



GL1500 # 9  
APRIL, 2000

# Service Bulletin

AMERICAN HONDA MOTOR CO., INC.

## EMISSIONS RECALL

### 2000 GL1500A/SE Defective 3-Way "T" Fitting To The Air Injection Control Valve (AICV)

This notice is sent to you in accordance with the requirements of the Environmental Protection Agency and the California Air Resources Board. Honda Motor Co., Ltd. has determined that a defect which relates to emissions regulations exists in certain 2000 GL1500A/SE motorcycles. In some motorcycles, the 3-way "T" fitting to the AICV is defective, not allowing air to be injected into the exhaust system. If the fitting is defective, the motorcycle will emit excessive exhaust emissions into the atmosphere and no longer meet state and federal regulations.

Replacement of the 3-way "T" fitting as described in this bulletin will ensure that the emission control systems continue to perform as designed.

#### AFFECTED MOTORCYCLES

Only a small number of 2000 GL1500A/SE motorcycles are affected. Refer to the VIN list on page 5 of this bulletin and compare each of your 2000 GL1500A/SEs with this list of affected units. If you have sold a 2000 GL1500A/SE or you have units in your inventory, a campaign responsibility report is included with this bulletin.

#### CUSTOMER NOTIFICATION

American Honda will mail letters to all identifiable owners of affected 2000 GL1500A/SEs informing them of the recall. Owners will be instructed to call their Honda dealer and arrange an appointment.

For your reference, the customer letter is reproduced on page 3.

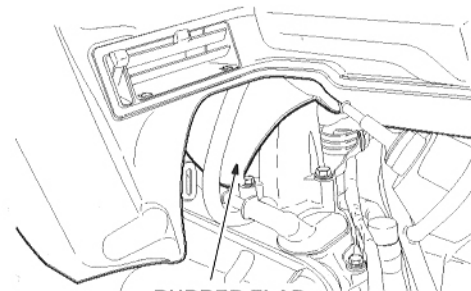
#### DEALER INVENTORY

DO NOT SELL any affected 2000 GL1500A/SE in your inventory until the recall has been completed. All units in your inventory that are on the attached VIN list must have the 3-way "T" fitting replaced before release to the customer. If you have a unit in your inventory that needs the recall performed, call Customer Support at (310) 532-9811 for assistance.

#### REPAIR PROCEDURE

Refer to the 2000 GL1500A/SE Service Manual.

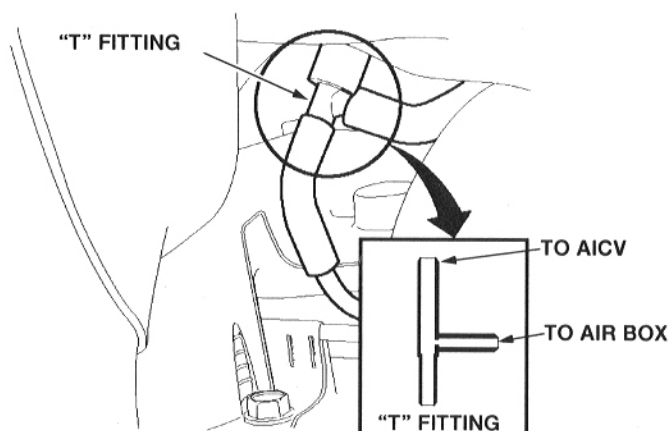
1. Remove the left engine cover for access to the 3-way "T" fitting. Locate the rubber flap covering the intake manifold as shown; fold it out of the way.



**RUBBER FLAP**  
Fold flap up and out of the way.  
Look up between intake manifold for "T"  
fitting location.

The "T" fitting is located behind the rubber flap.  
Look up between the intake manifold.

2. Remove and replace the "T" fitting.



Be sure the hoses are connected as shown.

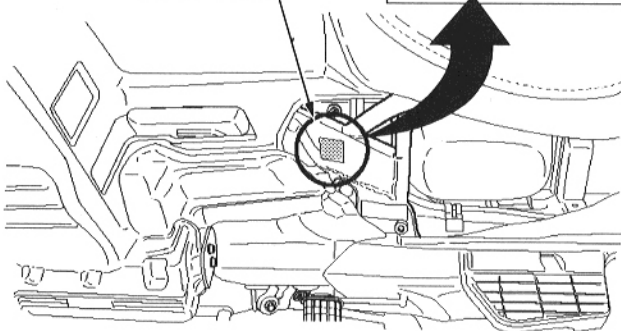
## IDENTIFICATION

Included with this bulletin are several *Recall Completion Labels*. If you need more labels, contact Customer Support at **(310) 532-9811**. Complete the information on the label and affix it on the side of the frame under the left side cover as shown. This will identify GL1500A/SEs that have had the 3-way "T" fitting replaced.

**NOTE:** Use a permanent marker (i.e. Sharpie® or equivalent) when completing the sticker. Allow drying time to avoid smearing.

<b>EMISSIONS RECALL K84</b>	
2000 GL1500 A/SE	
3-Way "T" Fitting	
Completion Date _____	
Dealer # _____	

AFFIX RECALL  
COMPLETION  
LABEL HERE.



## PARTS INFORMATION

**DO NOT ORDER PARTS.** There will only be a small number of GL1500A/SEs that will need this recall performed. If you have a customer who needs the recall performed, please call Customer Support at **(310) 532-9811**. Be prepared with the customer's name, VIN, and appointment date.

New 3-way "T" fittings will be sent to you at no charge in advance of your customer's repair appointment. The "T" fitting and completion label are the only parts needed for this recall.

## WARRANTY INFORMATION

This emissions recall will be in effect until all affected units have been repaired according to this bulletin, regardless of the date of purchase. The 3-way "T" fitting will be sent to you at no charge.

Submit one claim per VIN with the following information:

Template # **K84A**

Includes 0.5 hrs. for the 3-way "T" fitting replacement.

## CALIFORNIA DEALERS ONLY

The California Air Resources Board (CARB) requires vehicle emission recalls to be completed prior to California registration renewal. Uncorrected emission recalls will result in the inability of affected owners to renew their California vehicle registration.

After installing the new 3-way "T" fitting and affixing the Recall Completion Label, **all California dealers must issue a completed Proof of Correction Certificate to the vehicle owner.**

California dealers will receive the certificate(s) with the parts shipment. If you need more certificates, call Customer Support at **(310) 532-9811**.

Vehicle Emission Recall - Proof of Correction				
License Number	Make	Year Model	Body Type	Vehicle Identification Number
	HONDA	2000	M/C	
Manufacturer			Recall Number	
HONDA MOTOR CO., LTD.			K84	
The above described vehicle has been repaired, modified and/or equipped with new				
Dealer's Name		Address, City, State and Zip		
Date		Dealership's Authorized Signature		
x				
Return this certificate to DMV only when required - otherwise retain for your records				

Fill in the appropriate information on the certificate and **give it to the customer**. The certificate may be requested by the California Department of Motor Vehicles at the time of vehicle registration renewal.

TEXT OF CUSTOMER LETTER

April, 2000

**EMISSIONS RECALL NOTICE: 2000 GL1500A/SE**  
**Defective 3-Way "T" Fitting to the Air Injection Control Valve (AICV)**

Dear 2000 GL1500A/SE Owner:

This notice is sent to you in accordance with the requirements of the Environmental Protection Agency and the California Air Resources Board.

**What is the reason for this notice?**

Honda Motor Company, Ltd., the manufacturer, has determined that a defect which relates to emissions regulations exists in certain 2000 GL1500A/SE motorcycles. Our records indicate that you own one of these motorcycles.

**What is the problem?**

In a small number of GL1500A/SEs, the 3-way "T" fitting to the Air Injection Control Valve (AICV) is defective, not allowing air to be injected into the exhaust system. If the fitting is defective, the motorcycle will emit excessive exhaust emissions into the atmosphere and no longer meet state and federal regulations. Your motorcycle may fail a state or local emissions inspection if you do not have this recall repair done. Although only a small percentage of 2000 GL1500A/SEs will need the 3-way "T" fitting replaced, it is very important that your motorcycle meet the mandated emissions regulations.

**What should you do?**

Please call your authorized Honda motorcycle dealer and arrange a repair appointment. When you call, we will need your VIN, which is printed at the top of this letter. A new 3-way "T" fitting is now available and will be installed in your GL1500 at no charge to you for parts and labor. The repair will take less than an hour to perform, but please plan to leave your motorcycle at the dealership for half a day to allow the dealer flexibility in scheduling.

**California Owners Only:**

*Your dealer will give you a **Proof of Correction Certificate** after the new 3-way "T" fitting has been installed. Please make sure the dealer completes and gives you the certificate. It is important for you to know that this certificate should be returned to the Department of Motor Vehicles (DMV) **only** if requested by the DMV. Otherwise, keep this certificate with your records.*

**TEXT OF CUSTOMER LETTER (CON'T)**

**Who to contact if you experience problems.**

If you are not satisfied with the service you receive from your Honda motorcycle dealer, you may write to:

American Honda Motor Co., Inc.  
Motorcycle Customer Service  
Mail Stop 100-4W-5C  
1919 Torrance Blvd.  
Torrance, CA 90501-2746

If you believe that American Honda or the dealer has failed, or is unable, to remedy the defect in your motorcycle, without charge, within a reasonable period of time (60 days from the date you first contact the dealer for a repair appointment), you may submit a complaint to:

Manager, Vehicle Program and Compliance Division  
Environmental Protection Agency  
401 M Street, S.W.  
Washington, D.C. 20460

***California residents should contact:***

California Air Resources Board  
P.O. Box 8001  
El Monte, CA 91734-8001

**What to do if you feel this notice is in error.**

This notice was mailed to you according to the most current information we have available. If you no longer own this motorcycle, or some information in this notice is incorrect, please fill out and return the postage-paid *Information Change Card* that we have included. This will help us update our records.

**If you have questions.**

If you have any additional questions about this notice, please call Motorcycle Customer Support at (310) 532-9811.

We apologize for any inconvenience this may cause you.

Thank you for your GL1500 purchase and for understanding the need to meet emissions requirements.

Sincerely,

**AMERICAN HONDA MOTOR CO., INC.**  
**Motorcycle Division**

### 2000 GL1500A - CA

Affected Serial Numbers listed below. Include complete VIN (plus check digit \*) on any warranty claim.

**1HFSC221\*YA** \_ \_ \_ \_ \_

<b>200010</b>	<b>200085</b>	<b>200090</b>	<b>200098</b>	<b>200102</b>	<b>200104</b>
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### 2000 GL1500A - 49 state

Affected Serial Numbers listed below. Include complete VIN (plus check digit \*) on any warranty claim.

**1HFSC220\*YA** \_ \_ \_ \_ \_

<b>200548</b>	<b>200559</b>	<b>200593</b>	<b>200608</b>	<b>200638</b>
<b>200555</b>	<b>200592</b>	<b>200603</b>	<b>200630</b>	<b>200647</b>

### 2000 GL1500SE - CA

Affected Serial Numbers listed below. Include complete VIN (plus check digit \*) on any warranty claim.

**1HFSC224\*YA** \_ \_ \_ \_ \_

<b>200200</b>	<b>200224</b>	<b>200225</b>	<b>200232</b>	<b>200239</b>
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### 2000 GL1500SE - 49 state

Affected Serial Numbers listed below. Include complete VIN (plus check digit \*) on any warranty claim.

**1HFSC223\*YA** \_ \_ \_ \_ \_

<b>202301</b>	<b>202370</b>	<b>202426</b>	<b>202749</b>	<b>202876</b>	<b>202923</b>	<b>203036</b>
<b>202332</b>	<b>202391</b>	<b>202444</b>	<b>202827</b>	<b>202891</b>	<b>202924</b>	<b>203045</b>
<b>202338</b>	<b>202398</b>	<b>202461</b>	<b>202834</b>	<b>202894</b>	<b>202927</b>	<b>203047</b>
<b>202341</b>	<b>202399</b>	<b>202464</b>	<b>202836</b>	<b>202895</b>	<b>202932</b>	<b>203057</b>
<b>202342</b>	<b>202407</b>	<b>202522</b>	<b>202839</b>	<b>202896</b>	<b>202997</b>	<b>203060</b>
<b>202344</b>	<b>202413</b>	<b>202530</b>	<b>202840</b>	<b>202907</b>	<b>203002</b>	<b>203124</b>
<b>202346</b>	<b>202415</b>	<b>202534</b>	<b>202845</b>	<b>202909</b>	<b>203006</b>	
<b>202349</b>	<b>202422</b>	<b>202547</b>	<b>202870</b>	<b>202918</b>	<b>203012</b>	
<b>202368</b>	<b>202424</b>	<b>202687</b>	<b>202872</b>	<b>202921</b>	<b>203030</b>	