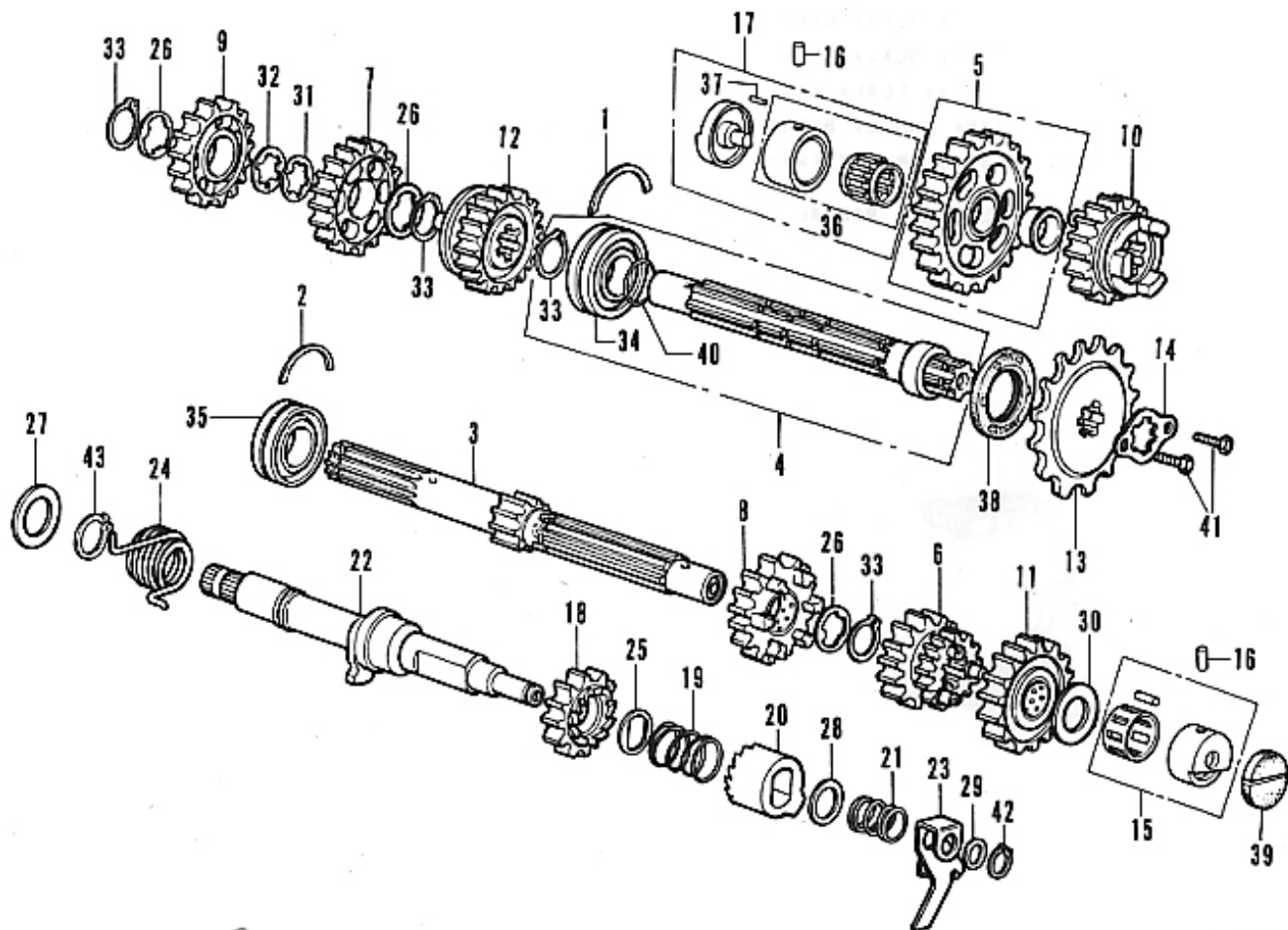


E-14 Transmission

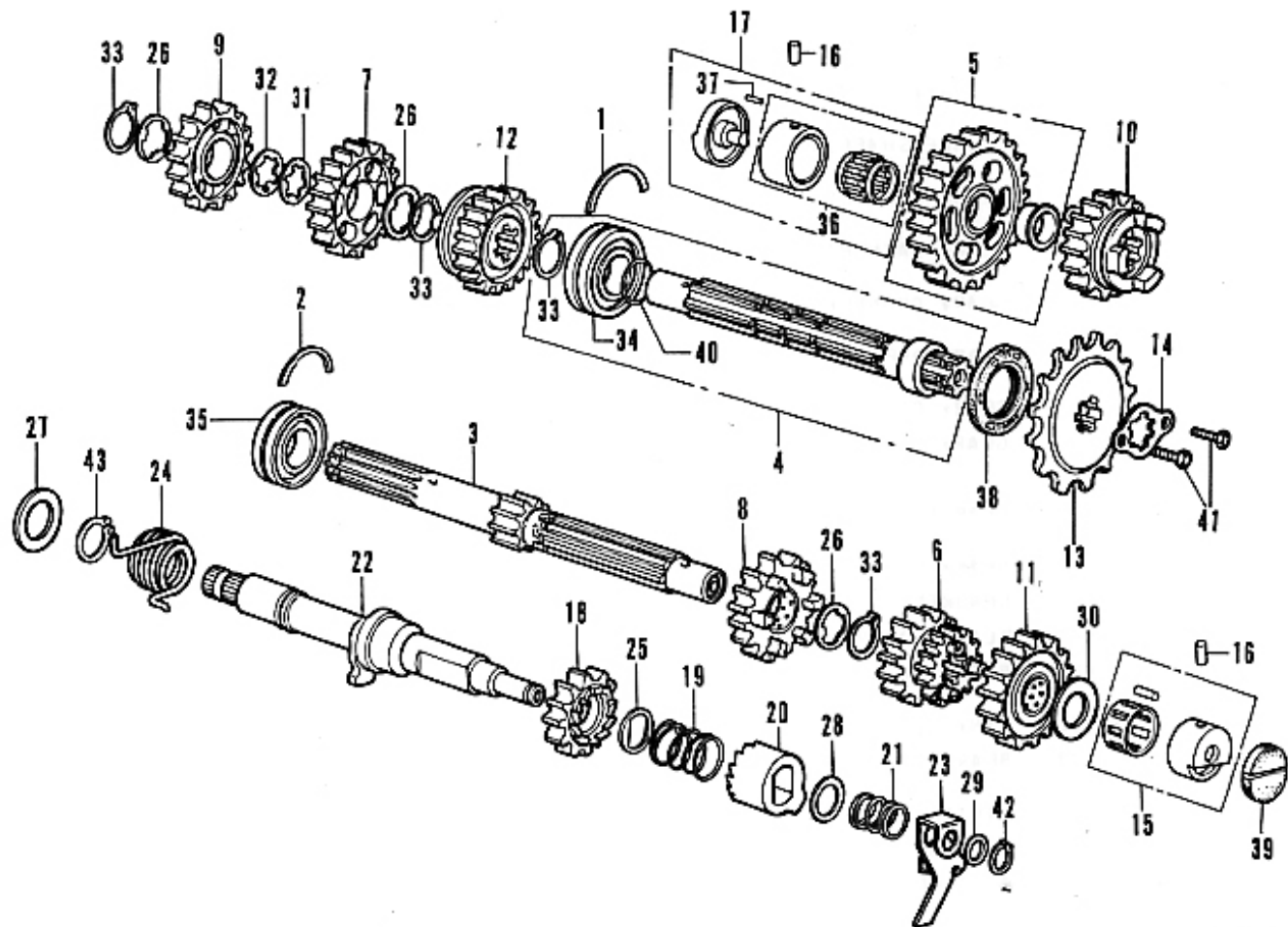


B390-14

E-14 Transmission

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	13491-283-000	RING, BEARING SET, 57MM	1		
2	13492-283-000	RING, BEARING SET, 52MM	1		
3	23210-374-000	MAINSHAFT COMP., TRANSMISSION (24T)	1		
4	23220-374-000	COUNTERSHAFT COMP., TRANSMISSION	1		
5	23420-374-000	GEAR, COUNTERSHAFT LOW (40T)	1		
6	23431-374-000	GEAR, MAINSHAFT SECOND THIRD (22T, 26T)	1		
7	23441-286-020	GEAR, COUNTER SHAFT SECOND (36T)	1		
8	23450-390-000	GEAR COMP., MAINSHAFT FOURTH (28T)	1		
9	23461-286-030	GEAR, COUNTERSHAFT THIRD (33T)	1		
10	23471-286-010	GEAR, COUNTERSHAFT FOURTH (29T)	1		
11	23480-390-000	GEAR COMP., MAINSHAFT TOP (30T)	1		
12	23491-374-000	GEAR, COUNTERSHAFT TOP (27T)	1		
13	23801-300-010	SPROKET, DRIVE (17T)	1		
14	23811-292-000	PLATE, DRIVE SPROCKET FIXING	1		
15	23931-323-004	BEARING, NEEDLE, 20MM (KOYO)	1		
16	24261-283-000	PIN, GEAR SHIFT FORK GUIDE	2		
17	25100-374-003	BEARING COMP., OIL PUMP (YAMADA)	1		
18	28211-323-000	PINION, KICK STARTER	1		
19	28215-216-000	SPRING, STARTER PINION SET	1		
20	2#221-310-010	RATCHET, KICK STARTER	1		

E-14 Transmission



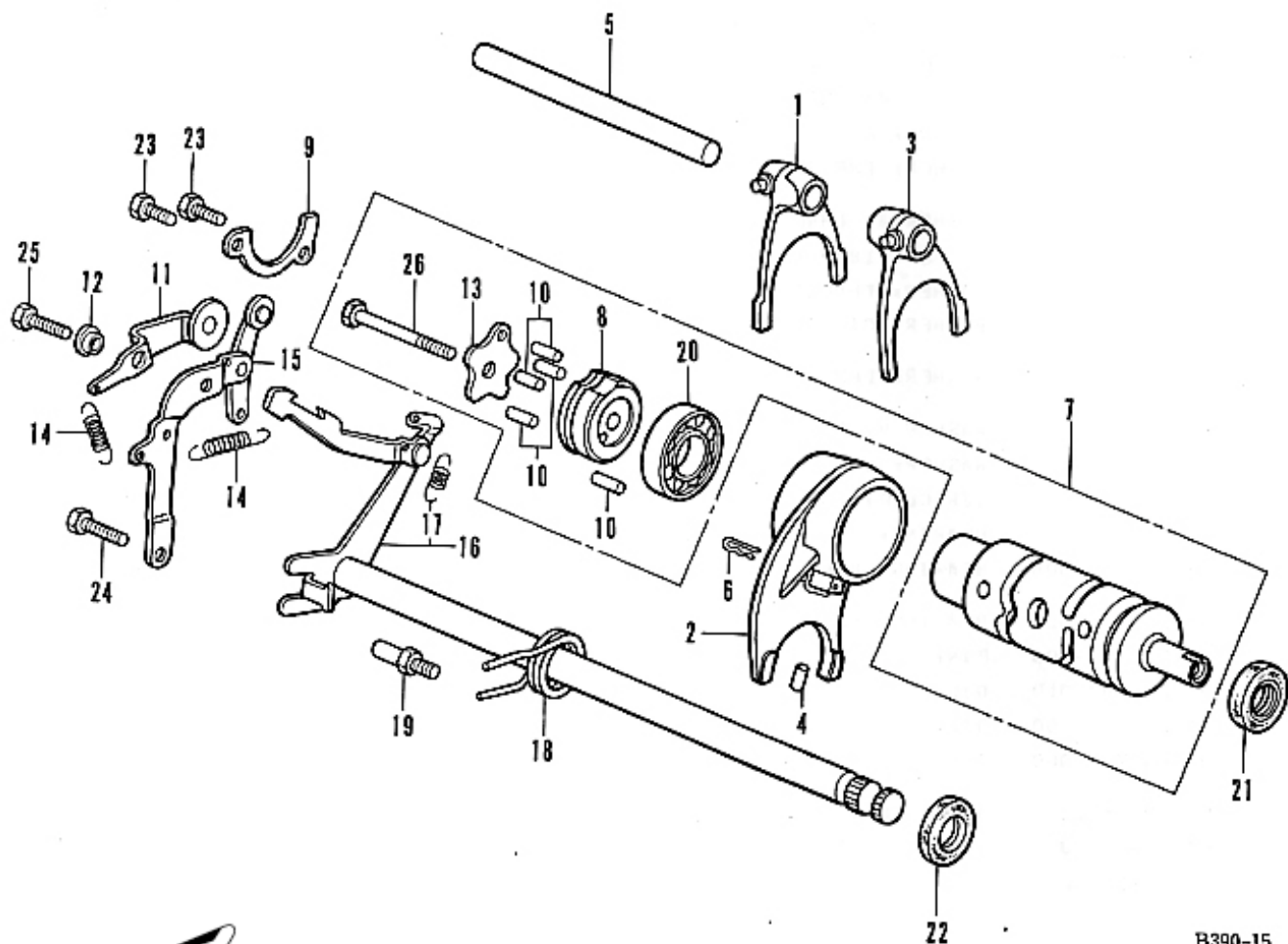
B390-14

E-14 Transmission

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
21	28223-216-000	SPRING, KICK STARTER RATCHET	1		
22	28251-323-000	SPINDLE, KICK STARTER	1		
23	28258-310-010	PLATE, RATCHET GUIDE	1		
24	28261-323-000	SPRING, KICK STARTER	1		
25	90451-216-000	WASHER, THRUST, 20MM	1		
26	90451-286-000	WASHER A, THRUST, 25MM	3		
27	90453-286-003	WASHER, 18MM (KOYO)	1		
28	90454-200-000	WASHER, THRUST, 15MM	1		
29	90457-500-000	WASHER, CAM CHAIN GUIDE ROLLER THRUST	1		
30	90458-292-000	WASHER, THRUST, 20MM	1		
31	90461-286-000	WASHER B, THRUST, 25MM	1		
32	90462-323-000	WASHER, LOCK, 25PM	1		
33	90602-259-010	CIR CLIP, 25MM	4		
34	91002-283-003	BEARING, SPECIAL BALL, 5205	1		
35	91002-286-008	BEARING, BALL, 5205HS (TOYO)	1		
36	91022-374-003	BEARING, NEEDLE, 20MM (TOYO)	1		
37	91103-374-003	PIN, OIL PUMP KNOCK (YAMADA)	1		
38	91205-283-010	OIL SEAL, 33X57X7	1		
39	91207-374-000	OIL SEAL, 34X9	1		
40	91306-703-000	O-RING, 24.5MM	1		
41	92000-06012	BOLT, HEX., 6X12	2		
42	94510-12000	CIR CLIP, EXTERNAL, 12MM	1		
43	94510-18000	CIR CLIP, EXTERNAL, 18MM	1		



E-15 Shift Drum



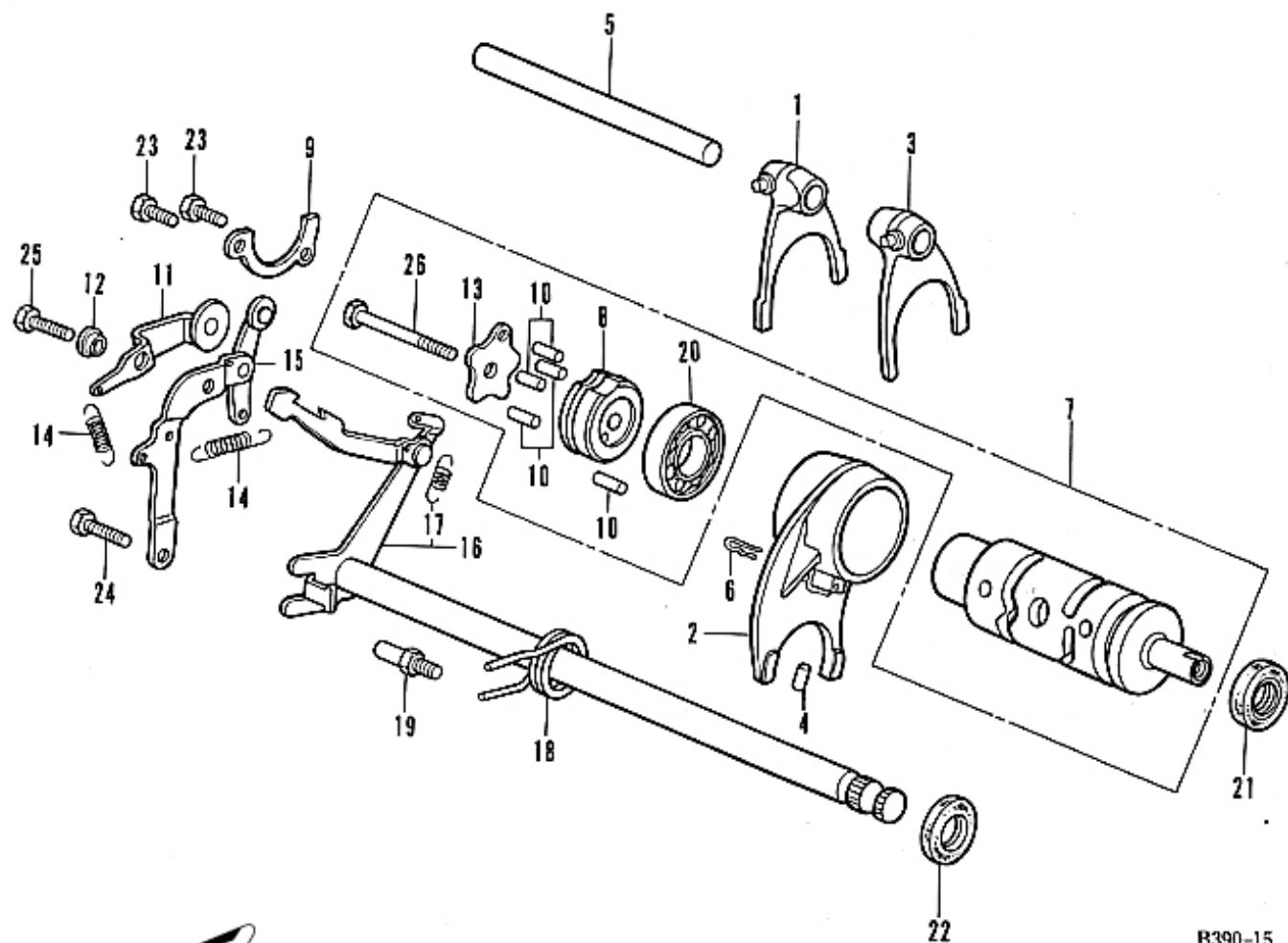
B390-15

E-15 Shift Drum

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	24211-374-000	FORK, RIGHT GEAR SHIFT	1		
2	24212-390-000	FORK, CENTER GEAR SHIFT	1		
3	24213-374-000	FORK, LEFT GEAR SHIFT	1		
4	24261-283-000	PIN, GEAR SHIFT FORK GUIDE	1		
5	24261-374-000	SHAFT, GEAR SHIFT FORK	1		
6	24263-286-000	CLIP, GEAR SHIFT FORK GUIDE PIN	1		
7	24300-374-000	DRUM ASSY., GEAR SHIFT	1		
8	24302-374-000	CENTER, DRUM GEAR SHIFT	1		
9	24305-374-000	PLATE, BEARING SET	1		
10	24421-230-000	PIN, GEAR SHIFT DRUM	5		
11	24430-390-000	STOPPER COMP., SHIFT DRUM	1		
12	24433-323-010	COLLAR, SHIFT DRUM STOPPER	1		
13	24434-286-020	PLATE, DRUM STOPPER CAM	1		
14	24435-323-020	SPRING, SHIFT DRUM STOPPER	2		
15	24440-390-000	STOPPER COMP., SHIFT DRUM NEUTRAL	1		
16	24610-374-000	SPINDLE COMP., GEAR SHIFT	1		
17	24641-292-000	SPRING, GEAR SHIFT ARM	1		
18	24651-286-000	SPRING, GEAR SHIFT RETURN	1		
19	9C015-286-000	PIN, RETURN SPRING	1		
20	91008-374-003	BEARING, BALL, 16005 (TOYO)	1		



E-15 Shift Drum



B390-15

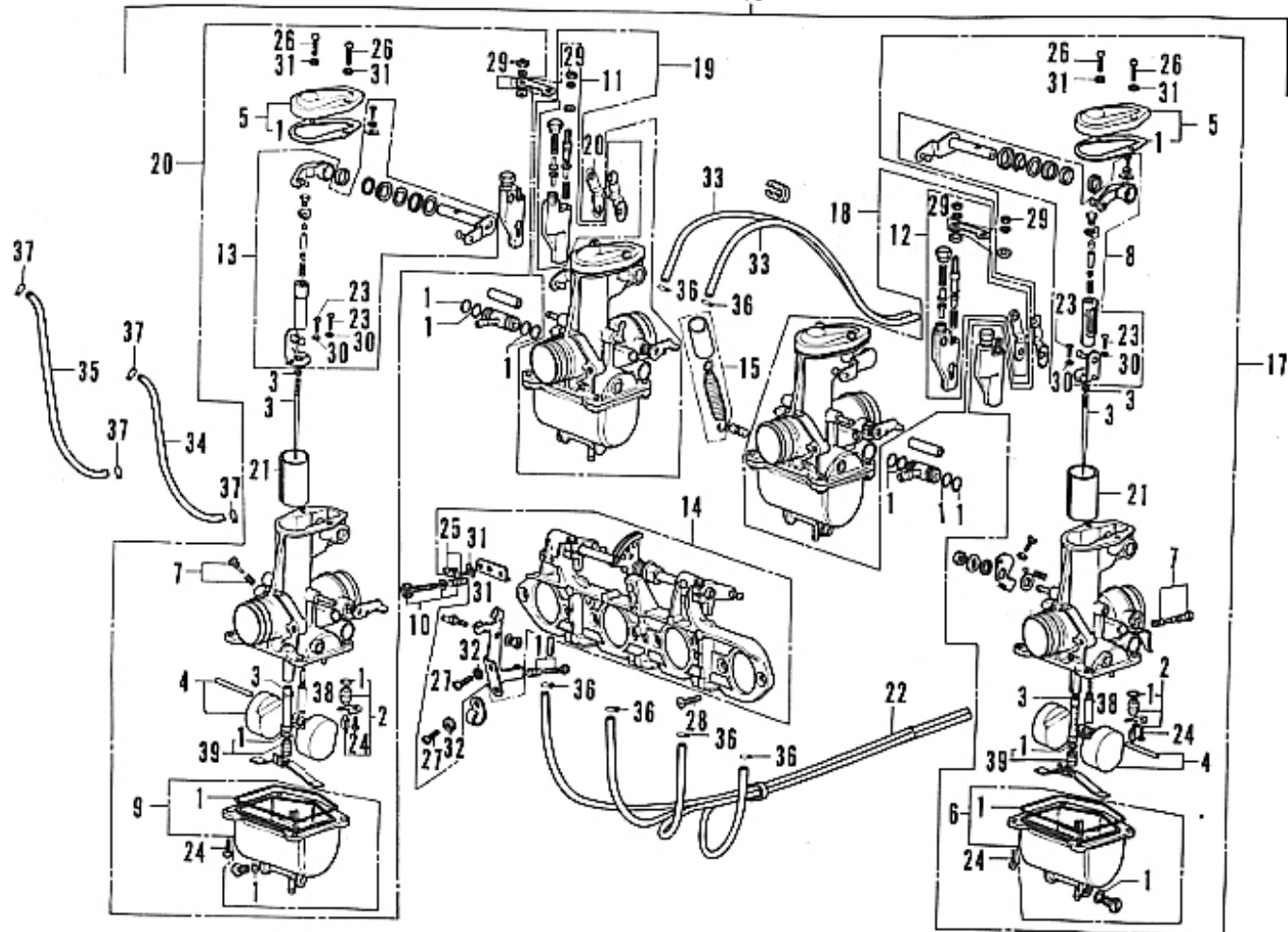
E-15 Shift Drum

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
21	91201-292-003	OIL SEAL, 12X25X4.5	1		
22	91202-216-000	OIL SEAL, SB TYPE, 14X24X5	1		
23	92000-06014	BOLT, HEX., 6X14	2		
24	92000-06020	BOLT, HEX., 6X20	1		
25	92020-06020	BOLT, HEX., 6X20	1		
26	92200-06032	BOLT, HEX., 6X32	1		



E-16 Carburetor (KEIHIN)

16



B390-16

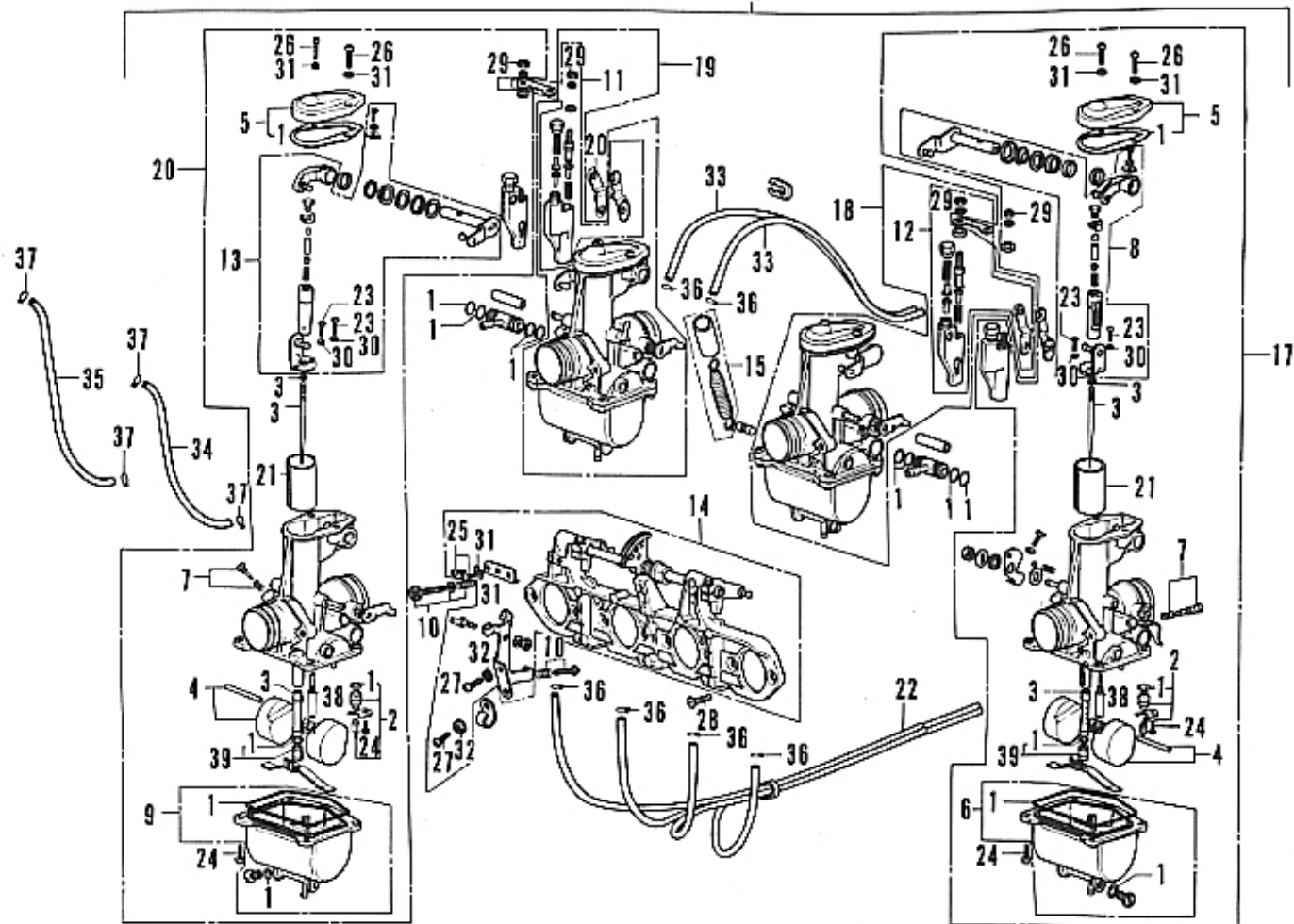
E-16 Carburetor (KEIHIN)

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	16010-323-004	GASKET SET	4		
2	16011-329-004	VALVE SET, FLOAT	4		
3	16012-390-004	NEEDLE SET, JET	4		
4	16013-329-004	FLOAT SET	4		
5	16014-323-004	TOP SET	4		
6	16015-323-004	CHAMBER SET A, FLOAT	2		
7	16016-390-004	SCREW SET, A	4		
8	16018-323-004	ARM SET, LINK	2		
9	16023-323-004	CHAMBER SET B, FLOAT	2		
10	16028-323-004	SCREW SET B	1		
11	16029-323-004	HOLDER SET A, ADJUST	2		
12	16030-323-004	HOLDER SET B, ADJUST	2		
13	16031-323-004	ARM SET B, LINK	2		
14	16035-390-004	PLATE SET, STAY	1		
15	16036-323-004	TUBE SET, PROTECT	1		
16	16100-390-004	CARBURETOR ASSY.	1		
17	16101-390-004	CARBURETOR ASSY. 1	1		
18	16102-390-004	CARBURETOR ASSY. 2	1		
19	16103-390-004	CARBURETOR ASSY. 3	1		
20	16104-390-004	CARBURETOR ASSY. 4	1		
21	16111-323-004	VALVE, THROTTLE	4		
22	16290-323-000	TUBE ASSY., OVER FLOW	1		
23	93500-03010-0A	SCREW, PAN, 3X10	8		
24	93500-04010-0A	SCREW, PAN, 4X10	20		
25	93500-05012-0A	SCREW, PAN, 5X12	2		



E-16 Carburetor (KEIHIN)

16



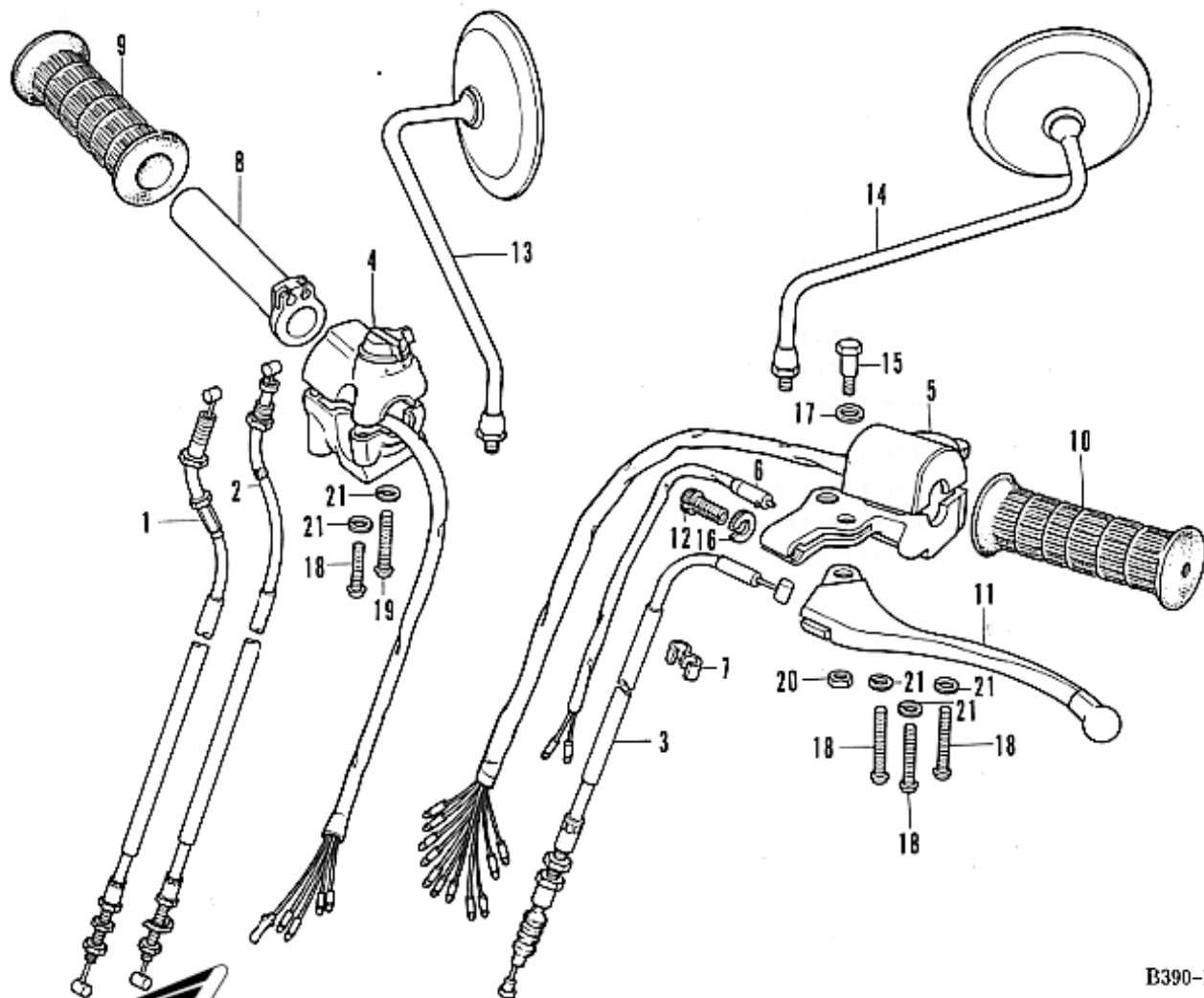
B390-16

E-16 Carburetor (KEIHIN)

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
26	93500-05016-0A	SCREW, PAN, 5X16	8		
27	93500-06012	SCREW, PAN, 6X12	2		
28	93600-06016	SCREW, FLAT, 6X16	8		
29	94001-05000-0S	NUT, HEX., 5MM	4		
30	94111-03000	WASHER, SPRING, 3MM	8		
31	94111-05000	WASHER, SPRING, 5MM	10		
32	94111-06000	WASHER, SPRING, 6MM	2		
33	95001-35330-40	TUBE, FUEL, 3.5X330	2		
34	95001-55170-40	TUBE, FUEL, 5.5X170	1		
35	95001-55280-40	TUBE, FUEL, 5.5X280	1		
36	95002-02070	CLIP, TUBE, B7	6		
37	95002-02100	CLIP, TUBE, B10	4		
38	99124-076-0380	JET, SLOW (#38)	4		
39	99202-601-0980	JET SET, SECONDARY MAIN (#98)	4		



F-1 Handle Switch • Lever • Cable

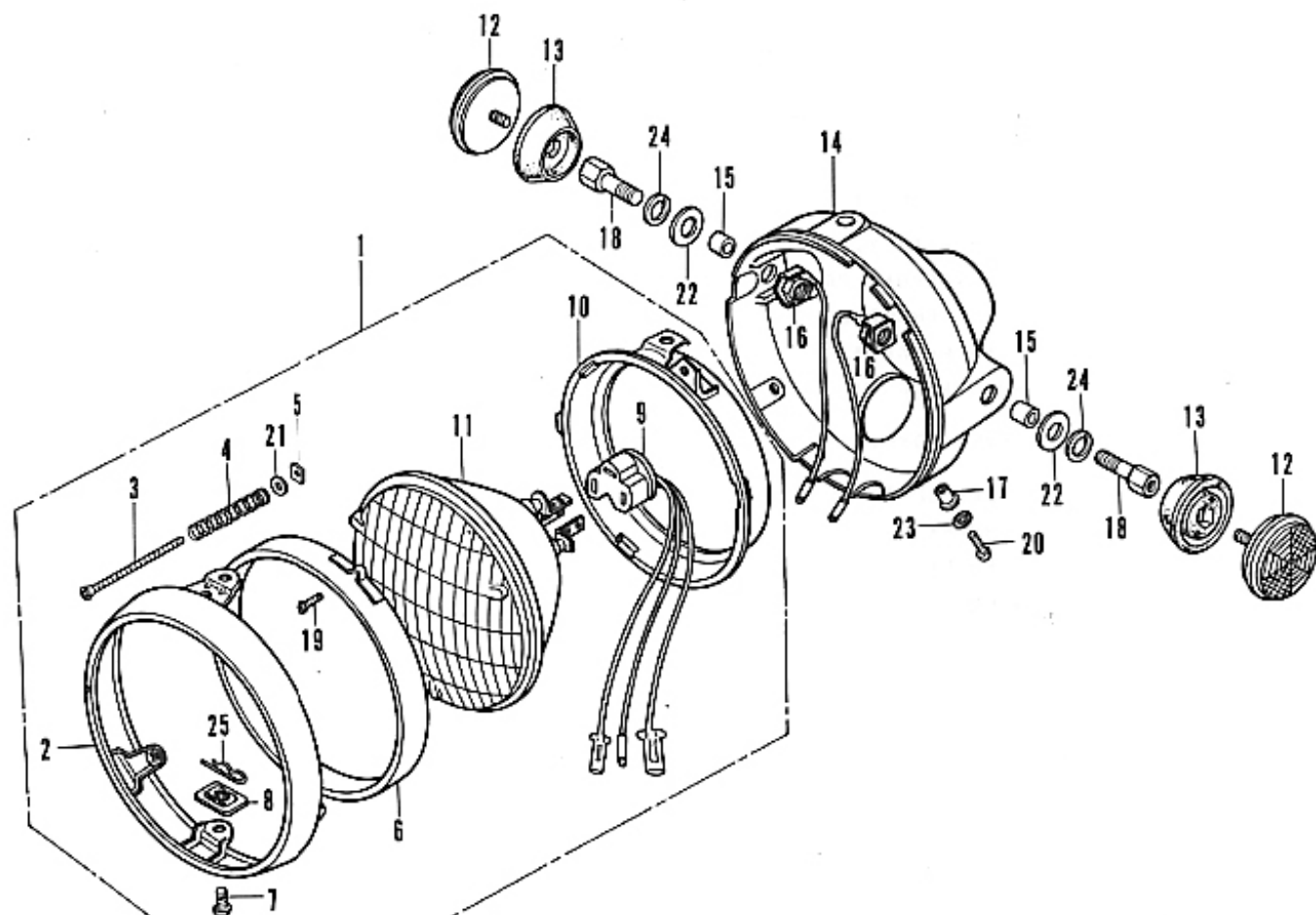


B390-17

F-1 Handle Switch - Lever - Cable

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	17910-300-040	CABLE COMP. A; THROTTLE	1		
2	17920-323-000	CABLE COMP. B; THROTTLE	1		
3	22870-374-000	CABLE COMP.; CLUTCH	1		
4	35130-377-670	SWITCH ASSY.; STARTER KILL	1		
5	35200-390-671	SWITCH ASSY.; TURN SIGNAL	1		
6	35360-341-000	SWITCH ASSY.; CLUTCH LEVER	1		
7	45465-341-700	CLIP; FRONT BRAKE CABLE	1		
8	53141-300-010	PIPE; THROTTLE GRIP	1		
9	53165-342-670	RUBBER; GRIP RIGHT	1		
10	53166-342-670	RUBBER; GRIP LEFT	1		
11	53190-369-700	LEVER COMP.; LEFT STEERING HANDLE	1		
12	53192-268-000	BOLT; CLUTCH WIRE ADJUSTING	1		
13	88100-333-004	MIRROR; RIGHT REAR VIEW	1		
14	88120-333-004	MIRROR; LEFT REAR VIEW	1		
15	90114-268-020	BOLT; HANDLE LEVER PIVOT	1		
16	90321-292-000	NUT; FIXING	1		
17	90501-310-000	WASHER; 7X12	1		
18	93500-05025-0A	SCREW; PAN. 5X25	4		
19	93500-05032-0A	SCREW; PAN. 5X32	1		
20	94001-06000	NUT; HEX.; 6MM	1		
21	94111-05000	WASHER; SPRING; 5MM	5		

F-2 Head Light



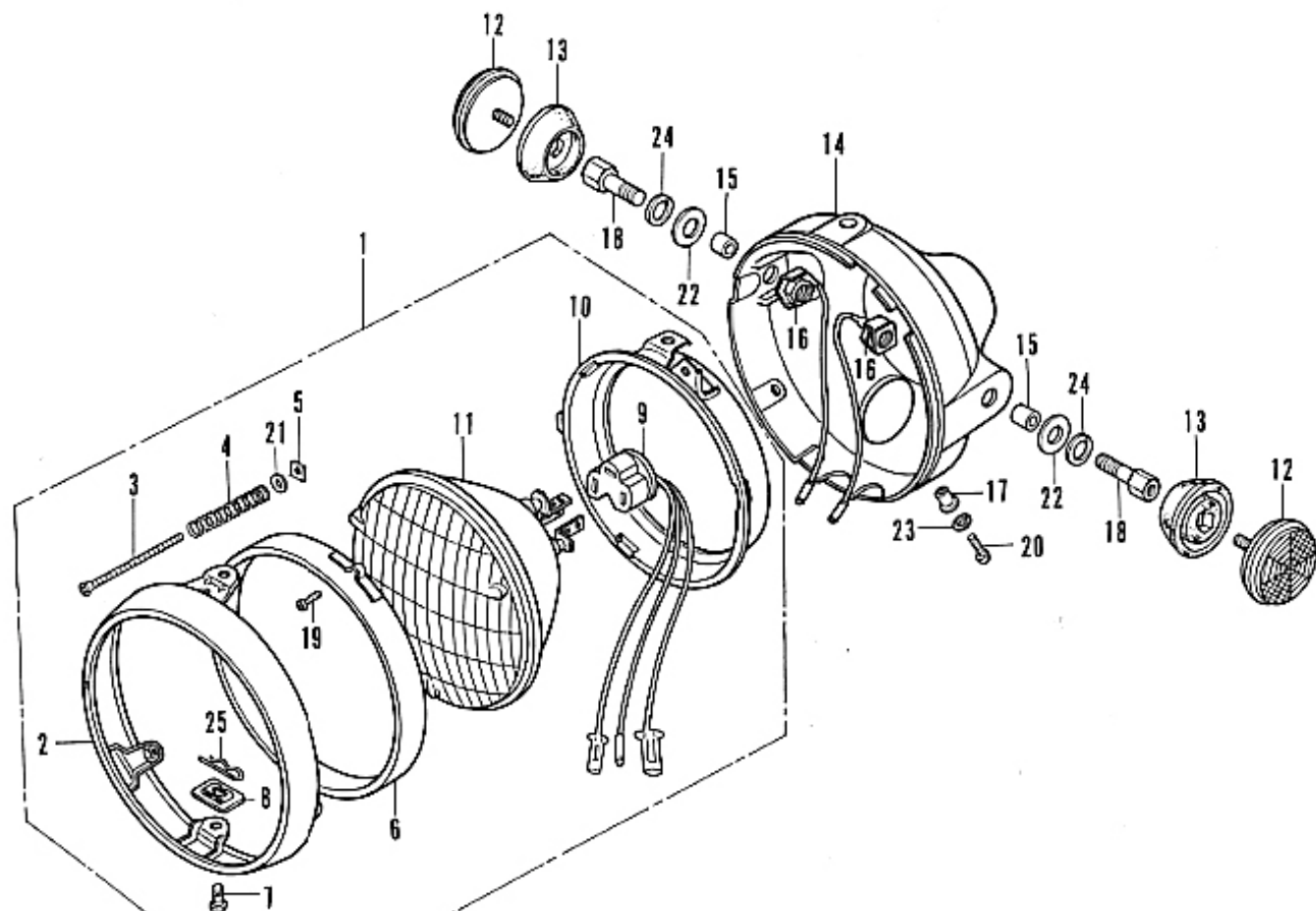
B390-18

F-2 Head Light

Ref. No.	Part No.	Description	Reqd. No. CH550F	Serial No.	Area code
1	33100-341-701	LIGHT ASSY., HEAD (12V.50/40W)	1		
2	33101-300-673	RIM, HEAD LIGHT	1		
3	33103-300-003	SCREW, HEAD LIGHT BEAM ADJUSTING	1		
4	33107-300-003	SPRING, HEAD LIGHT BEAM ADJUSTING	1		
5	33117-001-003	NUT, HEAD LIGHT BEAM ADJUSTING	1		
6	33121-300-672	RING, RETAINING (STANLEY)	1		
7	33125-292-670	SCREW, UNIT HOLDER	2		
8	33128-292-670	NUT, UNIT HOLDER	2		
9	33130-341-701	SOCKET, HEAD LIGHT CORD	1		
10	33153-300-671	RING, MOUNTING	1		
11	33321-341-701	UNIT, SEALD BEAM	1		
12	33741-340-670	REFLECTOR, FRONT REFLEX	2		
13	33743-375-000	BASE, FRONT REFLECTOR	2		
14	61301-375-003B	CASE, HEAD LIGHT (STANLEY)	1		
15	61302-300-000	COLLAR, HEAD LIGHT CASE	2		
16	61303-336-000	WASHER, HEAD LIGHT CASE	2		
17	61304-292-000	COLLAR, HEAD LIGHT SETTING	3		
18	90120-377-000	BOLT, HEAD LIGHT STAY	2		
19	93500-03012-3B	SCREW, PAN, 3X12	2		
20	93500-05016-0B	SCREW, PAN, 5X16	3		



F-2 Head Light



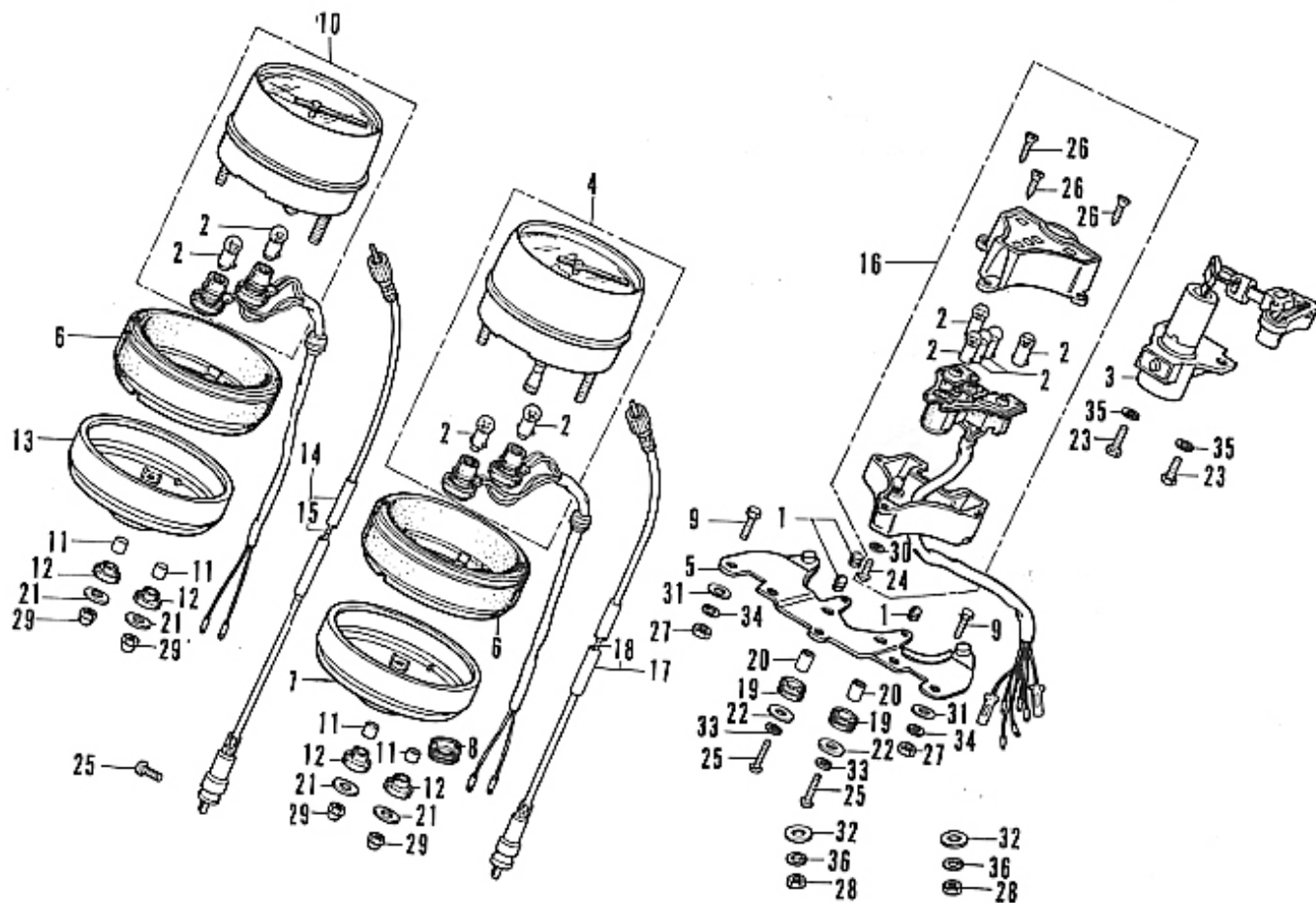
B390-18

F-2 Head Light

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
21	94101-04000	WASHER, PLAIN, 4MM	1		
22	94101-10200	WASHER, PLAIN, 10MM	2		
23	94111-05000	WASHER, SPRING, 5MM	3		
24	94111-10000	WASHER, SPRING, 10MM	2		
25	94251-05000	PIN, LOCK, 5MM	2		



F-3 Speed & Tacho Meters • Pilot Lamp • Key

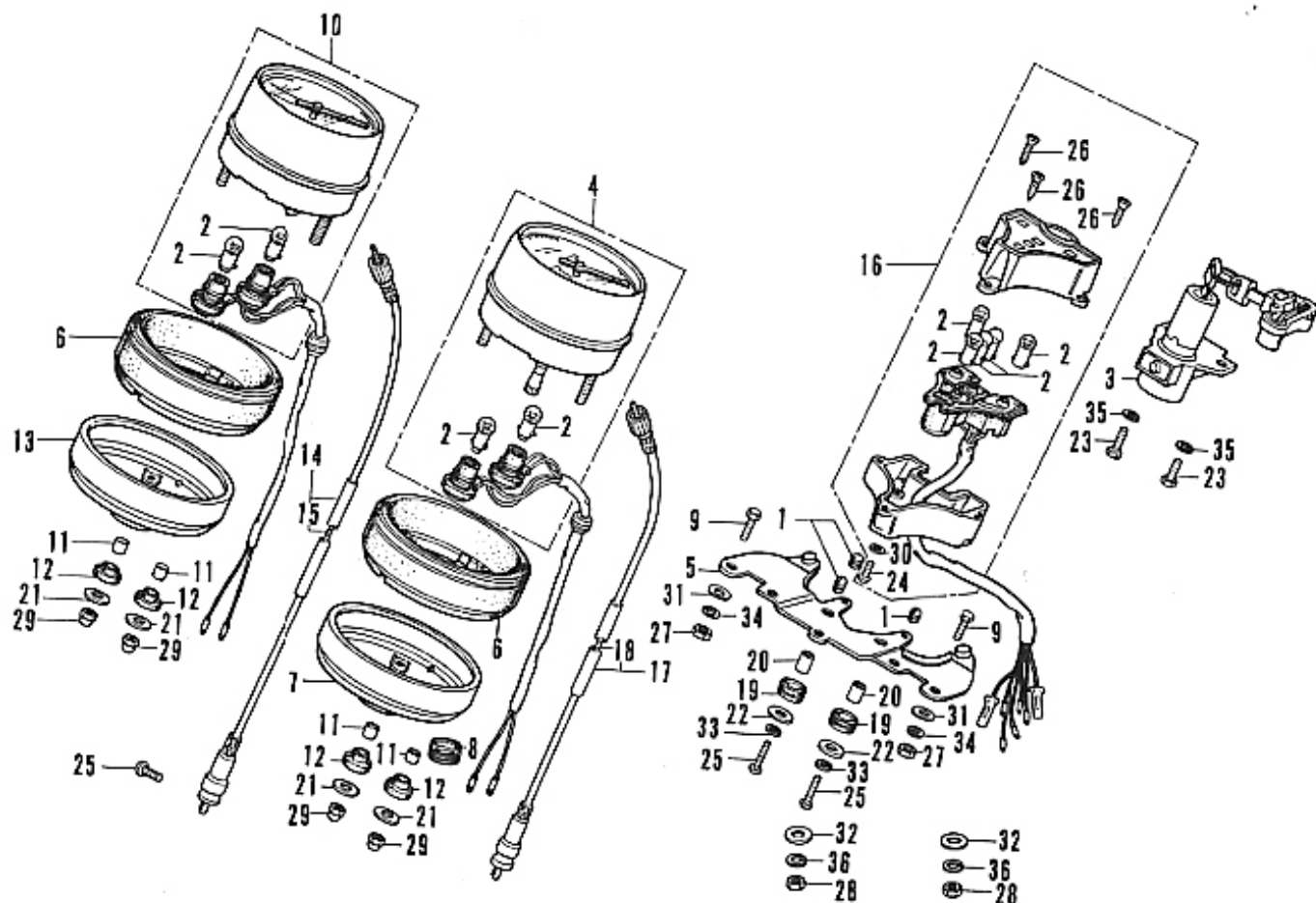


B390-19

F-3 Speed & Tacho Meters • Pilot Lamp • Key

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	32700-390-000	GROMMET, METER BRACKET	3		
2	34902-259-000	BULB, DUSH (12V 3.4W)	9		
3	35010-377-670	KEY SET	1		
4	37200-374-671	SPEEDOMETER ASSY. (NIPPON SEIKI)	1		
	37200-374-672	SPEEDOMETER ASSY. (ND)	1		
5	37211-390-000	BRACKET METER	1		
6	37235-323-700	CUSHION, SPEEDOMETER	2		
7	37236-323-700	PLATE, SPEEDOMETER UNDER	1		
8	37237-323-700	GROMMET, METER PLATE	1		
9	37238-323-700	BOLT, METER SET, 6MM	4		
10	37240-323-773	TACHOMETER ASSY. (NIPPON SEIKI)	1		
	37240-323-774	TACHOMETER ASSY. (NIPPON DENSO)	1		
11	37243-323-700	COLLAR, METER SET	4		
12	37244-307-670	RUBBER, METER SET	4		
13	37246-323-700	PLATE, TACHOMETER UNDER	1		
14	37260-390-000	CABLE ASSY., TACHOMETER	1		
15	37261-300-000	CABLE, TACHOMETER INNER	1		
16	37600-390-008	PILOT ASSY., COMBINATION (NIPPON SEIKI)	1		
17	44830-390-000	CABLE ASSY., SPEEDOMETER	1		
18	44831-323-000	CABLE, SPEEDOMETER INNER	1		
19	80105-061-000	CUSHION A, REAR FENDER	2		
20	80108-061-000	COLLAR A, REAR FENDER	2		

F-3 Speed & Tacho Meters • Pilot Lamp • Key



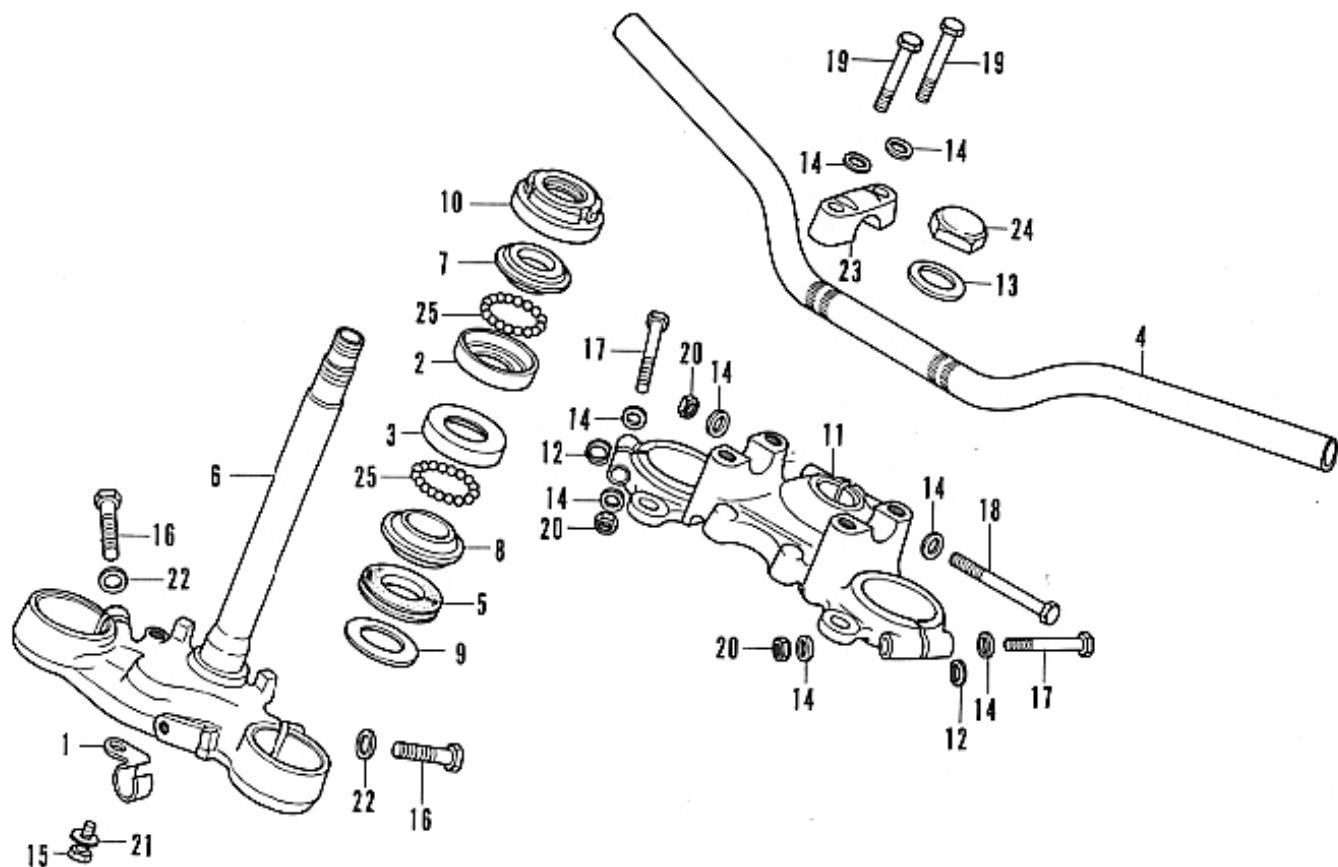
B390-19

F-3 Speed & Tacho Meters • Pilot Lamp • Key

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
21	9C545-323-700	WASHER, 6.5X18	4		
22	9C581-098-950	WASHER, PLAIN, 5X18	2		
23	93300-06012-08	BOLT, HEX., 6X12	2		
24	93500-05006-0G	SCREW, PAN, 5X6	1		
25	93500-05020-0A	SCREW, PAN, 5X20	3		
26	93902-24280	SCREW, TAPPING, 4X10	3		
27	94001-06070	NUT, HEX., 6MM	4		
28	94001-08000-05	NUT, HEX., 8MM	2		
29	94021-06020	NUT, HEX. CAP, 6PH	4		
30	94101-05700	WASHER, PLAIN, 5PH	1		
31	94101-06700	WASHER, PLAIN, 6MM	4		
32	94101-08000	WASHER, PLAIN, 8MM	2		
33	94111-05000	WASHER, SPRING, 5MM	2		
34	94111-06700	WASHER, SPRING, 6MM	4		
35	94111-06800	WASHER, SPRING, 6MM	2		
36	94111-08000	WASHER, SPRING, 8MM	2		



F-4 Steering Handle • Top Bridge • Stem

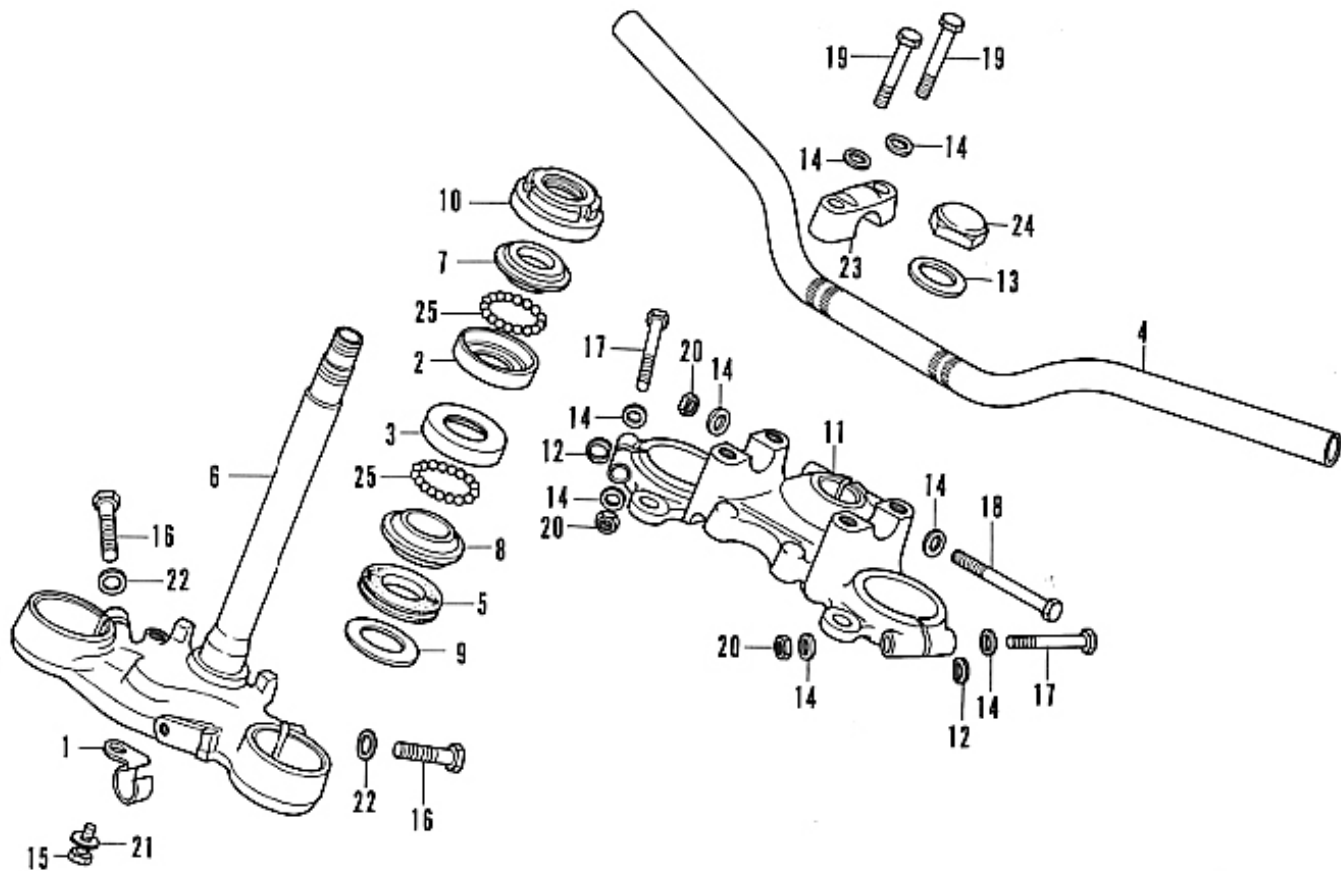


B390-20

F-4 Steering Handle • Top Bridge • Stem

Ref. No.	Part No.	Description	Reqd. No. CB550F	Serial No.	Area code
1	32123-390-000	CLIP, WIRE HARNESS	1		
2	50301-268-305	RACE, STEERING TOP BALL	1		
3	50302-268-305	RACE, STEERING BOTTOM BALL	1		
4	53100-390-000	PIPE, STEERING HANDLE	1		
5	53124-250-000	SEAL, STEERING HEAD DUST	1		
6	53200-390-000ZA	STEM COMP., STEERING *NH-1*	1		
7	53211-268-305	RACE, STEERING TOP CONE	1		
8	53212-250-305	RACE, STEERING BOTTOM CONE	1		
9	53215-250-000	WASHER, STEERING HEAD DUST SEAL	1		
10	53220-286-000	THREAD COMP., STEERING HEAD TOP	1		
11	53230-390-000	BRIDGE, FORK TOP	1		
12	53235-300-000	WASHER, SPACER	2		
13	9C503-283-000	WASHER, STEERING STEM	1		
14	9C555-283-000	WASHER, SPECIAL, 8MM	10		
15	92000-08020-0A	BOLT, HEX., 8X16	1		
16	92000-10035-0A	BOLT, HEX., 10X35	2		
17	93000-08056-0B	BOLT, HEX., 8X56	2		
18	93000-08074-0B	BOLT, HEX., 8X74	1		
19	93100-08040-0B	BOLT, HEX., 8X40	4		
20	94001-08020-0S	NUT, HEX., 8MM	3		

F-4 Steering Handle • Top Bridge • Stem



B390-20