	1	1	1	Circlip SGA 17 89-	
16	230 096-01	1	1	1	1	Gearwheel kickstarter 94-	
17	230 097-01	1	1	1	1	Kickstarter shaft 94-	
18	360 018-01	1	1	1	1	Needlerollerbearing 18x22x10 89-	
19	340 117-01	1	1	1	1	O-ring 17.3x2.4 89-	
20	306 612-22	1	1	1	1	Screw M6S 6x12 89-	
21	326 023-01	1	1	1	1	Washer 6.4x22x4 89-	
22	230 018-01	1	1	1	1	Kickstarter engagement key 89-	
23	230 056-01	1	1	1	1	Spring kickstarter engagement key 89-	
24	230 019-01	1	1	1	1	Kickstarter spring 89-	
25	230 020-01	1	1	1	1	Kickstarter lower part 89-	
26	340 015-01	1	1	1	1	O-ring 15.1x1.6 89-	
27	230 093-01	1	1	1	1	Kickstarter (excl. lower part) 89-	
28	370 000-01	1	1	1	1	Pin 6x24 89-	
29	230 047-01	1	1	1	1	Gearshift linkage shaft 89-	
30	230 081-01	1	1	1	1	Gearshift selector 89-	
31	230 031-01	1	1	1	1	Shiftmechanism spring 89-	
32	230 032-01	1	1	1	1	Recoil spring shiftmechanism 89-	
33	220 022-01	1	1	1	1	Dowl 89-	
34	306 020-22	1	1	1	1	Screw K6S 6x20 89-	
35	230 059-01	1	1	1	1	Spacer gearshiftshaft 89-	
36	230 034-01	1	1	1	1	Gearshift lever 89-	
38	230 082-01	1	1	1	1	Kickstarter compl. 89-	Incl. Pos. No. 25, 26, 27, 28



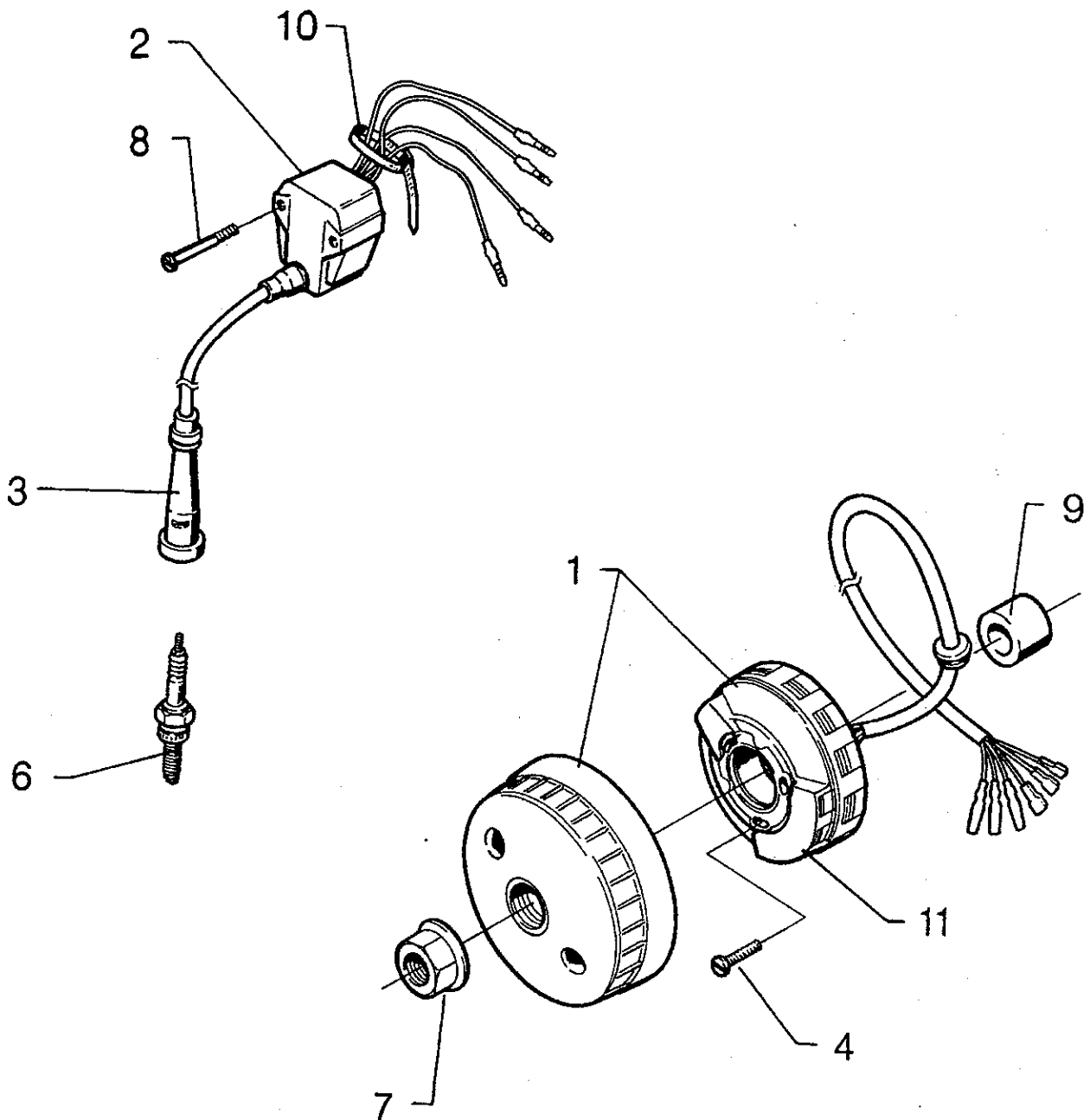
GEARBOX 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	230 001-01	1	1	1	1	Gearwheel crankshaft/clutch hub 89-	
2	230 005-01	1	1	1	1	Nut gearwheel crankshaft/clutch hub 89-	
3	230 002-01	1	1	1	1	Clutch hub outer 89-	
4	230 004-01	1	1	1	1	Bushing clutch hub bronze 89-	
5	230 040-01	2	2	2	2	Supportwasher bushing clutch hub 89-	
6	230 006-01	1	1	1	1	Clutch hub inner 89-	
7	330 025-01	1	1	1	1	Circlip SGA 25 89-	
8	230 118-01	6	6	6	6	Clutch spring 97-	
9	306 625-22	6	6	6	6	Screw M6S 6x25 89-	
10	230 074-01	6	6	6	6	Clutchspring retainer 89-	
11	230 073-01	7	7	7	7	Clutchdisc organic 89-	
12	230 094-01	8	8	8	8	Clutchdisc steel 89-	
13	360 025-01	1	1	1	1	Rollerbearing 96/2-	ø 42 mm
14	230 117-01	1	1	1	1	Pressure sleeve disengaging pushrod 96/2-	ø 20 mm
15	230 011-01	1	1	1	1	Pressure plate clutch hub 89-	
16	240 071-01		1	1		Main gearshaft FC 94- / FX 96-	
16	240 001-01	1			1	Main gearshaft FE/FEE 89-	
17	240 005-01	1	1	1	1	5th gearwheel main shaft 89-	
17	240 075-01		1			5th gearwheel main shaft 94-	
18	240 003-01	1	1	1	1	3rd/4th gearwheel main shaft 89-	
19	240 076-01		1	1		6th gearwheel main shaft FC 94-	
19	240 006-01	1			1	6th gearwheel main shaft FE 89- / FEE 95-	
20	240 072-01		1	1		2nd gearwheel FC 94- / FX 96-	
20	240 002-01	1	1		1	2nd gearwheel main shaft FE 89- / FEE 95-	
21	240 042-01	1	1	1	1	Secondary shaft 94-	
22	240 081-01		1	1		1st gearwheel secondary shaft FC 94- / FX 96-	
22	240 061-01	1			1	1st gearwheel secondary shaft FE 94- / FEE 95-	
23	240 065-01	1	1	1	1	5th gearwheel secondary shaft 94-	
24	240 083-01		1	1		3rd gearwheel secondary shaft FC 94- / FX 96-	
24	240 063-01	1			1	3rd gearwheel secondary shaft FE 94- / FEE 95-	
25	240 064-01	1	1	1	1	4th gearwheel secondary shaft 94-	
26	240 086-01		1			6th gearwheel secondary shaft FC 94-	
26	240 066-01	1		1	1	6th gearwheel secondary shaft FE 94- / FEE 95- / FX 96-	
27	240 082-01		1	1		2nd gearwheel secondary shaft FC 94- / FX 96-	
27	240 062-01	1			1	2nd gearwheel secondary shaft FE 94- / FEE 95-	



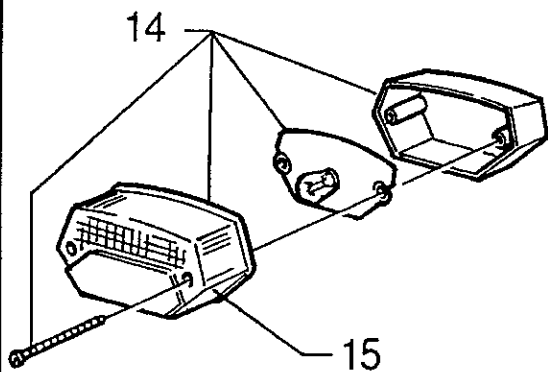
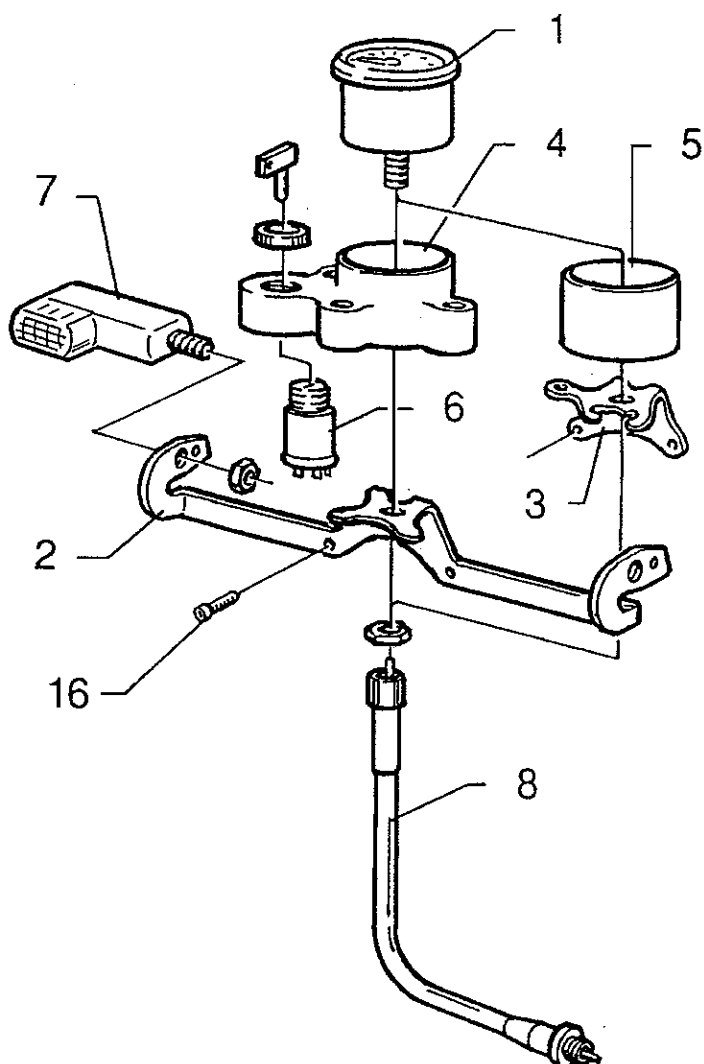
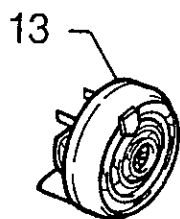
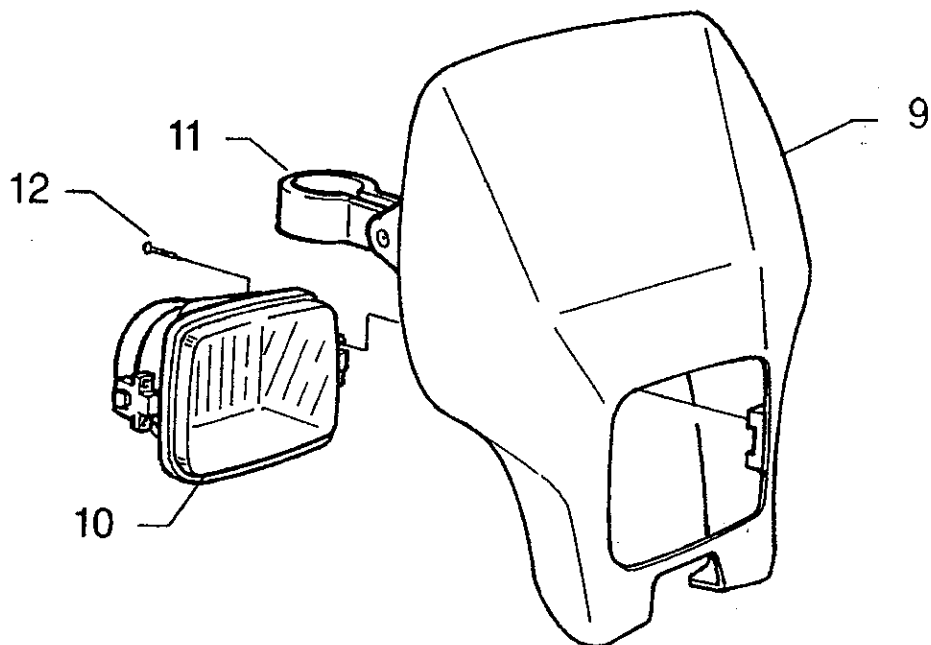
GEARBOX 97

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
28	240 004-01	3	3	3	3	Shiftfork 89-	4-speed gearbox: 2 pcs/model
	240 036-01		1			Spacer 4-speed gearbox	Instead of 5th gearwheel
	240 037-01		1			Spacer 4-speed gearbox	Instead of 6th gearwheel
29	240 007-01	1	1	1	1	Shiftfork shaft rear 89-	
30	240 008-01	1	1	1	1	Shiftfork shaft front 89-	Not for 4-speed gearbox
31	240 026-01	1	1	1	1	Bushing 89-	
32	240 028-01	1	1	1	1	Shiftdrum aluminium 89-	
	330 030-01	1	1	1	1	Circlip SW 30 96/2-	For new type of bearing ø 42 mm
33	370 018-01	6	6	6	6	Pin 4x18 89-	
34	240 027-01	1	1	1	1	Positioning star 89-	
35	326 025-01	1	1	1	1	Washer 6x25x1.5 89-	
36	306 622-22	1	1	1	1	Screw M6S 6x22 89-	
37	360 009-01	1	1	1	1	Needlebearing 20x24x13 89-	Not for 4-speed gearbox
38	360 010-01	1	1	1	1	Needlebearing 20x24x10 89-	
39	360 007-01	2	2	2	2	Needlebearing 22x26x13 89-	4-speed gearbox: 1 pcs/model
41	240 017-01	4	4	4	4	Supportwasher 89-	4-speed gearbox: 3 pcs/model
42	240 018-01	2	2	2	2	Supportwasher 89-	4-speed gearbox: 1 pcs/model
43	330 035-01	4	4	4	4	Circlip AC 25 25x1.2 89-	4-speed gearbox: 3 pcs/model
45	230 075-01	1	1	1	1	Shiftlocating lever 89-	
46	230 077-01	1	1	1	1	Spring shiftlocating lever 89-	
47	230 076-01	1	1	1	1	Sleeve 89-	
48	306 625-22	1	1	1	1	Screw M6S 6x25 89-	
49	326 016-01	1	1	1	1	Washer 6,4x25x1 89-	
50	230 067-01	1	1	1	1	Disengaging pushrod 91-	
51	230 078-01	1	1	1	1	Shiftlocating lever kit 89-	Incl.Pos. No. 45, 46, 47, 48, 49
52	340 022-01	1	1	1	1	O-ring 22.1x1.6 94-	
53	330 030-01	1	1	1	1	Circlip SW 30 96/2-	For new type of bearing ø 42 mm
54	230 113-15	1	1	1	1	Adjustment washer 1,5 mm 95-	
54	230 113-20	1	1	1	1	Adjustment washer 2,0 mm 95-	
54	230 113-25	1	1	1	1	Adjustment washer 2,5 mm 95-	



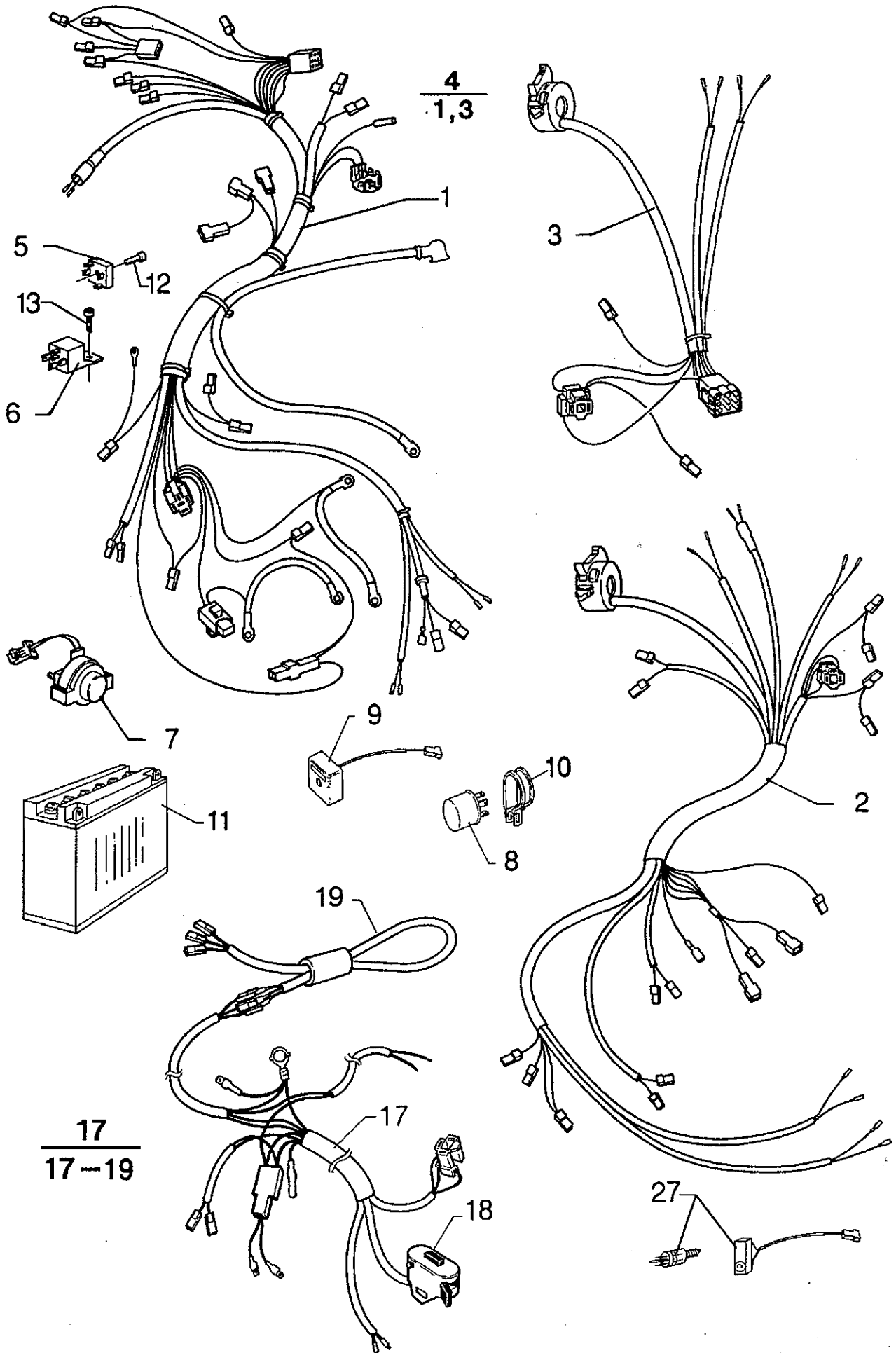
IGNITION 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	250 014-01	1	1	1	1	Ignition complete 89-	Ex.ignition coil
2	250 009-01	1	1	1	1	Ignition coil 89-	
3	250 003-01	1	1	1	1	Sparkplug cap 89-	
4	305 330-22	3	3	3	3	Screw MCS 5x30 89-	
6	250 006-01	1	1	1	1	Sparkplug NGK C8E 89-	
7	250 005-01	1	1	1	1	Flywheelnut 89-	
8	306 640-22	2	2	2	2	Screw M6S 6x40 89-	
9	250 011-01	1	1	1	1	Dowl 89-	
10	190 017-01					Cable tie 89-	
11	250 125-01	1	1	1	1	Stator 89-	
	250 126-01	1	1	1	1	Flywheel 89-	



LIGHT & SPEEDOMETER 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	180 067-01	1			1	Speedometer 89-	In connection w. 180 068/69-01
	180 074-01	1			1	Bulb speedometer (VDO) 89-	
	180 077-01	1			1	Attachment nut speedometer (VDO) 89-	
	180 089-01	1		1	1	Odometer 97-	
2	180 066-01	1			1	Attachment speedometer/blinkers (VDO) 89-	
3	180 077-01	1		1	1	Attachment speedometer (VDO) / odometer 89-	
4	180 068-01				1	Cover speedometer (VDO) FEE 95-	
5	180 069-01	1				Cover speedometer (VDO) FE 89-	
6	180 047-01			1	1	Ignition lock 95-	
7	180 065-01	4			4	Blinker 89-	
8	180 073-01	1			1	Speedometer wire (VDO) 96-	For 180 067-01
8	180 091-01	1		1	1	Odometer wire 97-	US-versions only
9	180 059-02	1			1	Headlight mask (UFO) fluorescent yellow 97-	
10	180 060-01	1			1	Headlight reflector (UFO) 89-	ECE-approved
10	180 061-01	1			1	Headlight reflector (UFO) 89-	Plastic lens
10	180 100-01	1			1	Headlight reflector (UFO) 89-	Left hand traffic
11	180 062-01	2			2	Rubber strap headlight (UFO) 89-	
12	306 616-22	2			2	Screw M6S 6x16	
13	180 017-01	1				Horn FE 89-	
13	180 058-01				1	Horn FEE 95-	
14	180 086-01	1			1	Taillight compl. 97-	
15	180 087-01	1			1	Lens taillight 97-	
16	306 512-22	2			2	Screw MC6S 6x12	



WIRING HARNESS 97

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	180 092-01				1	Wiring harness main part (blinkers) FEE 95-	
1	180 092-02			1	1	Wiring harness US-versions FEE/FX 95-	
	180 027-01	1				Wiring harness US-versions FE 89-	
2	180 094-01	1				Wiring harness main part (blinkers) FE 89-	
3	180 034-01				1	Wiring harness switch part (blinkers) FEE 95-	
3	180 034-02	1				Wiring harness switch part (blinkers) FE 89-	
4	180 101-01				1	Wiring harness compl. (blinkers) FEE 95-	
5	180 045-01			1	1	Rectifier 95-	
6	180 053-01			1	1	Light relay 95-	
7	180 095-01			1	1	Starter relay 95-	
8	180 026-01	1			1	Blinker relay 89-	
9	180 019-01	1		1	1	Voltage regulator 89-	
	306 630-22	1		1	1	Screw M6S 6x30 89-	
10	180 033-01	1			1	Clamp blinker relay 89-	
11	180 097-01			1	1	Battery 95-	
12	305 512-22	1			1	Screw MC6S 5x12 89-	
13	305 520-22	1			1	Screw MC6S 5x20 89-	
17	180 093-01	1				Wiring harness (without blinkers) FE 89-	
18	180 021-01	1				Handlebar switch (without blinkers) FE 89-	
19	180 022-01	1			1	Wiring harness rear part (without blinkers) FE 89-	
27	140 102-01	1			1	Microswitch brakelight (front) 94-	

