


700^{cc}

**spare
parts
catalogue**



S H E L L ^{LI} X100 MOTOR OIL
CATENE REGINA

SEIMM

SOCIETÀ ESERCIZIO INDUSTRIE MOTO MECCANICHE S.p.A.

Capitale sociale sottoscritto: L. 495.000.000

Sede legale: Milano

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MOTO GUZZI

700 cc. V-7 TWIN

SPARE PARTS CATALOGUE

MAY 1968 - IInd EDITION

CONDITIONS OF SALE

- SALES — All spare parts supplies are subject to goods availability at the time the order is received.
- PRICES — All prices appearing in the official price list are net ex-factory prices. Any tax or charge inherent to the buying and selling transaction shall be entirely on the buyers.
- DELIVERY AND SHIPMENT — Moto Guzzi shall not be held liable for any delayed delivery.
Any indicated time is only informative and not binding.
All goods travel at buyers' risk, including C.O.D. deliveries.
- DISTRIBUTORS — Any order obtained by the Distributor shall not be binding on Moto Guzzi who reserves the right to decide its execution or not.
- CLAIMS — Any claim for parts received in a damaged condition, not corresponding to the order, or short supplied is to be made within 8 days from the receipt of such parts.
- LIABILITY — Moto Guzzi shall not be held responsible for any damages to persons or property arising out from the use of its products, even if such damages be caused by structural or machining defects of the material supplied.

HOW TO ORDER

All orders should contain the following information:

- Transport means required
- Engine number of machine
- Description of part and part number
- Quantity

All original Moto Guzzi parts are stamped with the registered trade mark and may be obtained from the general distributors or the officially appointed Moto Guzzi dealers.



Fig. 1 - Left view



Fig. 2 - Right view

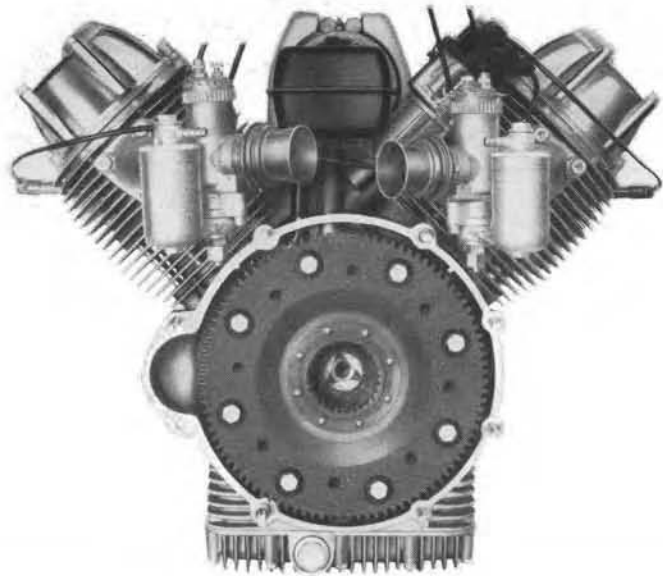


Fig. 3 - Engine

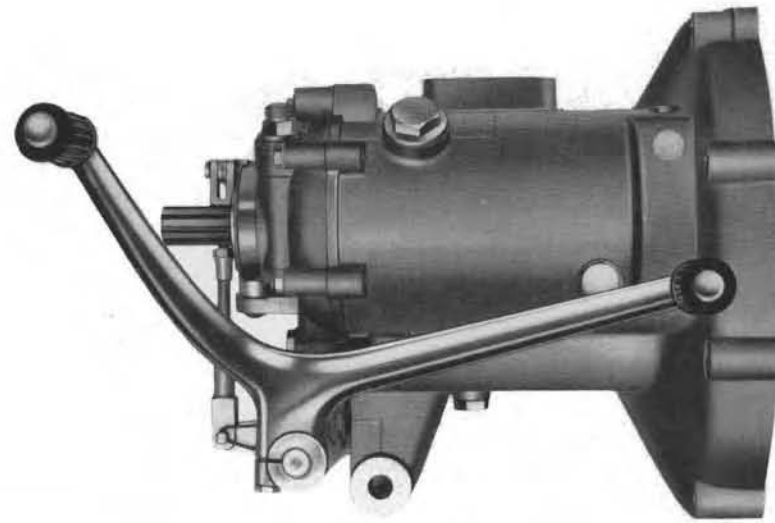


Fig. 4 - Gear box

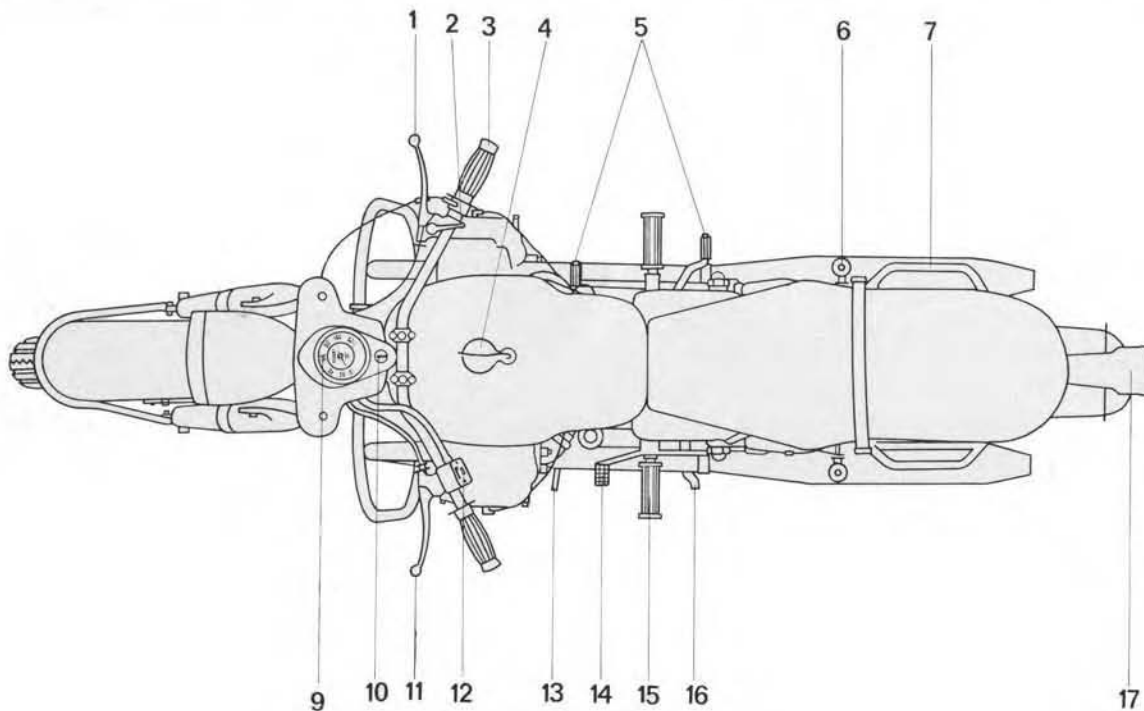


Fig. 5

CONTROLS AND ACCESSORIES

- 1 - Front brake lever
- 2 - Air control lever
- 3 - Throttle control grip
- 4 - Fuel filler cap
- 5 - Gearshift lever
- 6 - Pillion footrests
- 7 - Pillion handgrip
- 8 - Headlight
- 9 - Speedometer and lighted indicators
- 10 - Key type ignition switch
- 11 - Clutch lever
- 12 - Dipper switch and horn button
- 13 - Side stand
- 14 - Rear brake pedal
- 15 - Footrests
- 16 - Center stand
- 17 - Tail lamp

TECHNICAL SPECIFICATION

ENGINE

704 cc. OVH twin, air cooled, alloy barrels with hard chrome lining, light alloy hemispherical heads, steel con-rods with thin wall bearings, anti-friction main bearings (as used in all F 1 Race cars).

BORE: 80 mm.

STROKE: 70 mm.

BRAKE HORSEPOWER: 50 HP SAE at 6000 r.p.m.

COMPRESSION RATIO: 9 to 1.

FUEL TANK CAPACITY: 4½ US gallons.

LUBRICATION: wet sump, gear type oil pressure pump.

CLUTCH: twin plate dry clutch with cushion drive.

SUSPENSION: telescopic front fork with two-way hydraulic suspension. Rear swinging arm with hydraulically damped 3-way adjustable shock absorbers.

DRIVE: shaft drive with dual bevel-gear to the rear wheel.

FRAME: duplex tubular structure. Center and side stands.

BRAKES: large diameter twin leading shoes front brake. Single LS rear brake.

WHEELS: 18" alloy rims.

TIRES: 4.00 x 18" front and rear.

SEAT: large dual seat with chrome hand rail and safety bars.

SPEEDOMETER: Borletti car type speedo instrument (oil pressure gauge, neutral indicator, and charge indicator).

ELECTRICAL SYSTEM: 12 V - 300 W battery powered system. 6" 45/40 W headlight. Electrical starter.

INDEX TO PLATES

MODEL	MAIN GROUP	SUB-ASSEMBLY	PLATE No.
V-7 twin	ENGINE	Cylinders - Cylinder heads - Rocker boxes - Rocker assemblies - Valves	1
		Crankcase and covers	2
		Crankshaft - Connecting rods - Pistons - Timing gears	3
		Oil pump - Oil lines - Filter - Breather unit - Oil pressure solenoid	4
		Fuel tank - Exhaust pipes - Mufflers	5
		Carburetor - Control cables - Air cleaner	6
	PRIMARY DRIVE	Clutch and controls	7
		Gear box and covers	8
		Gear box - Shafts - Controls	9
	REAR WHEEL DRIVE	Rear fork - Drive box - Drive shaft and bevel gears	10
	FRAME	Frame - Center stand - Side stand - Footrest pivot - Pillion footrests - Rear fender	11
	FRONT SUSPENSION STEERING	Steering - Front fork - Front fender	12
	STEERING	Handlebar and controls	13
	WHEELS BRAKES	Front wheel - Wheel hub - Front brake and controls	14
		Rear wheel - Hub - Rear brake and controls	15
	ELECTRICAL EQUIPMENT	Ignition and lighting	16
	TOOLS	Tool kit - gasket set - seal set	17
	ELECTRICAL EQUIPMENT BREAKDOWN	Starter motor	18
		Generator	19
		Distributor	20
		Electric horn	21
		Head and tail light	22
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11500700	13	32	12023700	1	11	12082300	7	13	12152600	4	39	12235300	8	39/1	12433000	11	27
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12001400	2	24	12030400	1	23	12084400	7	12	12155700	4	50	12238501	9	25	12434200	11	32
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12007600	4	11	12045802				5	19/2	12201400	8	25	12351300	10	59	12453340	24	10
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12762500	8	45	12938700	6	38	55251000	9	11	90407085	10	51		23	32	94321070	4	25
12763300	8	46	12938800	6	61	55434825	12	56	90706119	1	40		24	17	94322215	1	29
12766100	8	47	12938900	6	63	55436525	12	62	90706150	7	20		2	15	95000205	25	25
12768620	22	15	12999000	17	A	55445800	24	22	90706222	12	17		6	19		1	31
12768700	4	48	12999500	17	B	55478500	11	45	90706250	16	72	92602208	11	30		3	38
12807000	6	15	25704500	16	54	55478600	11	46		10	40/1		12	61		4	13
12807100	6	16	25707100	16	53	55551600	11	54	90706490	12	42		16	28		5	24
12807200	17	12	25730712	18	2	55603000	13	26					23	17		6	72
12900800	17	11	25730715	18	4	55603400	13	25	90714051	12	49		5	32	95021106	12	64
12901000	17	20	25730728	18	10	55603500	13	24	90714082	4	46		11	36		13	16
12912700	17	22	25730739	18	22	55605600	13	13	90714101	8	40	92602210	14	26		16	23
12914500	17	21		19	12	55605700	13	22		10	35		15	30		23	44
12917800	16	63				55717000	16	47	90714123	5	18		24	30		23	35
12932000	6	47				55740328	22	12	90714124	4	17	92602312	11	11		24	31

NUMERICAL INDEX

Order No.	Plate No.	Figure No.	Order No.	Plate No.	Figure No.	Order No.	Plate No.	Figure No.	Order No.	Plate No.	Figure No.	Order No.	Plate No.	Figure No.	Order No.	Plate No.	Figure No.
95021108	3	33	95100676	3	28	98024312	1	30	98106043	2	27						
	4	32	95100715	14	42		6	71		24	14						
	4	43		15	50		11	48		8	28						
	10	20		2	14		12	54		6	17						
	11	55		5	13		24	15		11	56						
95021110	12	60	95101231	6	18	98024412	11	17	98108015	11	18						
	13	31		11	19		16	39		15	45						
	16	13		15	44		13	30		4	34						
	5	33		16	27		16	12		11	20						
	11	37		8	31		12	59		5	34						
95028022	15	29	95101430	12	29	98024422	16	26	98110020	15	31						
	9	40	95129110	9	15		2	33		12	46						
	10	37		14	37		12	28		11	53						
	16	83		7	24		6	73		23	48						
	8	35		9	14		8	36		23	24						
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	2	28		15	37		23	39		10	60						
	8	23		16	19		23	43		14	22						
	11	49		16	35		11	41/1		15	23						
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95100130	16	59	95512060	8	16	98054418	2	17	98305009	16	82						
	23	31	95512081	16	15		3	34		13	15						
	24	16	95716280	15	36		10	46		12	63						
	7	27	95716365	16	16		16	32		13	20						
	15	38	95716380	15	35		4	20		12	12						
95100137	16	37	95730260	9	18	98054430	10	19	98620318	12	13						
	5	16	95740171	9	16		16	22		1	12						
	9	32	95780265	14	35		5	23		16	70						
	1	44	95780271	7	23		4	12		1	42						
	11	31		6	20		11	47		5	31						
95100222	23	16	95790233	13	18	98106015	16	78	98620445	5	12						
	11	21	95790237	8	39		23	34		13	28						
	14	25	95980210	10	34		24	13		23	15						
	24	29		5	21		2	31		16	17						
	1	36		5	22		3	37		11	25						
95100315	10	12	95985712	4	47	98106021	8	27	98620330	1	12						
	12	47	95985720	10	19		9	21		17	23						
	11	38	95990035	2	11		16	36		Instruction booklet							
	11	12	95508045	2	12		9	12									
	11	33	96508066	2	13		14	30									
95100415	12	15	96508075	4	44	98106022	15	34	98106028	2	26						
	15	26	96508080	11	59		2	26		15	42						
	4	23	98020435	4	40		8	22									
	14	16	98020535														
	15	16	98022455														
95100628			98024310			98106034											

PLATE 1 MODEL: V-7 twin
Engine

GROUP: Cylinders - Cylinder heads - Rocker
boxes - Rocker Assemblies - Valves

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 02 35 01	Cover, rocker box	2	
11	12 02 37 00	Gasket, rocker box	2	
12	98 62 03 65	Screw, rocker cover	16	
13	12 02 21 00	Cylinder head, R/H	1	
	12 02 22 00	Cylinder head, L/H	1	
14	12 03 68 00	Guide, inlet and exhaust valves	4	
15	12 03 81 00	Semicones, valves	8	
16	12 03 80 00	Top collars, valves	4	
17	12 03 74 00	Spring, valves	4	
18	12 03 70 00	Bottom collars, valves	4	
19	12 03 60 00	Inlet valve	2	
20	12 03 61 00	Exhaust valve	2	
21	12 03 48 00	Support, rocker arms	2	
22	12 03 02 00	Rocker arm, R/H, with bushings	2	
23	12 03 04 00	Rocker arm, L/H, with bushings	2	
24	91 11 15 11	Bushing, rocker arm	4	
25	12 03 40 01	Tappet screw	4	
26	92 60 25 08	Nut, tappet adjusting screw	4	
27	12 03 18 00	Spindle, rocker arm	4	
28	90 11 81 52	Washer, rocker arm	4	
29	94 32 22 15	Spring, rocker arm	4	
30	98 02 43 12	Bolt, rocker spindle	4	
31	95 02 11 06	Washer, rocker spindle bolts	4	
32	12 02 20 00	Gasket, cylinder head	2	
33	12 02 02 00	Cylinder	2	
34	12 02 08 00	Gasket, cylinder base	2	
35	12 02 17 00	Bolt, cylinder head, long	8	
36	95 10 03 15	Washer, cylinder head bolts	10	
37	92 75 11 03	Nut, cylinder head bolts	10	
38	12 02 18 00	Bolt, short, cylinder head	4	
39	12 02 16 00	Washer, short cylinder head bolt	2	
40	90 70 61 19	Sealing ring	2	
41	12 02 19 00	Nut, short bolt	2	
42	98 62 04 45	Screw, intake tube to cylinder head	6	
43	90 71 60 82	Washer, insulating, intake tube screw	6	
44	95 10 02 23	Washer, air intake tube	6	
45	12 11 50 01	Air intake tube	2	
46	12 11 55 01	Seal, air intake tube	4	
47	12 02 54 00	Reducing bush, R/H head intake tube	1	
	12 02 57 00	Reducing bush, L/H head intake tube	1	

Fig. No.	Order No.	DESCRIPTION	Quantity
Rocker boxes up to machine N. 3119 fit the following parts (See catalogue 1st edition)			
12	98 10 60 82	Screw, long, rocker box	8
13	98 10 60 28	Screw, short, rocker box	8
14	95 10 01 30	Washer, rocker box screws	16
40	90 70 60 90	Seal, on long cylinder head studs	8
 The undermentioned parts have been removed from use in production and are no longer supplied as spare parts (See parts catalogue, 1st edition)			
48	12 11 50 00	Air intake pipe	2
49	12 11 55 00	Sealing block, intake pipe	2
 When replacing use the following parts (See 2nd edition catalogue)			
45	12 11 50 01	Air intake pipe	2
46	12 11 55 01	Sealing block, air intake pipe and reduction bushings	4
47	12 02 54 00	Reduction bushing, R/H air intake	1
	12 02 57 00	Reduction bushing, L/H air intake	1

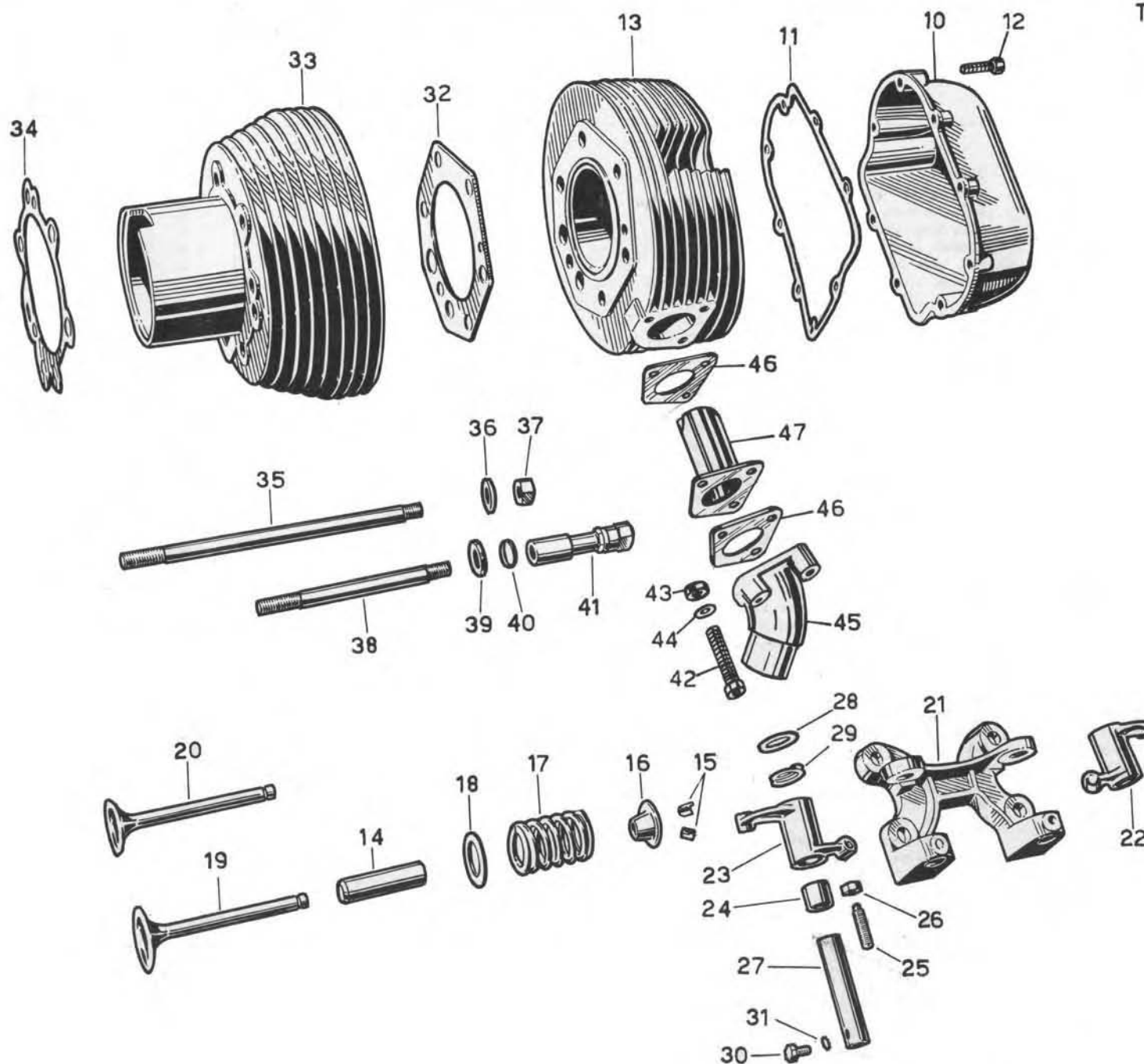


PLATE 2 MODEL: V-7 twin
Engine

GROUP: Crankcase and covers

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 07 00	Crankcase	1	
11	96 50 80 66	Bolt, short, gear box fixing	4	
12	96 50 80 75	Bolt, medium, gear box fixing	2	
13	96 50 80 80	Bolt, long, gear box fixing	1	
14	95 10 12 31	Washer, gear box bolts and starter bolt	8	
15	92 60 22 08	Nut, gear box fixing bolts	7	
16	12 01 19 00	Flange, c/w crankshaft bushing, timing side	1	
	12 01 19 01	Flange, c/w crankshaft bushing, timing side .2 mm u/s (.0078")		
	12 01 19 02	Flange, c/w crankshaft bushing, timing side .4 mm u/s (.015")		
	12 01 19 03	Flange, c/w crankshaft bushing, timing side 6. mm u/s (.023")		
	12 01 19 04	Flange, c/w crankshaft bushing, timing side 8. mm u/s (.031")		
17	98 05 44 25	Bolt, flange to crankcase and timing cover	14	
18	12 01 21 00	Lock plate, flange and timing-cover nuts	2	
19	12 01 29 00	Lock plate, flange securing nuts	1	
20	12 01 14 00	Flange, c/w main bearing, flywheel side	1	
	12 01 14 01	Flange, c/w main bearing, flywheel side .2 mm u/s (.0078")		
	12 01 14 02	Flange, c/w main bearing, flywheel side .4 mm u/s (.015")		
	12 01 14 03	Flange, c/w main bearing, flywheel side .6 mm u/s (.023")		
	12 01 14 04	Flange, c/w main bearing, flywheel side .8 mm u/s (.031")		
21	90 40 53 68	Seal on crankshaft, flywheel side	1	Angus 53.68.10
22	12 01 18 00	Gasket, flange, flywheel side	1	
23	12 01 28 00	Lock plate, flywheel side cover bolt	4	
24	12 00 14 00	Timing cover	1	
25	40 40 38 50	Seal ring timing cover	1	Angus 38.50.7
26	98 10 60 28	Screw, short, timing cover securing	10	
27	98 10 60 43	Screw, long, timing cover and oil sump securing	18	
28	95 10 01 30	Washer, timing cover screws, generator belt cover bolts and oil sump	31	
29	12 00 12 00	Gasket, timing cover	1	
30	12 00 16 00	Cover, belt	1	
31	98 10 60 21	Screw, belt cover	3	
32	12 01 89 00	Locating bush	2	
33	98 05 24 75	Bolt, starter retaining	1	
34	12 00 35 00	Oil sump	1	
35	12 00 36 00	Gasket, oil sump	1	
36	12 00 37 00	Plug, oil drain	1	
37	90 71 41 95	Washer, oil drain and filler plug	2	
38	12 00 49 00	Plug, oil filler	1	
39	12 01 22 00	Pin, main bearing to flange, timing side	1	
40	12 01 17 00	Pin, main bearing to flange, flywheel side	1	

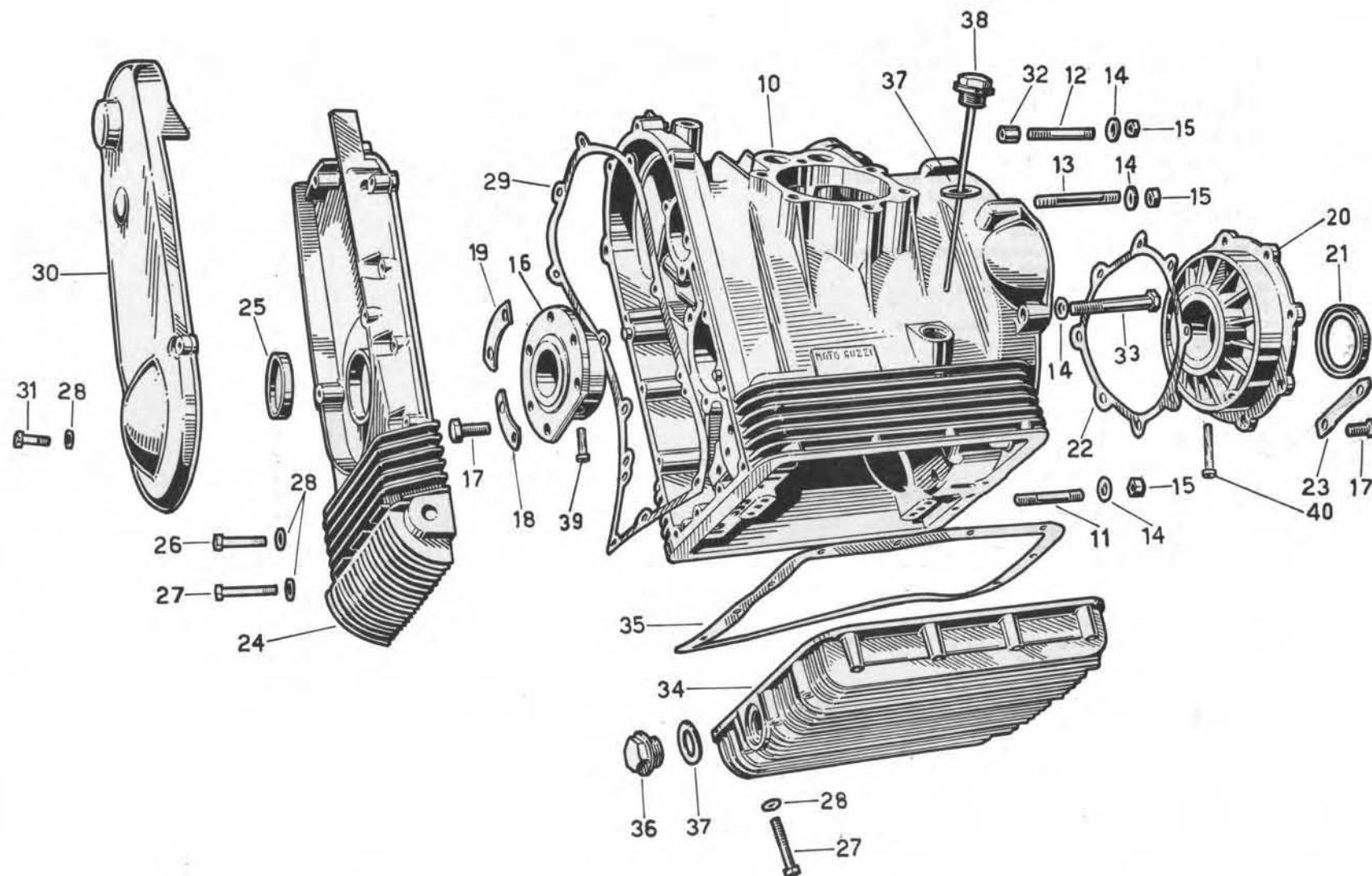


PLATE 3 MODEL: V-7 twin
Engine

GROUP: Crankshaft - connecting rods - Piston -
Timing gear

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 06 42 00	Crankshaft	1	
11	12 06 54 00	Plug, crankshaft	1	
12	12 06 15 00	Con-rod, complete	2	
13	91 11 21 24	Bush small end	2	
14	92 75 00 82	Nut, big end bolt	4	
15	12 06 23 00	Lock plate, big end bolt	4	
16	12 06 22 00	Bolt, big end	4	
17	12 06 20 00	Half bearing, big end, standard size	4	
	12 06 20 01	Half bearing, u/s .254 mm. (.01")		
	12 06 20 02	Half bearing, u/s .508 mm. (.02")		
	12 06 20 03	Half bearing, u/s .762 mm. (.03")		
	12 06 20 04	Half bearing, u/s 1.016 mm. (.04")		
18	12 06 04 00	Piston, bare	2	
18/1	12 06 02 00	Piston, complete with rings and pin	2	
19	12 06 07 00	Piston ring, top	2	
20	12 06 08 00	Piston ring, center	2	
21	12 06 09 00	Oil scraper	4	
21/1	12 06 06 00	Set complete, piston rings	2	
22	12 06 12 00	Piston pin	2	
23	90 35 10 37	Circlip, piston pin	4	
24	12 07 20 00	Distribution gear	1	
25	91 70 23 55	Woodruff key, timing gear and generator pulley	2	
26	12 07 40 00	Pulley, generator	1	
27	92 70 11 87	Nut, pulley to crankshaft and gear to camshaft	2	
28	95 10 06 76	Washer, pulley and camshaft gear nuts	2	
29	12 06 70 00	Flywheel	1	
30	12 06 76 00	Lock plate, flywheel bolts	3	
31	12 06 77 00	Bolt, flywheel retaining	6	
32	12 06 79 00	Ring gear, starter motor	1	
33	95 02 11 08	Spring washer, ring gear	8	
34	98 05 44 25	Bolt, ring gear to flywheel	8	
35	12 05 33 02	Camshaft	1	
36	12 05 40 00	Flange, camshaft	1	
37	98 10 60 21	Screw, flange to camshaft	3	
38	95 02 11 06	Spring washer, flange bolt to camshaft	1	
39	12 05 45 01	Cam wheel	1	
40	95 51 20 60	Pin, camwheel	1	
41	12 04 58 00	Tappet, valve	4	
	12 04 58 01	Tappet, valve, o/s .05 mm. (.00196")		
	12 04 58 02	Tappet, valve, o/s .10 mm. (.00393")		
42	12 04 50 01	Push rod, rocker complete	4	
N.B. - The undermentioned parts have been removed from use in production and are no longer supplied as spares parts (See 1st edition catalogue)				
27	12 03 40 00	Tappet screw	2	
42	12 04 50 00	Push rod, complete	2	
When replacing the above order, the following: (See 2nd edition catalogue)				
25	12 03 40 01	Tappet screw	2	
41	12 04 58 00	Tappet	2	
42	12 04 50 01	Push rod, complete	2	

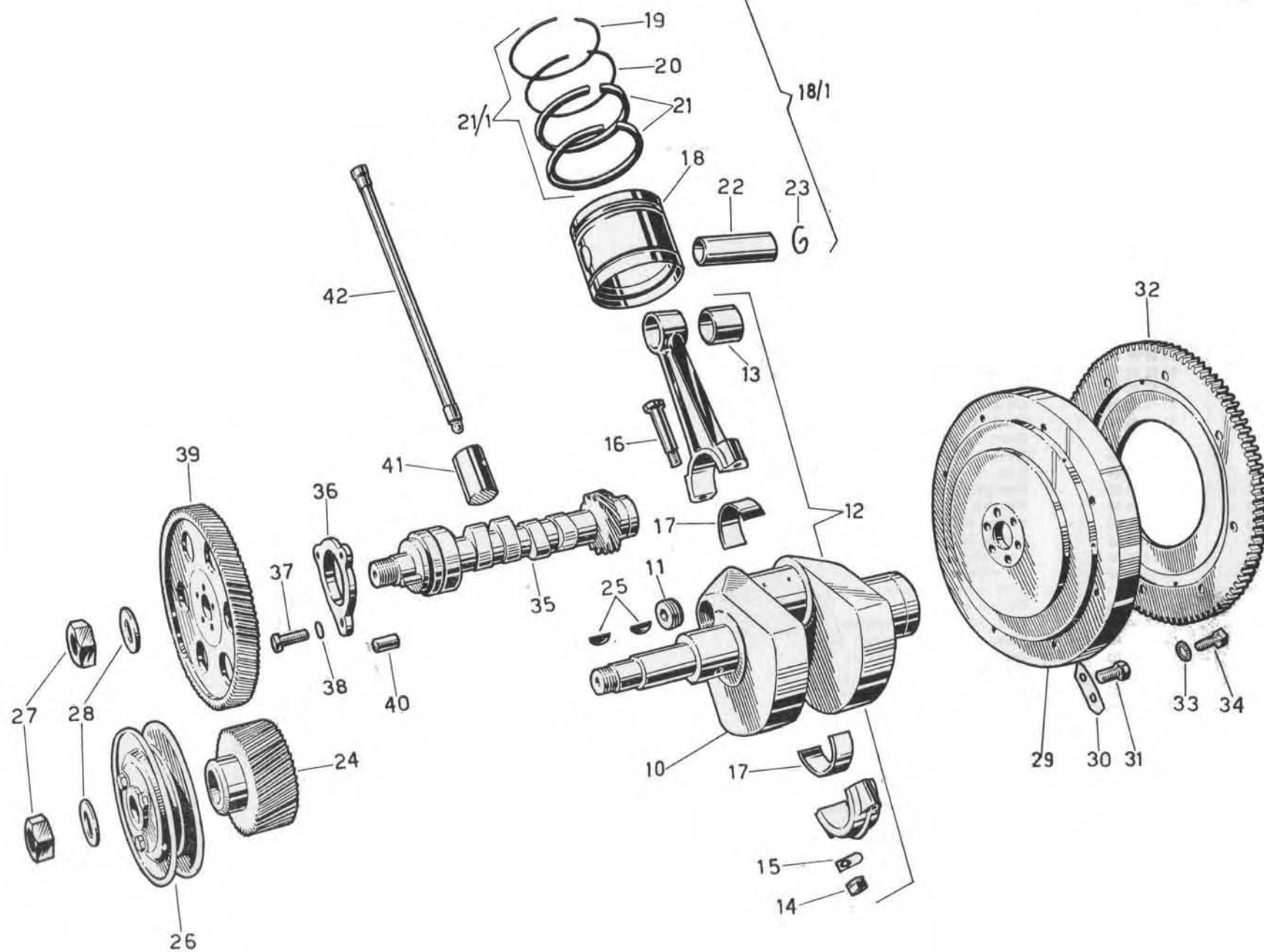


PLATE 4 MODEL: V-7 twin
Engine

GROUP: Oil pump - Oil lines - Filter - Breather
unit - Oil pressure solenoid

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 00 72 00	Breather tube	1	
11	12 00 76 00	Washer, breather tube	1	
12	98 10 60 15	Screw, breather tube and return pipe band	3	
13	95 02 11 06	Washer, breather tube and pipe band screws, and plug bottom plate securing bolt	5	
14	12 00 62 00	Tube, oil return from breather box	1	
15	12 00 65 00	Band, oil return, tube retaining	1	
16	12 00 66 00	Hollow bolt, return pipe fixing	1	
17	90 71 41 24	Washer, hollow bolt and oil pressure solenoid	3	
18	12 15 84 00	Oil pipe	1	
19	12 15 91 00	Washer, oil pipe fixing bolts	2	
20	98 05 44 30	Bolt, oil pipe securing	2	
21	12 15 92 00	Lock plate, oil pipe screws	2	
22	12 15 90 00	Plug, relief valve	1	
23	95 10 05 22	Washer	1	
24	12 15 07 00	Bottom plate, in plug	1	
25	94 32 10 70	Spring	1	
26	12 15 09 00	Plunger, oil relief valve	1	
27	12 14 62 00	Oil pump, complete	1	
28	12 14 78 00	Shaft, gear driving	1	
29	12 14 85 00	Gear, driven	1	
30	12 14 77 00	Gear, oil pump, driving	1	
31	91 70 12 32	Key, oil pump gear	1	
32	95 02 11 08	Washer, oil pump gear nut	1	
33	92 70 10 86	Nut, oil pump gear securing	1	
34	98 10 80 42	Screw, short, oil pump securing	2	
35	98 02 24 55	Screw, long, oil pump securing	2	
36	12 14 98 00	Lock plate, oil pump screws	2	
37	12 15 22 00	Oil cleaner, complete	1	
38	12 15 30 00	Wire gauze, oil filter	1	
39	12 15 26 00	Bottom plate	1	
40	98 02 43 10	Bolt, bottom plate retainer	2	
41	12 15 75 00	Line, flexible, for return pipe	1	
41/1	12 10 84 00	Band, recovery to flexible pipe	1	
42	12 15 32 00	Gasket, filter body	1	
43	95 02 11 08	Spring washer, filter screw	1	
44	98 02 04 35	Screw, filter securing	1	
45	12 15 36 00	Oil delivery pipe, to main bearing	1	
46	90 71 40 82	Gasket, oil pipe	6	
47	95 99 00 35	Screw, oil pipe securing	3	
48	12 76 87 00	Oil pressure solenoid	1	
49	12 15 76 00	Tube, vent	1	
50	12 15 57 00	Oil breather assembly, complete	1	
51	12 15 74 00	Hose, center	1	
52	12 15 78 00	Band, breather tube to center flexible pipe	1	

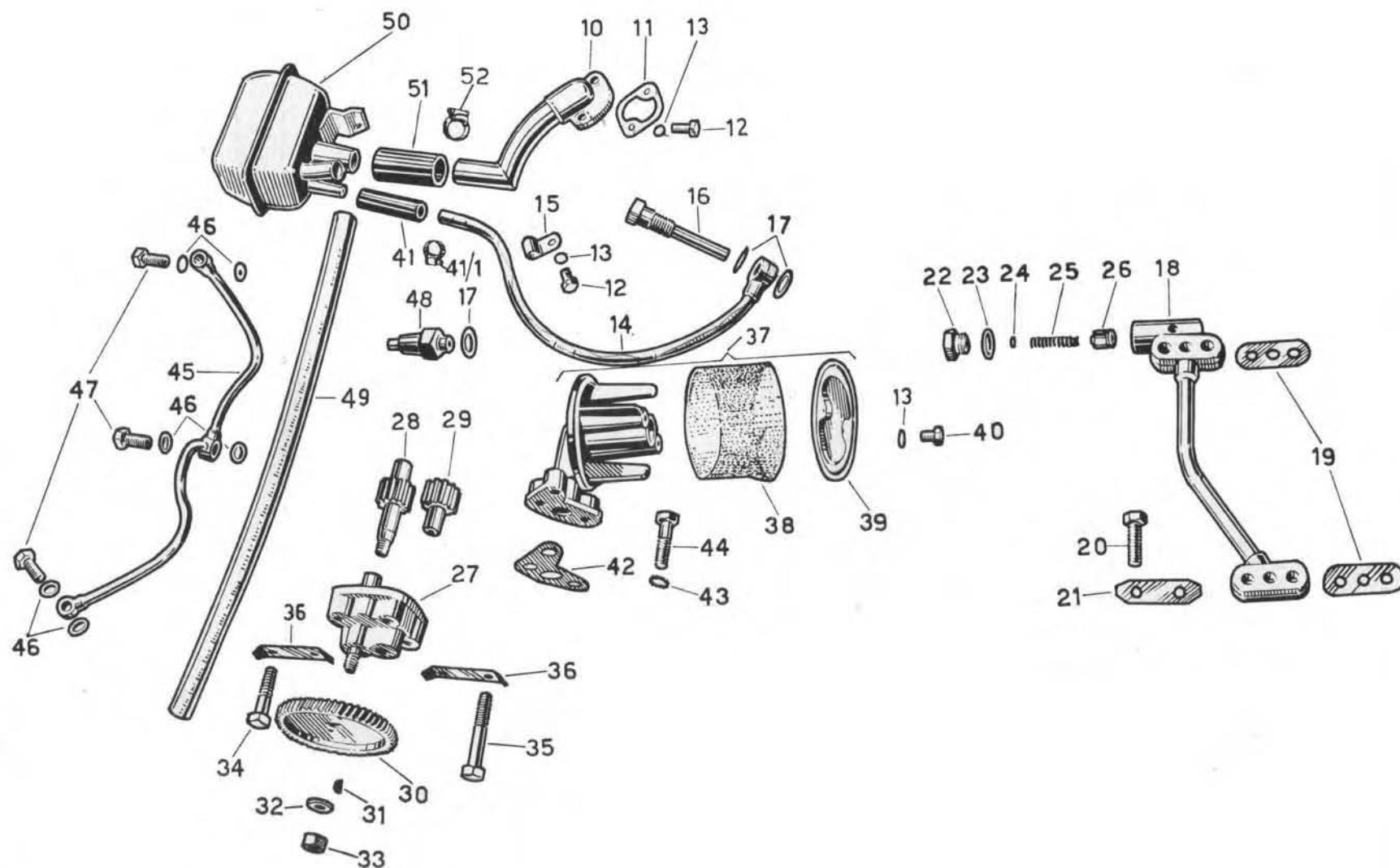


PLATE 5 MODEL: V-7 twin
Engine

GROUP: Fuel tank - Exhaust pipe - Muffler

Fig. No.	Order No.		Quantity	Notes
10	12 10 02 00	Fuel tank	1	} Tebaldi Make
10/1	55 91 94 25	Decal, tank, R/H	1	
	55 91 95 25	Decal, tank, L/H	1	
11	55 10 39 00	Filler Cap. complete, Includes:	1	
	55 10 40 00	Cap	1	
	55 10 46 00	Washer, cap	1	
	55 10 47 00	Spring	1	
	55 10 48 00	Cover	1	
	55 10 49 00	Screw	1	
	55 10 50 00	Lever	1	
12	99 10 50 83	Screw, tank securing	2	
13	95 10 12 31	Washer	2	
14	55 10 35 25	Bushing	4	
15	55 10 34 25	Buffer, rubber	4	
16	95 10 01 39	Washer, external	2	
17	92 70 00 71	Nut	2	
18	90 71 41 23	Gasket, fuel tap	4	
19	12 10 54 00	Fuel tap	2	
19/1	12 10 65 00	Fuel line, complete	1	
19/2	12 10 84 00	Strap, fuel line	2	
20	12 10 66 00	Adapter, four-ways	1	
21	95 98 57 12	Fuel line, short	2	
22	95 98 57 20	Fuel line, long	2	
23	98 10 60 15	Screw, adapter securing	1	
24	95 02 11 06	Washer, adapter screw	1	
25	12 12 09 00	Exhaust pipe, R/H	1	
26	12 12 09 05	Exhaust pipe, L/H	1	
27	90 71 83 75	Gasket, exhaust pipe	2	
28	12 12 02 00	Lockring, exhaust pipe	2	
29	12 12 39 00	Connecting tube	1	
30	12 12 34 00	Band, complete	2	
31	99 10 50 80	Screw, silencer band to exhaust pipe and tube	4	
32	92 60 22 10	Nut, muffler screws	2	
33	95 02 11 10	Washer, muffler securing screws	2	
34	98 11 00 20	Screw, muffler securing	2	
35	55 12 70 25	Band, connecting tube retaining	2	
36	12 12 30 20	Muffler, R/H	1	
37	12 12 29 20	Muffler, L/H	1	

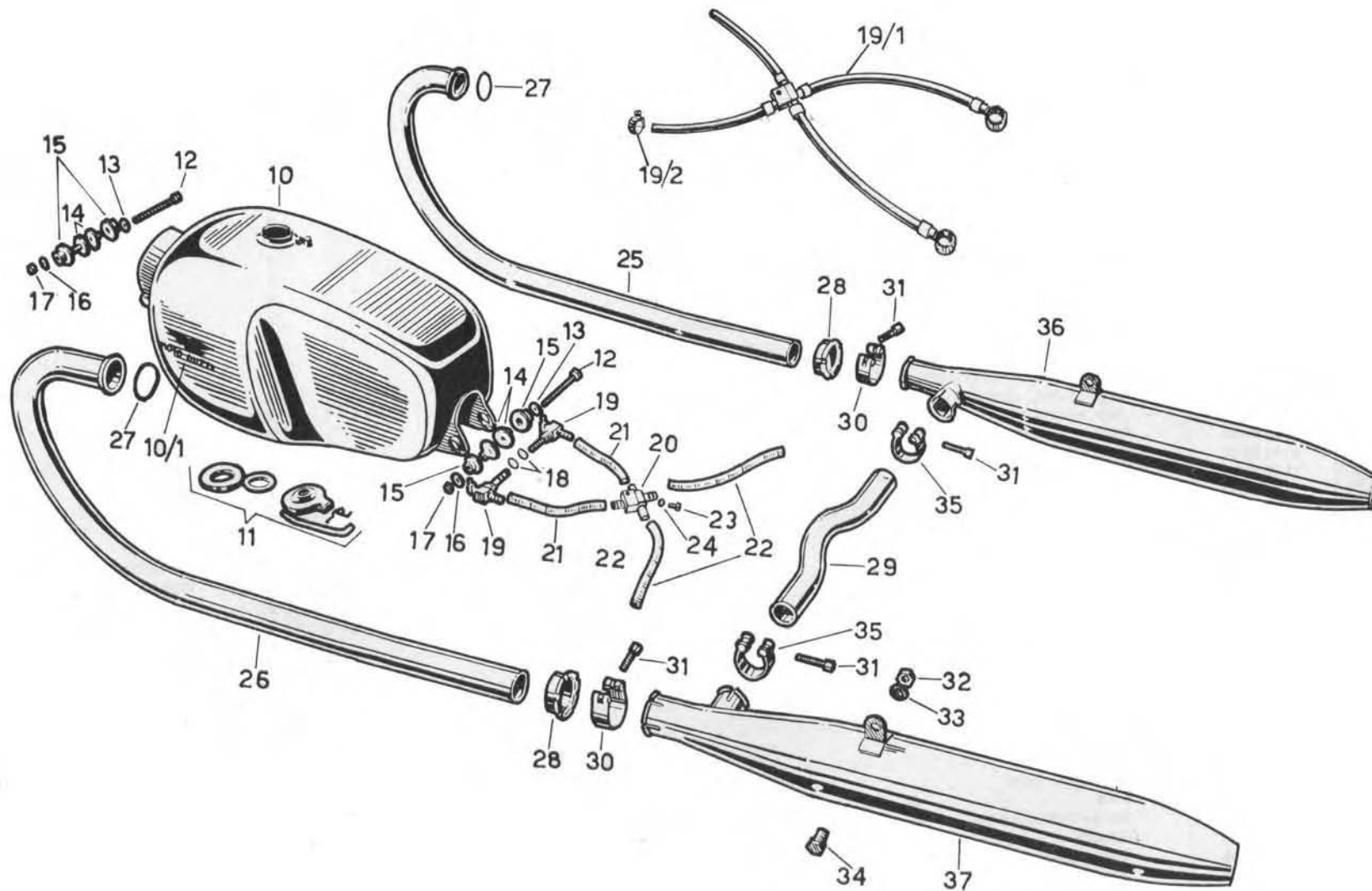


PLATE 6 MODEL: V-7 twin
Engine

GROUP: Carburetor - Control cables - Air cleaner

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 11 24 00	Carburetor, R/H	1	9981 (SSI 29 DS)
11	12 11 24 00	Carburetor, L/H	1	9980 (SSI 29 D)
11	12 11 44 00	Air intake tube	2	
12	12 60 75 00	Throttle cable, from handlebar to intermediate adapter	1	
13	12 60 79 00	Adapter, two-ways	1	
14	12 80 71 00	Cover, adapter, near end	2	
15	12 80 70 00	Plunger, adapter	2	
16	12 80 72 00	Cover, adapter, far end	2	
17	98 10 80 15	Screw, adapter	1	
18	95 10 12 31	Washer, adapter screw	1	
19	92 60 22 08	Nut, adapter screw	1	
20	95 79 02 33	Thumb screw, cable adjuster	2	
21	92 70 00 71	Locknut, cable adjusting screw	2	
22	12 60 83 00	Cable, air, from handlebar to adapter	1	
23	12 11 70 00	Cable air, from carburetor to adapter	2	
24	12 11 75 00	Cable, throttle, from carburetor to adapter	2	
25	12 93 56 00	Clip, mixing chamber cap	2	1740.00.21 Dell'Orto
26	12 93 53 00	Cap, mixing chamber cover	2	6784.00.60 "
27	12 93 54 00	Screw, throttle slide	2	2388.00.37 "
28	12 93 58 00	Nut, throttle slide screw	2	1576.00.27 "
29	12 93 52 00	Adjuster, cable	2	1122.00.37 "
30	12 93 51 00	Nut, cable adjuster	2	1123.00.27 "
31	12 93 50 00	Cover, mixing chamber	2	6783.00.53 "
32	12 93 71 00	Spring, throttle slide	2	6785.00.61 "
33	55 93 85 85	Needle stop	2	1407.00.21 "
34	12 93 75 01	Throttle slide, c/w taper needle	2	2384.80.64 "
35	12 93 77 00	Taper needle, type M	2	1824.14.08 "
36	12 93 70 00	Choke	2	2412.29.65 "
37	12 93 86 00	Screw, rubber sleeve ring	2	4269.00.36 "
38	12 93 87 00	Ring, rubber sleeve retainer	2	1796.00.50 "
39	12 93 72 00	Cable adjuster	2	1100.00.37 "
40	12 93 73 00	Nut, cable adjuster	2	1127.00.34 "
41	12 93 74 00	Adjusting plug, air valve	2	1127.00.34 "
42	12 93 76 00	Spring, air valve	2	1745.11.61 "
43	12 93 78 00	Air valve	2	1120.00.64 "
44	12 93 79 00	Nipple	2	1747.00.04 "
45	12 93 80 00	Plug, fuel bowl	2	1801.00.34 "
46	12 93 37 00	Plug	2	2387.00.34 "
47	12 93 20 00	Body, float chamber	2	1737.00.96 "
48	12 93 39 00	Gasket	4	1161.00.30 "
49	12 93 31 00	Close plug, float chamber	2	1193.00.34 "
50	12 93 30 00	Float	2	1156.00.80 "
51	12 93 32 00	Float needle	2	1205.00.05 "
52	12 93 21 00	Cover, float chamber c/w tickler	2	2353.00.54 "
53	55 93 25 85	Ring, tickler	2	1493.00.21 "

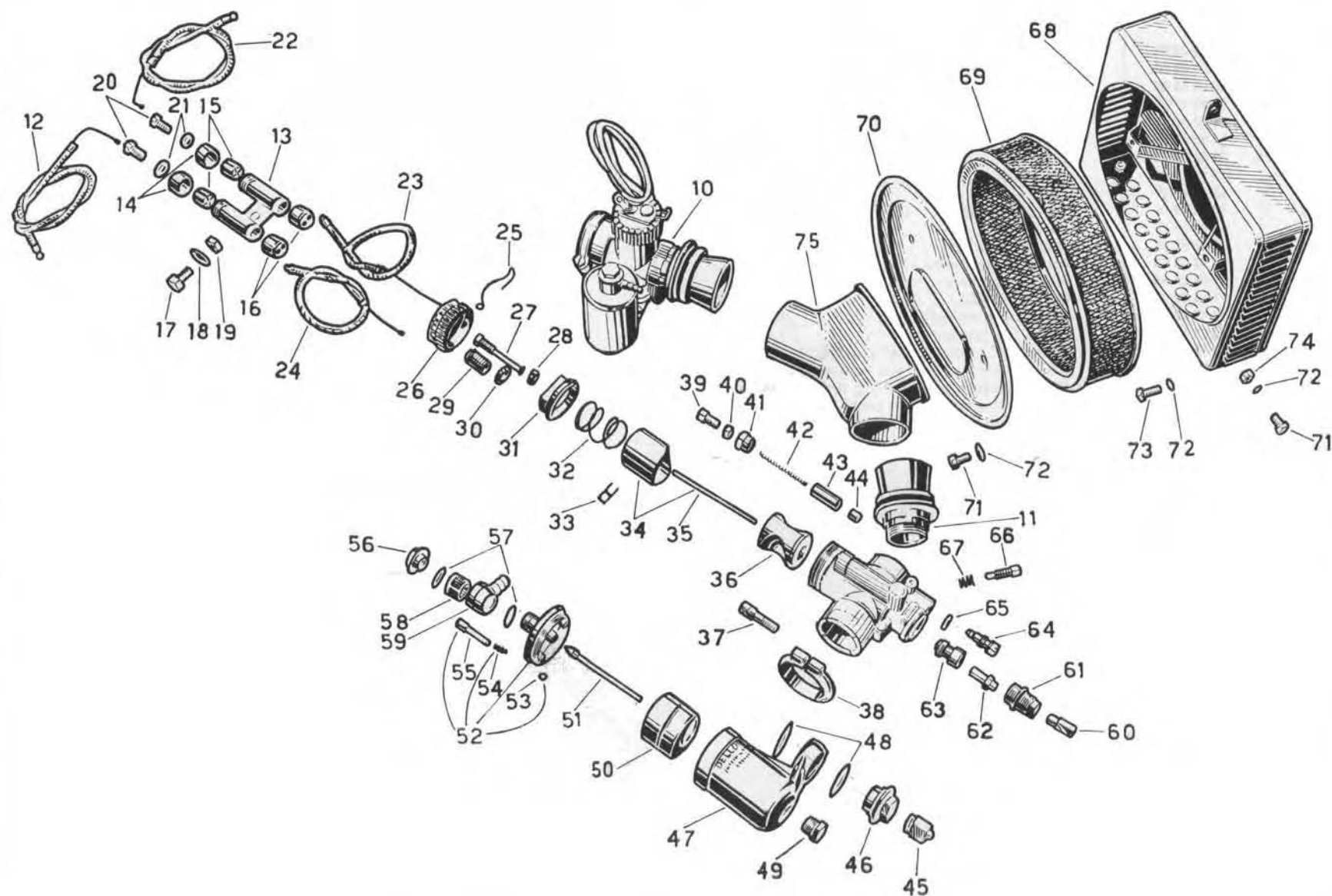


PLATE 6 MODEL: V-7 twin
Engine

GROUP: Carburetor - Control cables - Air cleaner

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
54	12 93 24 00	Spring, tickler	2	1288.00.61 Dell'Orto
55	12 93 49 00	Tickler	2	6534.00.25 "
56	55 93 49 85	Plug	2	1494.00.34 "
57	55 93 47 85	Washer, plug	4	1416.00.30 "
58	55 93 40 85	Filter	2	1419.00.29 "
59	12 93 46 00	Adapter	2	1564.00.38 "
60	12 93 57 00	Main jet	2	1126.120.02 "
61	12 93 88 00	Jet holder	2	2386.00.32 "
62	12 93 55 00	Atomizer	2	1805.265.28 "
63	12 93 89 00	Atomizer nozzle	2	1795.00.50 "
64	12 93 59 00	Pilot Jet	2	1159.55.02 "
65	12 93 60 00	Gasket, pilot jet	2	1158.00.30 "
66	12 93 62 00	Air adjusting screw	2	1101.00.37 "
67	12 93 63 00	Spring, air screw	2	1116.00.61 "
68	12 11 32 00	Box, air cleaner	1	
69	12 11 36 00	Air cleaner element	1	
70	12 11 34 00	Cover, air cleaner box	1	
71	98 02 43 12	Screw, air cleaner cover and top securing	3	
72	95 02 11 06	Washer, cover screw and cleaner box (top)	5	
73	98 05 43 16	Screw, cleaner box securing (bottom)	2	
74	92 60 22 06	Nut, air cleaner box top screw	1	
75	12 11 43 00	Rubber sleeve, inlet tube to cleaner box	1	

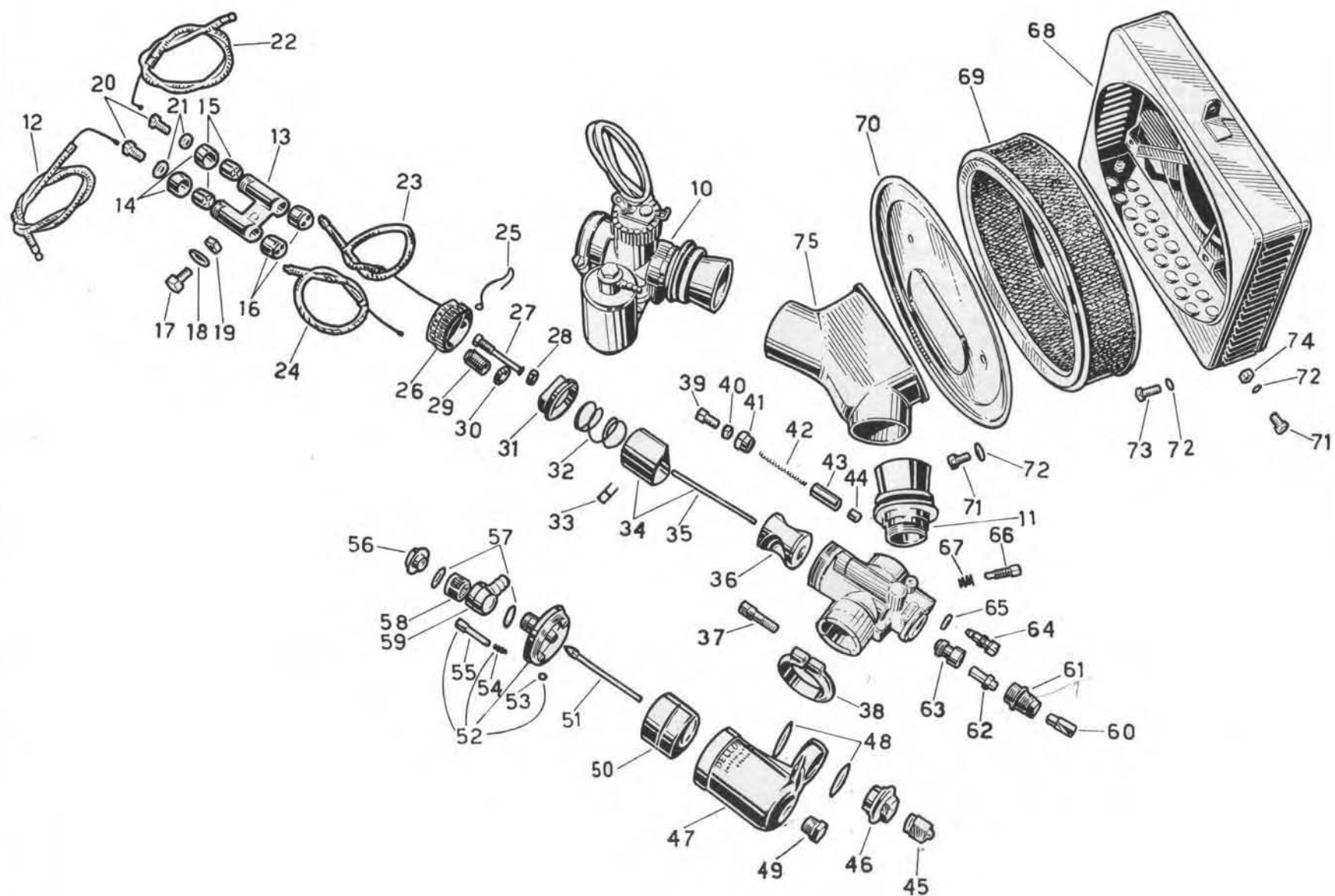


PLATE 7 MODEL: V-7 twin
Primary drive

GROUP: Clutch and controls

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 08 41 01	Spring, clutch	8	
11	12 08 29 00	Pressure plate, clutch	1	
12	12 08 44 00	Clutch plate, complete	2	
13	12 08 23 00	Intermediate plate, clutch	1	
14	12 08 28 00	Washer, clutch plate	1	
15	12 08 57 01	Rod, clutch pressure plate	1	
16	12 08 59 01	Felt tube	1	
17	12 08 60 01	Inner body	1	
18	12 08 70 00	Cage, complete	1	
19	12 08 61 01	Outer body	1	
20	90 70 61 50	Seal	1	
21	12 09 02 00	Lever, clutch operating, on gear box	1	
22	12 09 04 01	Dowel, lever	1	
23	95 78 02 71	Pin, lever securing to gear box	1	
24	95 50 02 22	Cotter pin	1	
25	12 09 30 00	Cable, clutch	1	
26	12 00 65 00	Band, cable	1	
27	95 10 01 37	Washer	1	
<p style="text-align: center;">Machines up to frame N. 2715 fit the following: (See catalogue 1st edition)</p>				
15	12 08 57 00	Rod, clutch pressure plate	1	
16	12 08 59 00	Felt tube	1	
17	92 29 57 04	Intermediate ball	1	
18	12 08 60 00	Inner body	1	
19	25 08 70 00	Cage, complete	1	
20	12 08 61 00	Outer body	1	

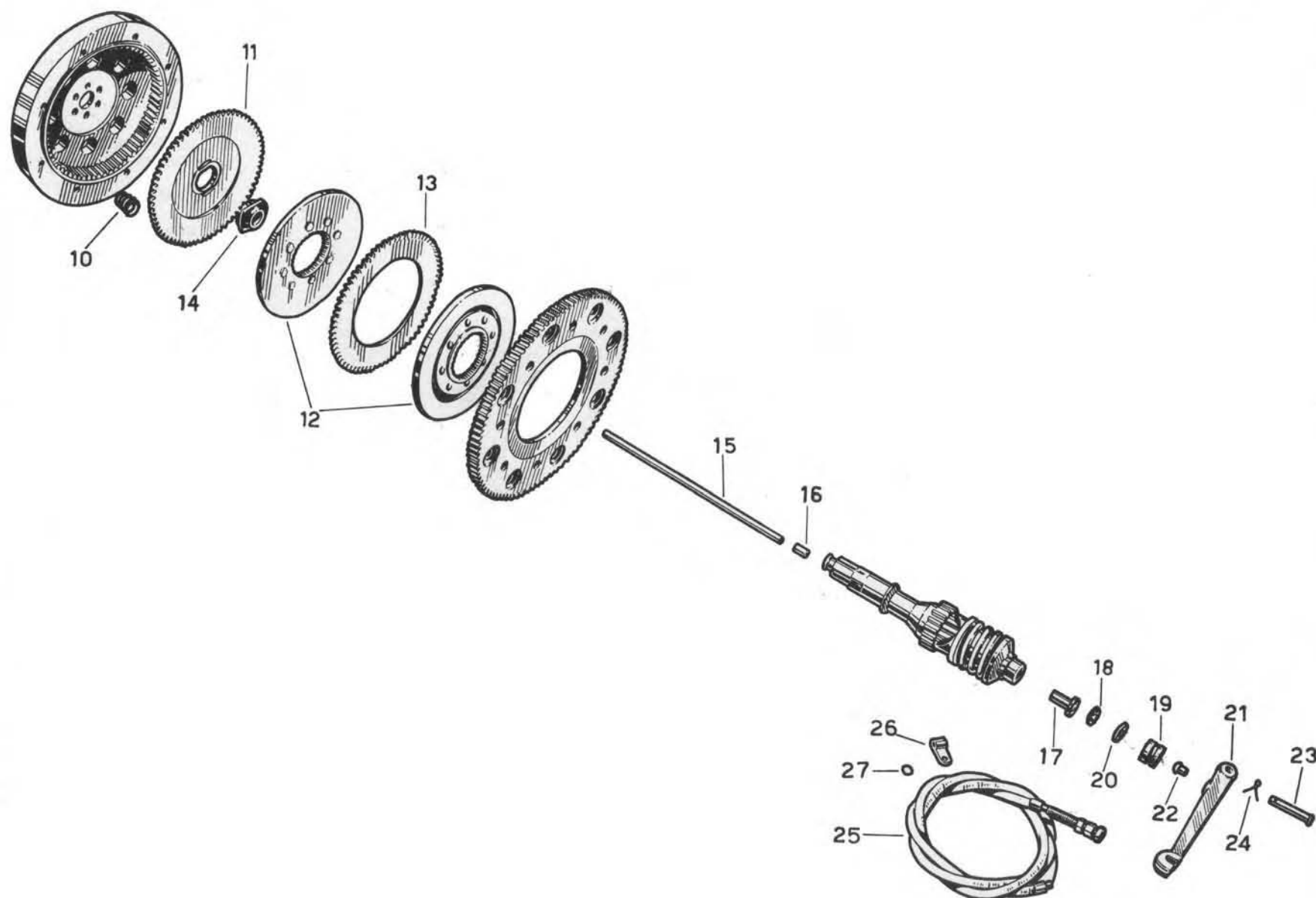


PLATE 8 MODEL: V-7 twin
Primary drive

GROUP: Gear box - Covers

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 20 02 00	Gear box	1	
11	12 20 08 00	Cover, gear box	1	
12	92 20 12 25	Bearing, in gear box for main shaft (Ball)	1	25x52x15 RIV 2A
13	92 25 62 17	Bearing, in gear box for clutch shaft (Ball)	1	17x35x15 RIV NAS 17
14	12 20 07 00	Bottom plate, in gear box for layshaft	1	
15	92 20 12 20	Bearing, for layshaft, in gear box cover for main shaft (ball)	2	20x47x14 RIV 1 A20
16	95 51 20 81	Locating pin	2	
17	90 40 25 35	Seal	1	Angus 25.35.7
18	12 20 11 00	Gasket, gear box cover	1	
19	92 20 11 20	Bearing (ball), in gear box cover for clutch shaft	1	20x42x12 RIV ELL 20
20	92 20 12 22	Bearing (ball), in gear box cover for layshaft	1	22x50x14 RIV 1A 22
21	90 40 35 47	Seal, in box cover for layshaft	1	Angus 35x47x7
22	98 10 60 34	Screw, gear box cover fixing	10	
23	95 10 01 30	Washer, gear box cover screws, selector cover, and neutral indicator solenoid	17	
24	12 20 10 00	Band	1	
25	12 20 14 00	Cover, selector	1	
26	12 20 15 00	Gasket, selector cover	1	
27	98 10 60 21	Screw, selector cover, short	4	
28	98 10 60 55	Screw, selector cover, long	1	
29	55 23 78 00	Adjusting screw	1	
30	92 70 01 22	Nut, adjusting screw	1	
31	95 10 14 30	Washer, adjusting screw	1	
32	12 20 72 00	Neutral indicator unit, complete	1	
33	12 20 77 00	Washer, neutral indicator unit	1	
34	92 60 82 05	Nut, indicator securing	2	
35	95 10 00 56	Washer, indicator securing nut	2	
36	98 05 43 16	Screw, indicator body to gear box	2	
37	12 00 37 00	Plug, oil filler	1	
38	90 71 41 95	Washer, oil filler plug	1	
39	95 98 02 10	Plug, level indicator, drain plug	2	
39/1	12 23 53 00	Plug, selector pawl drum	1	
40	90 17 41 01	Washer, oil level, drain plug, and selector pawl drum plugs	3	
41	94 32 10 63	Spring, selector drum pawl	1	
42	55 23 47 00	Pawl, selector drum	1	
43	12 76 16 20	Speedometer, mile calibrated	1	
44	12 76 04 00	Cable, speedometer	1	
45	12 76 25 00	Speedo drive, complete	1	
46	12 76 33 00	Ferrule	1	
47	12 76 61 00	Speedo drive gear, in gear box	1	

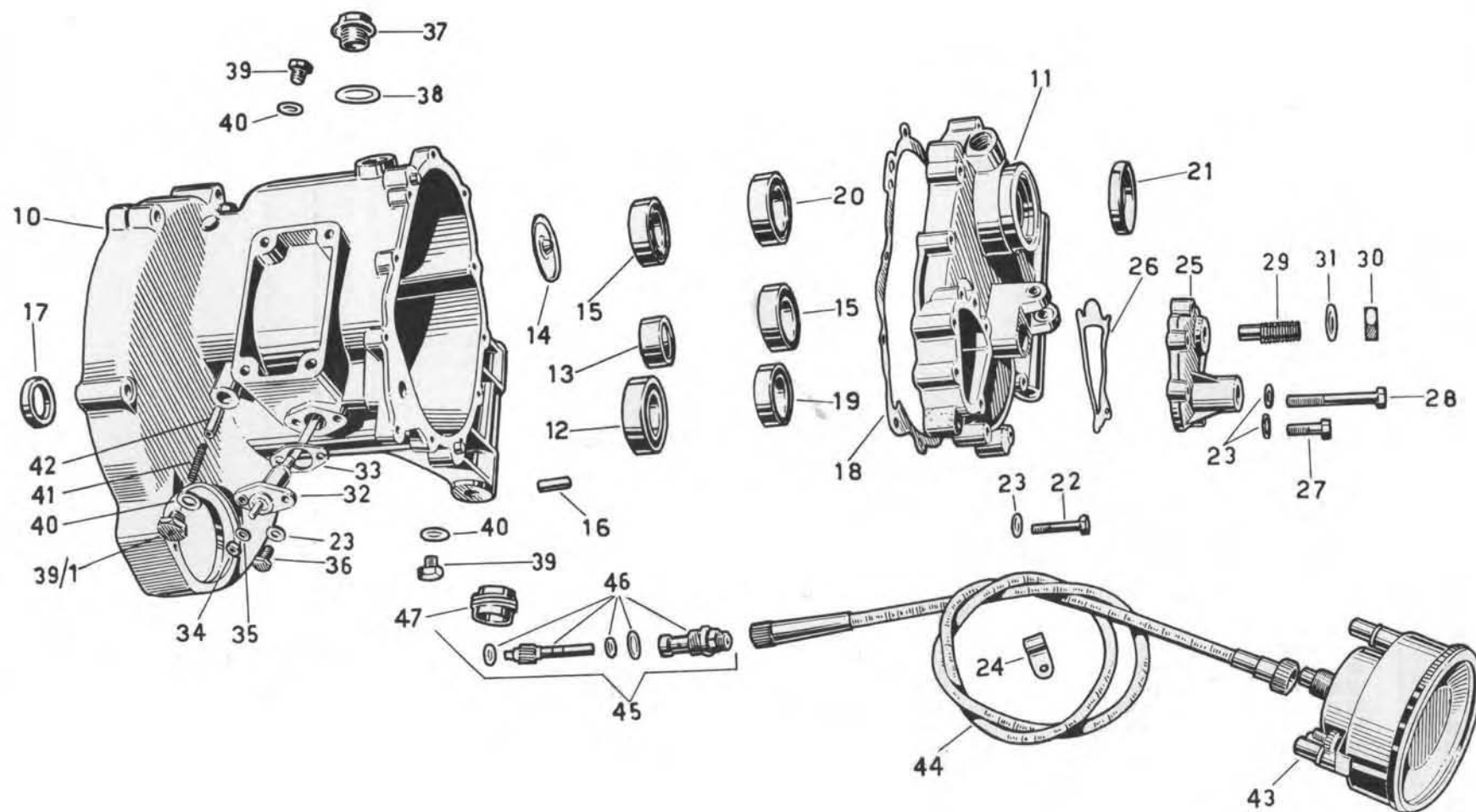


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 25 09 00	Pedal, gearshift	1	
11	55 25 10 00	Rubber, gearshift pedal	2	
12	98 10 60 22	Screw, gearshift pedal securing	1	
13	12 25 11 00	Shaft, c/w lever	1	
14	95 50 02 22	Cotter pin, gearshift control rod	2	
15	95 12 91 10	Washer, gearshift control rod pins	2	
16	95 78 02 65	Pins, gearshift control rod	2	
17	92 70 00 73	Nut, adjusting, on rod	1	
18	95 74 01 71	Fork, on gearshift rod	2	
19	12 25 79 00	Rod, gearshift	1	
20	25 25 78 00	Rod, c/w fork	1	
21	98 10 60 21	Screw, gearshift to crankcase	1	
22	12 25 82 00	Lever, gearshift operating	1	
23	12 23 68 00	Starter pin	1	
24	55 23 82 00	Spring, starter pin return	1	
25	12 23 85 01	Camplate, gear control	1	
26	12 23 44 00	Drum, gear selector	1	
27	55 23 64 00	Body, inner, selector	1	
28	12 23 79 00	Plunger, selector R/H	2	
28/1	12 23 80 00	Plunger, selector L/H	1	
29	26 26 72 00	Pawl, selector plunger	2	
30	94 32 10 49	Spring, selector plunger	2	
31	12 23 43 00	Rod, selector drum	1	
32	95 10 02 22	Washer, adjusting	1	
33	12 20 20 00	Oil pick up plate	1	
34	12 23 24 00	Shaft, fork	1	
35	12 23 05 00	Fork, gear selector	2	
36	12 21 05 01	Main shaft, gear box	1	
37	12 21 10 00	Washer, thrust	1	
37/1	90 11 92 47	Washer, intermediate, high gear side	1	
38	12 21 36 00	Layshaft	1	
39	93 60 10 22	Lock ring, layshaft gear	1	
40	95 02 80 22	Tab washer, lockring	1	
41	12 21 55 00	Spacer	1	
42	12 21 43 00	Washer, adjusting, layshaft	1	
43	12 21 40 01	Gear, 1st speed, c/w bushing	1	
44	91 21 27 20	Bushing, 1st speed gear	1	
44/1	12 21 46 00	Washer, thrust, circlip to bush	2	
45	90 27 10 27	Circlip, gear retaining on shaft	2	Seeger 27 e
46	12 23 07 01	Sleeve, sliding, 1st and 2nd speed	1	
47	12 21 44 01	Gear, 2nd speed, c/w bushing	1	
48	91 12 27 14	Bushing, 2nd and 3rd speed gear	2	
49	12 21 47 01	Gear, 3rd speed gear, with bush	1	
50	12 23 15 01	Sleeve, sliding, 3rd and 4th speed	1	
51	12 21 51 01	Gear, 4th speed	1	
52	12 21 53 01	Floating bush, 4th speed gear	1	
52/1	12 21 54 00	Washer, thrust, bush to shaft	1	
53	12 21 07 01	Shaft, clutch	1	
54	90 27 10 25	Circlip, inner clutch body retaining	2	Seeger 25 e
55	12 08 18 01	Inner body, clutch	1	
56	12 21 17 00	Semi collar, cush drive plate	1	
57	12 21 16 00	Plate, cush spring	1	
58	12 21 15 00	Spring, cush drive	1	
59	12 21 12 00	Sliding muff	1	
60	12 21 11 01	Driving gear, clutch shaft to mainshaft	1	

**Machines up to engine N. 2119 fit the following
(See catalogue 1st edition)**

Fig. No.	Order No.	D E S C R I P T I O N	Quantity
25	55 23 85 00	Camplate	1
28	55 23 79 00	Pawl, selector	2
36	12 21 05 00	Mainshaft	1
37	90 11 82 45	Washer, thrust	1
43	12 21 40 00	Low gear, c/w bushing	1
46	12 23 07 00	Sliding sleeve, low and 2nd	1
47	12 21 44 00	2nd gear c/w bushing	1
48	91 12 27 16	Bushing, 2nd and 3rd gear	2
49	12 21 47 00	3rd gear c/w bushing	1
50	12 23 15 00	Sliding sleeve, 3rd and high	1
51	12 21 51 00	High gear	1
52	12 21 53 00	Bush, floating, high gear	1
53	12 21 07 00	Shaft, clutch	1
54	90 27 10 23	Circlip, inner body	1
55	12 08 18 00	Inner body, clutch	1
60	12 21 11 00	Counter gear on clutch shaft	1

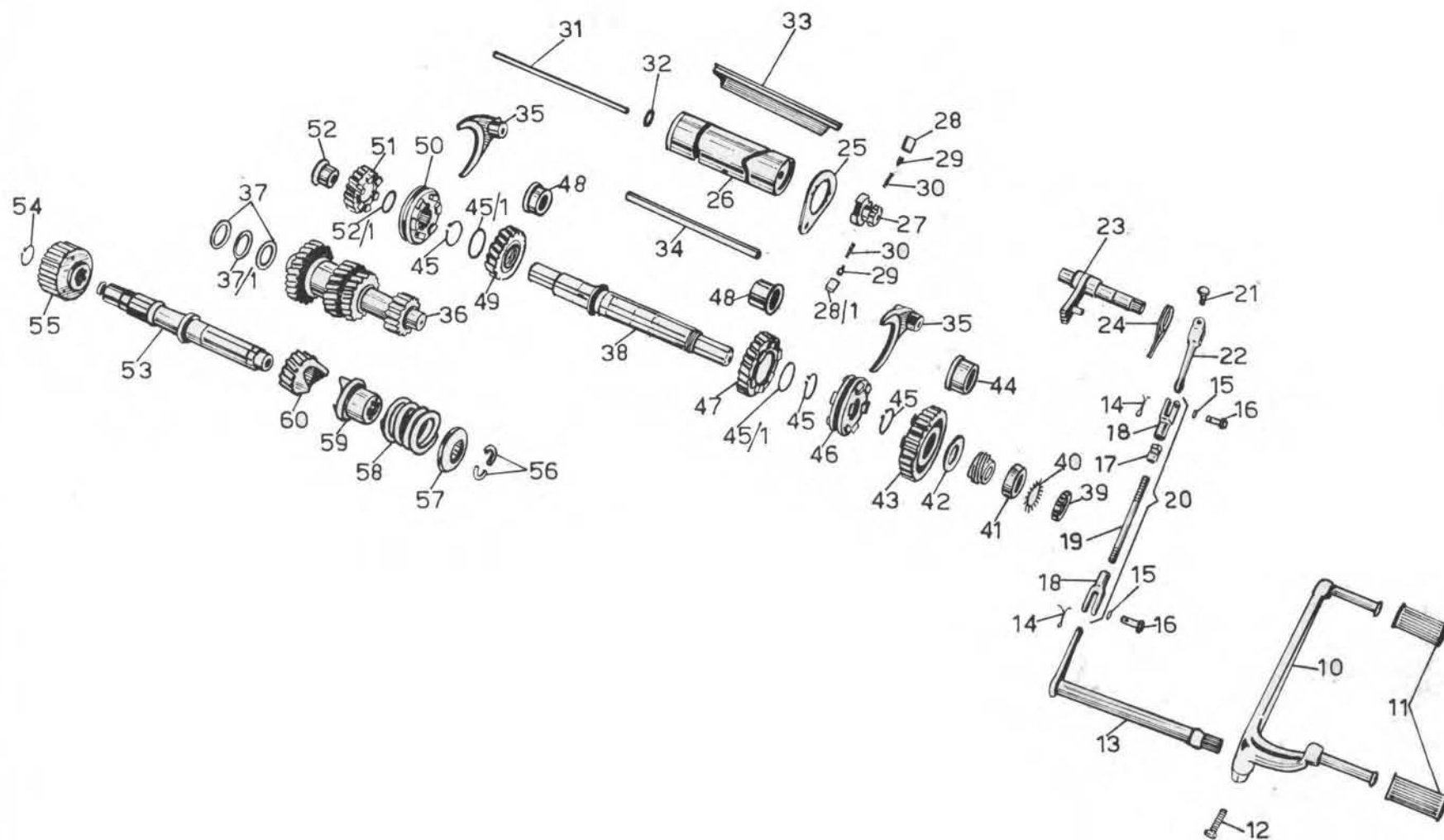


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 54 02 00	Rear fork	1	
11	98 02 05 35	Screw, clamp	1	
12	95 10 03 31	Washer, clamp screw	1	
13	12 54 78 00	Cap nut, rear fork to frame	2	
14	92 72 02 00	Nut, fork spindle	2	
15	12 54 72 00	Spacer	2	
16	12 54 70 00	Spindle, rear fork support	2	
17	90 40 30 40	Seal, rear fork support spindle	2	
18	92 24 92 16	Bearing, taper roller	2	Angus 30x40x7
19	96 50 80 45	Screw, rear wheel drive box securing	4	17x40x12 RIV 01/02 5010
20	98 05 44 30	Bolt, rear wheel drive box securing	4	
20/1	95 02 11 08	Washer, drive box screws	4	
21	92 60 50 08	Nut, drive box bolt	4	
22	12 35 02 00	Rear wheel drive box, complete	1	
23	12 54 80 00	Rubber gaiters	1	
24	12 54 82 01	Band, large, gaiters to drive box	1	
25	12 54 84 01	Band, small, gaiters to gear box	1	
26	12 32 80 00	Double joint, for layshaft and drive shaft	2	
27	12 32 63 00	Drive shaft	1	
28	12 32 77 00	Sleeve, drive shaft and bevel drive	1	
29	90 27 10 20	Seal, drive shaft and bevel gears	3	Seeger 20 e
30	90 27 20 58	Circlip	1	58 i
31	92 20 42 28	Ball bearing, rear fork	1	28x58x16 RIV ALN 28
32	12 35 03 00	Drive box	1	
33	12 00 37 00	Oil filler cap, drive box	1	
34	90 71 41 95	Gasket, oil filler cap	1	
35	95 98 02 10	Plug, oil level and drain	2	
36	90 71 41 01	Gasket, oil level and drain plug	2	
37	93 60 10 26	Lockring, bevel gear securing	1	SKF-KM5
38	95 02 80 25	Safety washer, lockring	1	SKF-MB5
39	92 24 92 25	Bearing, taper roller	2	25x52x16.25 RIV 01/02/7205
40	12 35 24 00	Housing, for bearing	1	
40/1	12 35 26 00	Gasket, housing-drive box	1	
41	90 70 64 90	Oil seal, in rear drive box	1	
42	12 35 29 00	Gasket, housing-rear fork	1	
43	12 35 51 00	Distance piece for bearing	1	
44	12 35 52 00	Shim, distance piece-bearing (0,1 mm. ea = 0039")	1 to 17	
45	12 35 53 00	Shim, spacer-bevel gear (0,1 mm ea = 0039")	1 to 14	
46	12 35 46 00	Distance piece, bevel gear	1	
47	98 05 44 25	Bevel gear set	1	
48	12 35 21 00	Bolt, flange fixing to drive case	8	
49	12 35 04 00	Lock plate, flange bolts	4	
50	12 35 07 00	Flange, drive case	1	
51	12 35 54 00	Gasket, flange-spacer and spacer drive box	2	
52	12 35 54 02	Shim, 0,8 ^m / _m	1	
53	12 35 54 04	Shim, 0,9 ^m / _m		
54	12 35 54 06	Shim, 1 ^m / _m		
55	12 35 54 08	Shim, 1,1 ^m / _m		
56	12 35 54 10	Shim, 1,2 ^m / _m		
57	90 40 70 85	Seal	1	Angus 70.85.8
58	12 35 63 00	Bolt, bevel set securing	8	
59	12 35 64 00	Lock plate, bevel gear bolts	4	
60	92 20 10 70	Ball bearing	1	70x110x13 RIV ELN 70
	12 35 14 00	Journal bearing	1	
	92 25 43 40	Roller bearing	1	Durkopp NAF 40x55x17
	12 35 11 00	Cage, retaining ring	1	
	90 40 38 50	Seal	1	Angus 38.50.7
	12 35 13 00	Stop plate, bearing	1	
	98 28 06 14	Screw, bearing stop plate	1	

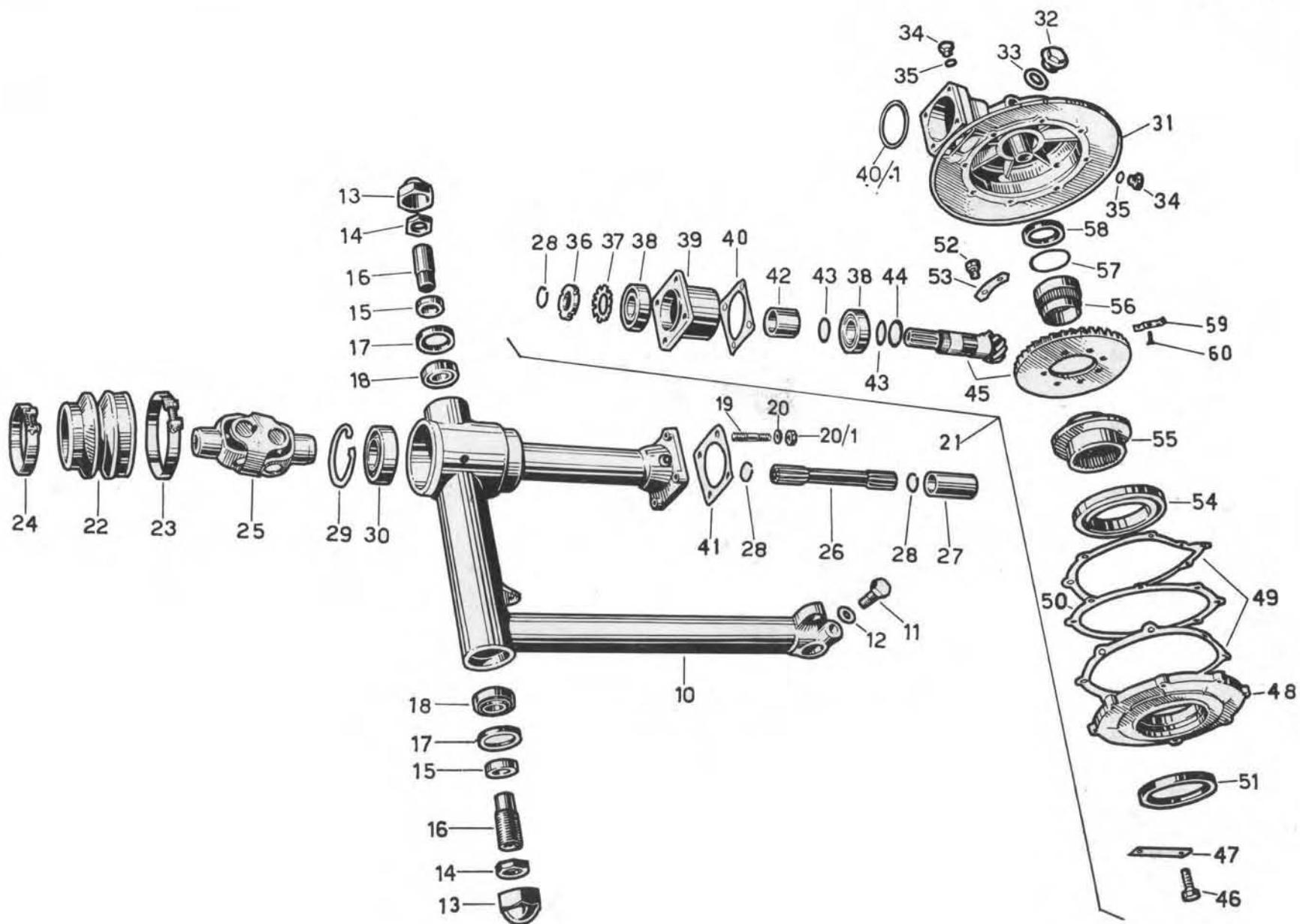


PLATE 11 MODEL: V-7 twin
Frame

GROUP: Frame - Center stand - Side stand - Footrest pivot - Pillion footrest - Rear fender

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 40 01 01	Frame	1	
11	92 60 23 12	Nut, engine to frame bolts	2	
12	95 10 04 15	Washer, engine to frame bolt	2	
13	12 42 97 00	Spacer, front	2	
14	12 42 98 00	Spacer, rear	2	
15	12 42 96 00	Bolt, engine to frame	2	
16	12 41 82 00	Plate, battery support	1	
17	98 02 44 12	Screw, front plate, battery plate, crashbar to frame top	4	
18	98 10 80 17	Screw, rear plate and battery plate	2	
19	95 10 12 31	Washer, front and rear battery plate screws	4	
20	98 11 00 15	Screw, plate fixing to frame	2	
21	95 10 03 11	Washer, front plate, center stand, and side stand bolt	5	
22	12 43 03 00	Center stand	1	
23	92 63 01 10	Nut, center and side stand fixing bolts	3	
24	40 91 78 00	Decal, rear fender	1	
25	99 10 51 34	Bolt, center stand	2	
26	12 43 40 00	Spring, center and side stand return	2	
27	12 43 30 00	Buffer, rubber, center and side stand	2	
28	12 43 20 00	Side stand	1	
29	12 43 28 00	Bolt, side stand	1	
30	92 60 22 08	Nut, spring securing dowel	1	
31	95 10 02 25	Washer, spring dowel	1	
32	12 43 42 00	Peg, spring retaining	1	
33	95 10 04 83	Washer, inner, damper securing pin	4	
34	12 44 02 00	Pivot arm, footrest	2	
35	12 44 32 00	Rubber, footrest	2	
36	92 60 22 10	Nut, pillion footrest, front seat bolt, bottom handgrip, and shock absorbers	7	
37	95 02 11 10	Washer, pillion footrest nut, front seat bolt, and handgrip	6	
38	95 10 03 37	Washer, plain, pillion footrests and bottom shock absorbers fixing spindle	4	
39	12 44 23 00	Footrest, pillion	2	
40	12 45 03 00	Crashbar, R/H	1	
41	12 45 04 00	Crashbar, L/H	1	
41/1	98 05 44 18	Screw, crash bar to frame, bottom	2	
42	12 55 02 00	Rear shock absorbers	2	
43	12 55 23 00	Spring, rear shock absorbers	2	
44	12 47 60 00	Tool box	2	
45	55 47 85 00	Thumb screw	2	
46	55 47 86 00	Washer	2	
47	98 10 60 17	Screw, long, tool box securing	2	
48	98 02 43 12	Screw, short, tool box securing	4	
49	95 10 01 30	Washer, tool box screws	12	
50	92 60 22 06	Nut, tool box screws	6	
51	12 46 05 00	Seat, dual	1	
52	12 46 16 00	Buffer, dual seat	3	
53	98 11 00 67	Bolt, front seat securing	1	
54	55 55 16 00	Bushing, flexible, rear dampers	4	

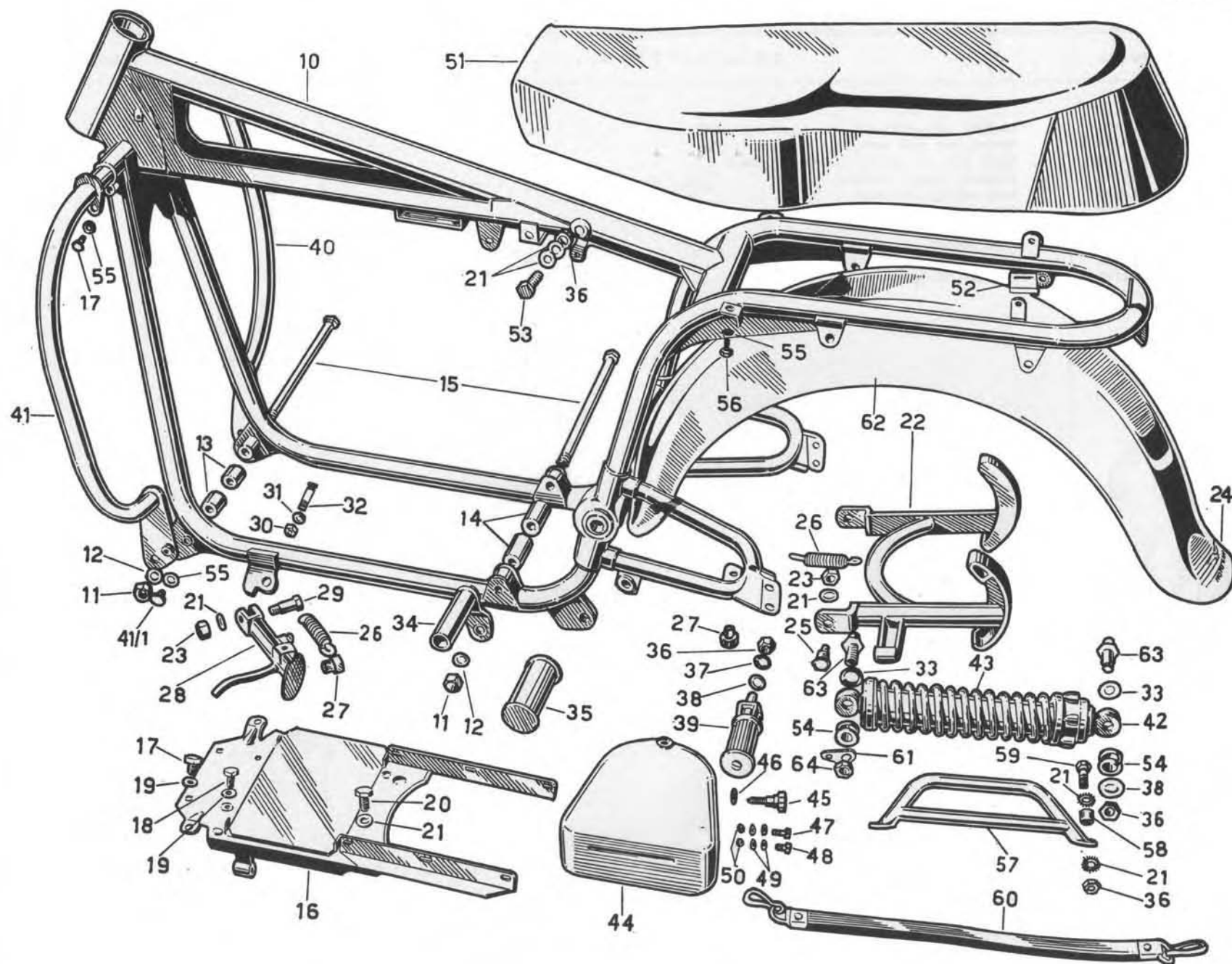


PLATE 11 MODEL: V-7 twin
Frame

GROUP: Frame - Center stand - Side stand - Footrest pivot - Pillion footrest - Rear fender

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	95 02 11 08	Washer, rear seat securing screws and crashbars	6	
56	98 10 80 16	Screw, rear seat securing	2	
57	12 46 43 20	Hand grip, for raising machine on stand	2	
58	91 18 10 15	Distance piece, handgrip	2	
59	98 02 05 35	Bolt, handgrip to seat	2	
60	12 46 85 00	Hand grip, second passenger	1	
61	12 46 86 00	Lug, pillion handrip	2	
62	12 43 70 00	Rear fender	1	
63	12 55 52 00	Boss, damper attachment	4	
64	92 75 01 02	Nut, top, damper securing	2	

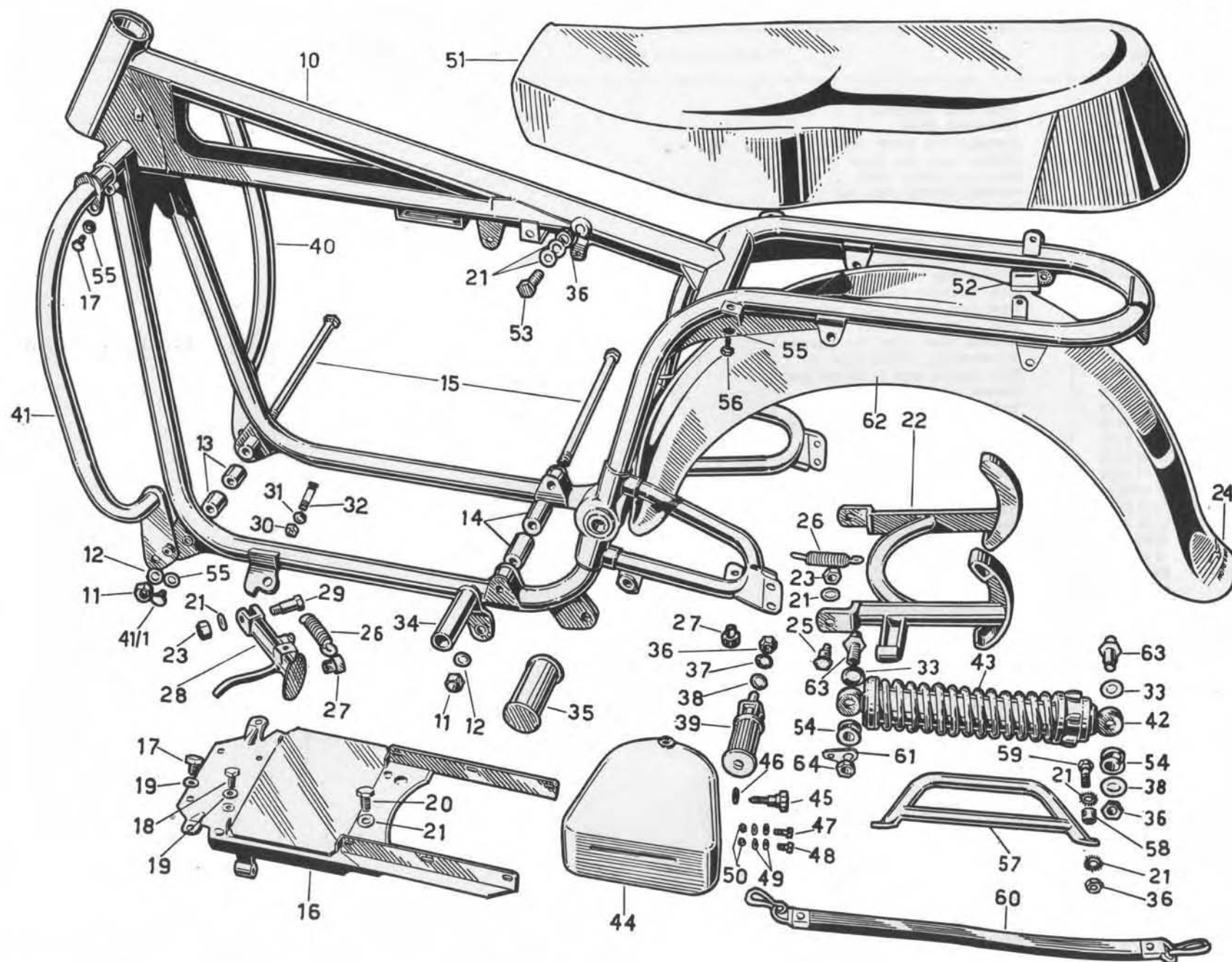


PLATE 12 MODEL: V-7 twin
Front suspension - steering

GROUP: Steering - Front Fork - Front fender

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 49 02 21	Front fork, complete	1	SKF-KM5 25x52x16.25 RIV 01/02/7205
11	12 50 15 00	Instrument panel	1	
12	98 62 03 25	Screw, short, panel securing	2	
13	98 62 03 30	Screw, long, rear panel securing	2	
14	92 70 11 39	Nut, top linking plate	1	
15	95 10 05 21	Washer, linking plate nut	1	
16	12 50 45 00	Plug, fork top	2	
17	90 70 62 22	Seal, top fork plug	2	
18	12 50 46 00	Washer, top fork plug	2	
19	12 49 30 01	Top linking plate	1	
20	12 49 27 00	Rubber ring	2	
21	12 49 23 00	Cap, headlight bracket	2	
22	93 60 10 26	Lock ring, bottom yoke, adjusting	2	
23	12 49 45 00	Cap, steering tube	1	
24	92 24 92 25	Bearing taper roller, for steering	2	
25	12 49 41 00	Steering tube, bottom yoke	1	
26	92 70 12 52	Nut, steering tube to bottom yoke	1	
27	12 49 42 01	Bottom yoke	1	
28	98 05 36 75	Bolt, handlebar clamp to yoke	2	
29	95 10 14 30	Washer, handlebar clamp bolts to yoke	3	
30	92 70 01 24	Nut, clamp bolt to yoke	2	
30/1	12 49 80 00	Guiding square, front brake cable	1	
30/2	91 55 10 91	Grommet	1	
31	12 49 61 21	Headlight bracket, R/H	1	
32	12 49 62 21	Headlight bracket, L/H	1	
33	12 52 76 00	Bottom plate, headlight bracket	2	
34	12 52 66 00	Spring, fork	2	
35	12 52 77 00	Housing, spring	2	
36	90 40 35 50	Rubber ring	2	
37	12 52 54 00	Fork rod	2	
38	12 52 59 00	Lock ring, bottom link bush	2	
39	12 52 58 00	Bottom bushing, fork link	2	
40	12 52 25 00	Cover, R/H fork, bottom	1	
41	12 52 26 00	Cover, L/H fork, bottom	1	
42	90 70 64 90	Gasket, fork cover	2	
43	90 35 30 46	Circlip, fork cover	2	
44	12 52 72 00	Washer, adjusting fork cover 2 ^m / _m	2	
	12 52 72 01	Washer, adjusting fork cover 2,1 ^m / _m		
	12 52 72 02	Washer, adjusting fork cover 2,2 ^m / _m		
	12 52 72 03	Washer, adjusting fork cover 2,3 ^m / _m		
	12 52 72 04	Washer, adjusting fork cover 2,4 ^m / _m		
45	12 52 67 00	Bush, top, fork cover	2	
46	98 11 00 35	Bolt, handlebar clamp on hlight bracket	2	
47	95 10 03 31	Washer, headlight clamp bolt	2	
48	98 30 50 09	Screw, oil drain from forks	2	
49	90 71 40 51	Washer, oil drain screw	2	
50	12 43 43 00	Front fender	1	
51	40 91 78 00	Decal, for front fender	1	
52	12 43 57 00	Stay, top, front fender	1	
53	12 43 59 00	Stay, bottom, front fender	1	
54	98 02 43 12	Screw, stay securing and center plate	8	

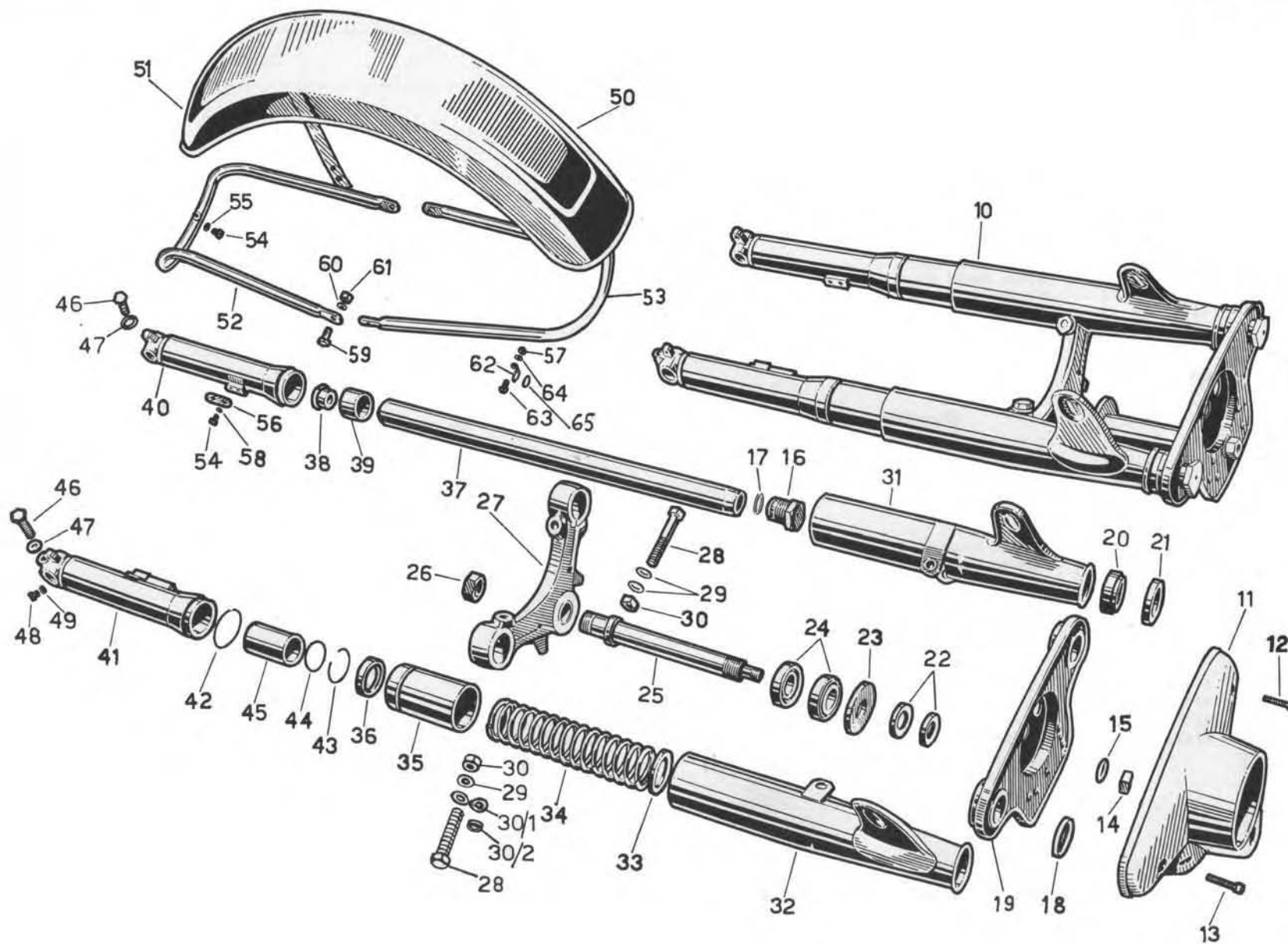


PLATE 12 MODEL: V-7 twin
Front suspension - steering

GROUP: Steering - Front Fork - Front fender

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	95 10 01 21	Washer, stay screws	4	
56	55 43 48 25	Plate, central attachment	2	
57	92 60 24 06	Nut, grommet fixing screw	1	
58	95 10 01 30	Washer, front fender to fork screws	4	
59	98 02 44 22	Screw, front fender to fork	4	
60	95 02 11 08	Washer, front fender to fork screws	4	
61	92 60 22 08	Nut, front fender to fork screws	4	
62	55 43 65 25	Eyelet, cable guide	1	
63	98 34 60 10	Screw, eyelet securing	1	
64	95 02 11 06	Washer, eyelet screw	1	
65	12 74 94 00	Grommet, cable eyelet	1	
<p style="text-align: center;">Machines up to frame N. 2715 fit the following: (See catalogue 1st edition)</p>				
14	92 70 11 48	Nut, top linking plate	1	
19	12 49 30 00	Top linking plate	1	
27	12 49 42 00	Bottom yoke	1	
31	12 49 61 20	Bracket, headlight, R/H	1	
32	12 49 62 20	Bracket, headlight, L/H	1	
<p>N.B. - Front fork n. 12 49 02 20 has been removed from use in production and is no longer supplied as spare part. If replacing this on frame 12 40 01 00 it is necessary to order the following:</p>				
10	12 49 02 21	Front fork, complete	1	
14	92 70 11 39	Nut, top linking plate	1	
19	12 49 30 01	Top linking plate	1	
27	12 49 42 01	Bottom yoke	1	

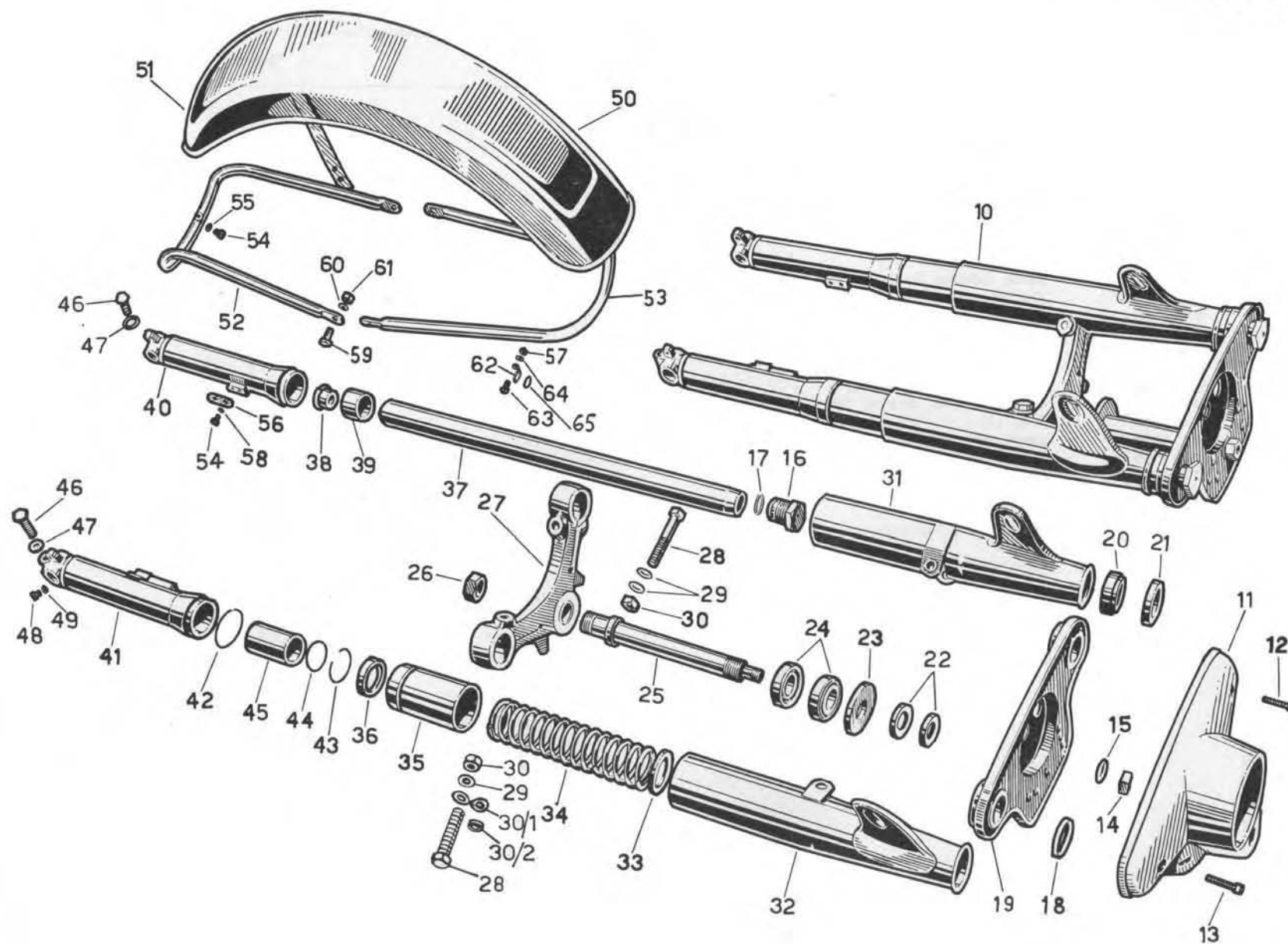


PLATE 13 MODEL: V-7 twin
Steering

GROUP: Handlebar and controls

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 60 01 00	Handlebar, c/w control levers	1	
11	12 60 03 00	Handlebar, band only	1	
12	12 60 54 00	Lever, front brake, complete	1	
13	55 60 56 00	Lever, front brake, bare	1	
14	12 60 10 00	Bracket, front lever adjustable	1	
15	98 32 60 17	Screw, front brake and clutch lever securing	2	
16	95 02 11 06	Washer, lever screws	2	
17	92 60 24 06	Nut, lever screws	2	
18	95 70 02 37	Cable, adjuster, front bare and clutch	2	
19	93 76 00 72	Thimble, cable adjusters	2	
20	98 62 03 18	Allen screw, lever to handlebar	2	
21	12 60 55 00	Lever, clutch, complete	1	
22	55 60 57 00	Lever, clutch, bare	1	
23	12 60 19 00	Bracket, adjustable	1	
24	55 60 35 00	Twist grip, throttle control	1	
25	55 60 34 00	Grip, handlebar, throttle, R/H	1	
26	55 60 30 00	Grip, L/H	1	
27	12 11 80 00	Lever, air control	1	
28	99 10 51 00	Screw, air lever to handlebar	1	
29	12 50 02 00	Clamp, handlebar	2	
30	98 02 44 20	Screw, clamp securing	4	
31	95 02 11 08	Washer, clamp screws	4	
32	11 50 07 00	Screw, top clamp securing	4	

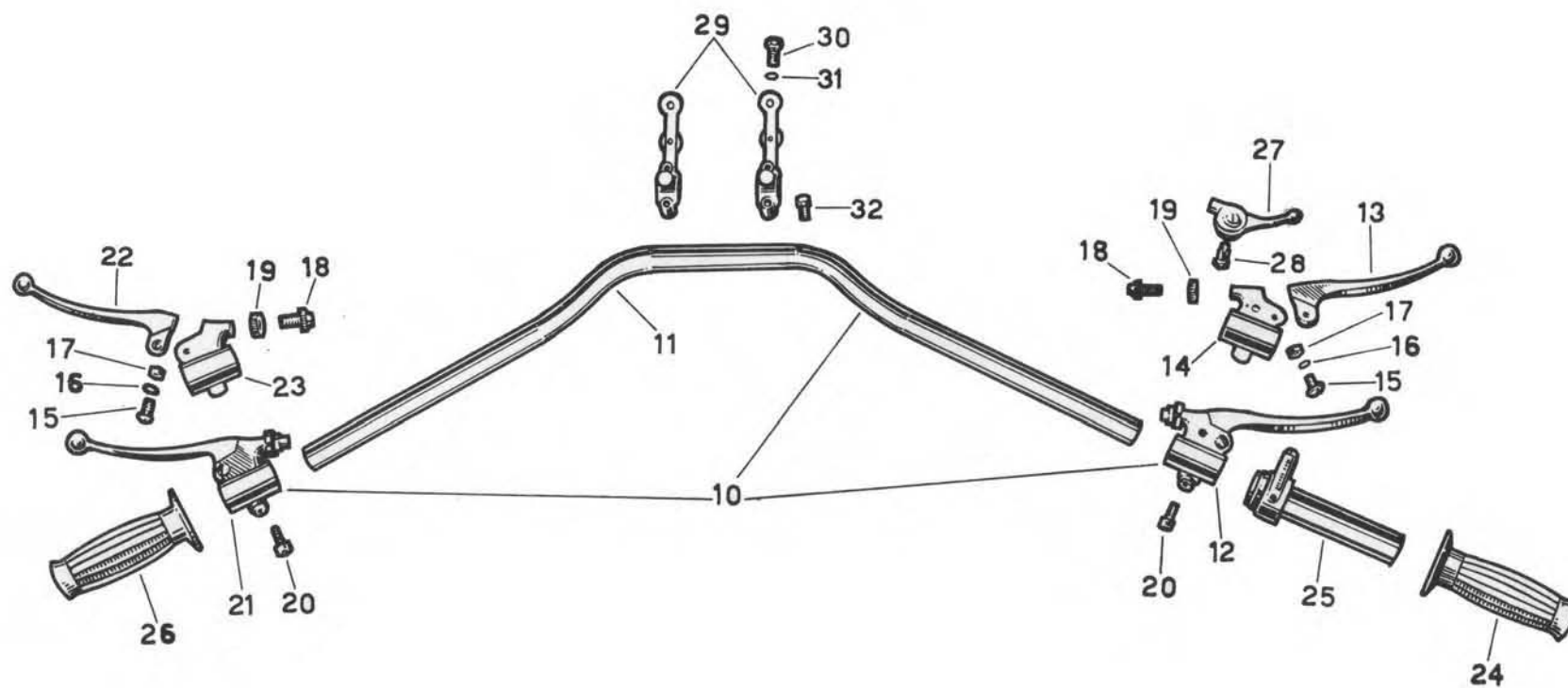


PLATE 14 MODEL: V-7 twin
Wheels - Brakes

GROUP: Front wheel - Wheel hub - Front brake
and control

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 61 02 00	Front wheel, complete	1	
11	12 61 03 00	Front wheel, bare c/w bearings	1	
12	12 61 08 00	Rim, front wheel	1	
13	12 61 15 00	Spoke, front wheel, c/w nipple	40	
14	12 61 32 00	Hub, front wheel	1	
15	92 70 01 71	Nut, front wheel spindle	1	
16	95 10 06 28	Washer, front wheel spindle	2	
17	12 61 41 00	Spindle, front wheel	1	
18	12 62 02 00	Cover, rear hub	1	
19	12 62 08 00	Brake shoe, c/w linings	2	
20	12 62 14 00	Lining, brake shoe	2	
21	12 62 09 00	End plate, brake shoe	2	
22	98 28 06 14	Screw, end plate to shoe	4	
23	12 63 81 00	Spring, front brake shoe	2	
24	12 62 32 00	Pin, brake shoe	2	
25	95 10 03 11	Washer, brake shoe pin	2	
26	92 60 22 10	Nut, brake shoe pin	2	
27	12 62 25 00	Cam, front brake shoe	2	
27/1	12 62 54 00	Cable, front brake	1	
28	12 62 53 00	Lever, double acting on cam	1	
29	12 62 50 00	Lever, brake cam	1	
30	98 10 60 22	Bolt, lever to cam	2	
31	12 62 66 00	Rod, c/w fork on operating lever	1	
32	12 62 67 00	Rod	1	
33	12 62 68 00	Fork, rod	2	
34	92 60 22 06	Nut, adjusting, on rod	1	
35	95 78 02 65	Pin, rod to operating lever	2	
36	95 50 02 22	Cotter pin, rod to lever pin	2	
37	95 12 91 10	Washer, lever pin	2	
38	12 62 15 00	Hub cover, R/H	1	
39	90 40 32 49	Seal ring, hub	2	Corteco 32.48.7 BA
40	12 61 52 00	Housing, bearing	2	
41	92 24 69 22	Bearing, roller	2	22x48x15.5 RIV 01/02 4210
42	95 10 07 15	Adjusting washer	2	
43	12 61 53 00	Distance piece, bearings	1	

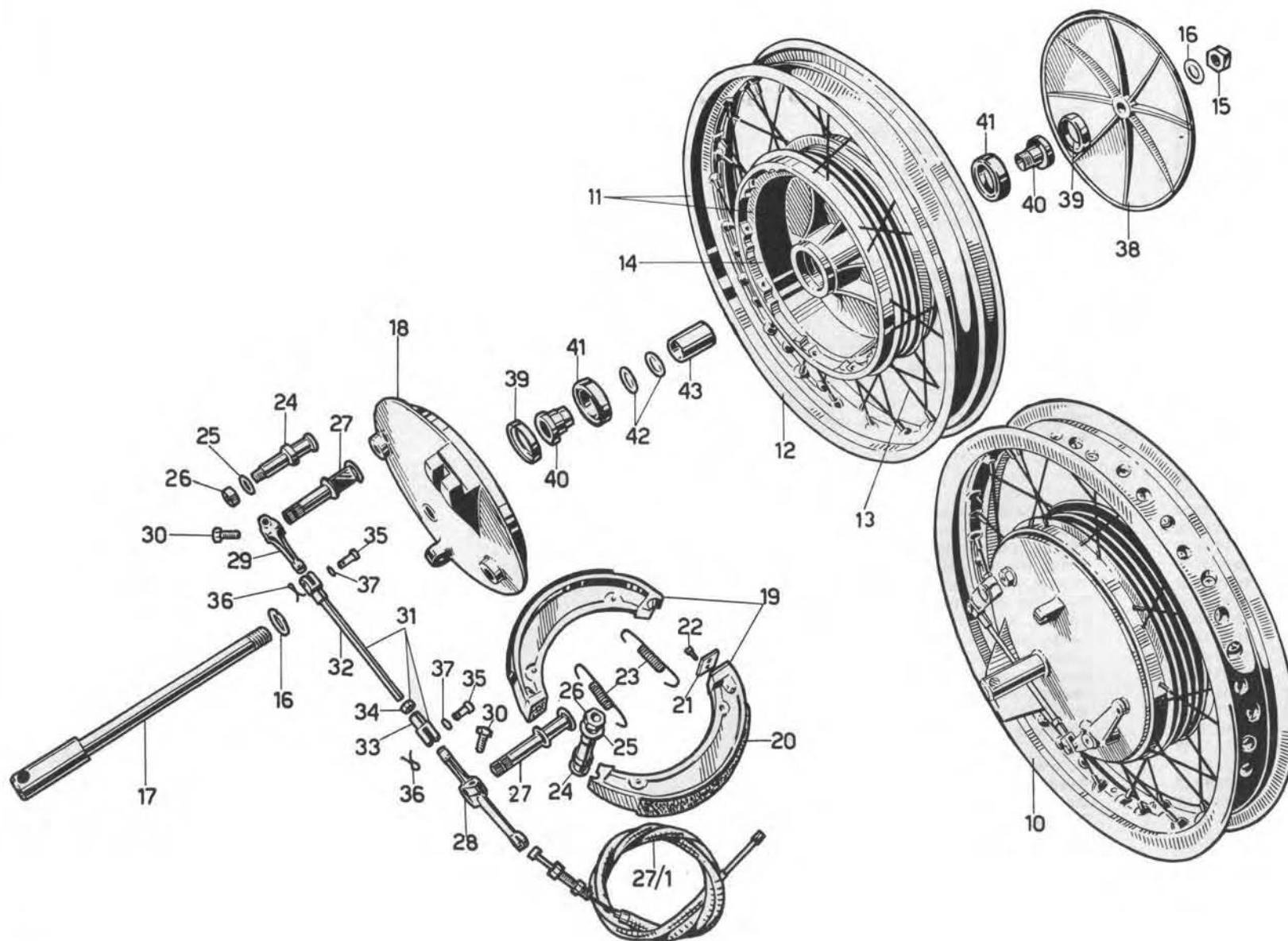


PLATE 15 MODEL: V-7 twin
Wheels - Brakes

GROUP: Rear wheel - Hub - Rear brake and
control

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 63 02 00	Rear wheel, complete	1	
11	12 63 05 00	Rear wheel, bare c/w bearings	1	
12	12 61 08 00	Rim, rear wheel	1	
13	12 61 15 00	Spoke, rear wheel, c/w nipple	40	
14	12 63 30 00	Brake drum, rear wheel	1	
15	92 70 01 71	Nut, rear wheel spindle	1	
16	95 10 06 28	Washer, rear wheel spindle	2	
17	12 63 33 00	Spindle, rear wheel	1	
18	12 63 41 00	Spacer, wheel spindle	1	
19	12 63 52 00	Hub cover	1	
20	12 63 74 00	Shoe, rear brake, c/w linings and end plates	2	
21	12 62 14 00	Lining, rear brake shoe	2	
22	12 62 09 00	End plates, rear brake shoes	2	
23	98 28 06 14	Screw, plate securing	2	
24	12 63 82 00	Spring, brake shoe	2	
25	12 63 62 00	Pin, brake shoe	1	
26	95 10 05 21	Washer, brake shoe pin	1	
27	92 70 11 48	Nut, brake shoe pin	1	
28	12 63 66 00	Tie rod, hub cover anchoring	1	
29	95 02 11 10	Washer, hub cover anchoring rod	2	
30	92 60 22 10	Nut, hub rod	2	
31	98 11 00 20	Screw, rod securing to rear fork	1	
32	12 62 25 00	Cam, rear brake shoe	1	
33	12 63 96 00	Lever, rear brake cam	1	
34	98 10 60 22	Screw, lever to cam	1	
35	95 73 02 60	Thumb screw, rear brake rod	1	
36	95 71 63 65	Pin, for lever on hub cover	1	
37	95 50 02 22	Cotter pin, tie rod retaining on shoe pin	1	
38	95 10 01 37	Washer, rod to shoe pin	1	
39	12 67 60 00	Rod, rear brake control	1	
40	12 67 65 00	Spindle, c/w lever	1	
41	12 67 70 00	Lever, rear brake control	1	
42	98 10 60 28	Screw, rear brake pedal to spindle	1	
43	92 60 50 08	Nut, central body fixing bolt	6	
44	95 10 12 31	Washer, central body fixing bolt	6	
45	98 10 80 38	Bolt, central body securing	6	
46	12 63 32 00	Central body	1	
47	90 40 32 49	Seal	2	Corteco 32.48.7 7 BA
48	12 61 52 00	Housing, taper roller bearing	2	
49	92 24 69 22	Bearing, hub, taper roller	2	22x48x15.5 RIV 01/02/4210
50	95 10 07 15	Washer, bearing-spacer	2	
51	12 63 40 00	Spacer, hub bearings	1	

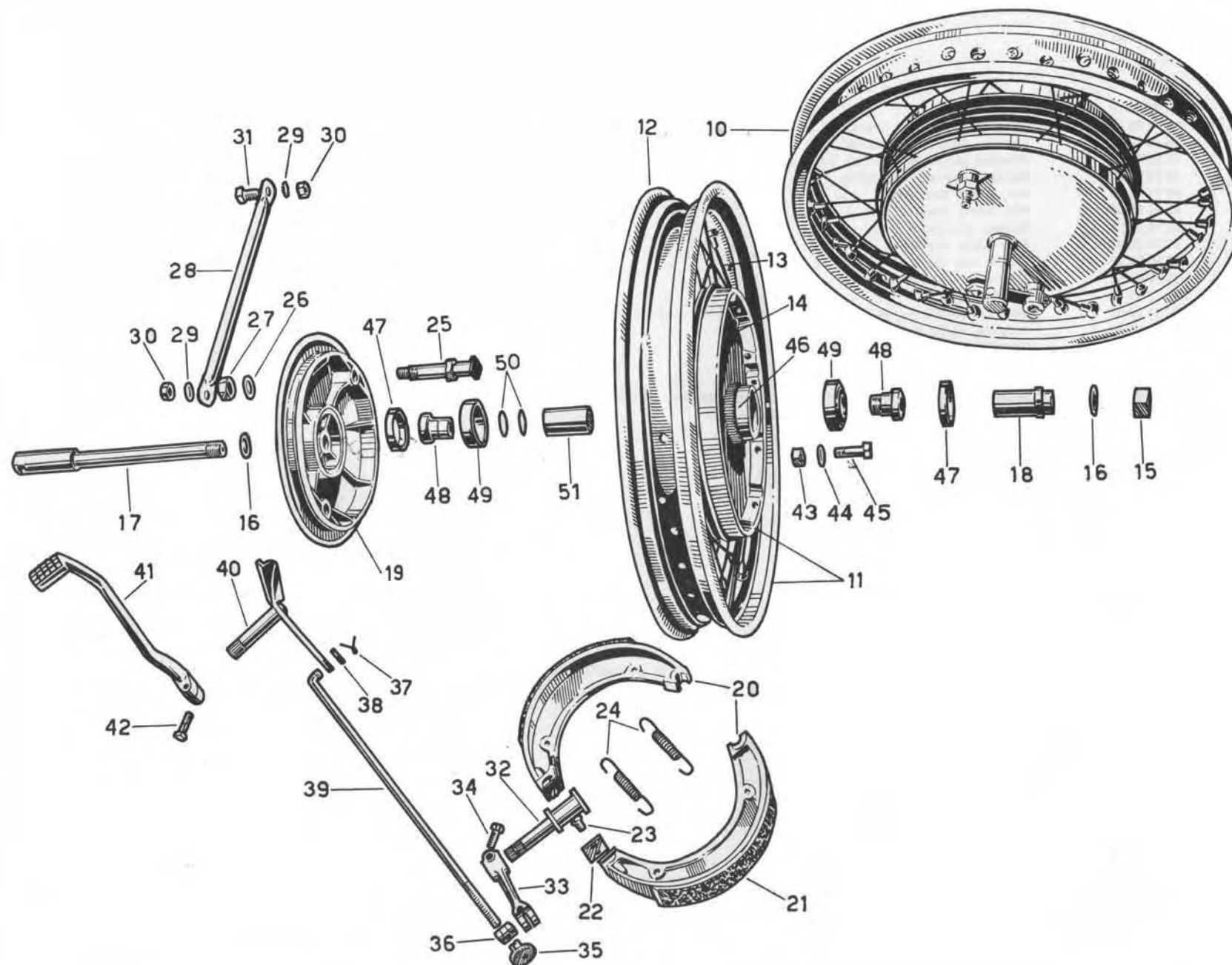


PLATE 16 **MODEL: V-7 twin**
Electrical equipment

GROUP: Ignition and lighting

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 70 02 00	Generator	1	Marelli DN 62 M
11	12 70 03 00	Bracket, generator support	1	
12	98 02 44 20	Screw, generator bracket	2	
13	95 02 11 08	Washer, generator bracket, coil and horn screw	5	
14	12 70 07 00	Band, generator securing	2	
15	95 71 62 80	Pin, band, threaded	1	
16	95 71 63 80	Pin, band, plain	1	
17	99 10 51 27	Screw, generator band	1	
18	12 70 09 00	Pin, band securing	2	
19	95 50 02 22	Cotter pin, band securing pin	4	
20	12 70 06 00	Cover, generator, R/H	1	
21	12 70 06 05	Cover, generator, L/H	1	
22	98 10 60 09	Bolt, generator cover and bottom number plate securing	6	Marelli IR 50BA
23	95 02 11 06	Washer, cover securing bolt	4	
24	12 70 38 01	Regulator (for generator DN 62 M)	1	
25	12 70 41 00	Bracket, regulator	1	
26	98 02 44 22	Screw, regulator bracket	2	Pirelli 60404/A
27	95 10 12 31	Washer, regulator and distributor brackets screws, and coil screws	6	
28	92 60 22 08	Nut, regulator bracket, coil and horn screws	5	
29	12 70 25 00	Belt, generator	1	
30	12 71 57 00	Bracket, distributor	1	Marelli S 123 A
31	12 71 59 00	Gasket, distributor bracket	1	
32	98 05 44 25	Screw, bracket retaining	2	
33	12 71 54 00	Distributor	1	
34	12 71 62 00	Gear, distributor	1	Marelli BE 200 D
35	95 51 03 18	Pin, distributor gear fixing	1	
36	98 10 60 21	Screw, distributor fixing	1	
37	95 10 01 37	Washer, distributor screw	1	
38	12 71 65 00	Coil, ignition	1	Bosch EM/WB1/11
39	98 02 44 12	Screw, coil securing	2	
40	12 70 42 00	Gasket, battery support	1	
41	12 71 78 00	H. T. Lead, distributor to coil	1	
42	12 71 76 00	Cap, H. T. lead, coil end	1	Marelli MT 40H - 0,7 HP 12 V
43	45 71 76 00	Cap, distributor to coil, spark plug leads, and oil pressure solenoid	4	
44	12 71 83 00	H. T. Lead, distributor to right spark plug	1	
45	12 71 74 00	Cap, spark plug	2	
46	12 71 85 00	H. T. Lead, distributor to left spark plug	1	
47	55 71 70 00	Spark plug, n. 225 Bosch-Marelli scale on equivalent	2	
48	12 71 93 00	L. T. Lead, distributor to coil	1	
49	12 73 07 00	Starter motor	1	
50	12 74 94 00	Grommet	2	12 V - 32 Ah
51	12 70 30 00	Cap, large	2	
52	12 70 29 00	Cap, small	5	
53	25 70 71 00	Cap	1	
54	25 70 45 00	Battery	1	

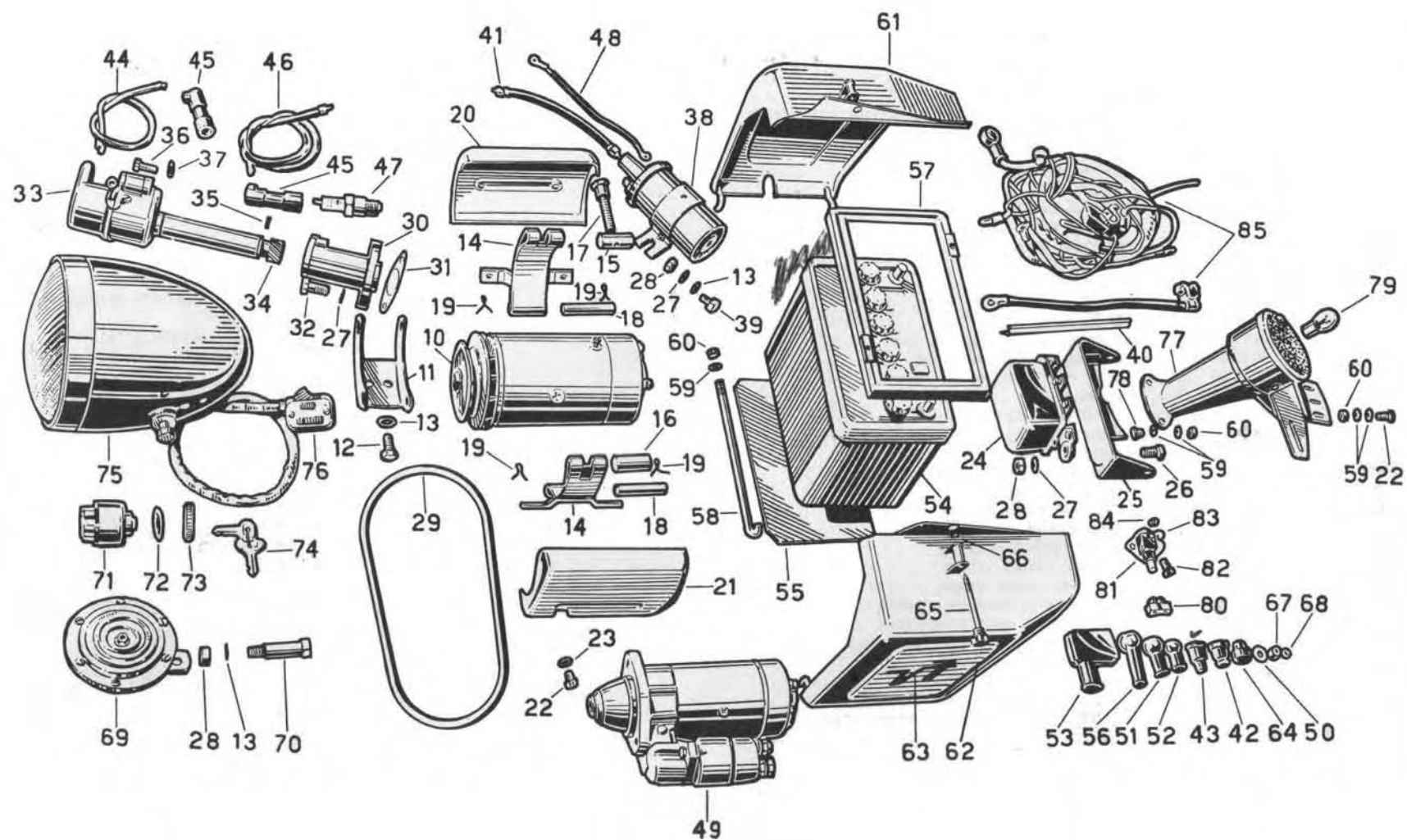


PLATE 16 MODEL: V-7 twin
Electrical equipment

GROUP: Ignition and lighting

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
55	12 70 56 00	Gasket, battery	1	
56	26 70 67 00	Cap	1	
57	12 70 46 01	Bracket, battery holder	1	
58	12 70 55 00	Stud, battery securing	2	
59	95 10 01 30	Washer, battery stud and number plate fixing bolts	10	
60	92 60 22 06	Nut, battery studs and number plate bolts	6	
61	12 70 52 00	Cover, battery, R/H	1	
62	12 70 54 00	Cover, battery, L/H	1	
63	12 91 78 00	Decal, V-7	2	
64	12 34 30 00	Rubber pad	4	
65	12 70 66 00	Screw, cover locking	2	
66	90 28 00 05	Washer, cover locking screw	2	
67	12 70 68 00	Rubber ring	1	
68	71 55 10 81	Rubber ring	1	
69	12 74 37 00	Horn	1	Marelli T 12 DE/F
70	98 62 04 20	Bolt, horn	1	
71	12 73 53 00	Switch, ignition key, 25 Amp.	1	Marelli Q 161 C
72	90 70 62 50	Gasket, ignition key switch	1	
73	12 73 54 00	Lock ring, ignition key switch	1	
74	12 73 55 00	Ignition key	2	
75	12 74 05 20	Headlight, c/w switch	1	CEV 4501
76	12 74 60 20	Light switch, on handlebar	1	CEV 8142.4
77	12 47 49 20	Number plate, c/w tail light	1	
78	98 10 60 17	Screw, top number plate securing	2	
79	93 45 02 24	Bulb, tail lamp	1	20 SF - 20/5, 12 V
80	55 74 91 85	Terminal block, 2 connections	1	
81	55 74 11 00	Stop cutout	1	
82	98 30 50 17	Screw, cutout securing	2	
83	95 10 00 55	Washer, cutout screws	2	
84	92 70 00 50	Nut, stop cutout screws	2	
85	12 74 73 20	Cable ass. y, headlight - switch	1	
	12 74 71 00	Cable ass. y, main connections	1	
	12 74 72 00	Cable ass. y, headlight to instrument panel	1	
	12 74 75 00	Cable from stop lamp	1	
	12 74 77 00	Cable regulator to earth	1	
A	12 74 79 00	Cable from battery (—)	1	
	12 74 74 20	Cable, headlight, internal connections	1	
	12 73 57 50	Ignition key cover	1	

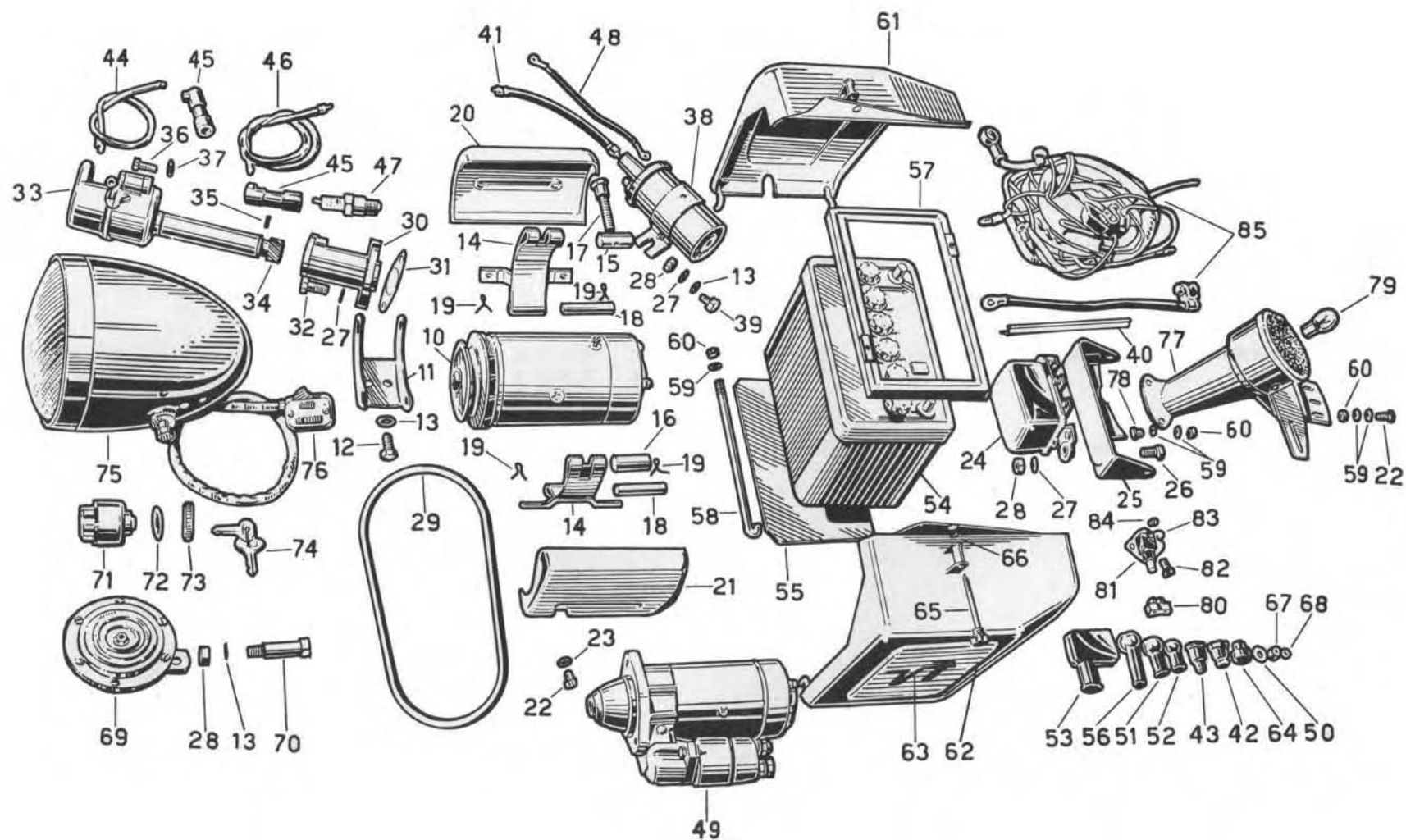


PLATE 17 MODEL: V-7 twin
Tool kit

GROUP: Tool kit and gasket sets

Fig. No.	Order No.	DESCRIPTION				Quantity	Notes
10	55 90 19 00	Wrench, box, 19/21/22 mm.				1	
11	12 90 10 00	Wrench, open ended, 17/19 mm.				1	
12	12 90 08 00	Wrench, open ended, 10/11 mm.				1	
13	55 90 04 00	Wrench, open ended, tappet adjusting				1	
14	25 90 21 00	Wrench, box, 8/9 mm.				1	
15	55 90 24 00	Allen key, 5 hex				1	
16	25 90 20 00	Wrench, box, 10/14 mm.				1	
17	25 90 55 00	Pliers, universal				1	
18	25 90 56 00	Wrench, adjustable				1	
19	55 90 50 00	Screwdriver				1	
20	12 90 11 00	Wrench, ring, 27 mm.				1	
21	12 91 45 00	Tool bag				1	
22	12 91 27 00	Lock ring adjusting tool for rear dampers				1	
23		Instruction booklet				1	
A	12 99 90 00	Gasket set including parts n.	12 02 37 00,	12 02 08 00,	12 01 18 00,	12 00 12 00,	} 1
			12 00 36 00,	12 15 91 00,	12 15 32 00,	12 00 76 00,	
			12 20 11 00,	12 20 15 00,	12 20 77 00,	12 35 26 00,	
			12 35 29 00,	12 35 07 00,	12 71 59 00,	(19 pcs.)	
B	12 99 95 00	Seal set including:	90 40 38 50,	90 40 53 68,	90 44 35 47,	90 40 25 35,	} 1
			90 40 70 85,	90 40 38 50,	90 40 30 40,	90 40 35 50,	
			90 40 32 49,			(14 pcs.)	

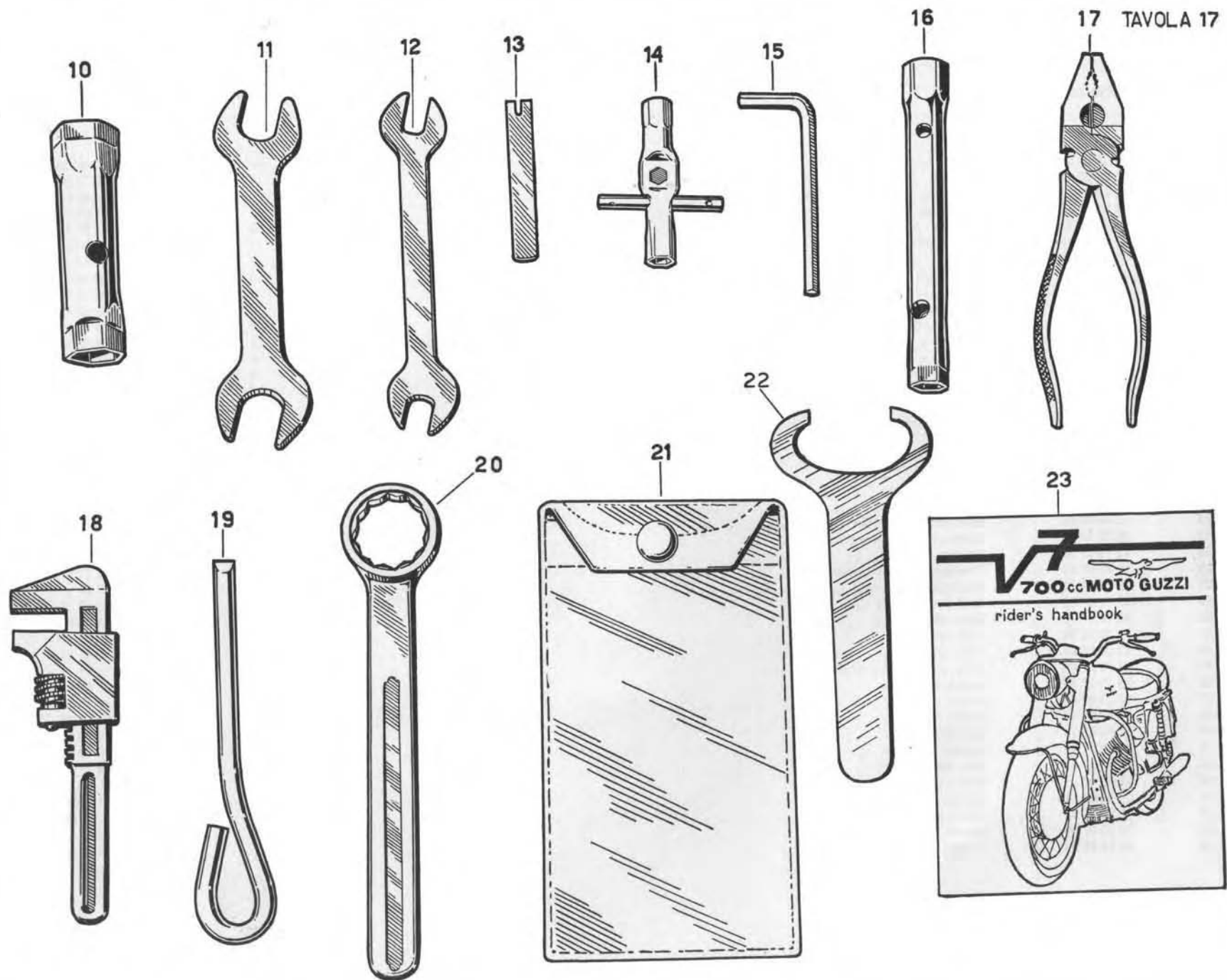


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 73 07 00	Starter motor MT 40 H	—	63 21 40 08
1	25 73 07 12	Starting ratchet cover	1	72 30 27 03
2	25 73 07 15	Adjusting washer (0,3 mm.)	1	95 21 01 67
3	12 73 07 11	Adjusting washer (0,5 mm.)	1	95 21 01 68
4	12 73 07 13	Cupped washer	2	95 21 51 11
5	25 73 07 15	Flat washer	1	95 21 01 68
6	12 73 07 54	Circlip	1	95 10 60 14
7	12 73 07 17	Lock ring	1	72 30 26 10
8	12 73 07 16	Starting dogs ass. y with lever	1	72 30 21 01
9	12 73 07 30	Lever pin	1	72 29 44 03
10	12 73 07 35	Cotter pin	1	90 02 52 61
11	25 73 07 28	Retaining block	1	70 55 89 10
12	12 73 07 21	Casing with brush holder (not supplied as spare part)	—	70 26 66 04
13	12 73 07 41	Casing with coil field ass. y	1	70 26 67 04
14	12 73 07 41	Armature	1	72 30 18 01
15	25 73 07 43	Washer	1	90 06 73 52
16	25 73 07 44	Tab washer MT 35/901-1	1	74 35 38 31
17	12 73 07 42	Washer	2	95 00 51 43
18	25 73 07 45	Spring	1	95 12 30 07
19	12 73 07 46	End cover	1	70 26 69 09
20	12 73 07 23	Spring washer	2	90 02 40 06
21	12 73 07 15	Cover fixing nut	2	90 00 10 61
22	12 73 07 26	Solenoid IE 13 DA	1	63 63 13 47
23	12 73 07 49	Solenoid fixing screw	2	90 11 10 53
24	25 73 07 39	Spring washer	2	90 02 40 07
25	12 73 07 51	Starting ratchet cover bush	1	95 06 71 13
26	12 73 07 55	Ratchet cover stud	2	95 10 10 11
27	12 73 07 56	Coil field ass. y	1	72 30 17 01
28	12 73 07 72	Insulating rubber	1	74 35 43 21
29	12 73 07 78	Coil terminal	1	74 35 41 31
30	12 73 07 57	Pole shoe	4	74 35 41 21
31	25 73 07 58	Pole shoe fixing screw	4	90 11 71 14
32	25 73 07 71	Brush holder	1	74 35 40 41
33	12 73 07 47	Brush	4	74 40 16 30
34	25 73 07 48	Brush spring	4	74 40 14 80
35	12 73 07 36	Terminal nut	1	90 00 10 51
36	12 73 07 60	Spring washer	1	90 02 40 05
37	25 73 07 51	End cover bush	1	95 06 71 13
38	12 73 07 64	Flat washer for solenoid	1	90 05 90 31
39	12 73 07 63	Spring washer for solenoid	2	90 02 40 08
40	12 73 07 40	Nut for main terminal	2	90 00 30 31
	12 73 07 65	Screw for terminal 50 c	1	90 03 81 31
	12 73 07 23	Spring washer	1	90 02 40 06

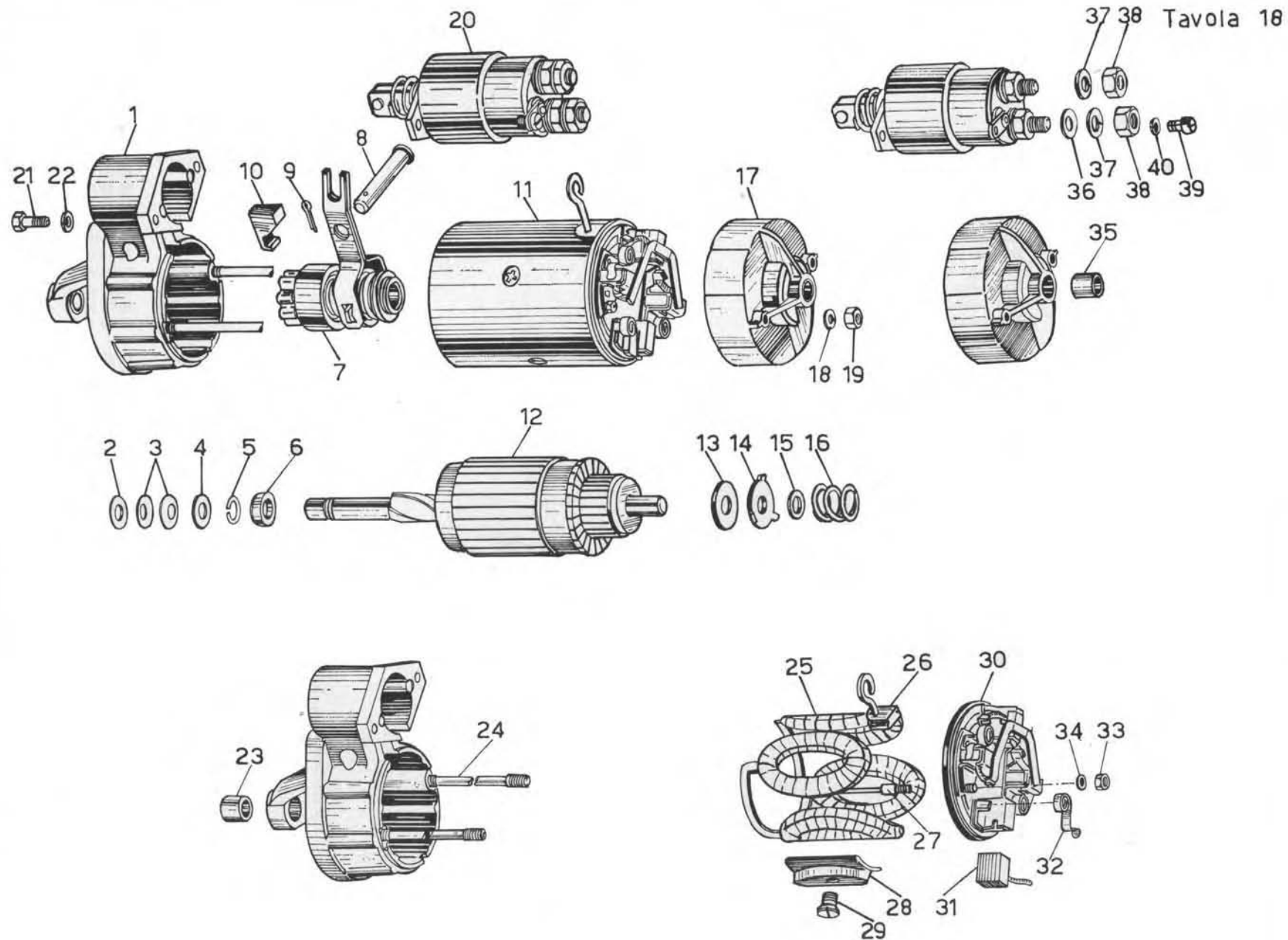


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 70 02 00	Generator DN 62 M, complete	—	63 03 62 11
1	12 70 02 23	Stud	2	95 15 81 06
2	12 70 02 19	End cover	1	70 59 96 01
3	12 70 02 14	Spring washer	1	74 34 67 81
4	12 70 02 17	Ball bearing	1	95 18 12 09
5	12 70 02 16	Grease retainer	1	74 34 76 81
6	12 70 02 59	Bearing retaining ring	1	74 34 76 91
7	12 70 02 28	Generator body c/w coils	1	72 00 59 02
8	12 70 02 43	Flat washer	1	90 05 61 81
9	12 70 02 26	Ball bearing	1	95 18 12 29
10	12 70 02 60	Spring washer	1	72 01 37 10
11	12 70 02 39	Brush holder assembly	1	72 12 15 01
12	25 73 07 39	Spring washer	2	90 02 40 07
13	12 70 02 31	Cover fixing nut	2	90 00 30 21
14	12 70 02 25	Armature	1	72 00 40 01
15	12 70 02 12	Grease retainer	1	74 34 76 71
16	12 70 02 51	Shim (0,1 mm.)	as required	90 05 63 11
	12 70 02 52	Shim (0,2 mm.)		90 05 63 21
17	12 70 02 53	Spacer		95 21 61 23
18	12 70 02 55	Woodruff key	1	90 07 10 71
19	12 70 02 54	Pulley with fan	1	70 56 48 10
20	12 70 02 56	Spring washer	1	90 02 40 10
21	12 70 02 57	Pulley securing nut	1	90 00 40 31
22	12 70 02 47	Feed oil with square terminal	1	72 12 13 01
23	12 70 02 58	Grounding cable connector	1	70 54 68 10
24	12 70 02 18	Field coil with small terminal	1	72 12 13 02
25	12 70 02 49	Pole shoe	2	70 54 37 10
26	12 70 02 48	Pole shoe screw	2	90 11 73 04
27	12 70 02 27	DF terminal screw	1	70 54 69 11
28	12 70 02 46	Insulating block	2	70 54 38 10
29	12 70 02 41	Flat washer	1	90 02 30 61
30	12 73 07 60	Spring washer	2	90 02 40 05
31	12 70 02 36	Terminal nut	2	90 00 11 61
32	12 70 02 24	Locating dowel	1	95 03 80 09
33	12 70 02 44	Insulating washer	1	90 06 62 11
34	12 70 02 42	Flat washer	1	90 02 20 81
35	12 73 07 23	Spring washer	2	90 02 40 06
36	12 70 07 46	Terminal securing nut	1	90 00 30 11
37	12 70 02 45	Terminal end nut	1	90 06 10 61
38	12 70 02 38	Brush	2	72 00 43 01
39	12 70 02 37	Brush spring	2	70 21 47 10
—	12 70 38 01	Regulator IR 50 BA, complete	1	63 41 50 02
40	12 70 38 02	Screw for terminals D+/61 DF and DF and D—/31	3	95 10 50 13
41	12 73 07 23	Spring washer	3	90 02 40 06
42	12 70 38 04	Screw for DF terminal	1	74 40 17 80
43	12 70 07 35	Toothed washer	1	90 05 20 61

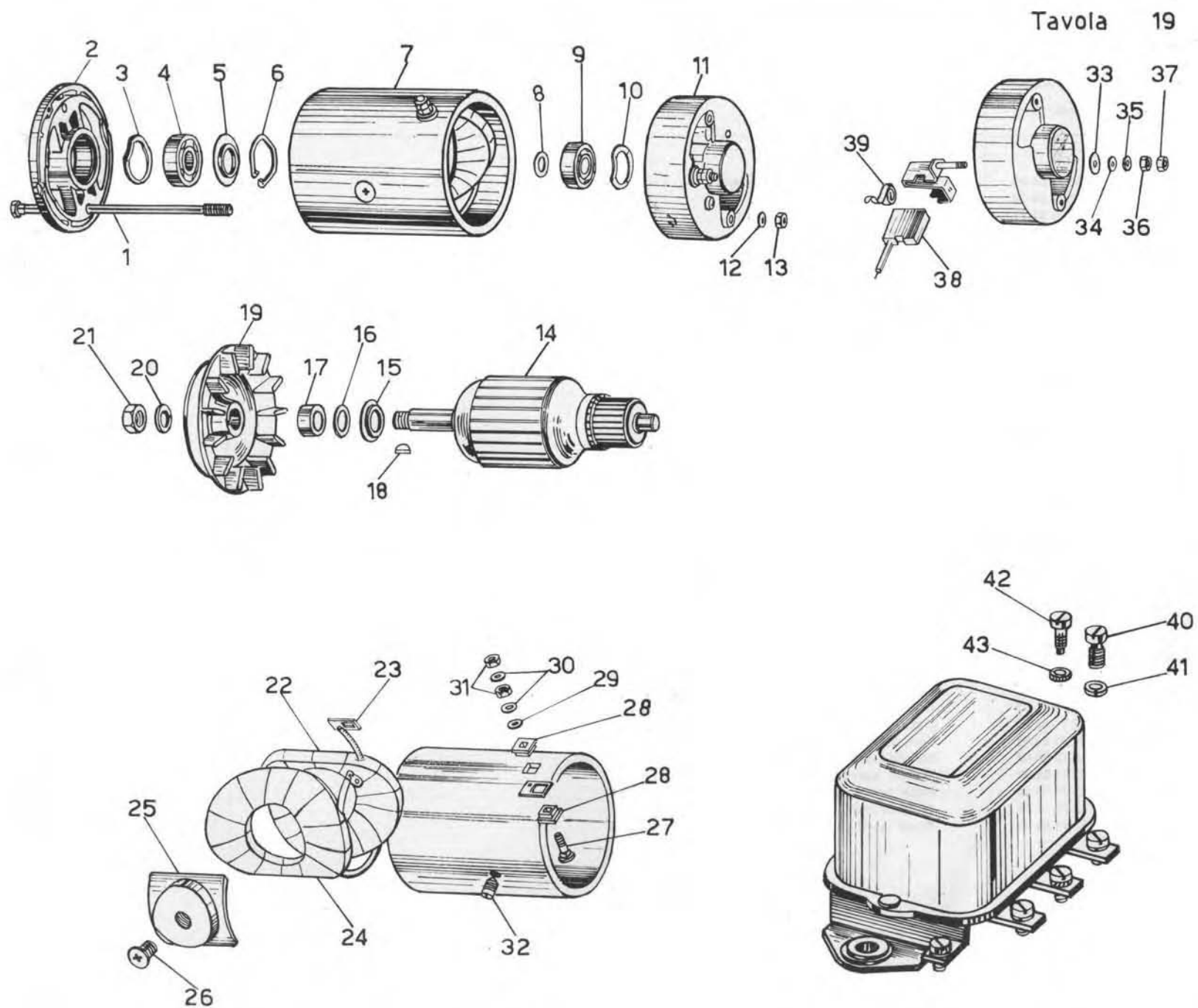


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 71 54 00	Distributor S 123 A, complete	—	61 01 23 01
1	12 71 54 10	Housing with bushings	1	70 41 12 04
2	12 71 54 11	Bakelite washer	1	95 01 21 94
3	12 71 54 12	Flat washer	1	95 00 52 14
4	12 71 54 13	Automatic advance ass. y	1	71 02 37 02
5	12 71 54 14	Spacer	1	95 21 01 56
6	12 71 54 15	Shim (0,1 mm.)	as required	90 05 91 11
	12 71 54 16	Shim (0,2 mm.)	as required	90 05 91 21
	12 71 54 17	Shim (0,5 mm.)	as required	90 05 91 31
7	12 71 54 18	Driving pinion	1	71 09 38 10
8	12 71 54 19	Pinion securing peg	1	90 02 70 61
9	12 71 54 20	Contact breaker unit, complete	1	70 41 21 01
10	12 71 54 21	Condensor CE 29 D	1	56 18 11 03
11	12 73 07 60	Spring washer	1	90 02 40 05
12	12 71 54 23	Condensor fixing screw	1	90 02 80 31
13	12 71 54 24	Cap securing spring	2	74 32 78 71
14	12 71 54 25	Cap spring fixing screw	2	95 13 11 04
15	12 71 54 26	Terminal bolt	1	91 21 51 01
16	12 71 15 27	Insulating plate	1	91 02 40 01
17	12 71 54 28	Insulating block	1	91 02 30 02
18	12 71 54 29	Flat washer	2	90 05 83 52
19	12 73 07 23	Spring washer	2	90 02 40 06
20	12 71 54 30	Terminal nut	2	95 05 50 26
21	12 71 54 31	Distributor rotor	1	70 18 95 03
22	12 71 54 32	Distributor cap	1	71 03 72 02
23	12 71 54 33	Carbon brush	1	91 06 60 01
24	12 71 54 34	Seal	1	95 20 71 09
24/1	12 71 54 35	Shaft	1	71 02 38 02
25	12 71 54 36	Advance weight	1	71 09 00 10
26	12 71 54 37	Ball retaining spring	1	95 22 61 15
27	12 71 54 38	Ball	1	95 16 31 01
28	12 71 54 39	Cam	1	71 09 33 01
29	12 71 54 40	Cam retaining screw	1	95 11 42 02
30	12 71 54 41	Cam felt pad	1	95 20 01 27
31	12 71 54 42	Weight spring, 8 coils	1	95 12 80 44
	12 71 54 43	Weight spring, 9 coils	1	95 20 51 75
32	12 71 54 44	Plate complete with pin	1	70 41 22 01
33	12 71 54 45	Contact breaker set	1	71 00 67 01
34	12 71 54 46	Fixed point plate screw	1	95 08 61 08

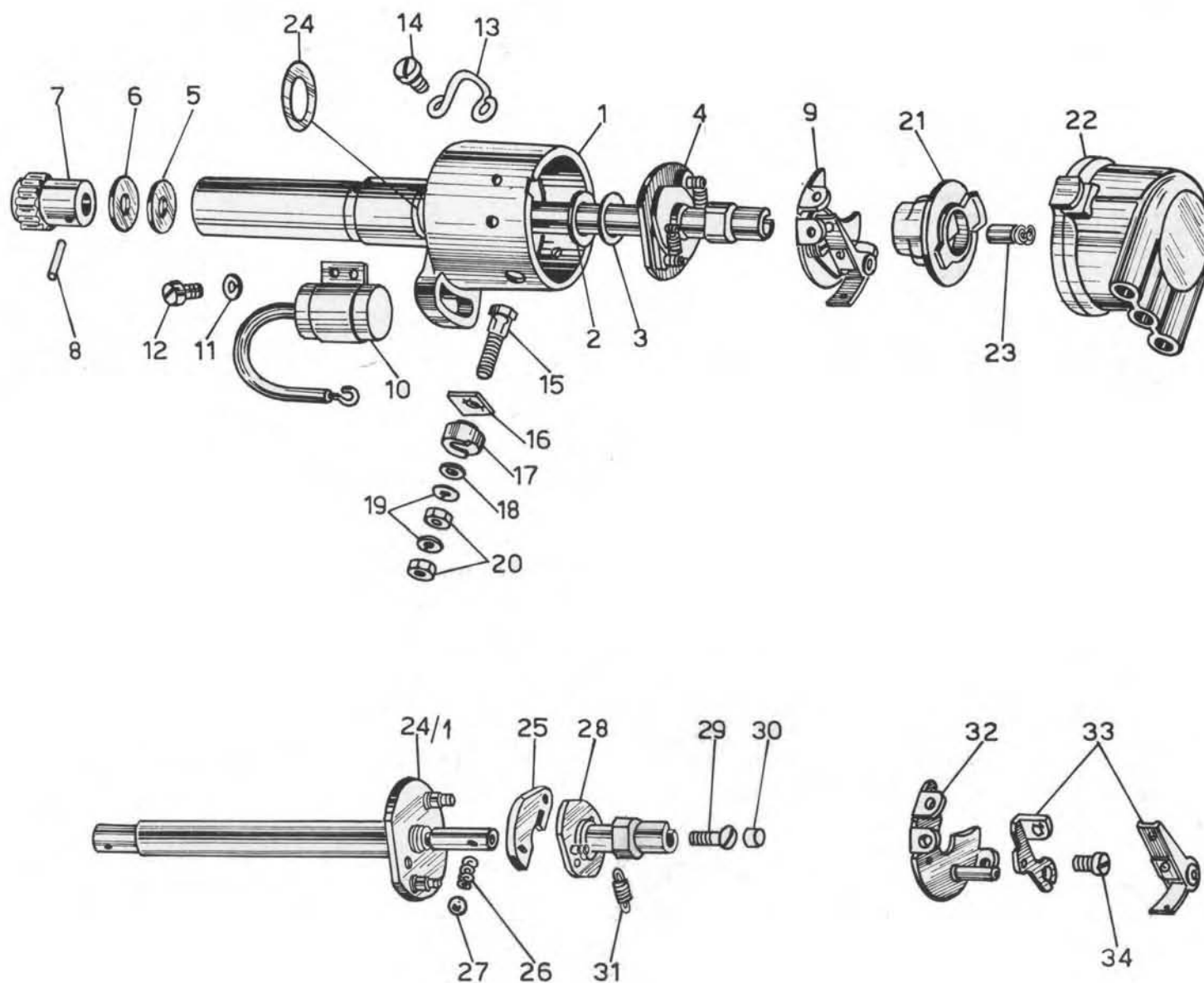


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Marelli Order No.
—	12 74 37 00	Electric horn T 12 DE/F	1	64 27 35 66
1		Body (not supplied as spare part)	1	
2	12 74 37 10	Gasket 0,1 mm.	(*)	72 81 80 11
	12 74 37 11	Gasket 0,2 mm.	(*)	72 81 80 10
	12 74 37 12	Gasket 0,3 mm.	(*)	72 81 80 12
3	12 74 37 13	Diaphragm	1	72 81 95 04
4	12 74 37 11	Gasket	1	72 81 80 10
5	12 74 37 14	Lock ring	1	72 82 34 14
6	12 74 37 15	Lock ring screw	6	95 10 50 17
7	12 74 37 16	Toothed washer	1	95 21 51 45
8	12 74 37 17	Bracket	1	72 82 20 03
9	12 74 37 18	Bracket fixing nut	1	90 00 10 81
10	12 74 37 19	Terminal screw	2	95 03 80 10
11	12 74 37 20	Threaded block	2	72 82 67 10
12	12 74 37 21	Junction box	1	72 82 66 10
13	12 74 37 22	Washer	2	95 20 21 85
14	12 74 37 23	Flat washer	2	95 00 50 27
15	12 74 37 24	Breaker ass. y	1	70 29 75 07
16	12 73 07 60	Spring washer	1	90 02 40 05
17	12 74 07 25	Breaker fixing screw	1	90 02 80 21
18	12 74 37 26	Breaker adjusting screw	1	74 50 04 51
19	12 74 37 27	Washer	1	95 21 41 12
20	12 74 37 28	Washer cup	1	74 50 06 50
21	12 74 37 29	Adjusting screw spring	1	95 12 30 21

(*) Quantity determined on assembly to obtain a core of about 0,45 mm. (.017")

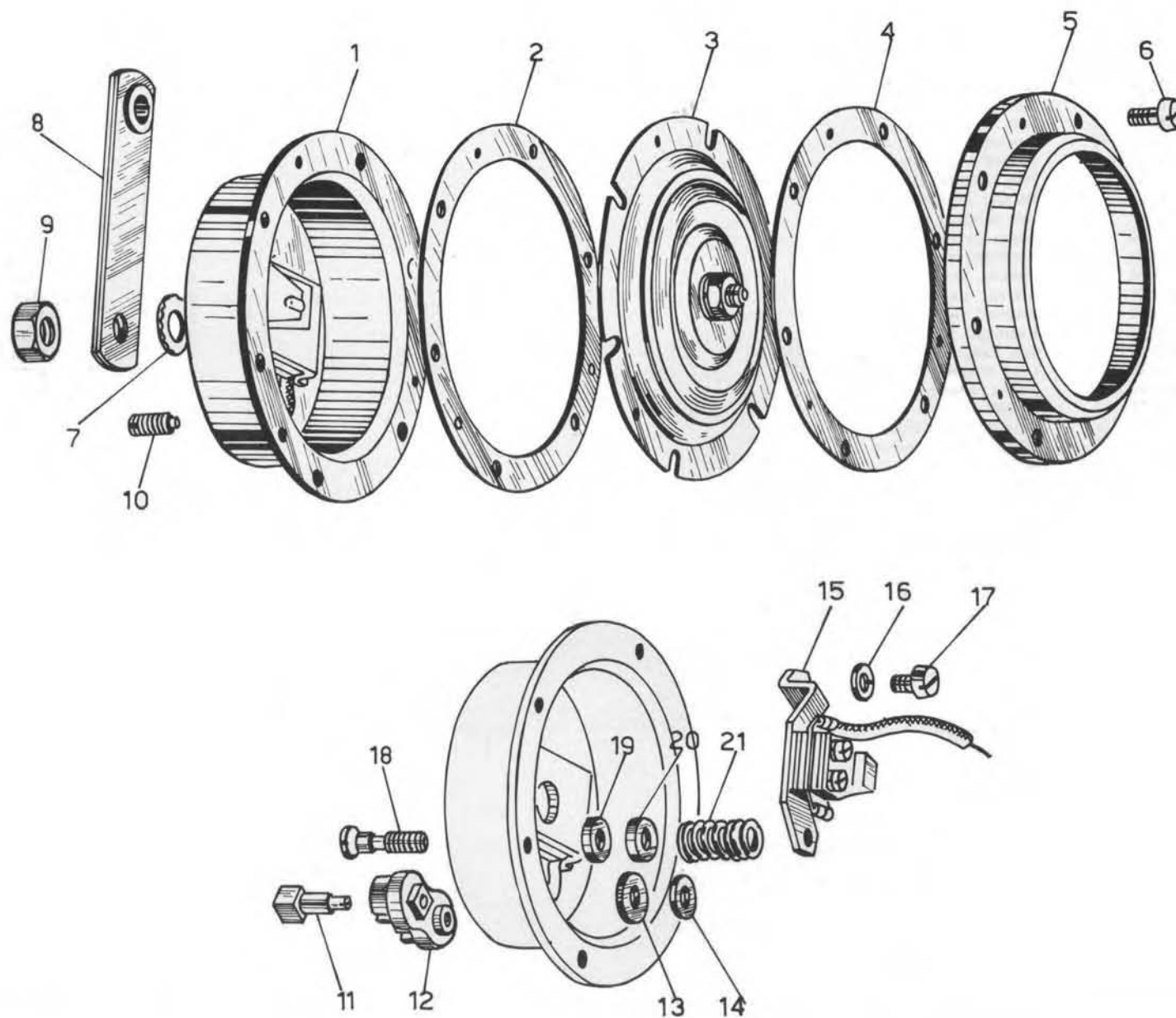


Fig. No.	Order No.	DESCRIPTION	Quantity	Notes Pagani (CEV ^o Order No.)
10	12 74 05 20	Headlight complete	1	4501
11	12 74 03 21	Headlight rim	1	02768
12	55 74 03 28	Rim fixing screw	1	3195
13	12 74 04 20	Gasket	1	10649
14	12 74 03 20	Sealed beam unit	1	02765
15	12 76 86 20	Plug adapter	1	02787
16	12 74 30 20	Bottom terminal without fuses	1	02769
17	12 74 30 21	Top terminal without fuses	1	02768
18	12 74 25 00	Fuses 25 Amp.	4	10570/25
19	12 74 04 21	Headlight body	1	02474
20	12 74 04 06	Spheric spacer	2	10655
21	12 74 04 07	Spheric washer	2	10548
22	12 74 04 08	External toothed washer	2	10656
23	12 74 04 09	Headlight fixing bolt	2	3395
24	12 74 09 20	Tail lamp without bulb, CEV 127	1	9313.4
25	12 73 99 20	Lens retaining screw	2	3397
26	12 74 17 20	Reflex reflector lens	1	7266
27	12 74 17 21	Gasket	1	4292
28	12 74 17 22	Housing with cables	1	02792.4
29	12 74 17 23	White window gasket	1	6764
30	12 74 17 24	White window	1	7091
31	12 74 17 25	Body mounting gasket	1	10447
32	12 74 17 26	Circlips	2	3444
33	12 74 17 27	Nut	2	3615
34	12 74 17 28	Rear rubber cup	1	10536

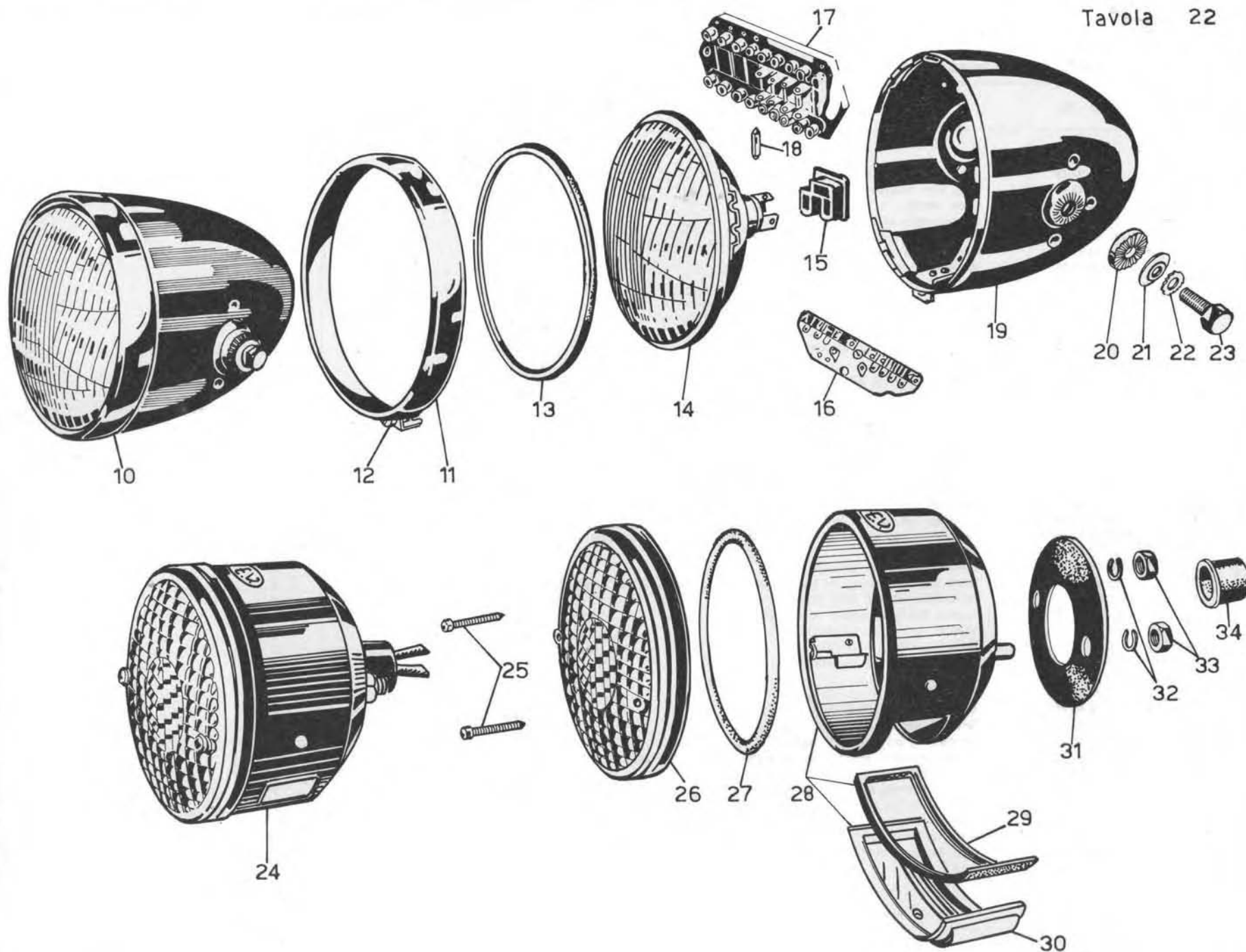


PLATE 23 MODEL: V-7 twin
Police accessories

GROUP: Windscreen, fairing, syrens, sidestand, footrests

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 44 02 40	Peg, R/H footrest	1	
11	12 45 13 40	Peg, L/H footrest	1	
12	12 43 20 60	Side stand	1	
13	12 43 28 40	Screw, side stand securing	1	
14	12 43 36 40	Lever, side stand spring connector	1	
15	99 10 51 12	Screw, side stand spring lever	1	
16	95 10 02 25	Washer, side stand spring lever screw	1	
17	92 60 22 08	Nut, side stand spring lever screw	1	
18	12 57 53 20	Fairing, complete with windscreen	1	
19	12 57 54 20	Fairing, only	1	
20	12 57 72 50	Windscreen, only	1	
21	12 57 79 40	Gasket, fairing to windscreen	1	
22	12 57 82 40	Brace, stiffening	1	
23	12 57 84 50	U clamp, fairing gasket	1	
23/1	12 70 68 00	Ring, rubber, gasket clamp	1	
24	98 26 05 20	Screw, windscreen to fairing	5	
25	95 00 02 05	Washer, windscreen to fairing screw	5	
26	92 70 00 50	Nut, windscreen to fairing screw	5	
27	12 57 55 40	Clamp, fairing	2	
28	98 26 06 20	Screw, fairing to clamp	4	
29	12 57 78 40	Washer, outer, fairing to clamp screw	4	
30	45 21 24 00	Washer, rubber, fairing to clamp screw	4	
31	95 10 01 30	Washer, flat, fairing to clamp screw	4	
32	92 60 22 06	Nut, fairing to clamp screw, fairing to bracket screw, and syren bracket band screw	10	
33	12 57 86 40	Bracket fairing	2	
34	98 10 60 17	Screw, fairing to bracket	4	
35	95 02 11 06	Lock washer, fairing to bracket screw and support to handlebar clamps screw	6	
36	12 50 02 40	Handlebar clamp, with cap	2	
37	98 05 43 16	Screw, fairing support to bar clamps	2	
38	12 57 89 20	Gasket, fairing to headlight	1	
38/1	12 74 07 40	Bolt, Headlight to bracket	2	
39	98 05 43 16	Screw, fairing to headlamp	2	
40	91 18 07 07	Distance tube	2	
41	12 74 37 40	Syren	2	
42	12 74 42 40	Bracket, Syren, R/H	1	
42	12 74 42 45	Bracket, Syren, L/H	1	
43	98 05 43 16	Screw, syren support band	2	
44	95 02 11 06	Spring washer, syren support band screws and saddlebags to support screws	14	
45	11 74 54 01	Syren button	1	
46	12 74 87 40	Cable harness, syren	1	
46	12 74 89 40	Casing, syren cables	1	
47	43 74 90 75	Terminal, syren cables	1	
48	98 24 03 12	Bolt, terminal fixing	2	
49	92 60 00 03	Nut, terminal fixing screw	2	

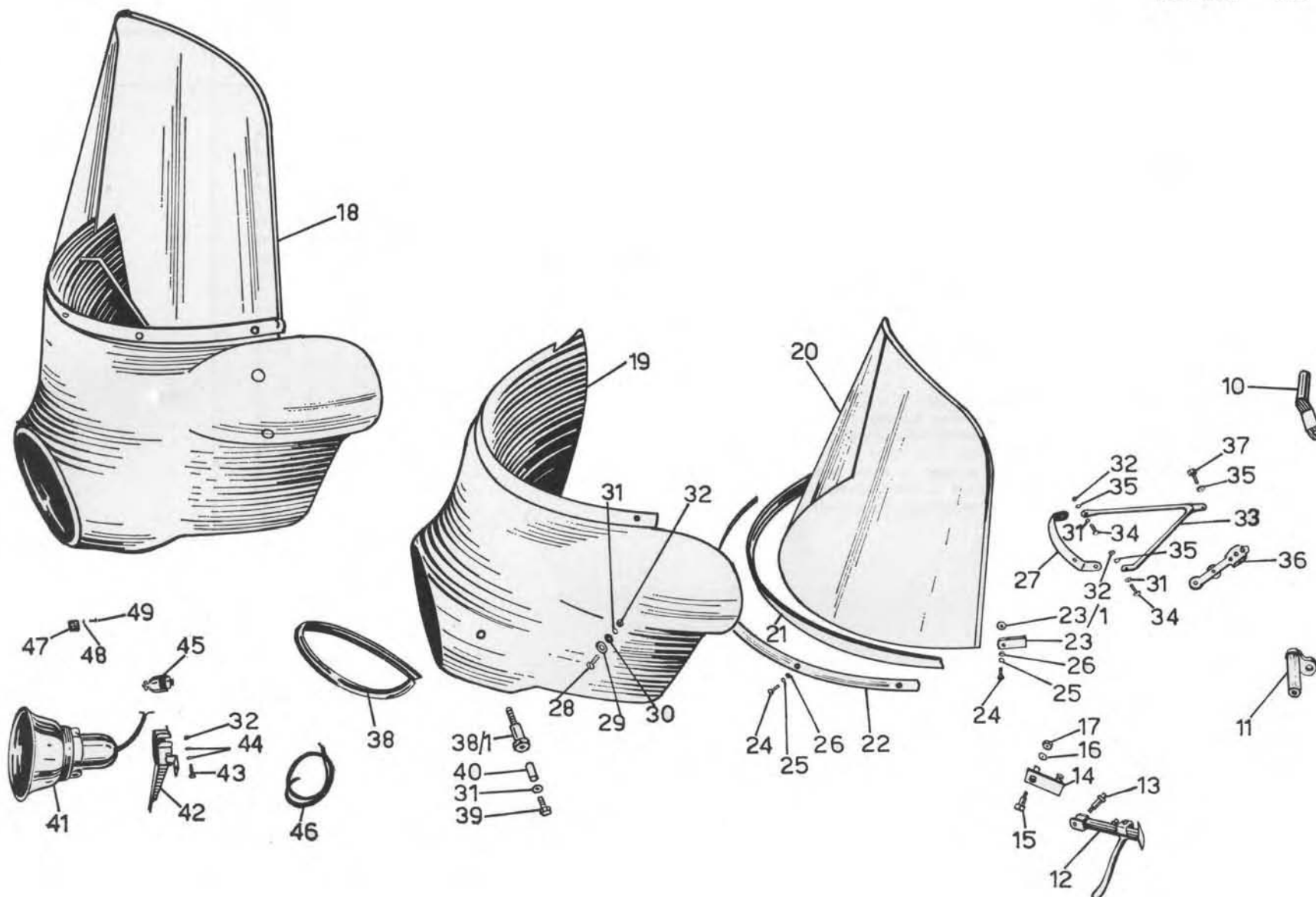
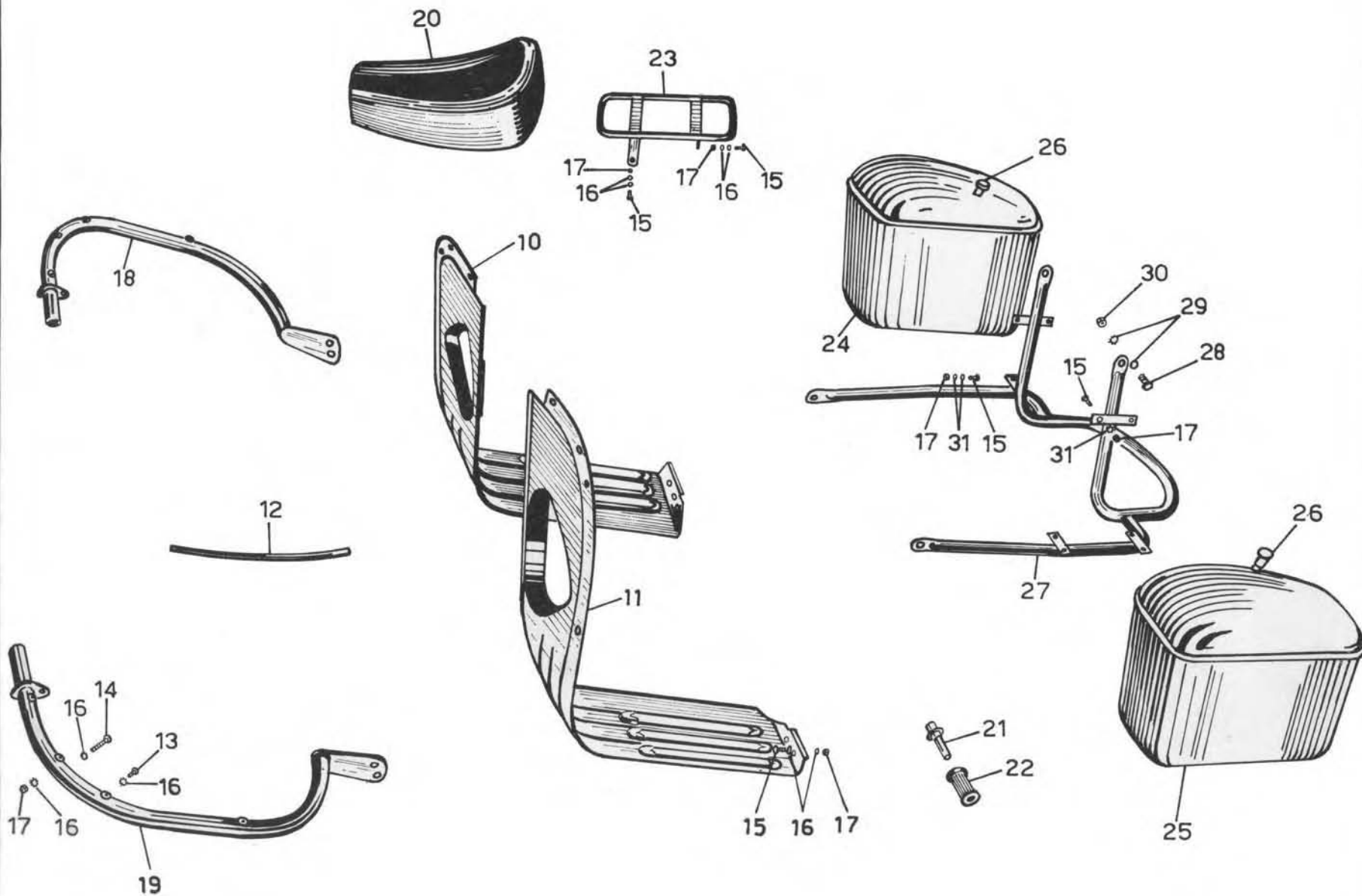


PLATE 24 MODEL: V-7 twin
Police accessories

GROUP: Legshields, seat, crash bars, rear carrier,
saddle bags

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
10	12 45 33 40	Legshield, R/H	1	
11	12 45 61 40	Legshield, L/H	1	
12	12 45 74 40	Gasket, legshields	2	
13	98 10 60 17	Screw, legshields to crash bars	6	
14	98 10 60 43	Screw, legshields and syrens to crash bars	2	
15	98 02 43 12	Screw, legshields to rear carrier stays and saddlebags to bracket	19	
16	95 10 01 30	Washer, legshields and rear carrier securing screws	15	
17	92 60 22 06	Nut, legshields screws, rear carrier screws, and saddlebags screws	21	
18	12 45 03 40	Crashbar, R/H	1	
19	12 45 04 40	Crashbar, L/H	1	
20	12 46 05 40	Seat, single	1	
21	12 46 43 40	Handgrip, for raising motorcycle on stand	1	
22	55 44 58 00	Grommet, handgrip	1	
23	12 46 65 40	Rear carrier	1	
24	12 48 25 40	Saddlebag, R/H	1	
25	12 48 38 40	Saddlebag, L/H	1	
26	12 48 34 40	Rod, saddlebag locking	2	
27	12 48 50 40	Bracket, saddlebag support	1	
28	98 05 45 22	Screw, support to frame	4	
29	95 10 03 11	Washer, support to frame screws	4	
30	92 60 22 10	Nut, support to frame screws	4	
31	95 02 11 06	Washer, saddlebags to support screws	12	



Maggio 1968

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PARTS FOR 750 cc AMBASSADOR ONLY

(1st series)

ADDITIONS TO THE V-7 PARTS CATALOGUE

2ND EDITION (June 1968)





PARTS FOR 750 cc AMBASSADOR ONLY (1st series)

Additions to the V-7 Parts catalogue (2nd Edition "June 1968")

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
PLATE 1				
12	98620330	Screw, rocker box securing	16	
32	13022000	Gasket, cylinder head	2	
33	13020200	Cylinder	2	
34	13020800	Gasket, cylinder base	2	
	90706090	Washer, long cylinder head bolts	8	
PLATE 2				
10	13000700	Crankcase	1	
38	12004901	Plug, oil filler	1	
PLATE 3				
10	12064201	Crankshaft	1	
18	13060400	Piston	2	
18/1	13060200	Piston c/w rings, pin and circlip	2	
19	13060700	Piston ring, top	2	
20	13060800	Piston ring, center	2	
21	13060900	Oil scraper	2	
21/1	13060600	Ring set, complete	2	
24	13072000	Gear, distribution	1	
39	13054500	Cam wheel	1	
PLATE 4				
17	90714124	Washer, oil pressure solenoid	1	
23	95100507	Washer, relief valve cap	1	
	12006400	Washer, return pipe hollow bolt	2	
25	94321072	Spring, relief valve	1	
27	13146200	Oil pump, complete	1	
30	13147700	Gear, oil pump, driving	1	
46	12154200	Washer, oil pipe to head	6	
47	95990037	Screw, oil pipe securing	3	
PLATE 5				
19	12105401	Tap, fuel	2	
34	98054522	Screw, muffler securing	2	
PLATE 6				
10	13112400	Carburetor, R/H	1	
	13112401	Carburetor, L/H	1	
45 } 46 } 60 } 61 } 60 }	12938801	Accelerator pump	2	
	13935700	Main jet (size 145)	2	
PLATE 7				
25	12093001	Cable, clutch	1	
	95100130	Washer, adjusting, 1 mm. clutch lever dowel	1	
	95100137	Washer, adjusting, 1.8 mm. clutch lever dowel		

Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
	92295702	PLATE 8 Ball, ring gear	1	
12 32 57 58	98052325 55235000 55235001 55235002 55235003 13211600 13211500	PLATE 9 Screw, gear shift lever securing Shim, 0,6 mm. (.023") Shim, 0,8 mm. (.031") Shim, 1 mm. (.039") Shim, 1,2 mm. (.047") Plate, cush drive Spring, cush drive	1 1 1 1 1	
39 51 60	55442300 12442800 98052325 95100130 92602206 95021110 98054522 55443385 12416400 12460502 12437001 12781620 13918420 13918520 45918570	PLATE 11 Footpeg, pillion rider Plate, footpeg securing Screw, footpeg securing Washer, footpeg securing screw Nut, footpeg securing screw Washer, hand grip Screw, footpeg plate securing Rubber, footpeg Brace, front plate Dual seat Fender, rear Reflex reflector, rear fender Certification label, on frame Data label, on frame Rivet, label securing	2 2 2 2 2 2 2 2 2 1 1 1 1 1 4	
25 50	12494180 12434320 12781520	PLATE 12 Stem, steering, bottom yoke Fender, front Reflex reflector, front fender	1 1 2	
10 12 20 28	12600101 12605401 98620330 98620318 99107014 91180707	PLATE 13 Handlebar, c/w levers Lever, front brake, complete Screw, Allen, front cable lever to handlebar Screw, Allen, clutch lever to handlebar Screw, air lever securing Bush, air lever screw	1 1 1 1 1 1	
27/1	12625401 95100727 12626300	PLATE 14 Cable, front brake Washer, adjusting Protection, rubber, front brake cable	1 6 ÷ 12 1	



Fig. No.	Order No.	DESCRIPTION	Quantity	Notes
PLATE 15				
42	98022328 95100727	Screw, rear brake pedal Washer, adjusting	1 6 ÷ 12	
PLATE 16				
44	12718301	Cable, H.T., distributor to R/H plug	1	
45	12717450	Cap, spark plug	2	
46	12718501	Cable, H.T., distributor to L/H plug	1	
63	13917800	Decal, on white battery covers (Ambassador V 750)	2	
72	13719801	Decal, on black-red blue battery covers (Ambassador V 750)		
76	90706252	Washer, ignition switch	1	
	12746020	Light switch, c/w cables	1	
	26734900	Starter button	1	
	12734900	Support plate, starting button	1	
	12735100	Cap, button protection	1	
	95100130	Washer, plate securing	1	
	92602206	Nut, plate securing	1	
	90706163	Rubber ring button starting	1	

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