

PARTS CATALOGUE
MODEL YEAR 2003
WR450
WR450FR (5TJ1) U49

STARTING VIN (5TJ1): JYACJ04383A000014 and following

Color Code	Color-Rite Code	Color Name	Abbreviation
		TEAM YAMAHA BLUE/WHITE	

OWNERS/SERVICE LIT-11626-16-43
ASSEMBLY LIT-11666-16-43

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

FOREWORD

-INTRODUCTION-

To The Yamaha Parts Fiche

This parts fiche lists parts and sub-assemblies for the .WR450FR. When preparing a parts order, please refer to the most recently updated microfiche for this model.

THE YAMAHA PARTS FICHE

SYMBOLS

J	Inactive, no longer available
U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD,SO,SW	"SD", "SO", or "SW" type oil seal
E,R	"E" or "R" type circlip
F/No.	Frame No. (Applicable Machine No.)
L.M.	Locally made
O.L.	Obtain locally
AP	Alternate Part

SUPERSEDED PART NUMBERS

If part 'A' has been superseded by part 'B', the superseding part number "B" will appear in the part number listing with the superseded part number "A" appearing in parentheses immediately following the description.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
	(Part 'B')	(Part 'A')	
8	123-45678-00-00	CYLINDER (111-12345-00-00)	1

A part that has been supersede to a kit may be identified by a 99999-00000-00 part number appearing in the part number column. The old superseded part number will appear in parentheses immediately following the description. Listed directly below the 99999 part number will be those parts making up the kit. The description of the parts making up the kit will be preceded by a small black dot (.) and the description will be indented one letter space.

EXAMPLE:

Ref. No.	Part No.	Description	Qty.
8	99999-12345-00	CYLINDER (111-12345-00-00)	1
	234-56789-00-00	• HEAD, CYLINDER	1
	345-67890-00-00	• GASKET, CYLINDER	1

SIZES

Except for steel balls (ball sizes are indicated in inches), all parts sizes are indicated in millimeters as in the following examples:

Hose (Rubber or Vinyl) Inside Diameter - Length

O-Ring Section Area - Inside Diameter

Washer, Shim, Collar Inside Diameter - Outside Diameter
Thickness (Length)

ASSEMBLIES AND COMPONENT PARTS

Assemblies and their component parts, are identified by an indentation of one letter space, and the description is preceded by a dot (.). If two main assemblies are listed, and have the same basic description (i.e.: left and right sides of the same assembly), one will immediately follow the other. If each of these main assemblies is made up of almost the same components, these component parts will be listed immediately under the second main assembly line and will be indicated, as noted above.

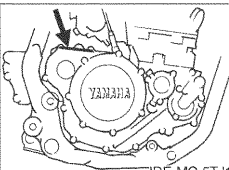
If the component is the same for both main assemblies, the quantity indicated will be the total required. If the component is not the same for both main assemblies, the quantity for each separate item will be listed separately.

EXAMPLE:

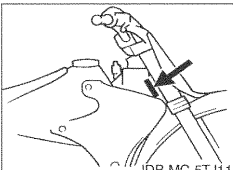
Description	Qty
CARBURETOR ASSY, LEFT	1
CARBURETOR ASSY, RIGHT	1
. JET, PILOT	2
. NOZZLE, MAIN	2
. LEVER, STARTER, LEFT	1
. LEVER, STARTER, RIGHT	1

APPLICABLE SERIAL NO.

(1) Engine Serial No.



(2) Frame Serial No.



CONTENTS

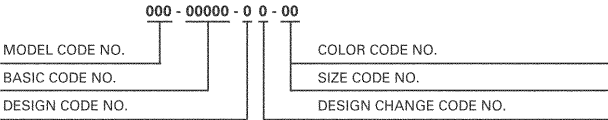
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12, F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

FOREWORD

THE YAMAHA PART NUMBER

The Yamaha part number consists of 12 digits. Each number represents a specific piece of information relating to a replacement part. The following is a guide for reading and interpreting the Yamaha part number.

BASIC PART NUMBER CONFIGURATION:



MODEL CODE NUMBER

FIRST THREE DIGITS . . . 000-00000-00-00

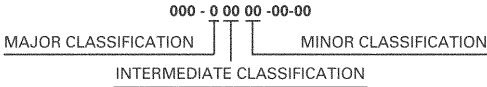
Every model in each Yamaha product line is assigned a model number to identify that particular model. All component parts are given the model code number relating to the model on which they were first used.

Example: 4DU-00000-00-00 identifies the XJ600SE.
3FA-00000-00-00 identifies the YFA1E.

BASIC CODE NUMBER

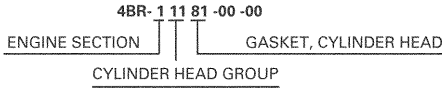
MIDDLE FIVE DIGITS . . . 000-00000-00-00

These “Middle Five Digits” indicate the type of part i.e., piston, rings, lower units, etc. The five digits are broken down as follows:



The “Major Classification” indicates the section to which the parts belong, i.e., engine, electrical etc. The “Intermediate” and “Minor Classifications” indicate more specific details.

Example:



DESIGN CODE NUMBER: 000-00000-00-00

The design code distinguishes like component parts from one another when specification differences are involved. For example, distinguishing a standard size piston ring from an oversized piston ring.

Example:

4BR-11610- 0 0-00 Standard Piston Ring Set for XJ600SE
4BR-11610- 2 0-00 Oversize Piston Ring Set for XJ600SE

DESIGN CHANGE CODE NUMBER: 000-00000-00-00

This code number is used to identify a difference between a new component part and old one when a new part is created by changing the old one.

Example: YFZ350E

2GU-11610-0 0 -00 PISTON RING SET, STD. - ORIGINAL
2GU-11610-0 1 -00 PISTON RING SET, STD. - FIRST DESIGN CHANGE

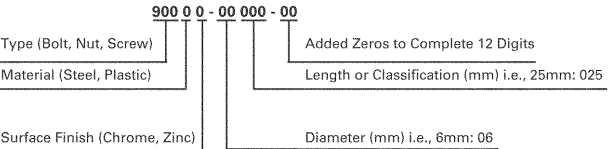
Only major changes to performance, durability, quality, appearance, cost or interchangeability will affect a part number change.

COLOR CODE & SIZE CODE NUMBER: 000-00000-00-00

When applicable, the last two digits of the part number identify:

1. Color Code: The painted color or type of plating or surface treatment used on certain parts.
2. Size Code: The last two digits are also used to show the size of parts (mm). Such as the thickness of shims or the size of pistons.

HARDWARE (Fastener) PART NUMBER CONFIGURATION:



TYPE:

A fastener part number always begins with the number “9” followed by either a 0, 1, 2, 3, 4, 5, 6, 7 or 8 designating one of eight major divisions within this group.

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CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	D7
FRONT WHEEL	E1
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

FOREWORD

Example:

9 0 000-00000-00 "0" designates various types.
9 1 000-00000-00 "1" designates bolts, cotter pins, etc.
9 2 000-00000-00 "2" designates screw, nuts, etc.
9 3 000-00000-00 "3" designates oil seals, o-rings, bearings, etc.
9 4 000-00000-00 "4" designates spark plugs.
9 5 000-00000-00 "5" designates bolts and nuts.
9 7 000-00000-00 "7" designates ISO bolts.
9 8 000-00000-00 "8" designates ISO screws and nuts.

The only major divisions which the mechanic should become familiar with are those related to the general hardware (nuts, bolts, and washers), since these are the most commonly used and most often replaced items. By knowing how to interpret the part number, the dimensions of a piece of hardware can be determined. This can be very helpful during major engine repair, and general parts replacement.

BOLT EXAMPLE:

91311 - 06 018 - 00
6mm outside diameter 18mm in length

EXCEPTION:

It is NOT possible to identify the LENGTH of bolts having a 901 prefix. Only the bolt diameter can be identified with this number.

NUT AND WASHER EXAMPLE:

95301 - 08600 - 00 NUT
8mm inside diameter

90201 - 25290 - 00 WASHER
25mm inside diameter

-MODEL LABEL-

A label called "Model Label" is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the "model code - production code No." in the catalogue to the "model code - production code No." indicated on the Model Label affixed onto the product concerned.

"MODEL LABEL" INDICATION

1
xxxx - xxx
x³

2

3

1 Model Type Code

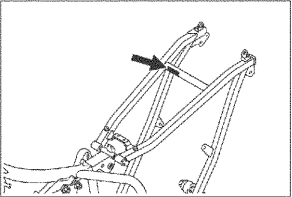
2 Production Code No1

3 Coloring Type

○ 4TW1-010

● A

MODEL LABEL AFFIXING LOCATION

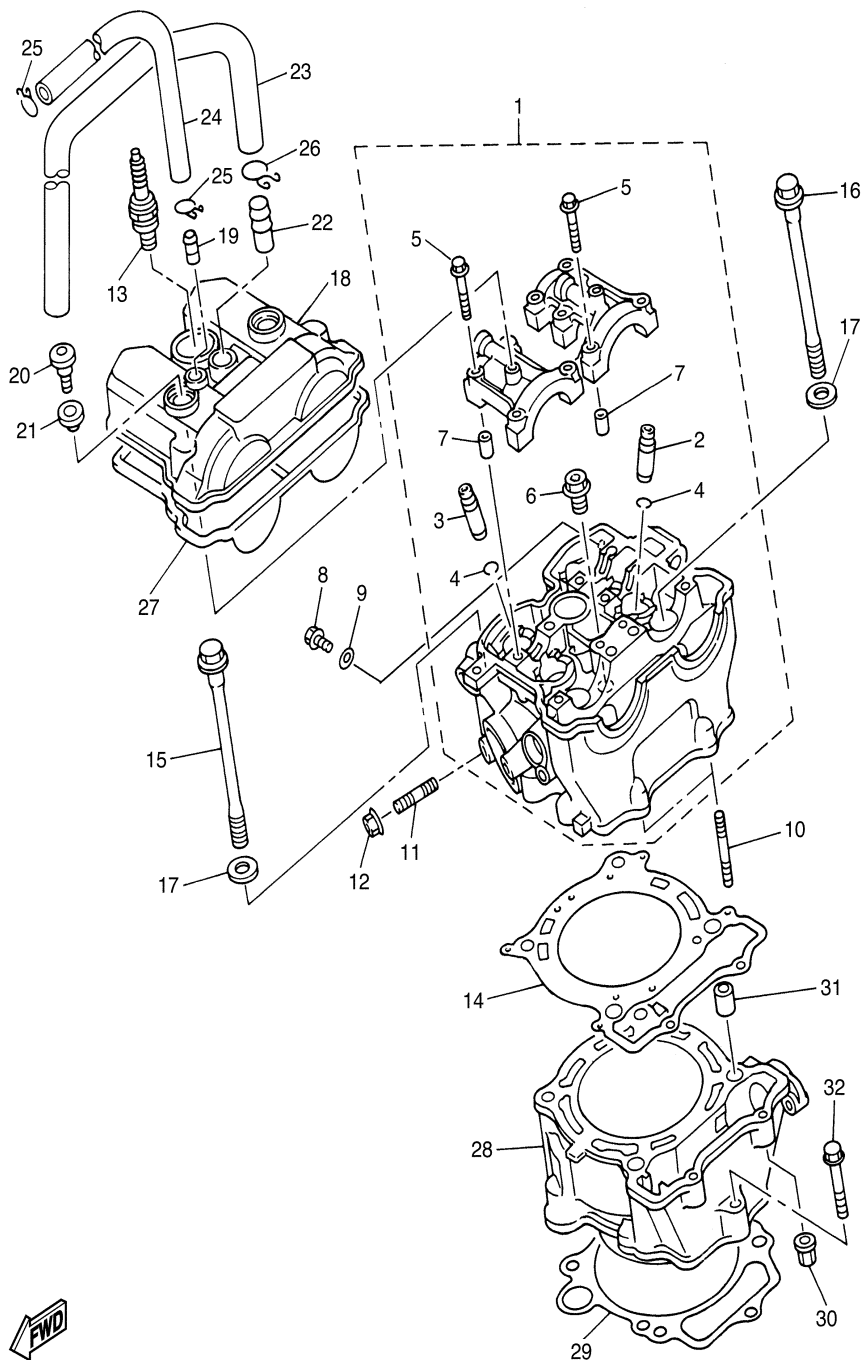


MODEL CODE - PRODUCTION CODE NUMBER OF MODEL LISTED IN THIS PARTS CATALOG

Model Code	Production Code No.	Country (destination)
5TJ1	010	U49

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
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FENDER	C9
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FRONT BRAKE CALIPER	D8
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SEAT	D6
SHIFT CAM. FORK	C5
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SIDE COVER	C10
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STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
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TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TA1100-B010

CYLINDER

Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-11102-00-00	CYLINDER 1	1	
2	5TA-11133-10-00	..GUIDE, INTAKE VALVE	3	
3	5TA-11134-10-00	..GUIDE, EXHAUST VALVE ...	2	
4	93440-10153-00	..CIRCLIP	5	
5	90105-06027-00	..BOLT, FLANGE	10	
6	90340-12112-00	..PLUG, STRAIGHT SCREW ..	1	
7	91808-16023-00	. PIN, DOWEL	4	
8	95027-06010-00	BOLT, FLANGE	1	
9	90430-06014-00	GASKET	1	
10	95617-06635-00	BOLT, STUD	2	
11	95617-08620-00	BOLT, STUD	1	
12	95707-08500-00	NUT, FLANGE	1	
13	NGK-CR8E0-00-00	PLUG, SPARK (NGK R CR8E) .	1	
14	5TA-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
15	90105-104A7-00	BOLT, FLANGE	2	
16	90105-106A3-00	BOLT, FLANGE	2	
17	90201-10025-00	WASHER, PLATE	4	
18	5TA-11191-00-00	COVER, CYLINDER HEAD 1 ..	1	
19	5BE-11167-00-00	PIPE, BREATHER 2	1	
20	90109-066F0-00	BOLT	2	
21	4KG-1111G-00-00	RUBBER, MOUNT 1	2	
22	371-11167-01-00	PIPE, BREATHER 2	1	
23	5TA-11166-00-00	PIPE, BREATHER 1	1	
24	90445-117F2-00	HOSE (L285)	1	
25	90467-11106-00	CLIP	2	
26	90467-14015-00	CLIP	1	
27	5TA-11193-00-00	GASKET, HEAD COVER 1	1	
28	5TA-11102-00-00	CYLINDER 1	1	
29	5TA-11351-00-00	GASKET, CYLINDER	1	
30	90179-06500-00	NUT	2	

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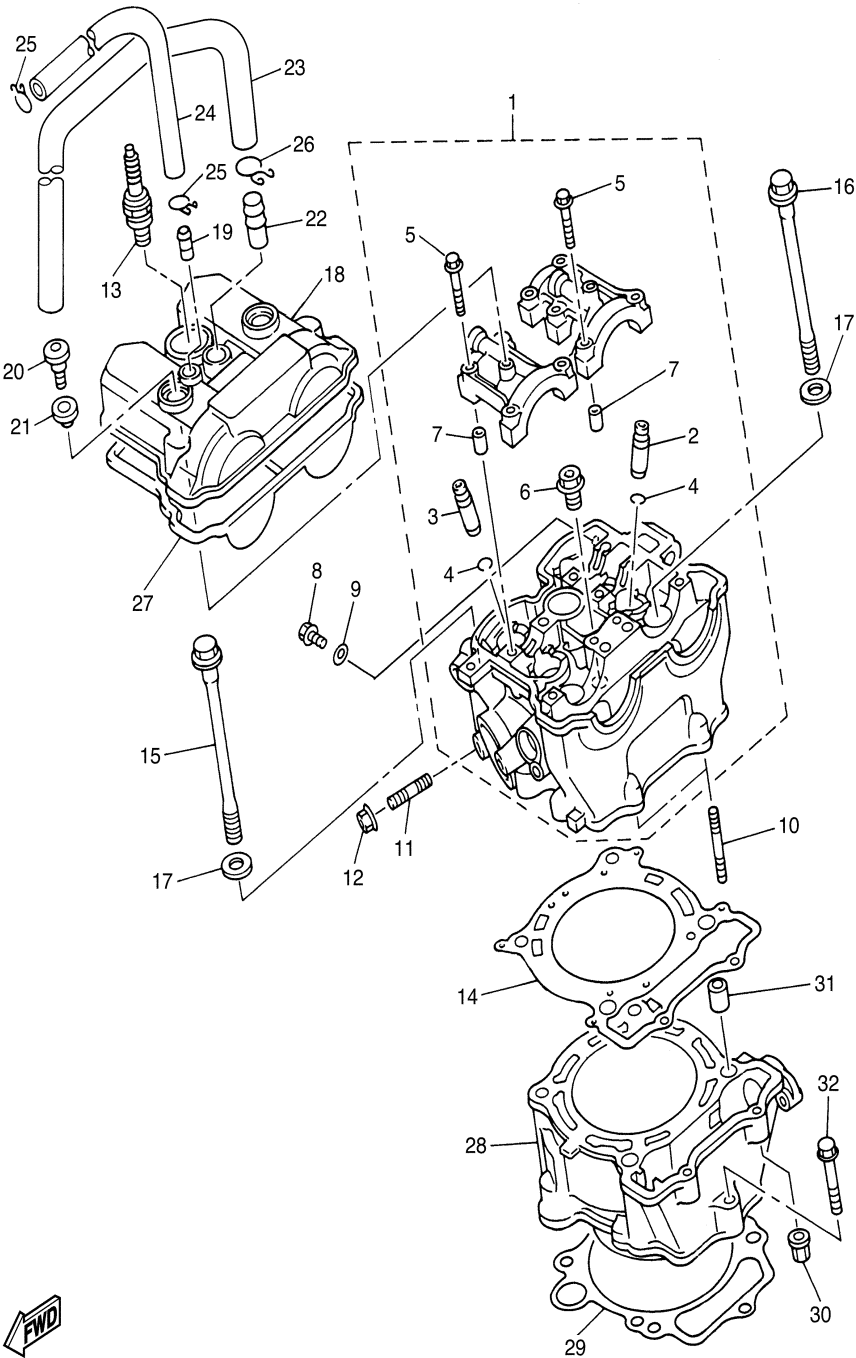
CONTINUED ON NEXT FRAME ➤

CYLINDER

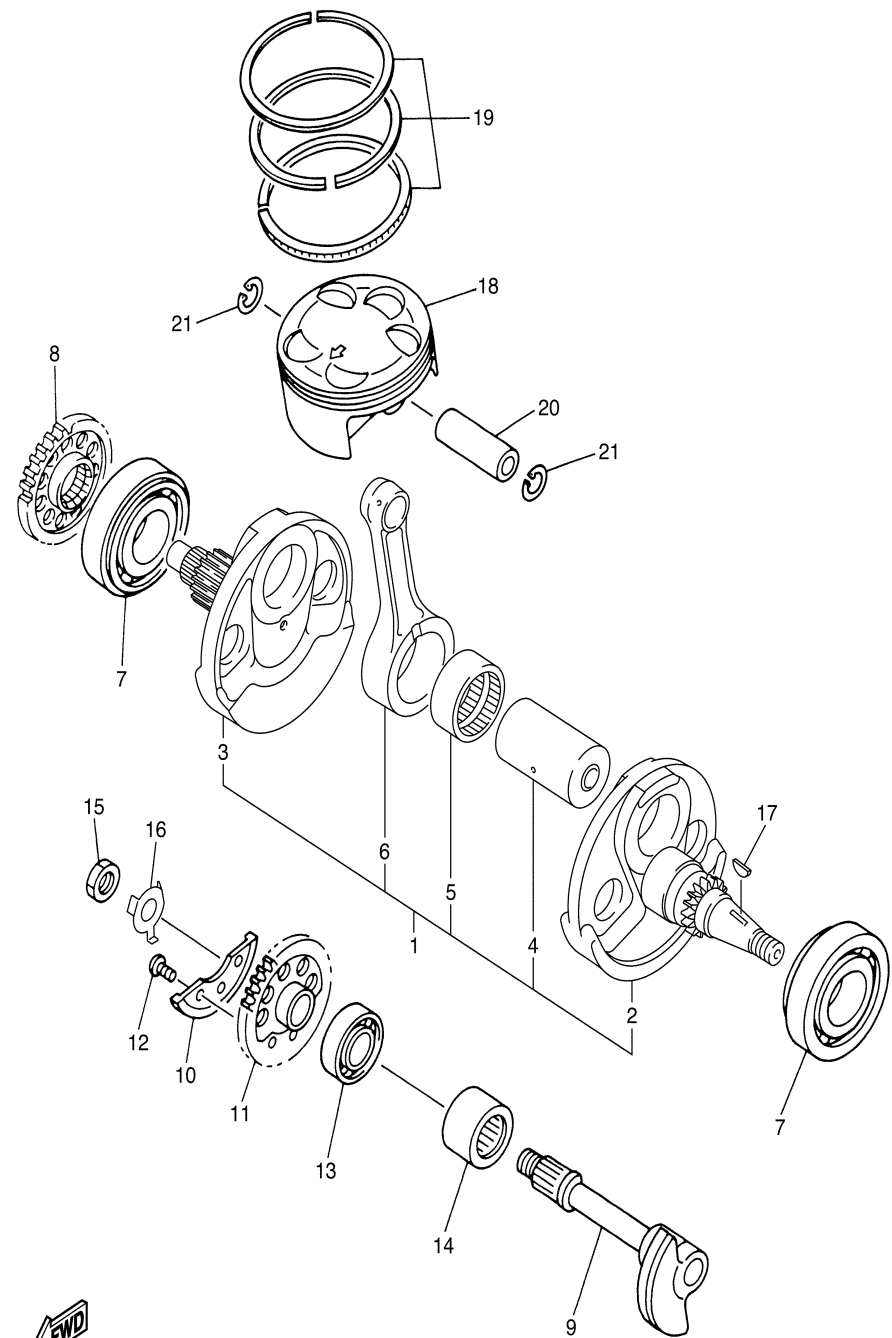
Ref.	Part			
No.	Number	Description	Qty	Remarks
31	93612-16254-00	PIN, DOWEL	2	
32	95027-06035-00	BOLT, FLANGE	1	

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 5TA1100-B010



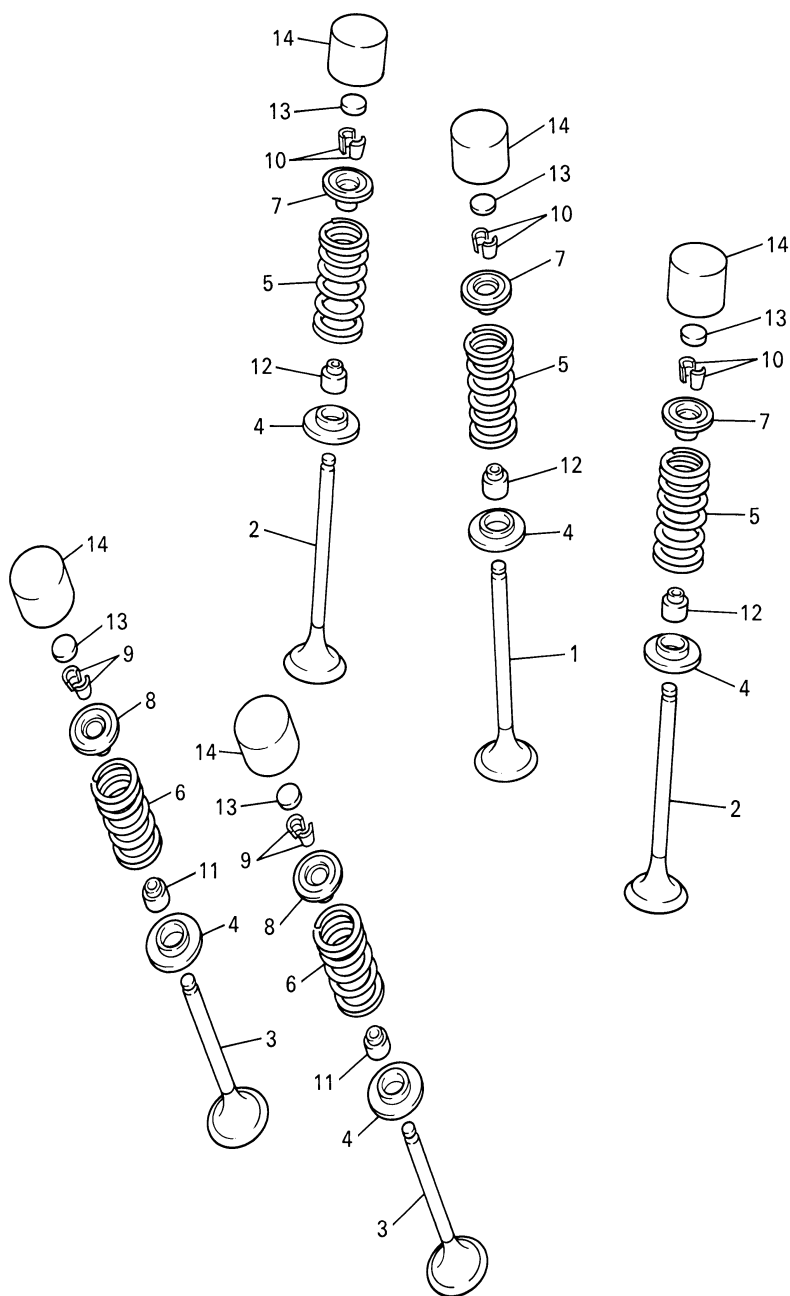

5TA1100-B020

CRANKSHAFT. PISTON

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-11400-00-00	CRANKSHAFT ASSY	1	
2	5TJ-11412-00-00	..CRANK 1	1	
3	5TA-11422-00-00	..CRANK 2	1	
4	5TA-11681-00-00	..PIN, CRANK 1	1	
5	93310-63417-00	..BEARING	1	
6	5TA-11651-00-00	..ROD, CONNECTING	1	
7	93306-30633-00	BEARING	2	
8	5TA-11536-00-00	GEAR, DRIVE	1	
9	5TA-11455-00-00	SHAFT 1	1	
10	5BE-11454-00-00	WEIGHT 1	1	
11	5TA-11531-01-00	GEAR, BALANCE WEIGHT ...	1	
12	90149-06250-00	SCREW	3	
13	93306-20335-00	BEARING	1	
14	93311-62574-00	BEARING	1	
15	90170-14171-00	NUT	1	
16	90215-14287-00	WASHER, LOCK	1	
17	90280-03001-00	KEY, WOODRUFF	1	
18	5TA-11631-00-00	PISTON (STD)	1	
19	5JG-11603-00-00	PISTON RING SET (STD)	1	
20	5TA-11633-00-00	PIN, PISTON	1	
21	93420-18082-00	CIRCLIP	2	

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TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5BE100-8030

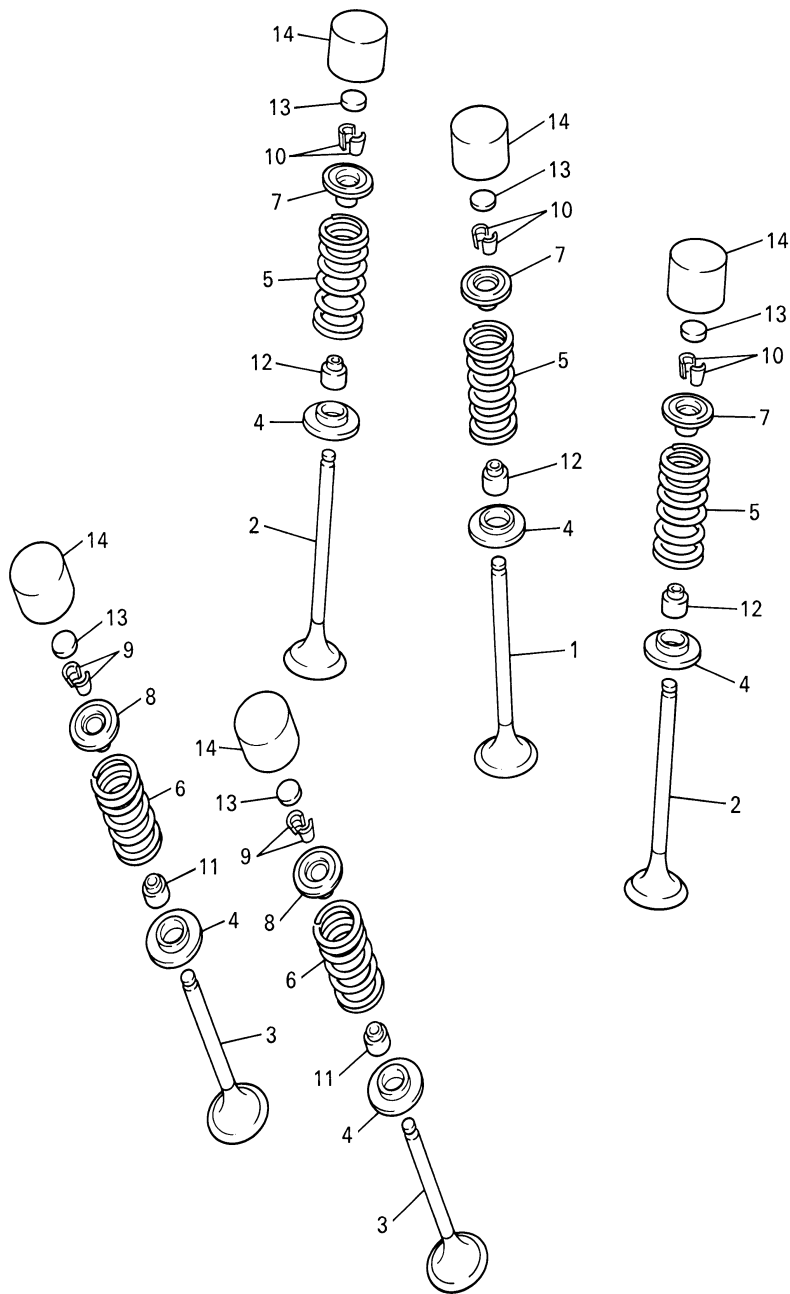
VALVE

Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-12111-00-00	VALVE, INTAKE	1	
2	5TA-12112-00-00	VALVE, INTAKE 2	2	
3	5TA-12121-00-00	VALVE, EXHAUST	2	
4	3GM-12126-00-00	SEAT, VALVE SPRING 2	5	
5	5TA-12113-00-00	SPRING, VALVE INNER	3	
6	5TA-12114-00-00	SPRING, VALVE OUTER	2	
7	5BE-12117-00-00	RETAINER, VALVE SPRING ..	3	
8	4GY-12117-00-00	RETAINER, VALVE SPRING ..	2	
9	1AA-12118-00-00	COTTER, VALVE	4	
10	1WG-12118-00-00	COTTER, VALVE	6	
11	33M-12119-00-00	SEAL, VALVE STEM	2	
12	4SV-12119-00-00	SEAL, VALVE STEM	3	
13	3LD-12168-00-00	PAD, ADJUSTING (1.20)	5	UR
	3LD-12168-20-00	PAD, ADJUSTING (1.25)	5	UR
	3LD-12168-40-00	PAD, ADJUSTING (1.30)	5	UR
	3LD-12168-60-00	PAD, ADJUSTING (1.35)	5	UR
	3LD-12168-80-00	PAD, ADJUSTING (1.40)	5	UR
	3LD-12168-A0-00	PAD, ADJUSTING (1.45)	5	UR
	3LD-12168-F0-00	PAD, ADJUSTING (1.50)	5	UR
	3LD-12169-50-00	PAD, ADJUSTING (2.00)	5	UR
	3LD-12169-70-00	PAD, ADJUSTING (2.05)	5	UR
	3LD-12169-90-00	PAD, ADJUSTING (2.10)	5	UR
	3LD-12169-E0-00	PAD, ADJUSTING (2.15)	5	UR
	3LD-12169-G0-00	PAD, ADJUSTING (2.20)	5	UR
	3LD-12169-J0-00	PAD, ADJUSTING (2.25)	5	UR
	3LD-12169-L0-00	PAD, ADJUSTING (2.30)	5	UR
	3LD-12169-N0-00	PAD, ADJUSTING (2.35)	5	UR
	3LD-12169-T0-00	PAD, ADJUSTING (2.40)	5	UR
	3LD-12168-H1-00	PAD, ADJUSTING (1.55)	5	UR
	3LD-12168-K1-00	PAD, ADJUSTING (1.60)	5	UR

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

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5BE100-8030

VALVE

Ref.	Part				
No.	Number	Description	Qty	Remarks	
13	3LD-12168-M1-00	PAD, ADJUSTING (1.65)	5	UR	
	3LD-12168-R1-00	PAD, ADJUSTING (1.70)	5	UR	
	3LD-12168-U1-00	PAD, ADJUSTING (1.75)	5	UR	
	3LD-12168-W1-00	PAD, ADJUSTING (1.80)	5	UR	
	3LD-12168-Y1-00	PAD, ADJUSTING (1.85)	5	UR	
	3LD-12169-11-00	PAD, ADJUSTING (1.90)	5	UR	
	3LD-12169-31-00	PAD, ADJUSTING (1.95)	5	UR	
14	3FV-12153-10-00	LIFTER, VALVE	5	UR YELLOW	
	3FV-12153-20-00	LIFTER, VALVE	5	UR BLUE	
	3FV-12153-00-00	LIFTER, VALVE	5	UR BLACK	

CONTENTS

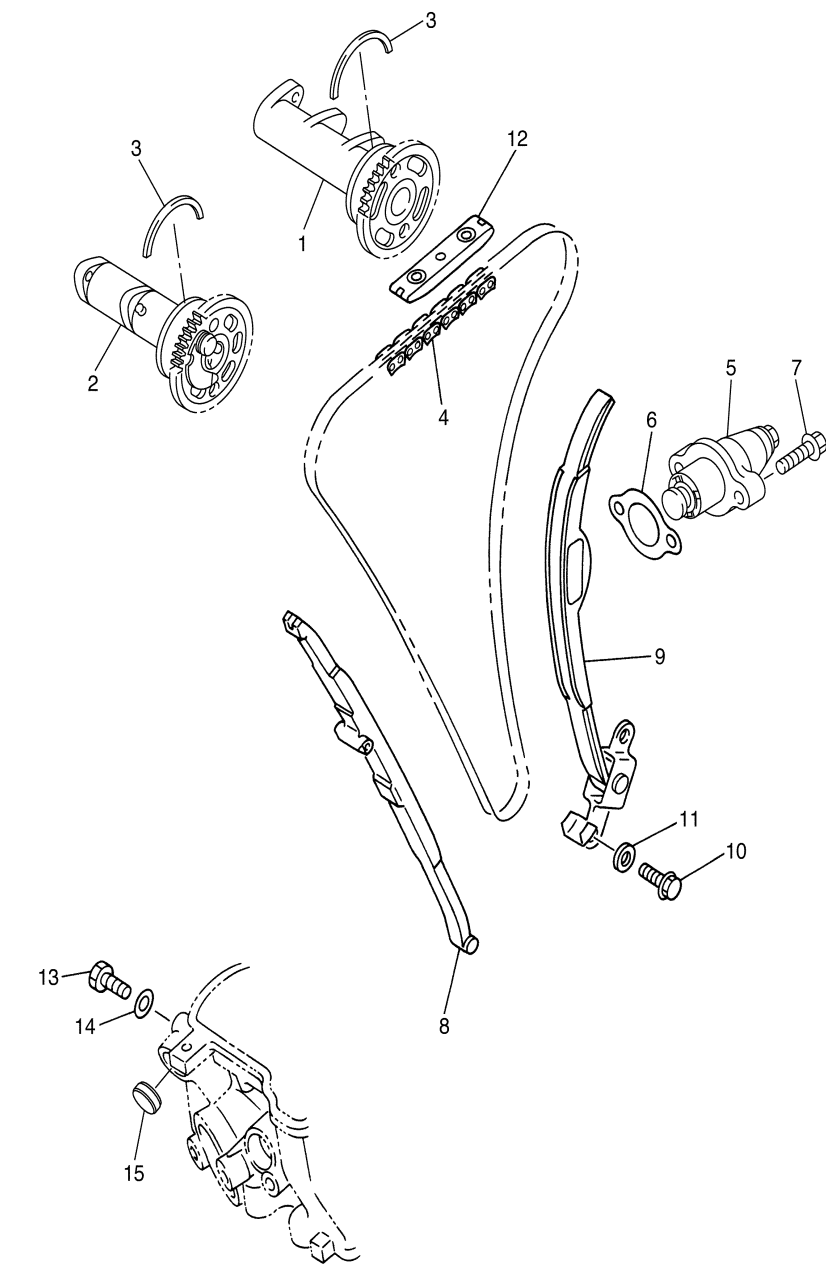
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

CAMSHAFT. CHAIN

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TA-12170-00-00	CAMSHAFT ASSY 1	1	
2	5TJ-12180-10-00	CAMSHAFT ASSY 2	1	
3	93440-41178-00	CIRCLIP	2	
4	94591-57118-00	CHAIN	1	
5	5TA-12210-00-00	TENSIONER ASSY, CAM CHAIN	1	
6	4FM-12213-00-00	GASKET, TENSIONER CASE ..	1	
7	95027-06025-00	BOLT, FLANGE	2	
8	5TA-12251-01-00	DAMPER, CHAIN 1	1	
9	5TA-12252-00-00	DAMPER, CHAIN 2	1	
10	97027-06016-00	BOLT	2	
11	92907-06600-00	WASHER, PLATE	2	
12	5BE-12241-00-00	GUIDE, STOPPER 2	1	
13	90109-06418-00	BOLT	1	
14	90430-06014-00	GASKET	1	
15	90338-18064-00	PLUG	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



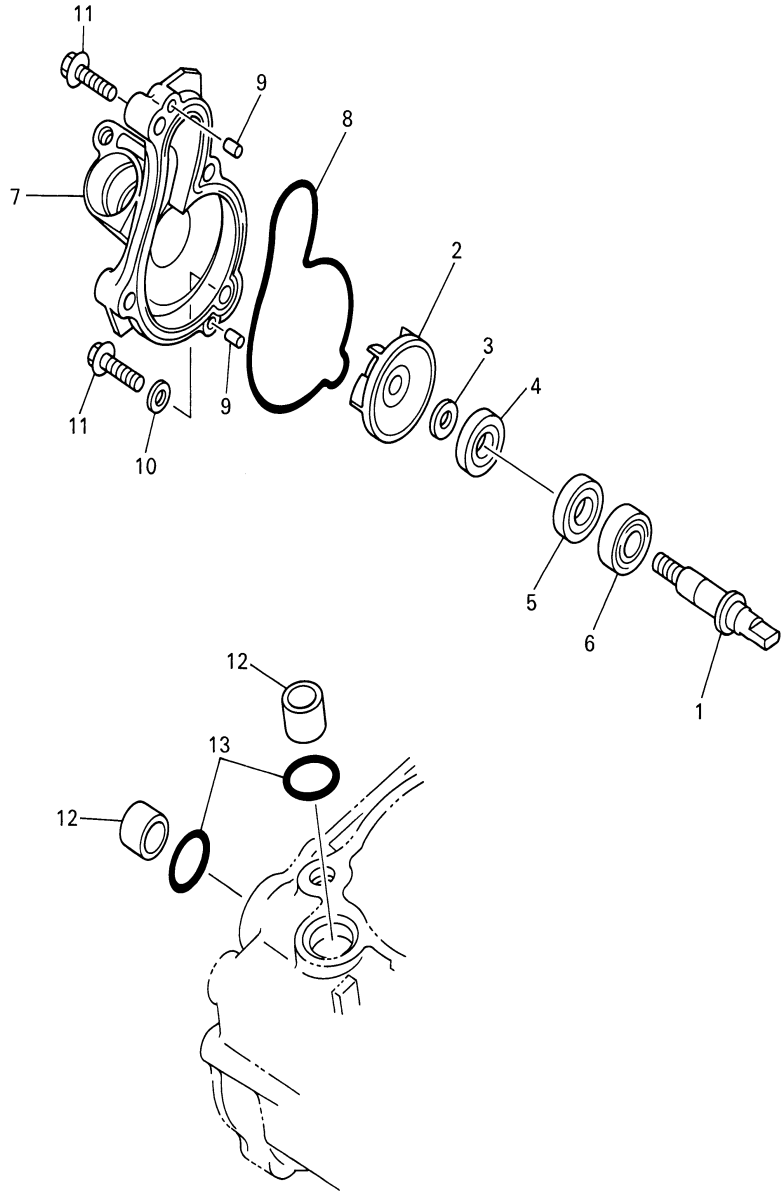
 5TA1100-B040

WATER PUMP

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5GR-12458-00-00	SHAFT, IMPELLER	1	
2	5DJ-12451-00-00	IMPELLER, WATER PUMP	1	
3	90201-08512-00	WASHER, PLATE	1	
4	93109-11073-00	OIL SEAL	1	
5	93102-12321-00	OIL SEAL (SD 12-22-5 HS)	1	
6	93306-00105-00	BEARING (B6001)	1	
7	5BE-12422-20-00	COVER, HOUSING	1	
8	5BE-12439-00-00	O-RING	1	
9	93604-10011-00	PIN, DOWEL	2	
10	90430-06014-00	GASKET	1	
11	95027-06030-00	BOLT, FLANGE	4	
12	5BE-12564-00-00	PIPE, WATER	2	
13	93210-19758-00	O-RING	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



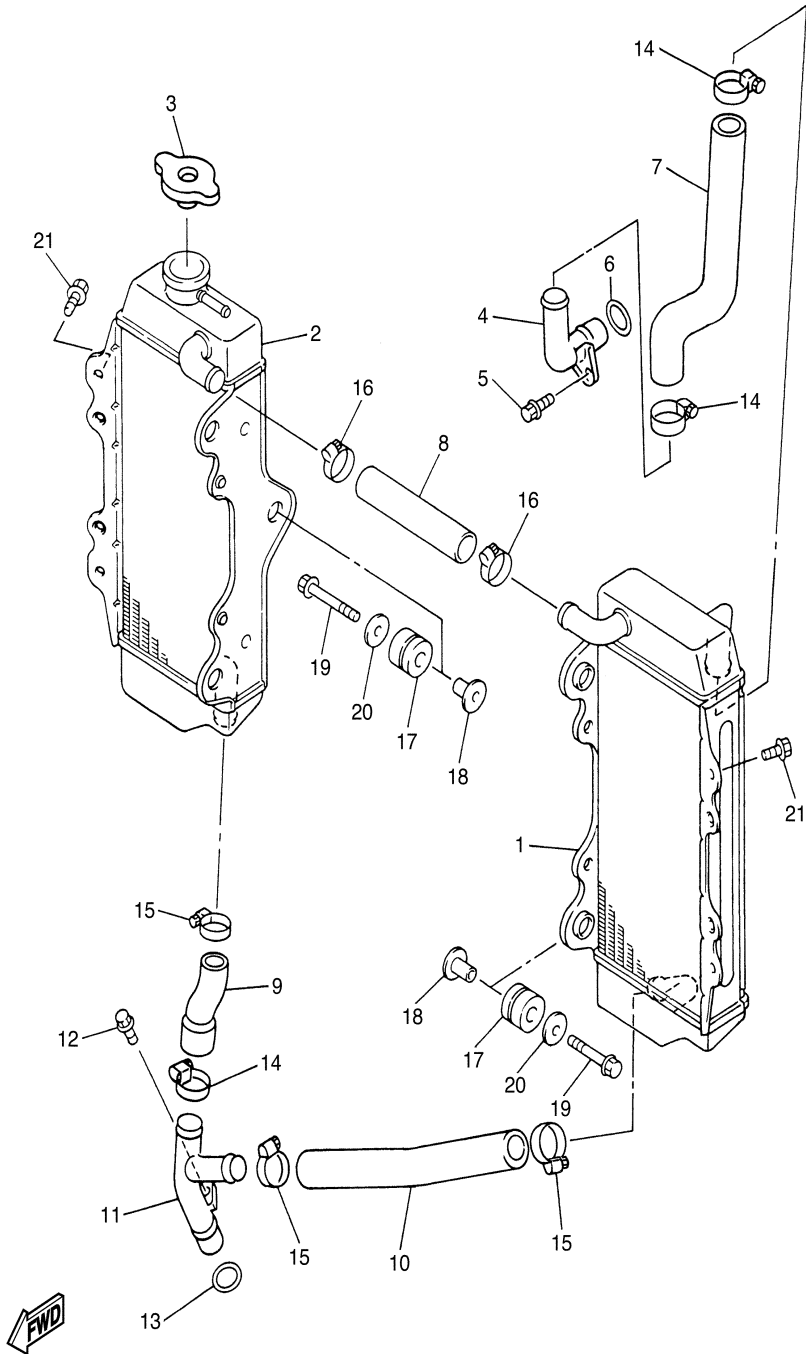
5BE100-8050

RADIATOR. HOSE

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-1240A-00-00	RADIATOR ASSY	1	
2	5TJ-12461-00-00	RADIATOR ASSY	1	
3	5HD-12462-00-00	CAP, RADIATOR	1	
4	5TA-12481-00-00	PIPE 1	1	
5	95027-06012-00	BOLT, FLANGE	1	
6	93210-16500-00	O-RING	1	
7	5TA-12576-00-00	HOSE 1	1	
8	5SG-12579-00-00	HOSE 4	1	
9	5TA-12578-00-00	HOSE 3	1	
10	5TA-12579-00-00	HOSE 4	1	
11	5TA-12482-00-00	PIPE 2	1	
12	95027-06012-00	BOLT, FLANGE	1	
13	93210-16500-00	O-RING	1	
14	90450-28014-00	HOSE CLAMP ASSY	3	
15	90450-25037-00	HOSE CLAMP ASSY	3	
16	90450-25037-00	HOSE CLAMP ASSY	2	
17	90480-15528-00	GROMMET	6	
18	90387-06065-00	COLLAR	6	
19	95027-06025-00	BOLT, FLANGE	6	
20	90201-06571-00	WASHER, PLATE	6	
21	95827-06010-00	BOLT, FLANGE	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



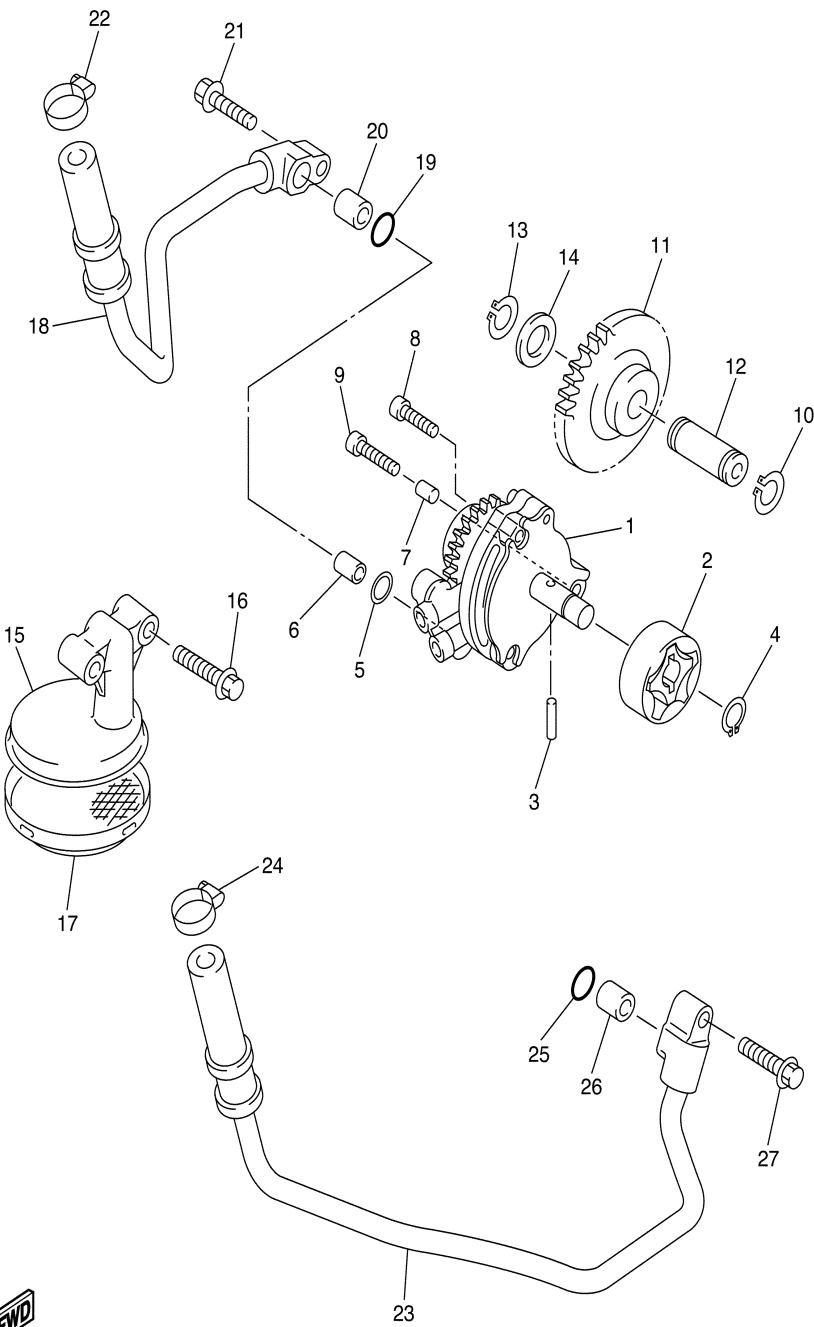
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OIL PUMP

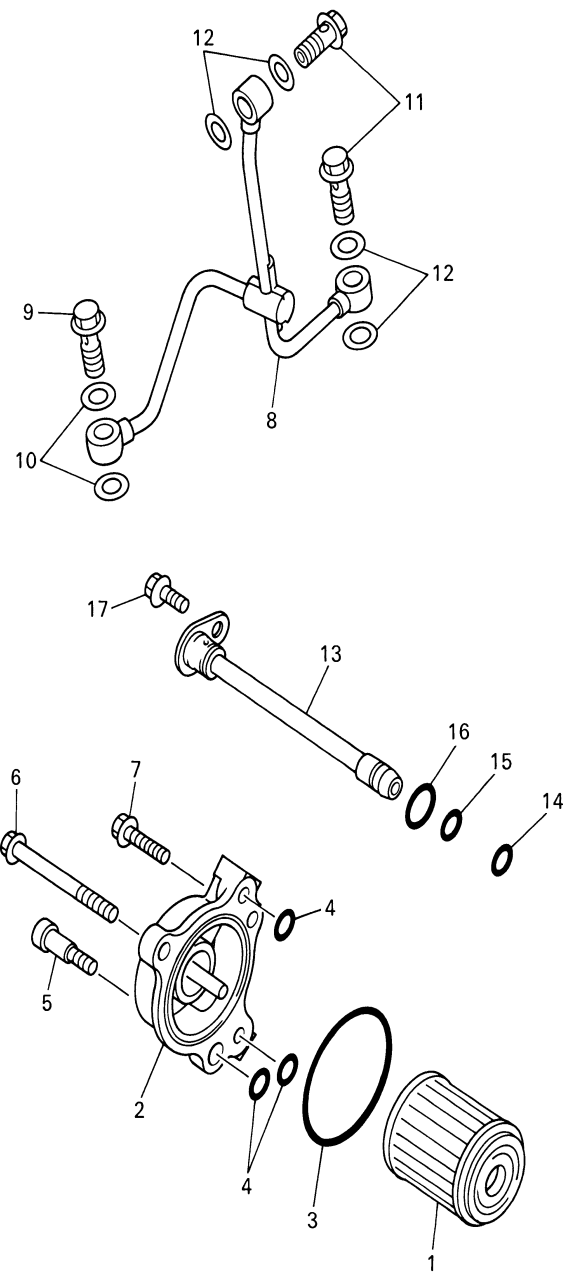
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TA-13300-00-00	OIL PUMP ASSY	1	
2	5TA-13320-00-00	ROTOR ASSY 2	1	
3	93603-16219-00	PIN, DOWEL	1	
4	93440-10153-00	.CIRCLIP	1	
5	93210-10197-00	O-RING	1	
6	99510-10114-00	PIN, DOWEL	1	
7	99530-08012-00	PIN, DOWEL	1	
8	90110-06058-00	BOLT, HEXAGON SOCKET HEAD	2	
9	91314-06030-00	BOLT	1	
10	99001-08600-00	CIRCLIP	1	
11	5TA-13341-00-00	GEAR, OIL PUMP IDLE	1	
12	5BE-13342-00-00	SHAFT, IDLE GEAR	1	
13	99009-12400-00	CIRCLIP	1	
14	90201-12166-00	WASHER, PLATE	1	
15	5TA-13412-00-00	HOUSING, STRAINER	1	
16	95027-06025-00	BOLT, FLANGE	2	
17	5BE-13411-00-00	STRAINER, OIL	1	
18	5TA-13464-00-00	HOSE, OIL 1	1	
19	93210-10197-00	O-RING	1	
20	99510-10114-00	PIN, DOWEL	1	
21	95027-06025-00	BOLT, FLANGE	1	
22	90450-22017-00	HOSE CLAMP ASSY	1	
23	5TA-13465-00-00	HOSE, OIL 2	1	
24	90450-22017-00	HOSE CLAMP ASSY	1	
25	93210-10197-00	O-RING	1	
26	99530-10114-00	PIN, DOWEL	1	
27	95027-06025-00	BOLT, FLANGE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



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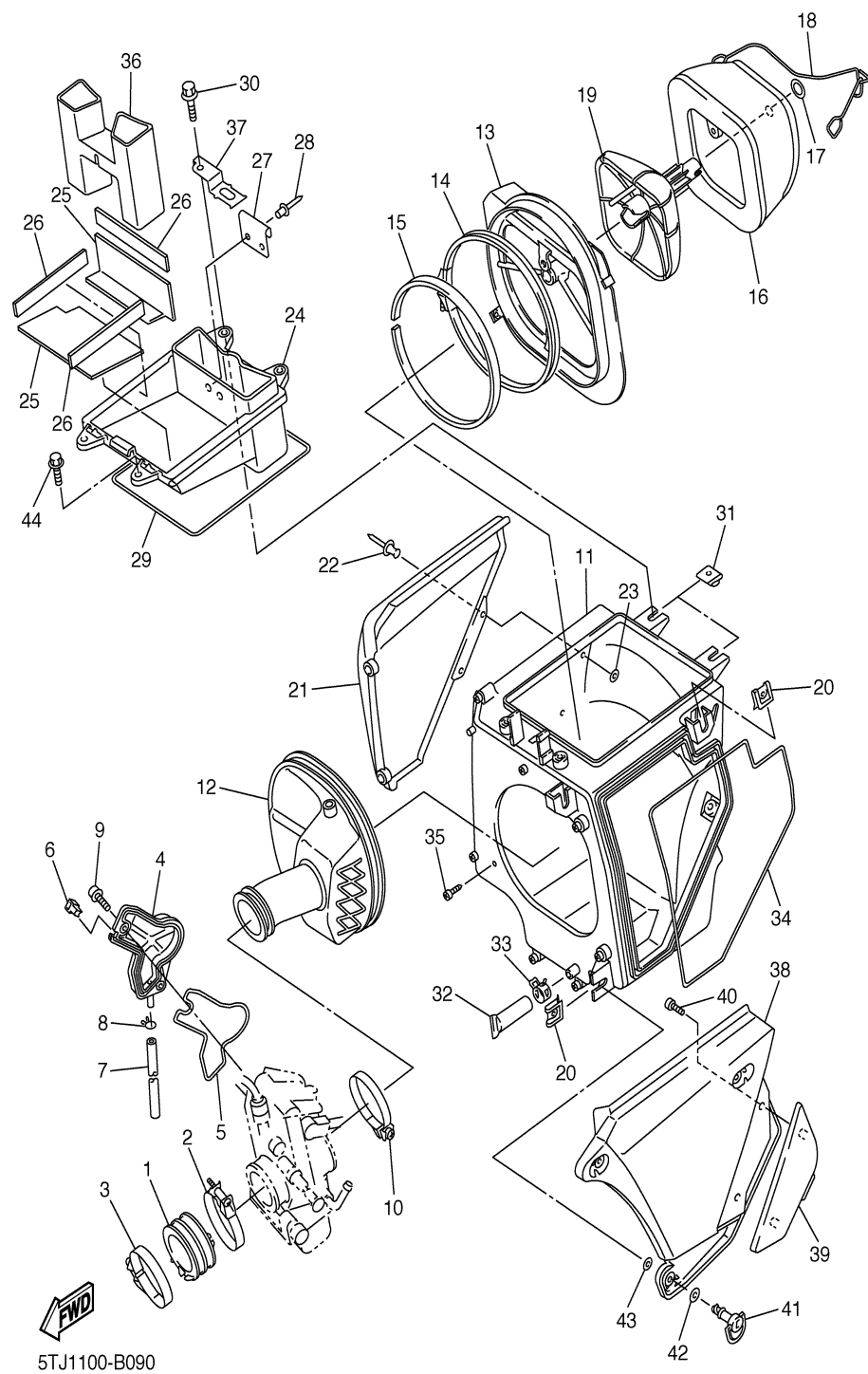
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OIL CLEANER

Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-13440-00-00	ELEMENT ASSY, OIL CLEANER	1	
2	5BE-13447-10-00	COVER, OIL ELEMENT	1	
3	93210-47675-00	O-RING	1	
4	93210-07135-00	O-RING	3	
5	90109-065G2-00	BOLT	1	
6	95027-06065-00	BOLT, FLANGE	1	
7	95027-06020-00	.BOLT, FLANGE	1	
8	5TA-13161-00-00	PIPE, DELIVERY 1	1	
9	90401-10159-00	BOLT, UNION	1	
10	90430-10188-00	GASKET	2	
11	90401-08038-00	BOLT, UNION	2	
12	90430-08119-00	GASKET	4	
13	5TA-13171-00-00	PIPE, DELIVERY 2	1	
14	93210-07003-00	O-RING	1	
15	93210-09008-00	O-RING	1	
16	93210-12759-00	O-RING	1	
17	95027-06012-00	BOLT, FLANGE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



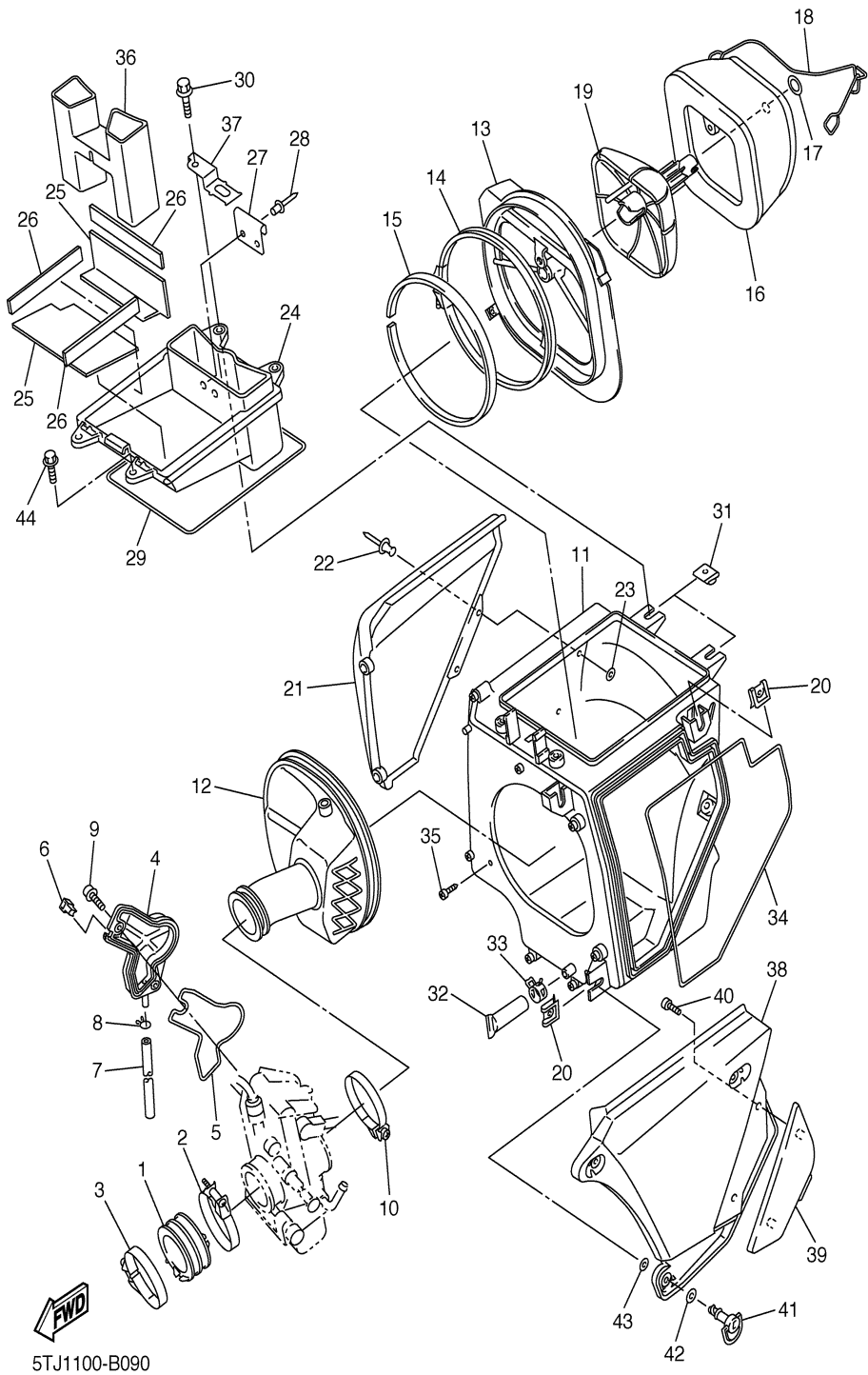
INTAKE

Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-13597-00-00	JOINT, CARBURETOR 3	1	
2	90450-57004-00	HOSE CLAMP ASSY	1	
3	90450-59002-00	HOSE CLAMP ASSY	1	
4	5TA-14293-00-00	COVER 1	1	
5	5TA-14227-00-00	GASKET	1	
6	5TA-14239-00-00	SEAL	1	
7	5TA-14987-00-00	HOSE	1	
8	3TJ-14137-40-00	.CLIP	1	
9	5TA-14428-00-00	BOLT	2	
10	90450-61001-00	HOSE CLAMP ASSY	1	
11	5TJ-14401-00-00	AIR CLEANER CASE ASSY ...	1	
12	5TA-14453-00-00	JOINT, AIR CLEANER 1	1	
13	5TJ-14459-00-00	HOLDER, GUIDE	1	
14	5NY-14455-10-00	BAND	1	
15	5NY-14442-00-00	SPACER	1	
16	5TJ-14451-00-00	ELEMENT, AIR CLEANER	1	
17	5TJ-14475-00-00	WASHER	1	
18	5TJ-1441G-00-00	BINDER 1	1	
19	5TJ-14458-00-00	GUIDE	1	
20	4XV-2177L-00-00	PLATE, SPRING	3	
21	5TJ-1441E-00-00	COVER, CLEANER CASE 2 ...	1	
22	90267-32146-00	RIVET, BLIND	2	
23	90201-03313-00	WASHER, PLATE	2	
24	5TJ-14437-00-00	DUCT	1	
25	5TJ-14425-00-00	DAMPER 1	2	
26	5TJ-14426-00-00	DAMPER 2	3	
27	5TJ-14436-00-00	HOOK	1	
28	90267-32146-00	RIVET, BLIND	2	
29	5TJ-14457-00-00	SEAL	1	
30	95027-06020-00	.BOLT, FLANGE	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

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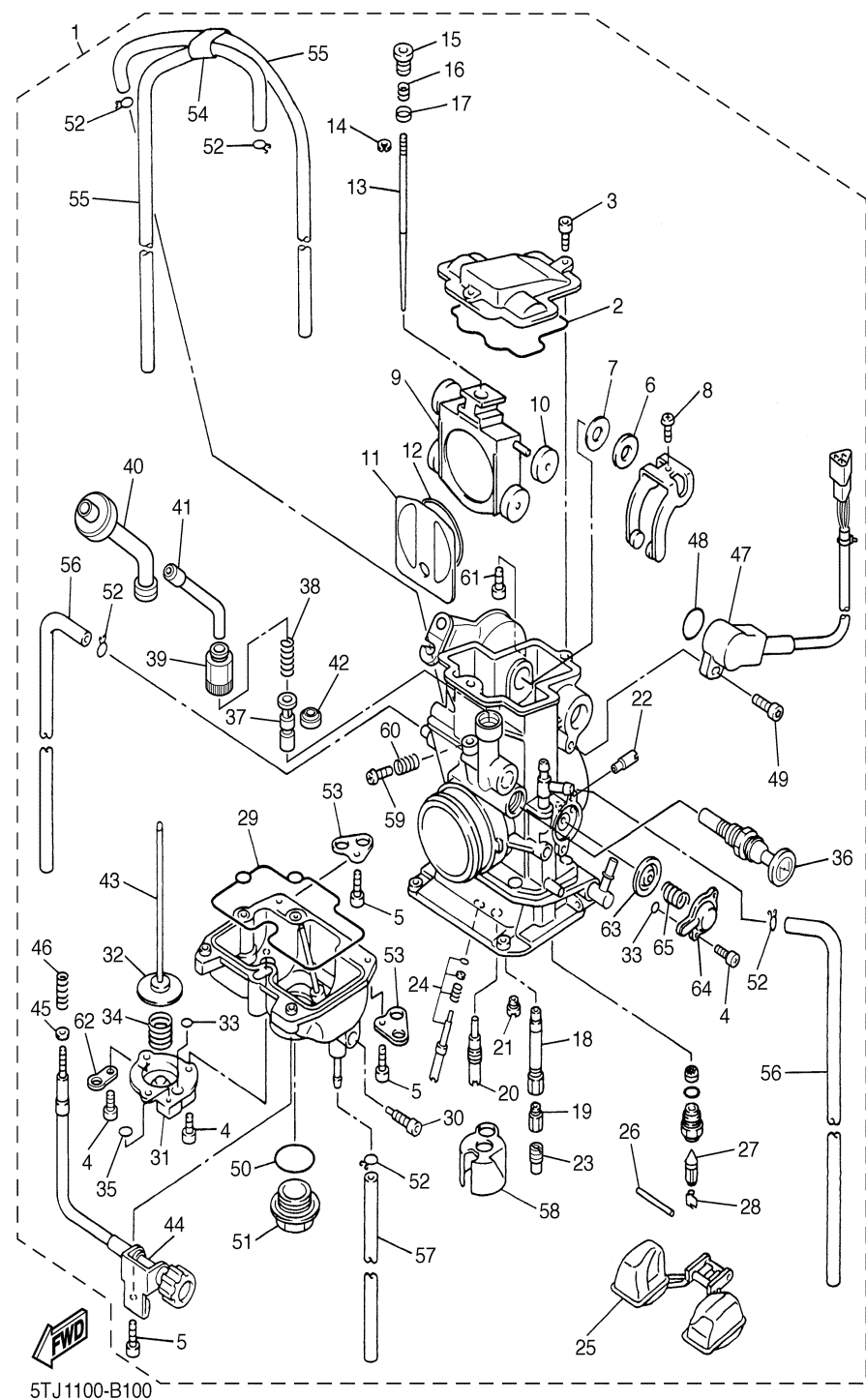


INTAKE

Ref. No.	Part Number	Description	Qty	Remarks
31	90183-06023-00	NUT, SPRING	2	
32	5BF-1443E-00-00	PIPE, DRAIN	1	
33	90467-17089-00	CLIP	1	
34	5TJ-14462-00-00	SEAL	1	
35	97707-50516-00	SCREW, TAPPING	1	
36	5TJ-1443A-00-00	DUCT	1	
37	5TJ-81953-00-00	STAY, RELAY	1	
38	5TJ-1441A-00-00	COVER, CLEANER CASE 1 ...	1	
39	5TJ-1442A-00-00	COVER, CLEANER CASE 3 ...	1	
40	97707-30512-00	SCREW, TAPPING	2	
41	3FV-28386-00-00	HEAD	3	
42	2TK-21757-00-00	WASHER, SPECIAL 1	3	
43	5TJ-21757-00-00	WASHER, SPECIAL 1	3	
44	95827-06016-00	BOLT, FLANGE	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



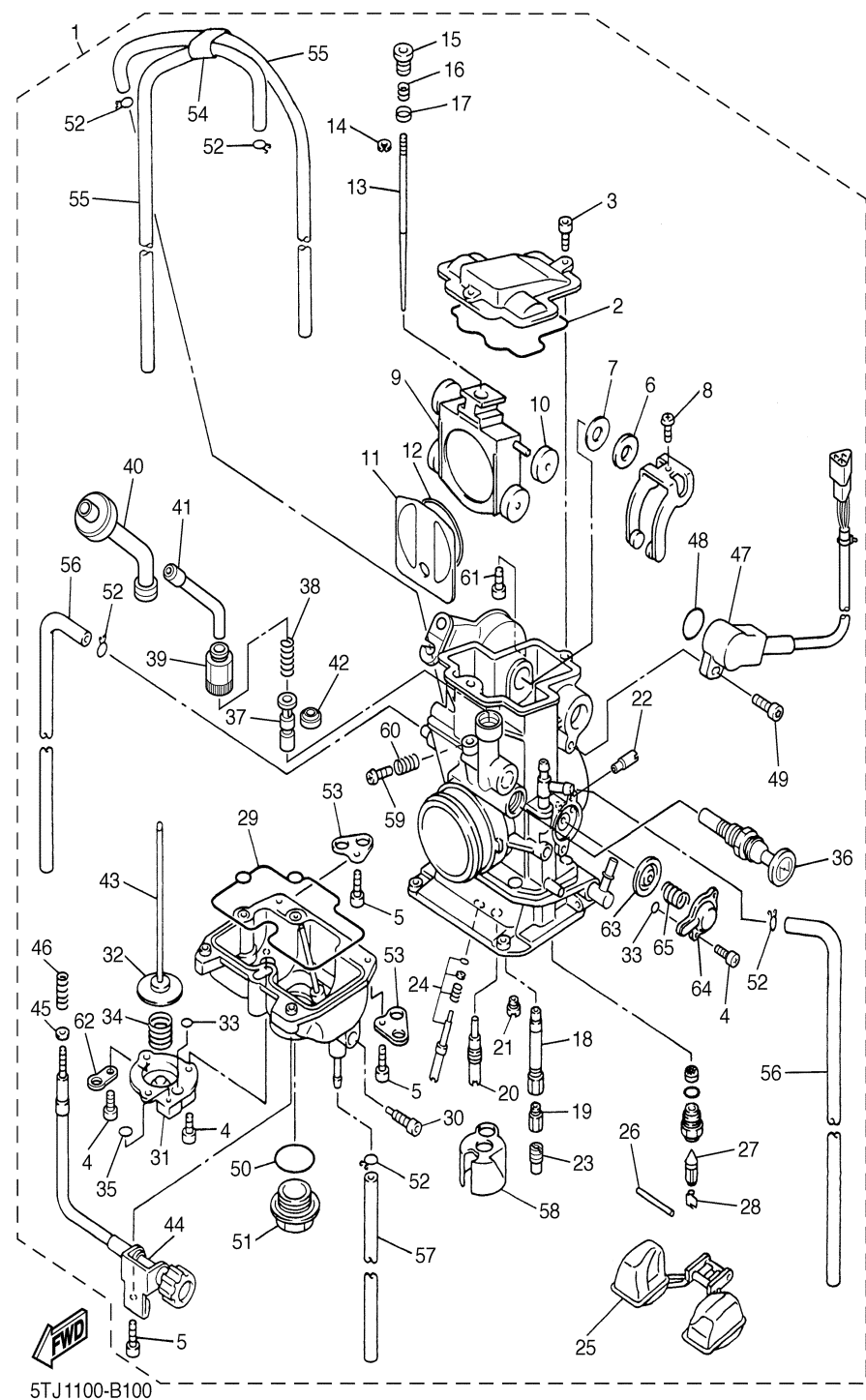
CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-14101-00-00	CARBURETOR ASSY 1	1	
2	5JG-14959-00-00	..GASKET	1	
3	91316-04012-00	..BOLT	2	
4	98580-04008-00	.. SCREW	5	
5	98517-04012-00	.. SCREW, PAN HEAD	4	
6	90202-08045-00	..WASHER, PLATE	1	
7	5JG-14951-00-00	..WASHER	1	
8	5JG-14522-00-00	..SCREW, ADJUST	1	
9	5JG-14388-00-00	..VALVE, VACUUM CONTROL	1	
10	3TJ-14267-40-00	..ROLLER	1	
11	5JG-14546-01-00	..VALVE, NEEDLE	1	
12	4FN-14997-00-00	..SEAL	1	
13	5TJ-14916-DT-00	..NEEDLE (#DUT)	1	STD
	5TJ-14916-DR-00	..NEEDLE (#DUR)	1	AP
	5TJ-14916-DS-00	..NEEDLE (#DUS)	1	AP
	5TJ-14916-D1-00	..NEEDLE (#DUQ)	1	AP
	5TJ-14916-DU-00	..NEEDLE (#DUU)	1	AP
	5TJ-14916-DV-00	..NEEDLE (#DUV)	1	AP
	5TJ-14916-DW-00	..NEEDLE (#DUW)	1	AP
14	3TJ-14159-40-00	..CLIP	1	
15	5JG-14521-00-00	..SCREW, ADJUST	1	
16	5JG-14275-00-00	..SPRING	1	
17	5JG-14264-00-00	..COLLAR	1	
18	5JG-14947-00-00	..NOZZLE, MAIN	1	
19	4MX-14943-89-00	..JET, MAIN (#158)	1	AP
	4MX-14943-39-00	..JET, MAIN (#160)	1	AP
	4MX-14943-88-00	..JET, MAIN (#152)	1	AP
	4MX-14943-38-00	..JET, MAIN (#155)	1	AP
	4MX-14943-35-00	..JET, MAIN (#140)	1	AP
	4MX-14943-86-00	..JET, MAIN (#142)	1	AP

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

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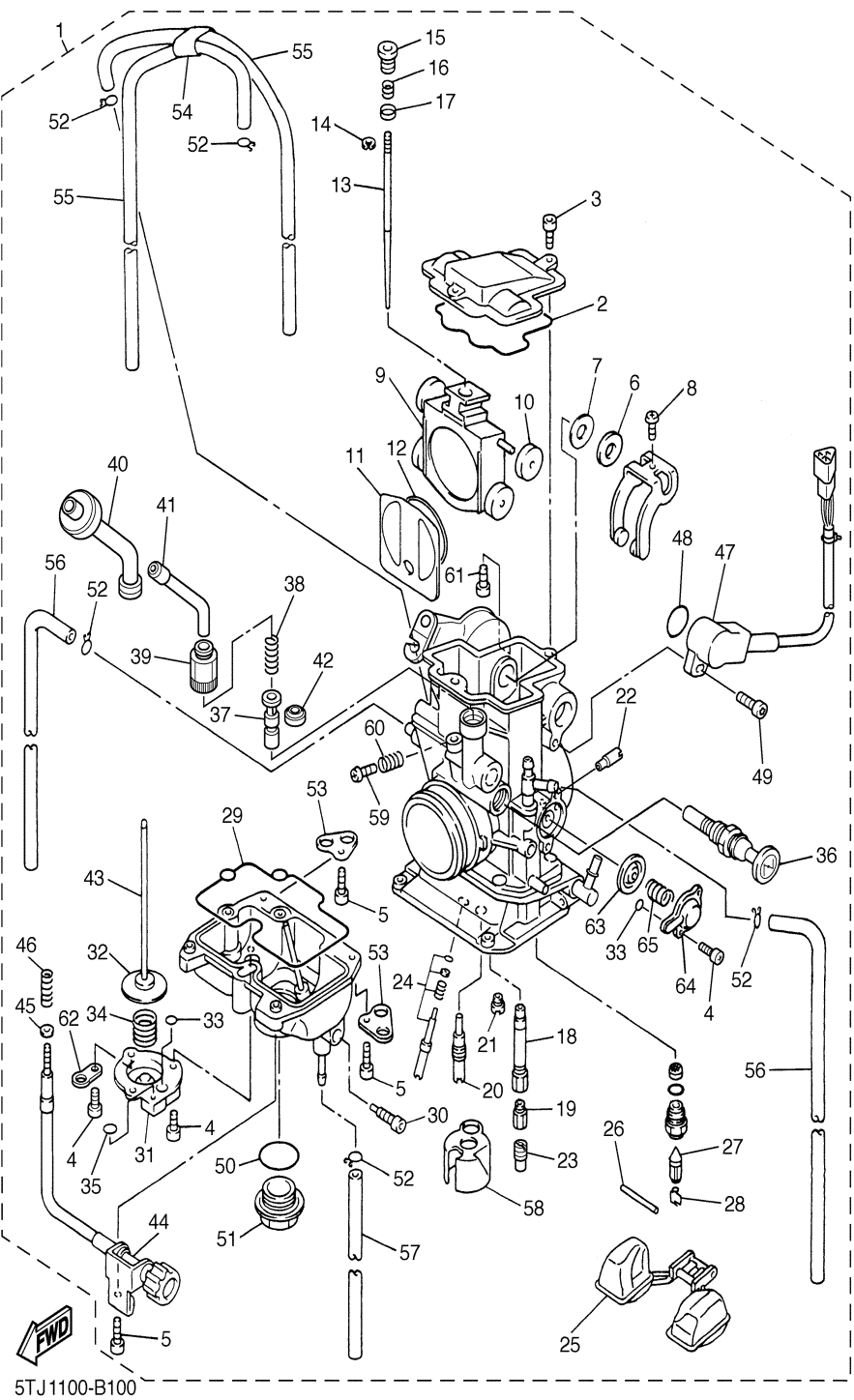
CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
19	4MX-14943-36-00	..JET, MAIN (#145)	1	AP
	4MX-14943-87-00	..JET, MAIN (#148)	1	AP
	4MX-14943-37-00	..JET, MAIN (#150)	1	STD
20	4MX-14948-06-00	..JET, SLOW (#48)	1	AP
	4MX-14948-04-00	..JET, SLOW (#42)	1	AP
	4MX-14948-05-00	..JET, SLOW (#45)	1	STD
	4MX-14948-07-00	..JET, SLOW (#50)	1	AP
	4MX-14948-03-00	..JET, SLOW (#40)	1	AP
21	3TJ-1494F-13-00	..JET (#65)	1	STD
	3TJ-1494F-10-00	..JET (#58)	1	AP
	3TJ-1494F-11-00	..JET (#60)	1	AP
	3TJ-1494F-12-00	..JET (#62)	1	AP
	3TJ-1494F-14-00	..JET (#68)	1	AP
	3TJ-1494F-15-00	..JET (#70)	1	AP
22	5TA-14943-21-00	..JET, MAIN (#85)	1	
23	4JT-1494F-15-00	..JET (#70)	1	
24	5NL-14105-00-00	..PILOT SCREW SET	1	
25	4SR-14985-00-00	..FLOAT	1	
26	676-14548-00-00	..PIN, FLOAT ARM	1	
27	4MX-14392-00-00	..VALVE, NEEDLE	1	
28	633-14159-00-00	..CLIP	1	
29	5JG-14984-00-00	..GASKET, FLOAT CHAMBER	1	
30	3TJ-14191-40-00	..PLUG, DRAIN	1	
31	3TJ-14293-40-00	..COVER 1	1	
32	5JG-14940-18-00	..DIAPHRAGM ASSY	1	STD
	5JG-14940-17-00	..DIAPHRAGM ASSY	1	AP
	5JG-14940-19-00	..DIAPHRAGM ASSY	1	AP
33	3TJ-14536-40-00	..GASKET	2	
34	5GS-14933-40-00	..SPRING, DIAPHRAGM	1	
35	6H4-14561-00-00	..O-RING	1	

CONTENTS	
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

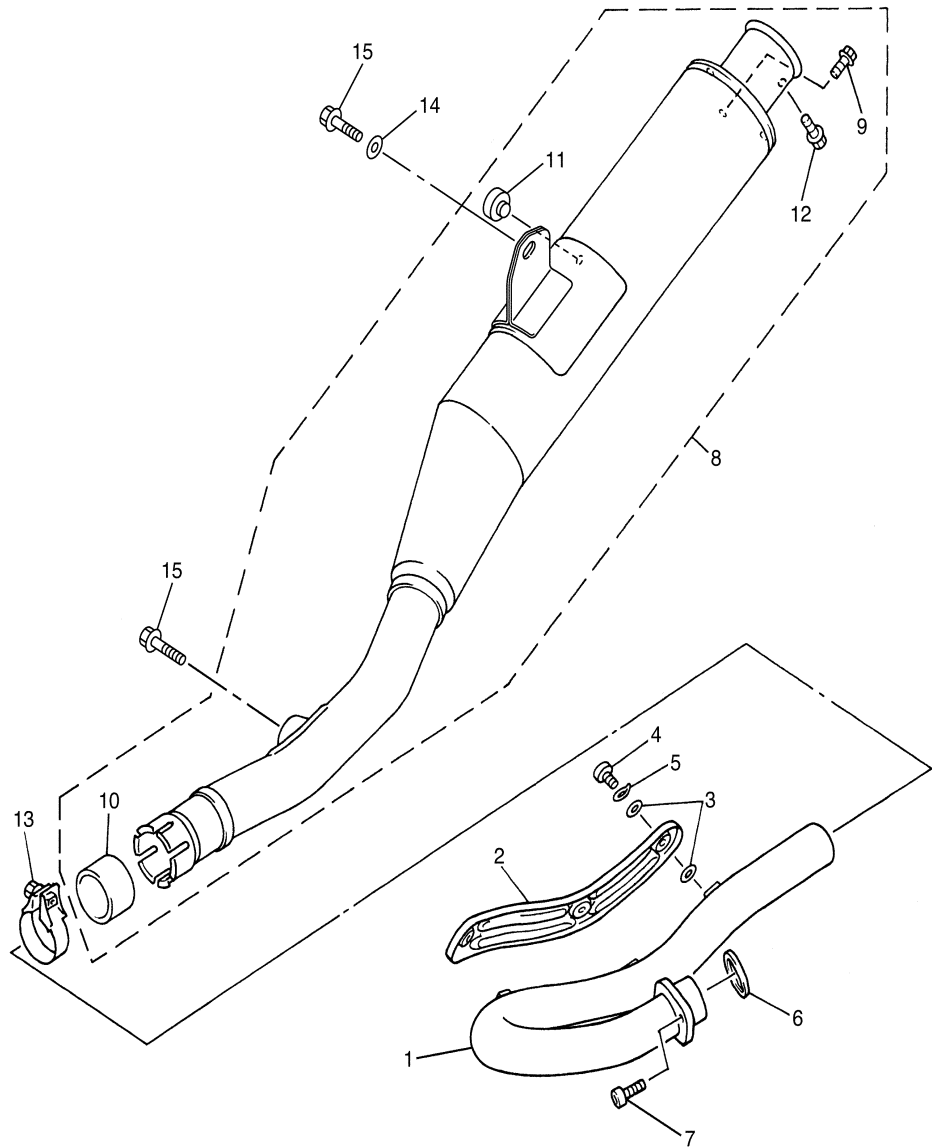
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CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
36	5TA-14171-00-00	..PLUNGER, STARTER	1	
37	5TA-14371-00-00	..PLUNGER, STARTER	1	
38	5TA-14335-00-00	..SPRING, PLUNGER	1	
39	5TA-14991-00-00	..SCREW	1	
40	5TA-14374-00-00	..CAP, PLUNGER	1	
41	5TA-14155-00-00	..GUIDE, CABLE	1	
42	5TA-14997-00-00	..SEAL	1	
43	5JG-14379-00-00	..ROD, STARTER	1	
44	5JG-14922-00-00	..SCREW, THROTTLE	1	
45	90201-08410-00	..WASHER, PLATE	1	
46	5TA-14934-00-00	..SPRING, THROTTLE STOP ..	1	
47	5TA-85885-00-00	..THROTTLE SENSOR ASSY ..	1	
48	5NX-14562-00-00	..O-RING	1	
49	5NX-14216-00-00	..SCREW	1	
50	4MX-14561-00-00	..O-RING	1	
51	4MX-14115-00-00	..PLUG, SCREW	1	
52	3TJ-14137-40-00	..CLIP	5	
53	5BE-14146-00-00	..PLATE	2	
54	5TA-14261-00-00	..HOLDER	1	
55	5TA-14196-00-00	..PIPE	2	
56	5TA-14197-00-00	..PIPE	2	
57	5TJ-14987-00-00	..HOSE	1	
58	5JG-14346-00-00	..PLATE	1	
59	5JG-14565-00-00	..SCREW	1	
60	5JG-14531-00-00	..SPRING, ADJUST SCREW ..	1	
61	5TJ-14591-00-00	..SCREW	1	
62	5PA-14146-00-00	..PLATE	1	
63	5GS-14940-00-00	..DIAPHRAGM ASSY	1	
64	5GS-14958-00-00	..COVER, DIAPHRAGM	1	
65	5GS-14933-00-00	..SPRING, DIAPHRAGM	1	

CONTENTS	
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1110-B110

EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-14611-00-00	PIPE, EXHAUST 1	1	
2	5TA-14628-00-00	PROTECTOR, EXHAUST PIPE .	1	
3	4BD-14766-00-00	WASHER, PROTECTOR	6	
4	98980-06008-00	SCREW, BIND	3	
5	90206-06090-00	WASHER, WAVE	3	
6	3VD-14613-00-00	GASKET, EXHAUST PIPE	1	
7	91317-08020-00	BOLT	1	
8	5TJ-14710-00-00	MUFFLER ASSY 1	1	
9	95804-06010-00	..BOLT, FLANGE	3	
10	3GW-14714-00-00	..GASKET, MUFFLER	1	
11	4FU-24181-00-00	..DAMPER, LOCATING 1	1	
12	95804-06016-00	..BOLT, FLANGE	1	
13	5BE-14788-00-00	BAND, SILENCER	1	
14	90201-086P8-00	WASHER, PLATE	1	
15	95817-08020-00	BOLT, FLANGE	2	

CONTENTS

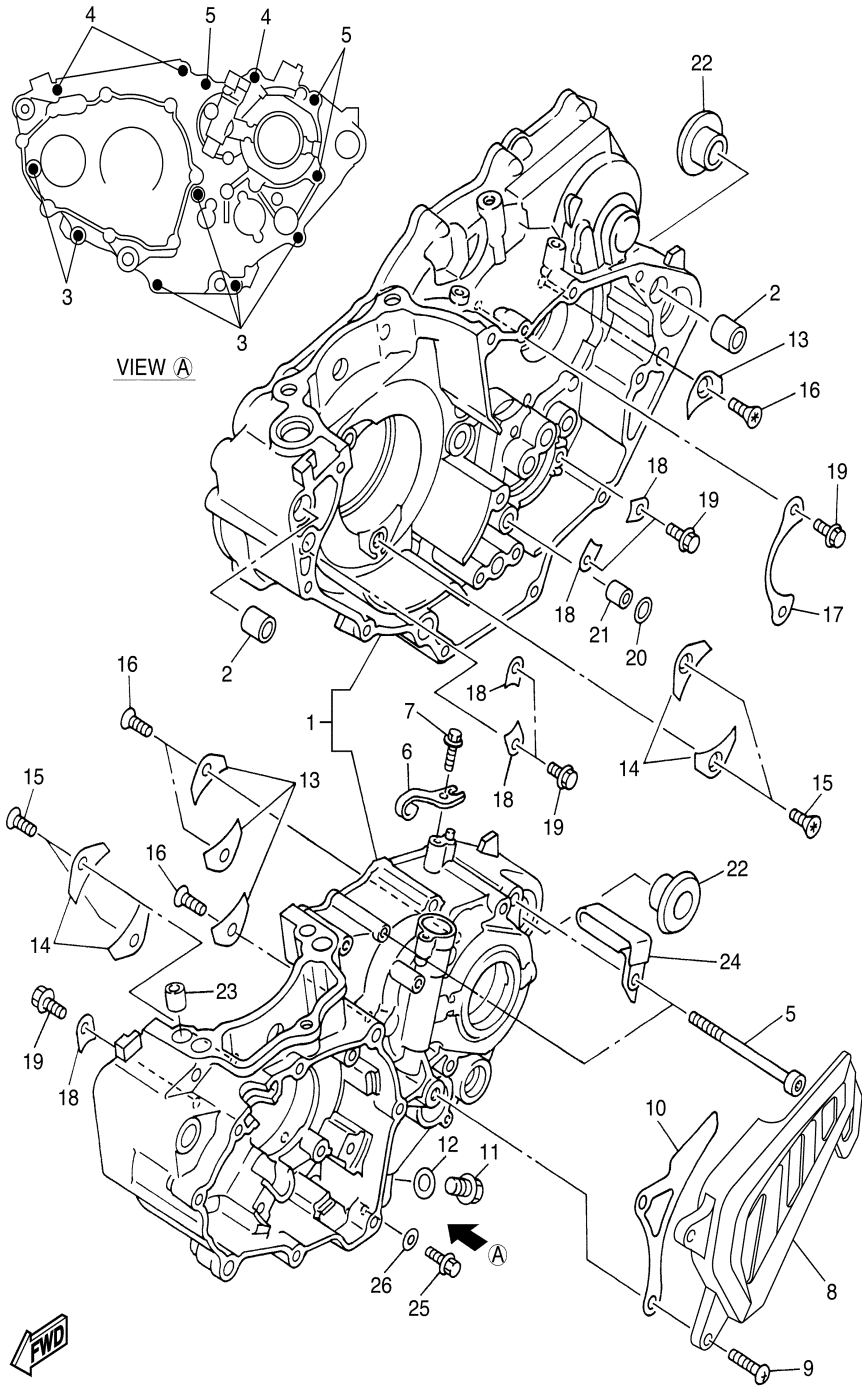
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

CRANKCASE

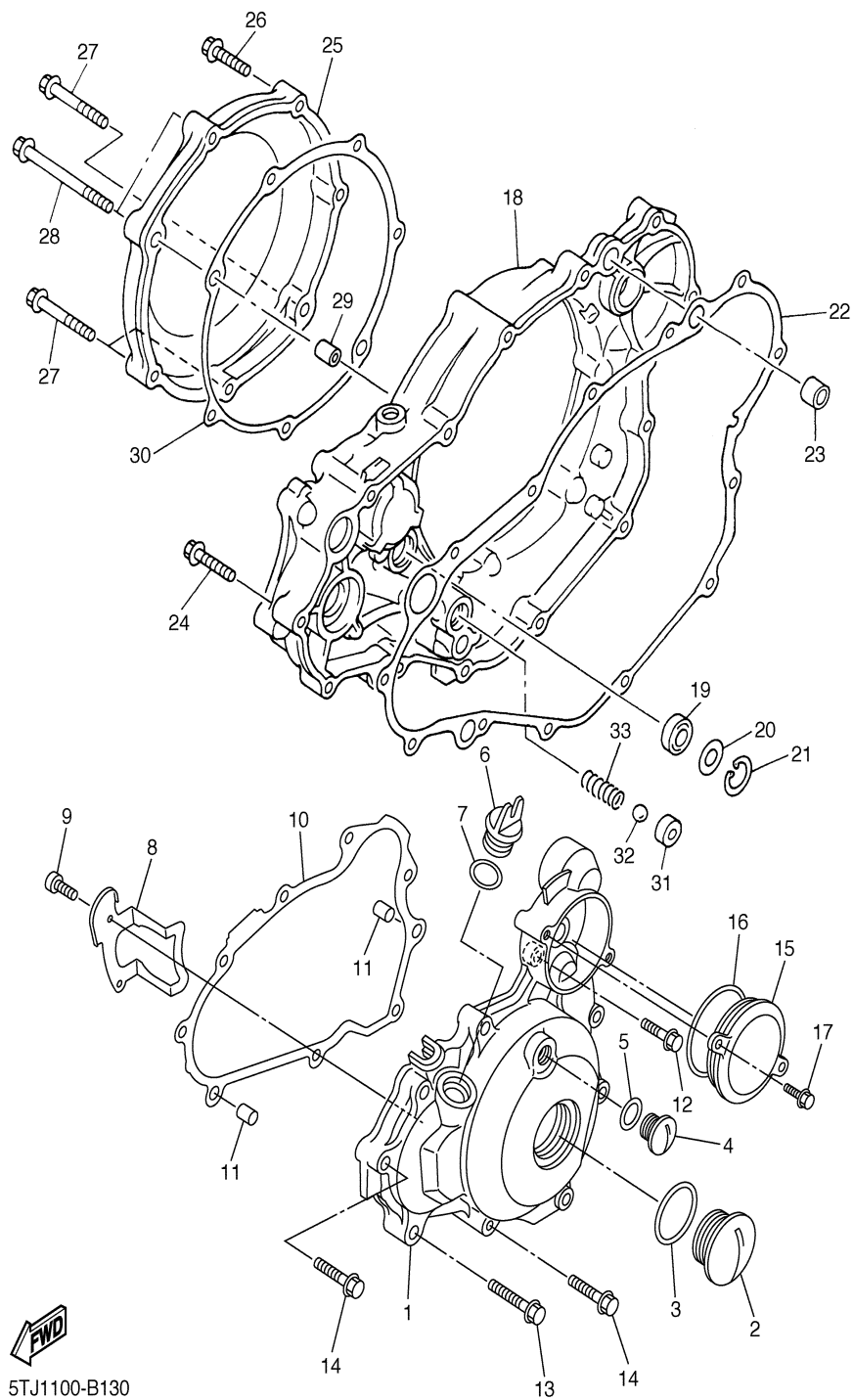
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-15150-00-00	CRANKCASE ASSY	1	
2	99530-14016-00	PIN, DOWEL	2	
3	91317-06050-00	BOLT	6	
4	91317-06060-00	BOLT	3	
5	91317-06075-00	BOLT	3	
6	5TA-15441-00-00	HOLDER, CLUTCH CABLE ...	1	
7	90105-06696-00	BOLT, FLANGE	1	
8	5TA-15421-00-00	COVER, CRANKCASE 2	1	
9	98517-06025-00	SCREW, PAN HEAD	2	
10	5TA-17466-00-00	GUIDE, CHAIN	1	
11	90105-16696-00	BOLT, FLANGE	1	
12	90430-10171-00	GASKET	1	
13	4JT-15381-01-00	PLATE, BEARING COVER	4	
14	5BE-15383-01-00	PLATE, BEARING COVER	4	
15	90149-06126-00	SCREW	4	
16	90149-06326-00	SCREW	4	
17	4L0-17471-00-00	PLATE, COVER	1	
18	5DH-18562-00-00	PLATE, STOPPER 2	5	
19	90105-06553-00	BOLT, FLANGE	7	
20	93210-10197-00	O-RING	1	
21	99530-10114-00	PIN, DOWEL	1	
22	90387-18007-00	COLLAR	2	
23	99530-10116-00	PIN, DOWEL	2	
24	90461-10136-00	CLAMP	1	
25	95024-06010-00	BOLT, FLANGE	1	
26	90430-06014-00	GASKET	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TA1100-B120



5TJ1100-B130

CRANKCASE COVER 1

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-15411-00-00	COVER, CRANKCASE 1	1	
2	90340-27002-00	PLUG, STRAIGHT SCREW	1	
3	93210-27370-00	O-RING	1	
4	90340-14128-00	PLUG, STRAIGHT SCREW	1	
5	93210-14369-00	O-RING	1	
6	1RG-15363-00-00	PLUG, OIL	1	
7	93210-19123-00	O-RING	1	
8	90465-10017-00	CLAMP	1	
9	91317-05012-00	BOLT	2	
10	5TJ-15451-00-00	GASKET, CRANKCASE COVER 1	1	
11	91808-16023-00	PIN, DOWEL	2	
12	95027-06020-00	BOLT, FLANGE	1	
13	95027-06040-00	BOLT, FLANGE	2	
14	95027-06030-00	BOLT, FLANGE	6	
15	5TJ-15423-00-00	COVER 2	1	
16	93210-57428-00	O-RING	1	
17	95027-06016-00	BOLT, FLANGE	2	
18	5TA-15431-00-00	COVER, CRANKCASE 3	1	
19	93101-14164-00	OIL SEAL	1	
20	90201-15701-00	WASHER, PLATE (T=1.0)	1	
21	99009-22500-00	CIRCLIP	1	
22	5TA-15462-00-00	GASKET, CRANKCASE COVER 3	1	
23	91812-16001-00	PIN, DOWEL	2	
24	95027-06030-00	BOLT, FLANGE	10	
25	5TA-15415-00-00	COVER, GENERATOR	1	
26	95027-06030-00	BOLT, FLANGE	2	
27	95027-06040-00	BOLT, FLANGE	3	
28	95027-06080-00	BOLT, FLANGE	2	
29	91808-16023-00	PIN, DOWEL	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

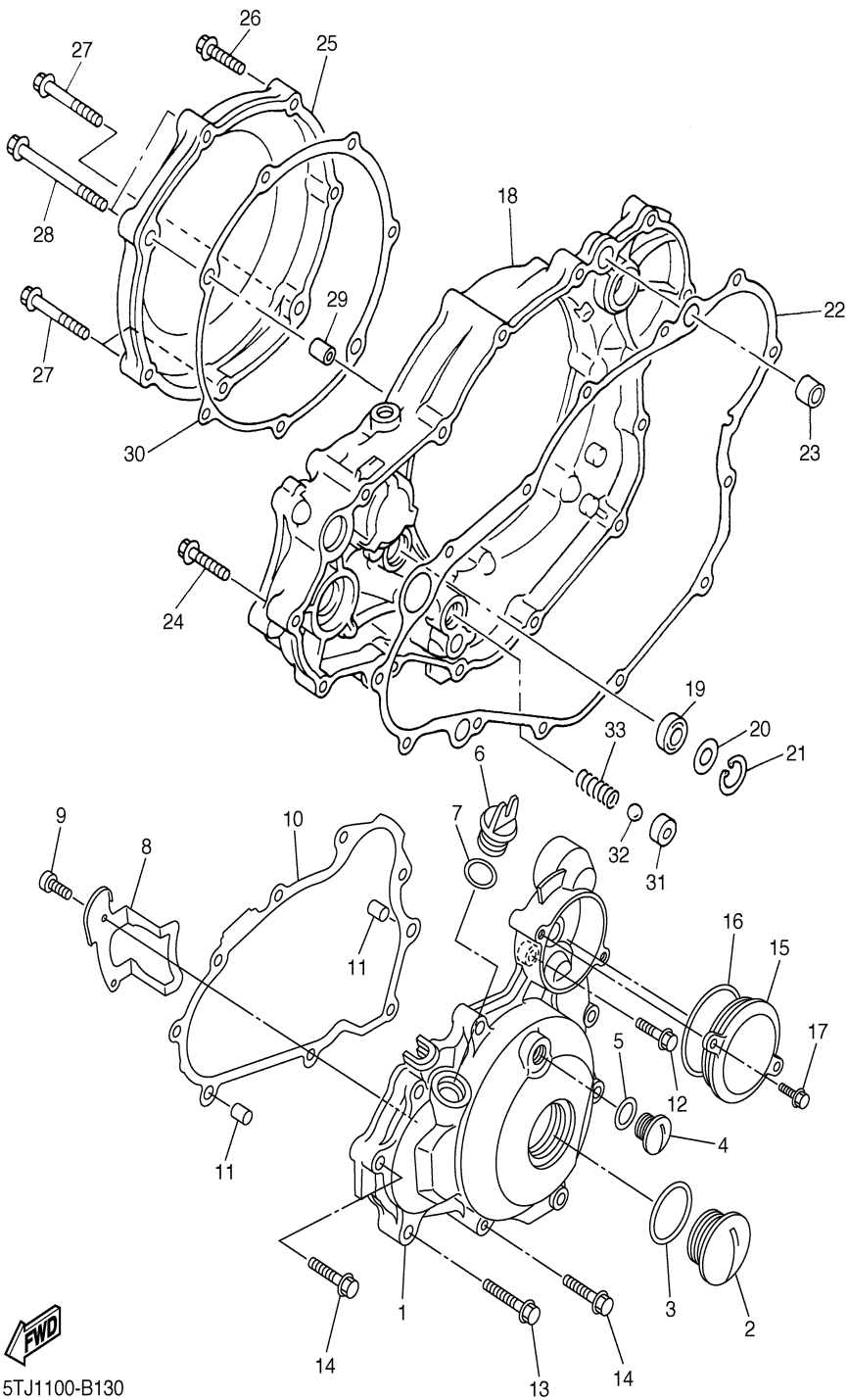
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CRANKCASE COVER 1

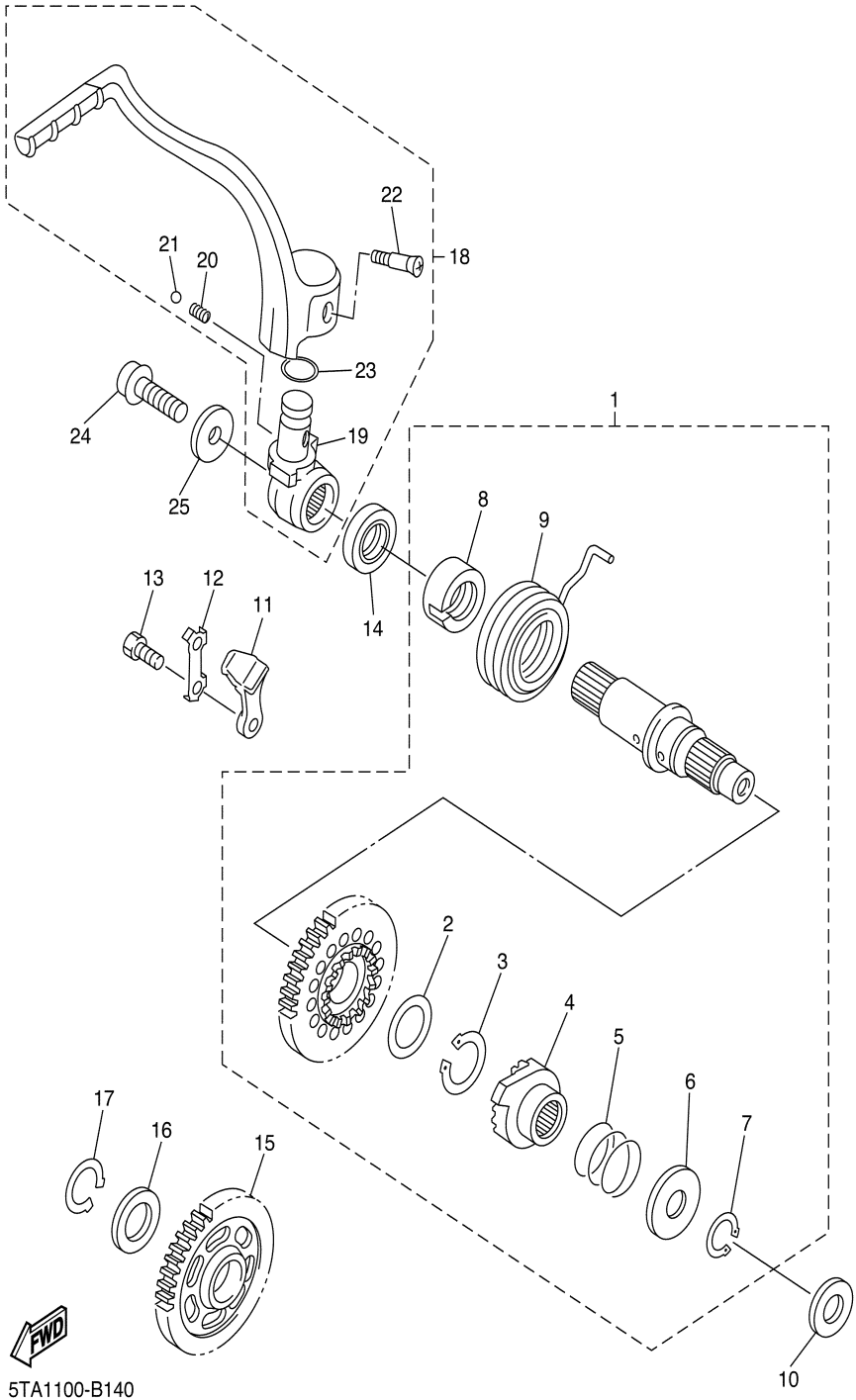
Ref.	Part			
No.	Number	Description	Qty	Remarks
30	5TA-15453-00-00	GASKET	1	
31	583-13113-00-00	SEAT, CHECK BALL	1	
32	93503-08007-00	BALL	1	
33	90501-043E0-00	SPRING, COMPRESSION	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1100-B130



5TA1100-B140

STARTER

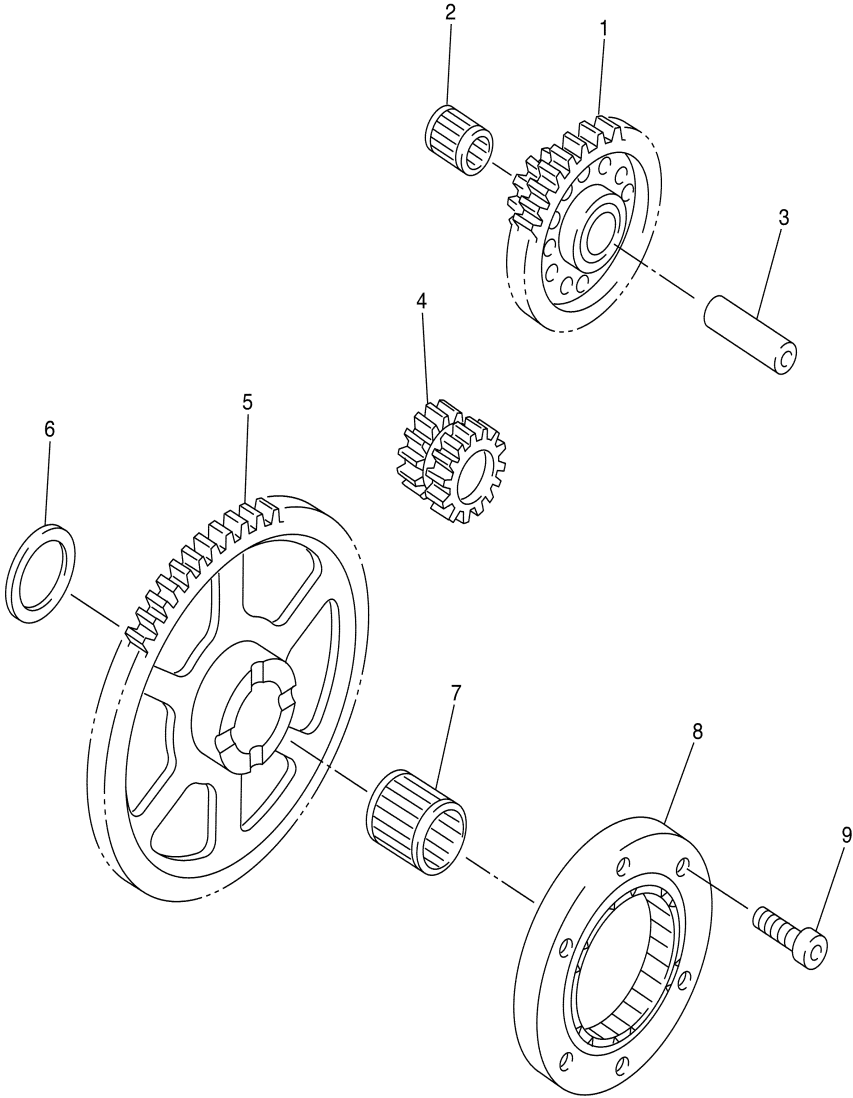
Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-15601-00-00	KICK SHAFT ASSY	1	
2	90201-20685-00	..WASHER, PLATE (T=0.5) ...	1	
3	93410-20038-00	..CIRCLIP	1	
4	4GY-15671-00-00	..WHEEL, RATCHET	1	
5	90501-16016-00	..SPRING, COMPRESSION ...	1	
6	90201-167P7-00	..WASHER, PLATE	1	
7	99009-16400-00	..CIRCLIP	1	
8	5NL-15664-00-00	..GUIDE, SPRING	1	
9	90508-30743-00	..SPRING, TORSION	1	
10	90201-162H4-00	WASHER, PLATE	1	
11	5SG-15668-00-00	STOPPER	1	
12	214-15686-00-00	WASHER, LOCK	1	
13	97017-06016-00	BOLT	2	
14	93102-18278-00	OIL SEAL	1	
15	5TA-15651-00-00	GEAR, KICK IDLE	1	
16	90201-20276-00	WASHER, PLATE (T=1.0)	1	
17	99009-20400-00	CIRCLIP	1	
18	5TA-15620-01-00	KICK CRANK ASSY	1	
19	5TA-15621-01-00	..BOSS, KICK CRANK	1	
20	90501-147A5-00	..SPRING, COMPRESSION ...	1	
21	93507-32009-00	..BALL	1	
22	90152-06010-00	..SCREW, COUNTERSUNK ...	1	
23	93210-17570-00	..O-RING	1	
24	90109-082G0-00	BOLT	1	
25	90201-08326-00	WASHER, PLATE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

STARTER CLUTCH

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-15512-00-00	GEAR, IDLER 1	1	
2	93310-212R6-00	BEARING	2	
3	4GY-15521-00-00	SHAFT 1	2	
4	5TJ-15517-00-00	GEAR, IDLER 2	1	
5	5TJ-15515-00-00	GEAR 3	1	
6	90201-20272-00	WASHER, PLATE	1	
7	93310-22037-00	BEARING	1	
8	5TJ-15590-00-00	STARTER ONE-WAY ASSY ...	1	
9	91317-06014-00	BOLT, HEXAGON SOCKET HEAD	6	



CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

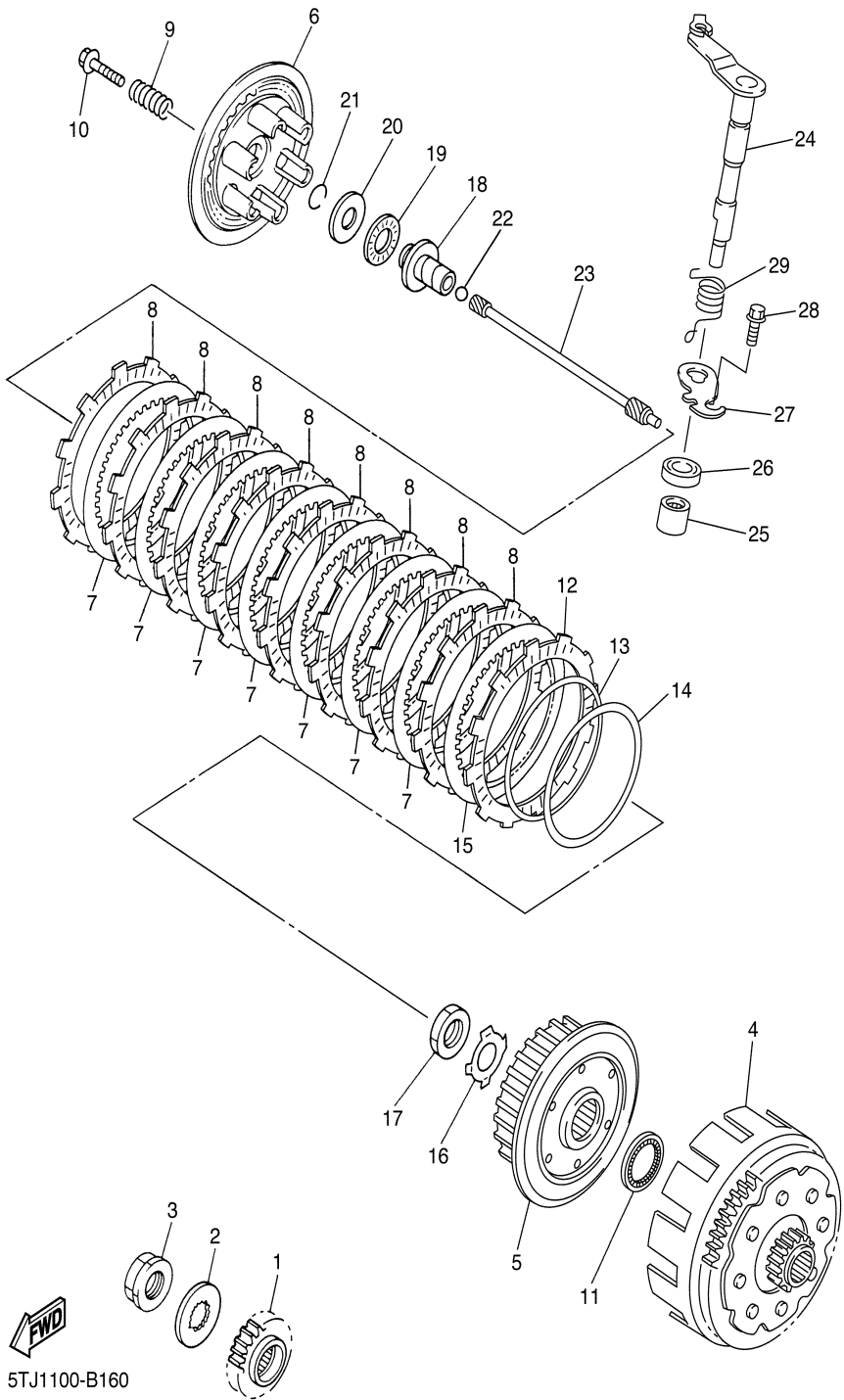
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CLUTCH

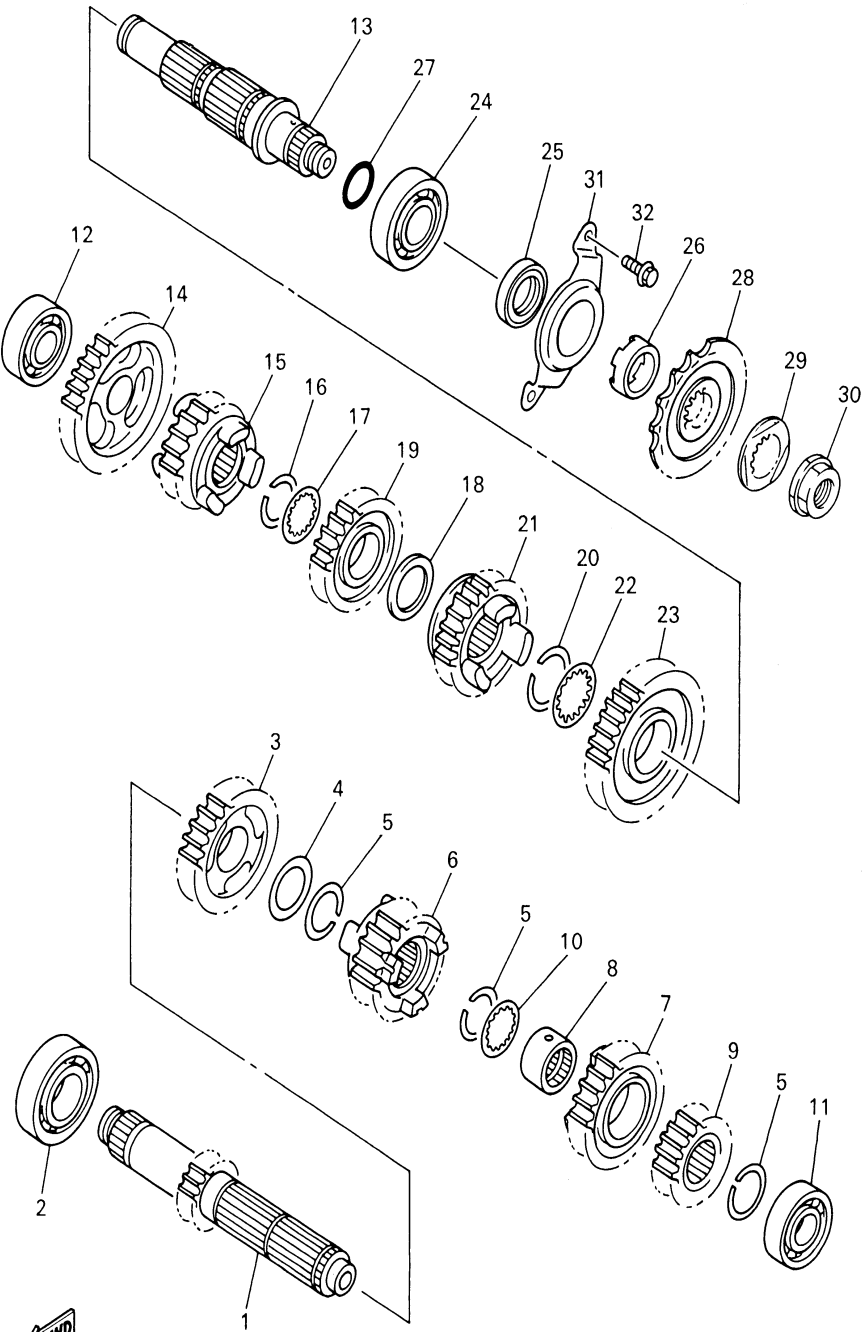
Ref. No.	Part Number	Description	Qty	Remarks
1	5TA-16111-00-00	GEAR, PRIMARY DRIVE	1	
2	90215-21001-00	WASHER, LOCK	1	
3	90179-20001-00	NUT	1	
4	5TA-16150-11-00	PRIMARY DRIVEN GEAR COMP.	1	
5	5TA-16371-00-00	BOSS, CLUTCH	1	
6	5JG-16351-00-00	PLATE, PRESSURE 1	1	
7	5JG-16325-00-00	PLATE, CLUTCH 2	7	
8	5TA-16321-00-00	PLATE, FRICTION	8	
9	90501-22003-00	SPRING, COMPRESSION	6	
10	90159-06092-00	SCREW, WITH WASHER	6	
11	5TA-16154-00-00	PLATE, THRUST 1	1	
12	5JG-16321-00-00	PLATE, FRICTION	1	
13	5JG-16383-00-00	SPRING, CLUTCH BOSS	1	
14	5JG-16384-00-00	PLATE, SEAT	1	
15	5TJ-16325-00-00	PLATE, CLUTCH 2	1	
16	90215-20231-00	WASHER, LOCK	1	
17	90170-20327-00	NUT	1	
18	5JG-16356-00-00	ROD, PUSH 1	1	
19	93340-21505-00	BEARING	1	
20	90201-125L6-00	WASHER, PLATE	1	
21	93440-10085-00	.CIRCLIP	1	
22	93511-32027-00	BALL	1	
23	5TA-16357-00-00	ROD, PUSH 2	1	
24	5TJ-16381-00-00	PUSH LEVER COMP.	1	
25	93317-11287-00	BEARING	1	
26	93102-12224-00	OIL SEAL	1	
27	5TA-16384-00-00	PLATE, SEAT	1	
28	95027-06012-00	BOLT, FLANGE	1	
29	90508-14020-00	SPRING, TORSION	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



TRANSMISSION



5GS5100-0160

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-17411-00-00	AXLE, MAIN (12T)	1	
2	93306-20532-00	BEARING	1	
3	5TJ-17151-00-00	GEAR, 5TH PINION (25T)	1	
4	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
5	93440-25084-00	CIRCLIP	3	
6	5TJ-17131-00-00	GEAR, 3RD PINION (16T)	1	
7	5TJ-17141-00-00	GEAR, 4TH PINION (20T)	1	
8	90387-2113G-00	COLLAR	1	
9	5BF-17121-00-00	GEAR, 2ND PINION (15T)	1	
10	90209-21332-00	WASHER	1	
11	93306-00431-00	BEARING	1	
12	93306-00426-00	BEARING	1	
13	5BE-17402-00-00	DRIVE AXLE ASSY	1	
14	5BF-17211-00-00	GEAR, 1ST WHEEL (29T)	1	
15	5BF-17251-00-00	GEAR, 5TH WHEEL (21T)	1	
16	93440-25084-00	CIRCLIP	1	
17	90209-21332-00	WASHER	1	
18	90201-253K0-00	WASHER, PLATE (T=1.0)	1	
19	5TJ-17231-00-00	GEAR, 3RD WHEEL (21T)	1	
20	93440-28062-00	CIRCLIP	1	
21	5TJ-17241-00-00	GEAR, 4TH WHEEL (21T)	1	
22	90209-26348-00	WASHER	1	
23	5TJ-17221-00-00	GEAR, 2ND WHEEL (26T)	1	
24	93306-20593-00	BEARING	1	
25	93102-32480-00	OIL SEAL	1	
26	90387-2513F-00	COLLAR	1	
27	93210-22298-00	O-RING	1	
28	5NG-17460-00-00	SPROCKET, DRIVE (14T)	1	STD
29	90215-21001-00	WASHER, LOCK	1	
30	90179-20001-00	NUT	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

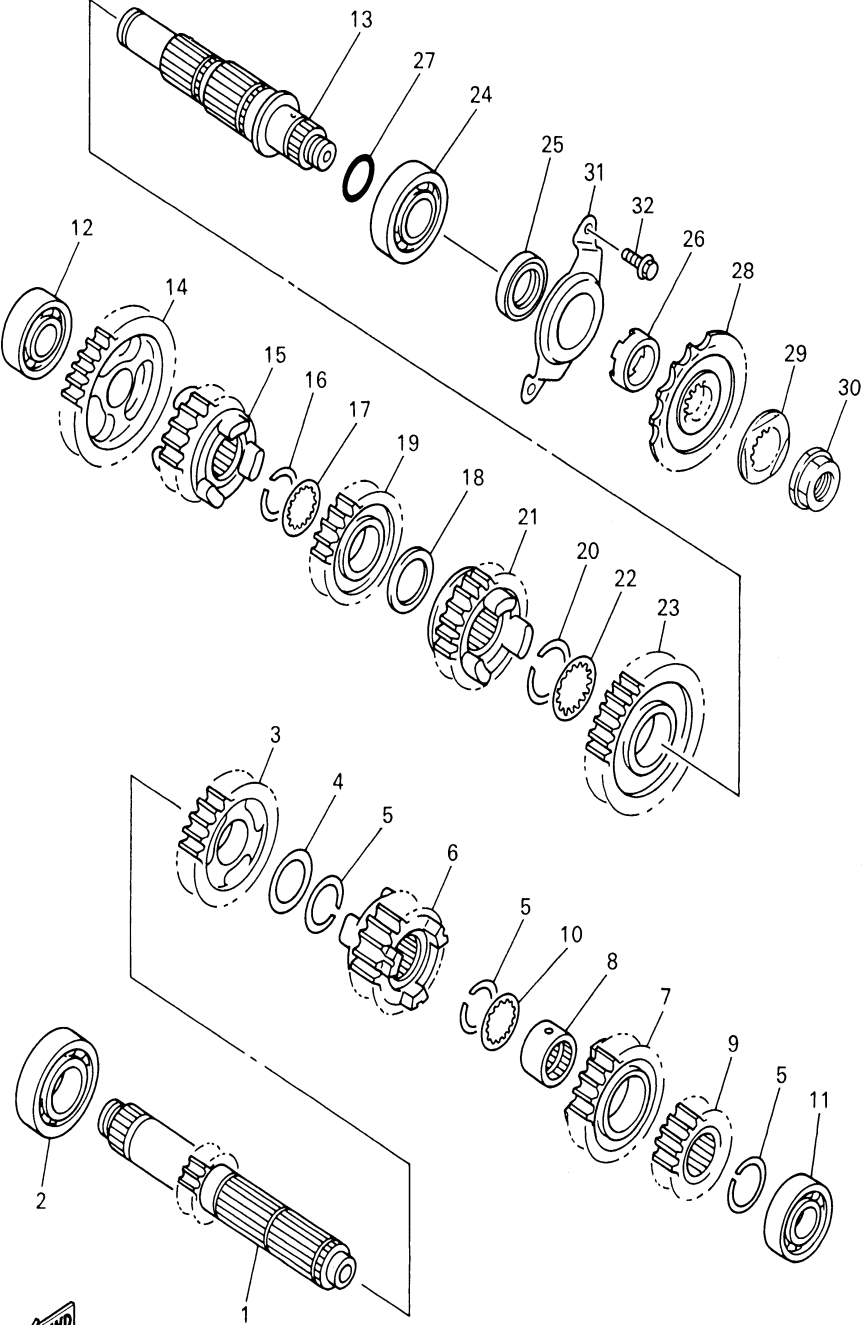
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TRANSMISSION

Ref.	Part			
No.	Number	Description	Qty	Remarks
31	5GR-17471-00-00	PLATE, COVER	1	
32	95027-06012-00	BOLT, FLANGE	2	

CONTENTS

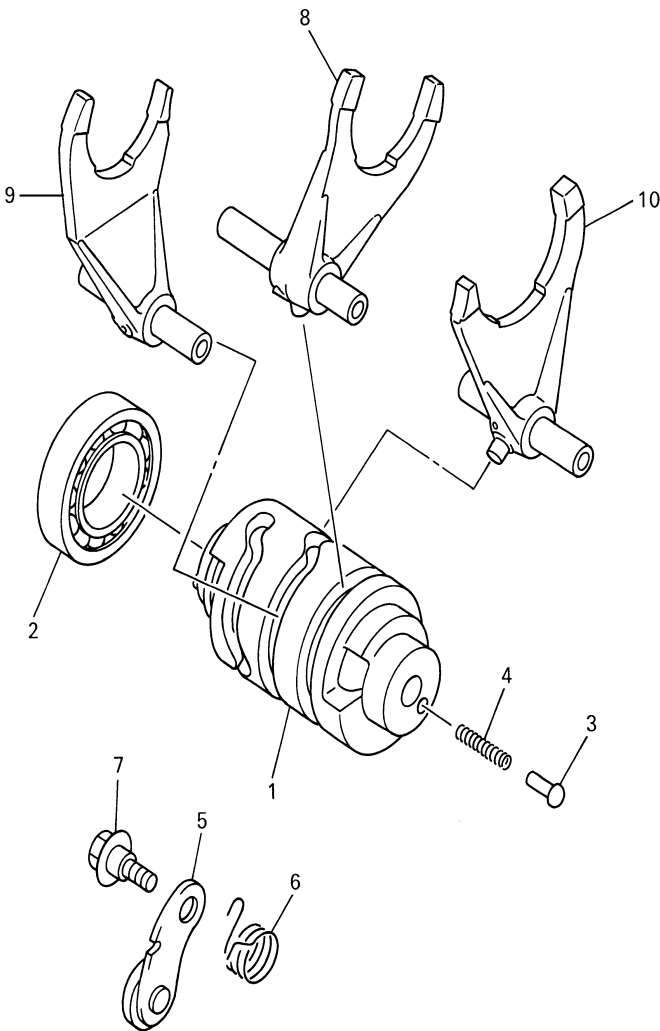
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5GS5100-0160

SHIFT CAM. FORK

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5NL-18541-00-00	CAM, SHIFT	1	
2	93306-90501-00	BEARING	1	
3	278-18542-00-00	POINT, NEUTRAL	1	
4	90501-06022-00	.SPRING, COMPRESSION	1	
5	3XK-18140-00-00	STOPPER LEVER ASSY	1	
6	90508-26561-00	SPRING, TORSION	1	
7	90109-063F8-00	BOLT	1	
8	5BE-18501-00-00	FORK, SHIFT 1	1	
9	5BE-18502-10-00	FORK, SHIFT 2	1	
10	5BE-18503-20-00	FORK, SHIFT 3	1	



CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



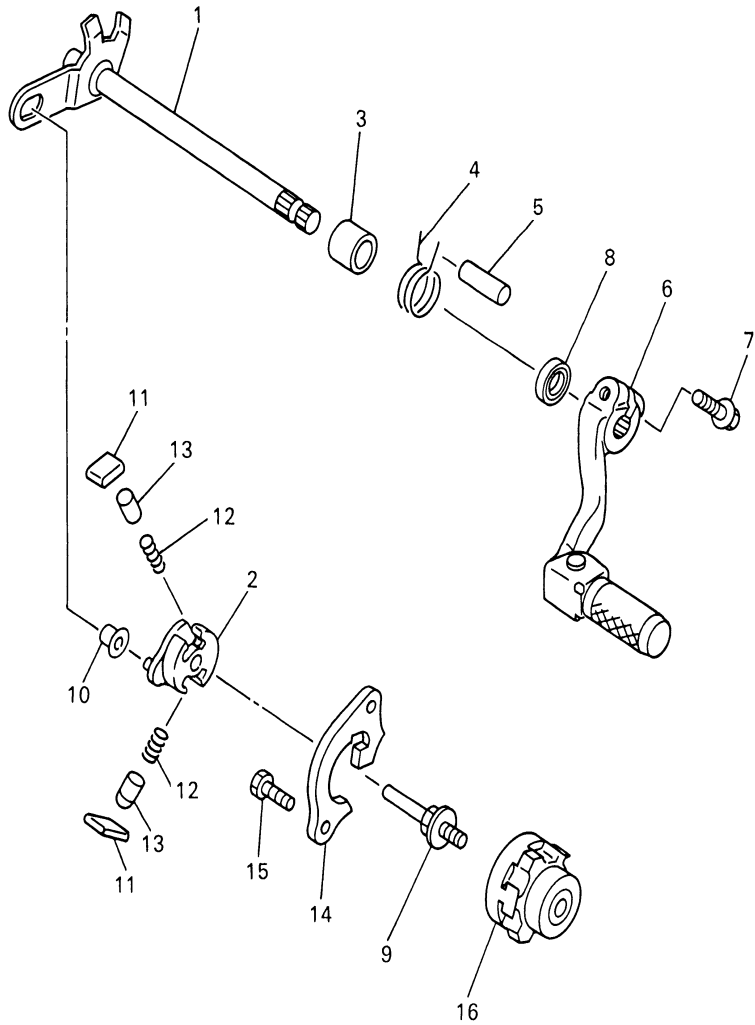
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SHIFT SHAFT

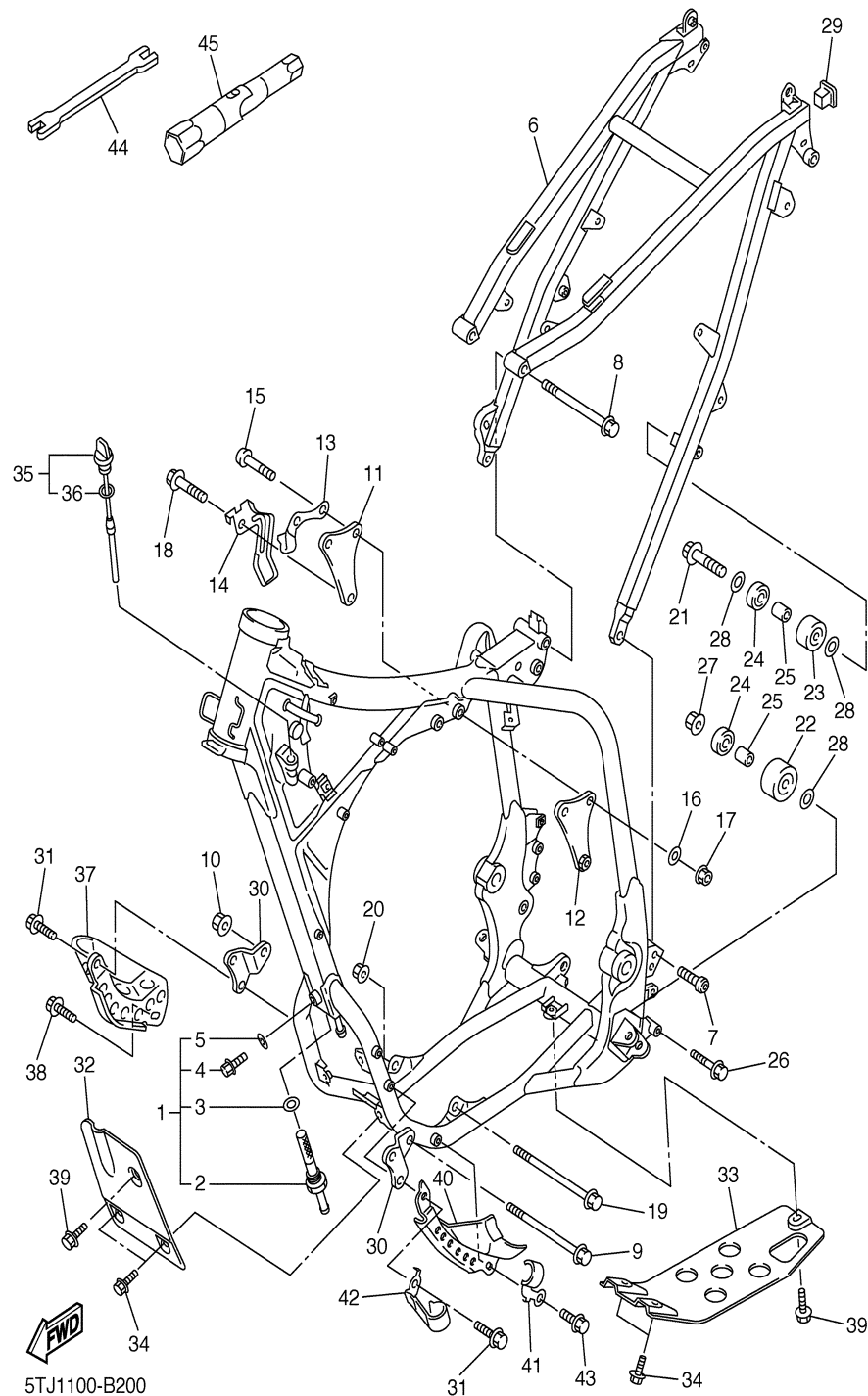
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TA-18101-00-00	SHIFT SHAFT ASSY	1	
2	5LP-18122-00-00	LEVER, SHIFT 2	1	
3	90387-124F4-00	COLLAR	1	
4	90508-291A8-00	SPRING, TORSION	1	
5	93608-33002-00	PIN, DOWEL	1	
6	5UL-18110-00-00	SHIFT PEDAL ASSY	1	
7	95027-06020-00	.BOLT, FLANGE	1	
8	93102-12224-00	OIL SEAL	1	
9	3XJ-18173-00-00	PIN, SHIFT	1	
10	3XJ-18178-00-00	ROLLER, SHIFT LEVER	1	
11	3XJ-18182-00-00	PAWL, SHIFTER	2	
12	90501-052G5-00	SPRING, COMPRESSION	2	
13	3XJ-18184-00-00	PIN, PAWL	2	
14	5BE-18172-00-00	GUIDE, SHIFT	1	
15	90101-06664-00	BOLT	2	
16	4EW-18185-00-00	SEGMENT	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



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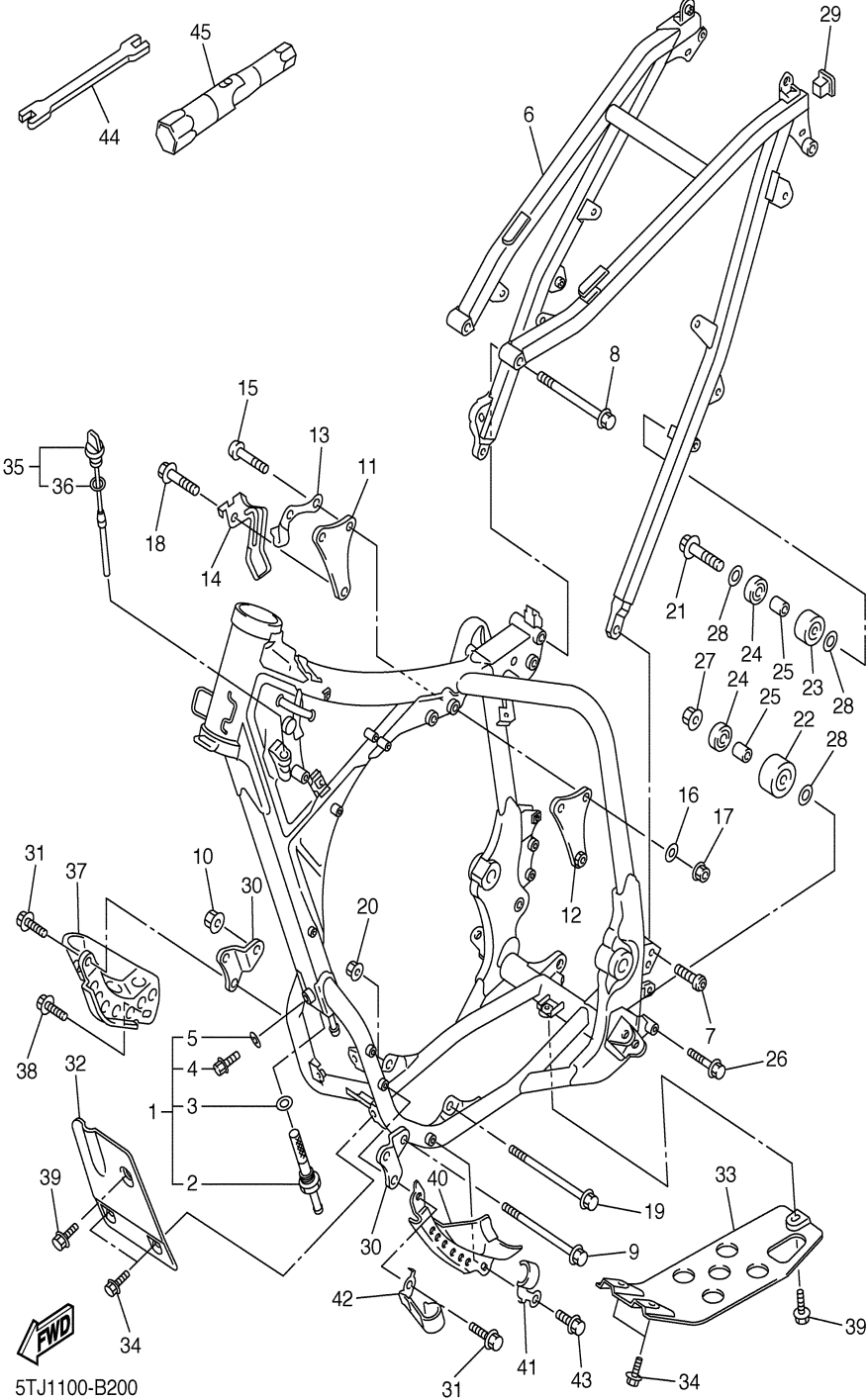
FRAME

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-21101-00-00	FRONT FRAME COMP.	1	
2	5TA-21756-00-00	. .NET, FILTER	1	
3	90201-145M4-00	. .WASHER, PLATE	1	
4	95827-08012-00	. BOLT, FLANGE	1	
5	90430-08119-00	. GASKET	1	
6	5TJ-21190-00-00	REAR FRAME COMP.	1	
7	90110-08096-00	.BOLT, HEXAGON SOCKET HEAD	2	
8	95817-08105-00	BOLT, FLANGE	1	
9	95817-10160-00	BOLT, FLANGE	1	
10	90185-10002-00	NUT, SELF-LOCKING	1	
11	5TA-21425-00-00	BRACKET, REAR UPPER 1 ...	1	
12	5TA-21425-10-00	BRACKET, REAR UPPER 1 ...	1	
13	5TA-21161-00-00	HOLDER, CABLE	1	
14	5TJ-21335-00-00	CLAMP, WIRE HARNESS 1 ...	1	
15	92017-10060-00	BOLT, BUTTON HEAD	2	
16	90201-08759-00	WASHER, PLATE	3	
17	95704-10500-00	NUT	2	
18	95817-10055-00	BOLT, FLANGE	1	
19	90105-10733-00	BOLT, FLANGE	1	
20	90185-10002-00	NUT, SELF-LOCKING	1	
21	95027-08040-00	BOLT, FLANGE	1	
22	3JD-22178-10-00	TENSIONER	1	
23	4EW-22178-00-00	TENSIONER	1	
24	93300-60804-00	BEARING	2	
25	90387-086N4-00	COLLAR	2	
26	95027-08065-00	BOLT, FLANGE	1	
27	95707-08500-00	NUT, FLANGE	1	
28	90201-086P8-00	WASHER, PLATE	3	
29	90338-18176-00	PLUG	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

CONTINUED ON NEXT FRAME ➤



FRAME

Ref. No.	Part Number	Description	Qty	Remarks
30	5TA-21417-00-00	BRACKET, FRONT LOWER 1	2	
31	95817-08016-00	BOLT, FLANGE	4	
32	5TA-21471-00-00	PROTECTOR, ENGINE	1	
33	5TA-2147E-00-00	GUARD, ENGINE 2	1	
34	95027-06012-00	BOLT, FLANGE	4	
35	5TA-15362-01-00	PLUG, OIL LEVEL	1	
36	93210-08001-00	.O-RING	1	
37	5TA-2147A-00-00	GUARD, ENGINE 1	1	
38	95027-08012-00	BOLT, FLANGE	1	
39	90119-06001-00	BOLT, WITH WASHER	2	
40	5TJ-2147F-00-00	GUARD, ENGINE 3	1	
41	5NG-21338-00-00	CLAMP	1	
42	5TJ-21338-00-00	CLAMP	1	
43	95027-08012-00	BOLT, FLANGE	1	
44	5ET-28166-00-00	WRENCH, HEXAGON	1	
45	5TA-2814F-00-00	BOX, SPARK PLUG	1	

CONTENTS

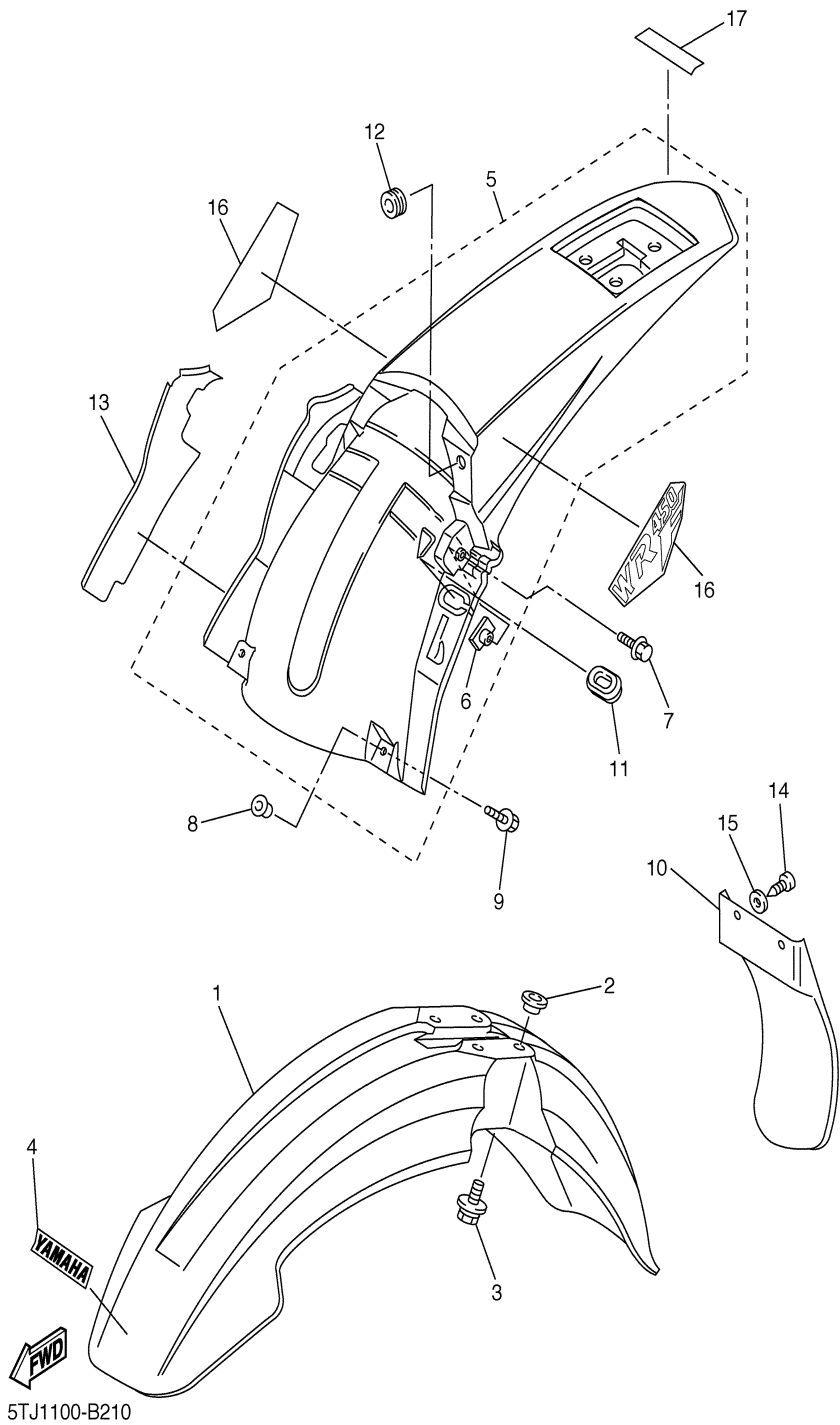
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

FENDER

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5HD-21511-00-00	FENDER, FRONT	1	
2	3JD-21748-00-00	COLLAR	4	
3	90119-06096-00	BOLT, WITH WASHER	4	
4	4ES-2153E-01-00	EMBLEM, YAMAHA	1	
5	5TJ-21610-00-00	REAR FENDER COMP.	1	
6	5TA-21635-00-00	. .NUT, REAR FENDER	2	
7	90105-06154-00	BOLT, FLANGE	2	
8	90387-06009-00	COLLAR	2	
9	90119-06225-00	BOLT, WITH WASHER	2	
10	5TA-21642-00-00	GUARD, FLAP	1	
11	90480-01512-00	GROMMET	1	
12	90480-14532-00	GROMMET	1	
13	5TJ-2174T-00-00	INSULATOR, SIDE COVER 2 ..	1	
14	97707-60016-00	SCREW, TAPPING	2	
15	90201-06557-00	WASHER, PLATE	2	
16	5TJ-2163G-00-00	EMBLEM 1	2	
17	4ES-2153E-01-00	EMBLEM, YAMAHA	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

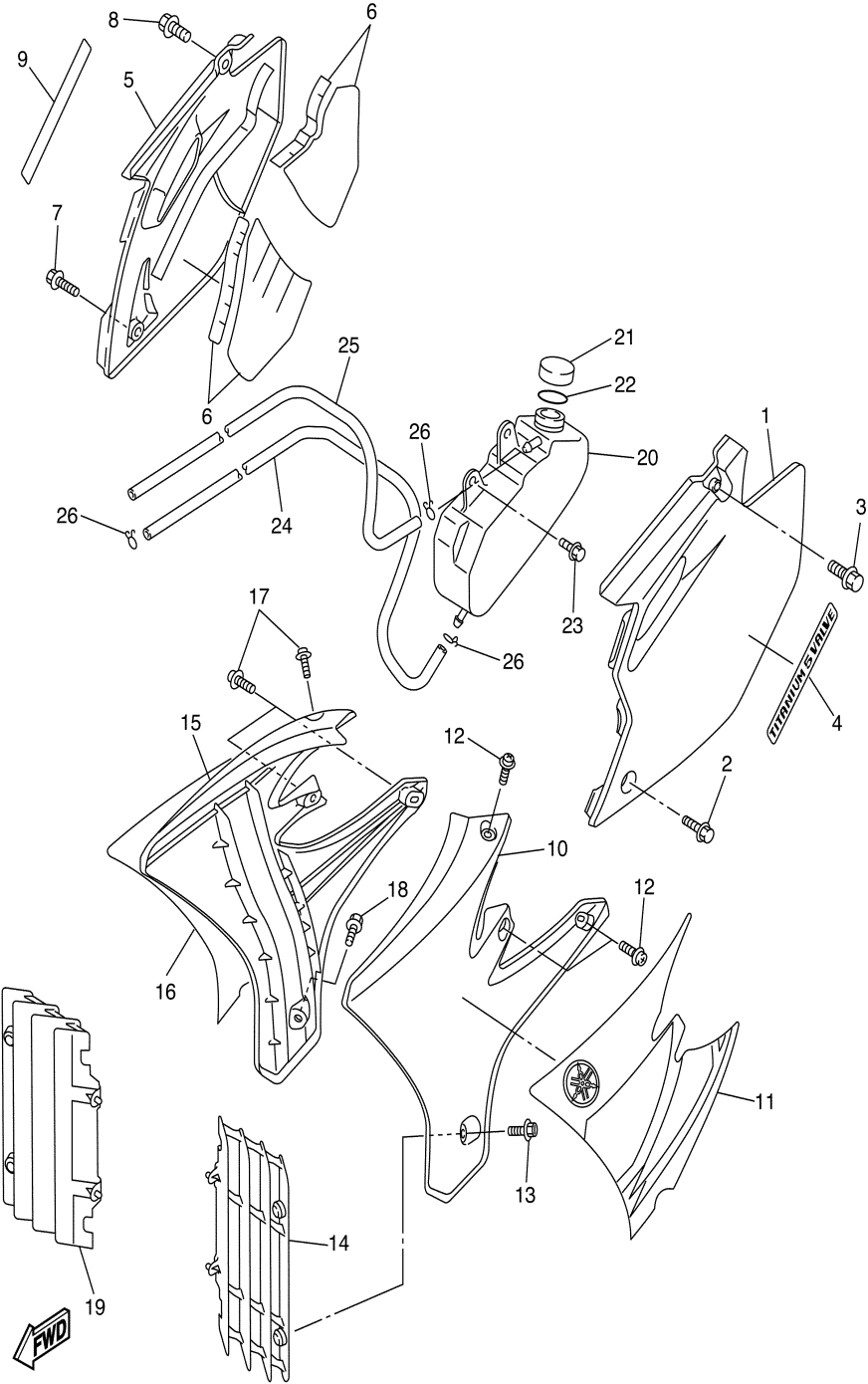


SIDE COVER

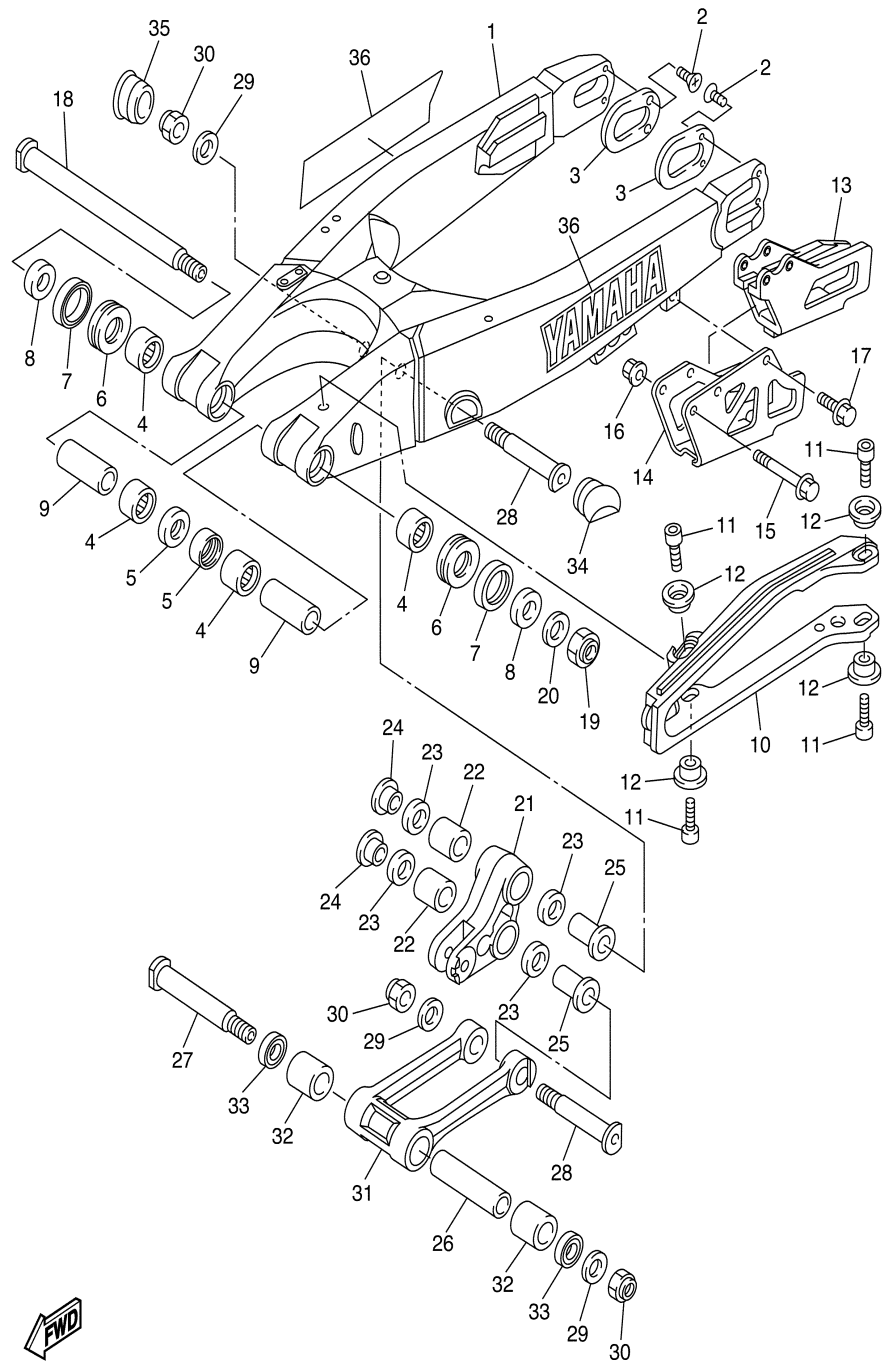
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-21711-00-00	COVER, SIDE 1	1	
2	95817-06016-00	BOLT, FLANGE	1	
3	90119-08238-00	BOLT, WITH WASHER	1	
4	5JG-21781-50-00	EMBLEM 1	1	
5	5TJ-21721-00-00	COVER, SIDE 2	1	
6	5TJ-2174A-00-00	INSULATOR, SIDE COVER ...	1	
7	95817-06016-00	BOLT, FLANGE	1	
8	90119-08238-00	BOLT, WITH WASHER	1	
9	5JG-21781-50-00	EMBLEM 1	1	
10	5TJ-21730-00-00	SIDE COVER ASSY 3	1	
11	5TJ-2173E-00-00	GRAPHIC 1	1	
12	90159-06182-00	SCREW, WITH WASHER	3	
13	90159-06078-00	SCREW, WITH WASHER	1	
14	5TJ-2172A-00-00	PANEL 1	1	
15	5TJ-21740-00-00	SIDE COVER ASSY 4	1	
16	5TJ-2173F-00-00	GRAPHIC 2	1	
17	90159-06182-00	SCREW, WITH WASHER	3	
18	90159-06078-00	SCREW, WITH WASHER	1	
19	5TJ-2172A-00-00	PANEL 1	1	
20	5GS-21871-00-00	TANK, RECOVERY	1	
21	26H-21875-00-00	CAP	1	
22	26H-21874-00-00	GASKET	1	
23	90119-06051-00	BOLT, WITH WASHER	2	
24	91A20-05145-00	TUBE, FLEXIBLE VINYL	1	
25	91A21-05125-00	TUBE, FLEXIBLE	1	
26	90467-09006-00	CLIP	3	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1100-B220



5TA1100-B220

REAR ARM

Ref. No.	Part Number	Description	Qty	Remarks
1	5UN-22110-00-00	REAR ARM COMP.	1	
2	98707-04010-00	SCREW, COUNTERSUNK	4	
3	5UN-22355-00-00	PATCH	2	
4	93317-22262-00	BEARING	4	
5	93106-22019-00	OIL SEAL (DC 22-28-8)	2	
6	93342-22217-00	BEARING	2	
7	93109-28043-00	OIL SEAL	2	
8	90387-18005-00	COLLAR	2	
9	90387-18004-00	COLLAR	2	
10	5UN-22151-00-00	SEAL, GUARD	1	
11	91317-05008-00	BOLT	4	
12	5JG-22156-00-00	WASHER, PLATE	4	
13	5UN-22199-00-00	SUPPORT, CHAIN	1	
14	5UN-22128-00-00	COVER, THRUST 1	1	
15	95027-06050-00	BOLT, FLANGE	2	
16	90179-06568-00	NUT	2	
17	95027-06010-00	BOLT, FLANGE	1	
18	5NY-22141-01-00	SHAFT, PIVOT	1	
19	90185-16127-00	NUT, SELF-LOCKING	1	
20	90201-160F6-00	WASHER, PLATE	1	
21	5NY-2217A-00-00	ARM, RELAY	1	
22	93315-32056-00	BEARING	2	
23	93109-20076-00	OIL SEAL	4	
24	90387-16005-00	COLLAR	2	
25	90387-16007-00	COLLAR	2	
26	90387-167Y9-00	COLLAR	1	
27	5NY-22121-00-00	SHAFT 1	1	
28	5NY-22122-00-00	SHAFT 2	2	
29	90201-14740-00	WASHER, PLATE	3	
30	90185-14007-00	NUT, SELF-LOCKING	3	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

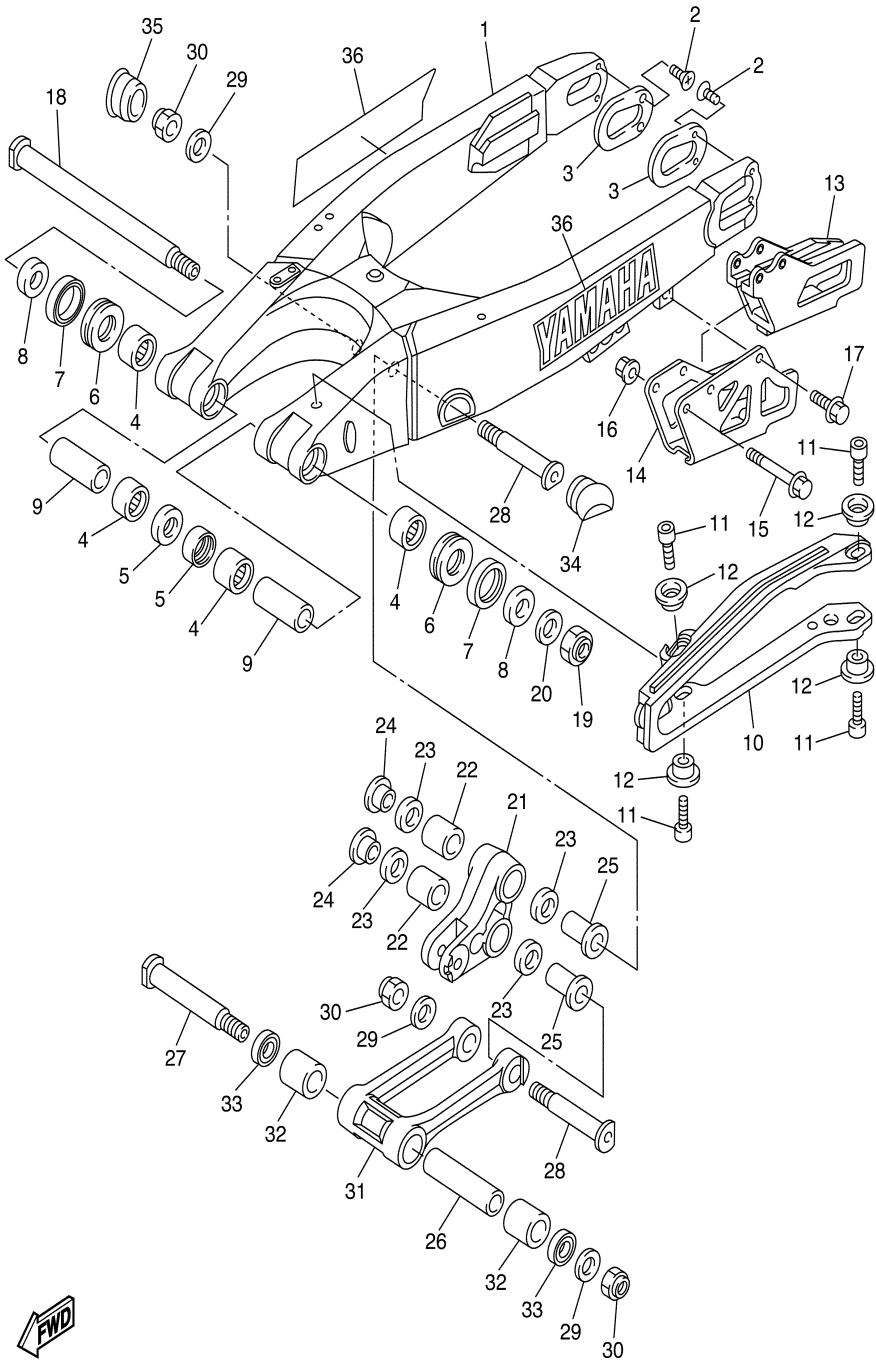
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REAR ARM

Ref.	Part			
No.	Number	Description	Qty	Remarks
31	5NY-2217F-00-00	ROD, CONNECTING 1	1	
32	93315-32053-00	BEARING	2	
33	93109-20076-00	OIL SEAL	2	
34	5NY-2135F-00-00	COVER	1	
35	5HD-2135F-00-00	COVER	1	
36	5UN-2153A-00-00	EMBLEM, YAMAHA	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



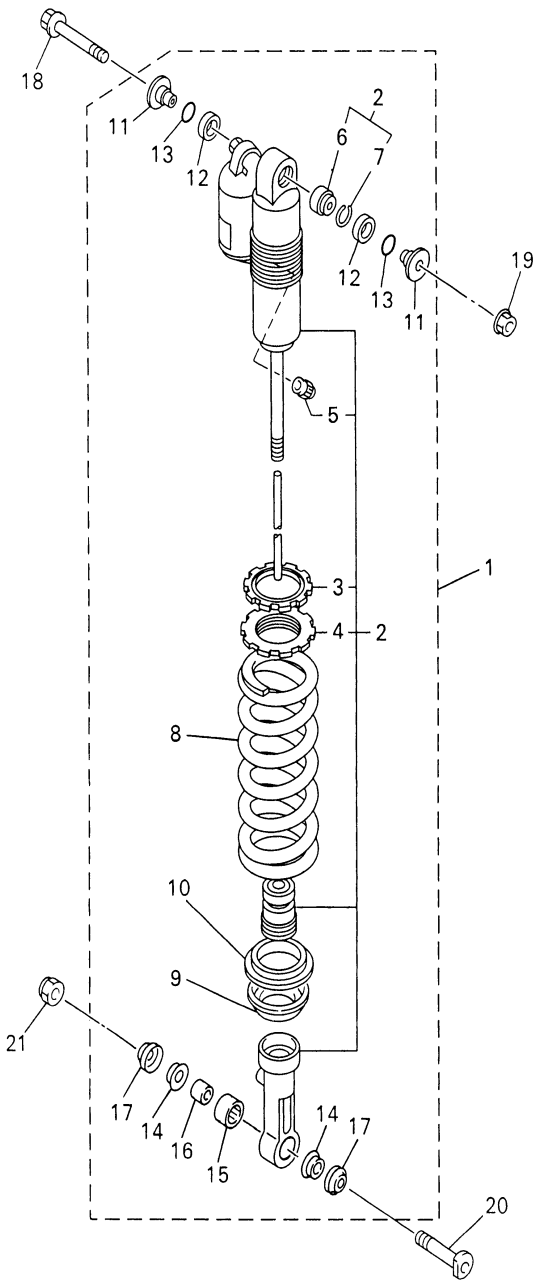
5TA1100-B220

REAR SUSPENSION

Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-22210-00-00	SHOCK ABSORBER ASSY, REAR	1	
2	5TJ-22201-00-00	..DAMPER SUB ASSY	1	
3	3SP-22234-00-00	...GUIDE, SPRING 3	1	
4	3SP-22213-00-00	...SEAT, SPRING UPPER ...	1	
5	509-23184-L0-00	...CAP, AIR VALVE	1	
6	4JX-22226-00-00	...BUSH, SHOCK ABSORBER LOWER	1	
7	5DH-23183-00-00	...CIRCLIP	1	
8	5UN-22212-90-00	..SPRING (K=5.2)	1	
9	5DH-22214-00-00	..GUIDE, SPRING 1	1	
10	5MV-22224-00-00	..GUIDE, SPRING 2	1	
11	5DH-22253-00-00	..COLLAR, DISTANCE	2	
12	3JE-22475-00-00	..SEAL, DUST	2	
13	4EW-22474-00-00	..SEAL, RING	2	
14	5MV-22253-00-00	..COLLAR, DISTANCE	2	
15	5MV-22176-00-00	..BEARING	1	
16	5MV-22184-00-00	..BUSH	1	
17	5NY-22475-00-00	..SEAL, DUST	2	
18	90105-10323-00	BOLT, FLANGE	1	
19	95607-10200-00	NUT, SELF-LOCKING	1	
20	5NY-22241-00-00	BOLT 1	1	
21	90185-10060-00	NUT, SELF-LOCKING	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	D7
FRONT WHEEL	E1
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



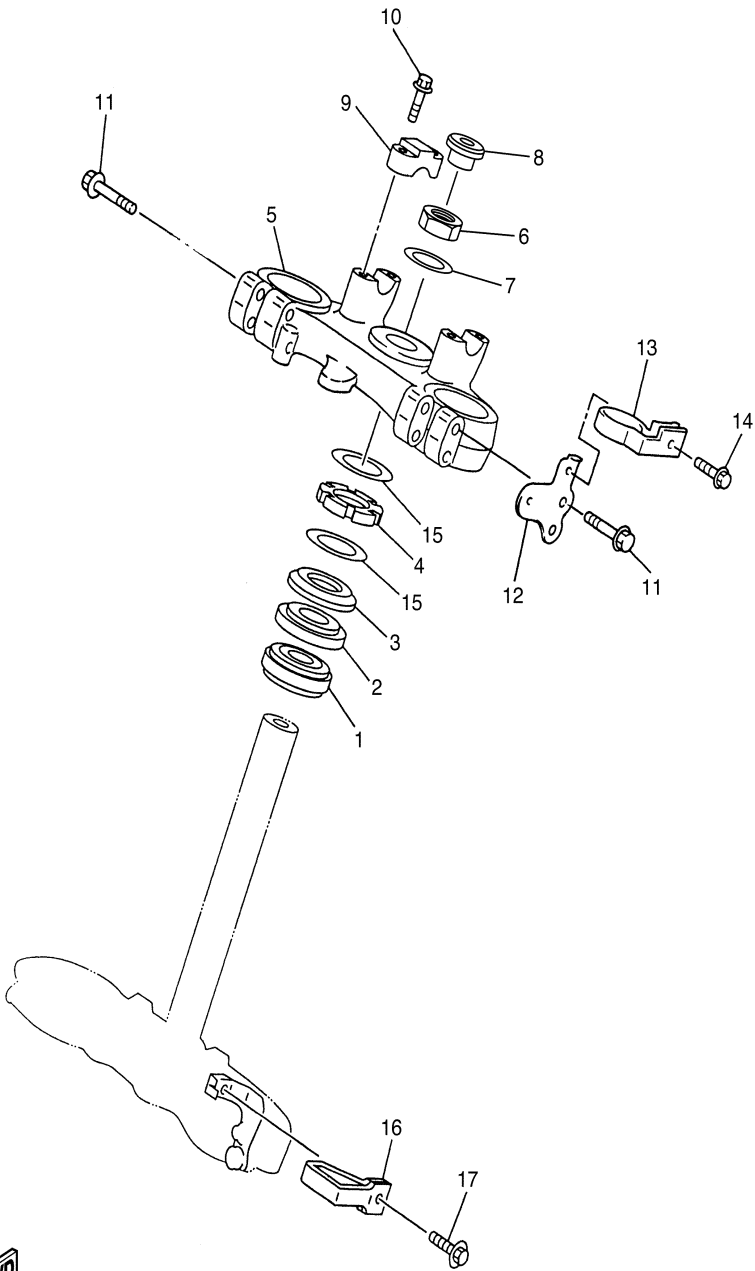
5SF1100-2230

STEERING

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	93332-00081-00	BEARING	1	
2	93332-00078-00	BEARING	1	
3	4EW-23416-00-00	COVER, BALL RACE 2	1	
4	90179-28650-00	NUT	1	
5	5PH-23435-00-00	CROWN, HANDLE	1	
6	90170-24373-00	NUT	1	
7	90201-247L2-00	WASHER, PLATE	1	
8	5TJ-2319U-00-00	CAP	1	
9	3SP-23441-00-00	HOLDER, HANDLE UPPER ...	2	
10	95027-08035-00	BOLT, FLANGE	4	
11	95027-08040-00	BOLT, FLANGE	4	
12	5TJ-2831V-00-00	STAY, HEAD LIGHT 1	1	
13	4GY-23389-00-00	GUIDE, CABLE	1	
14	90105-05361-00	BOLT, FLANGE	1	
15	90201-286K9-00	WASHER, PLATE	2	
16	4DA-23389-00-00	GUIDE, CABLE	1	
17	90119-05071-00	BOLT, WITH WASHER	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

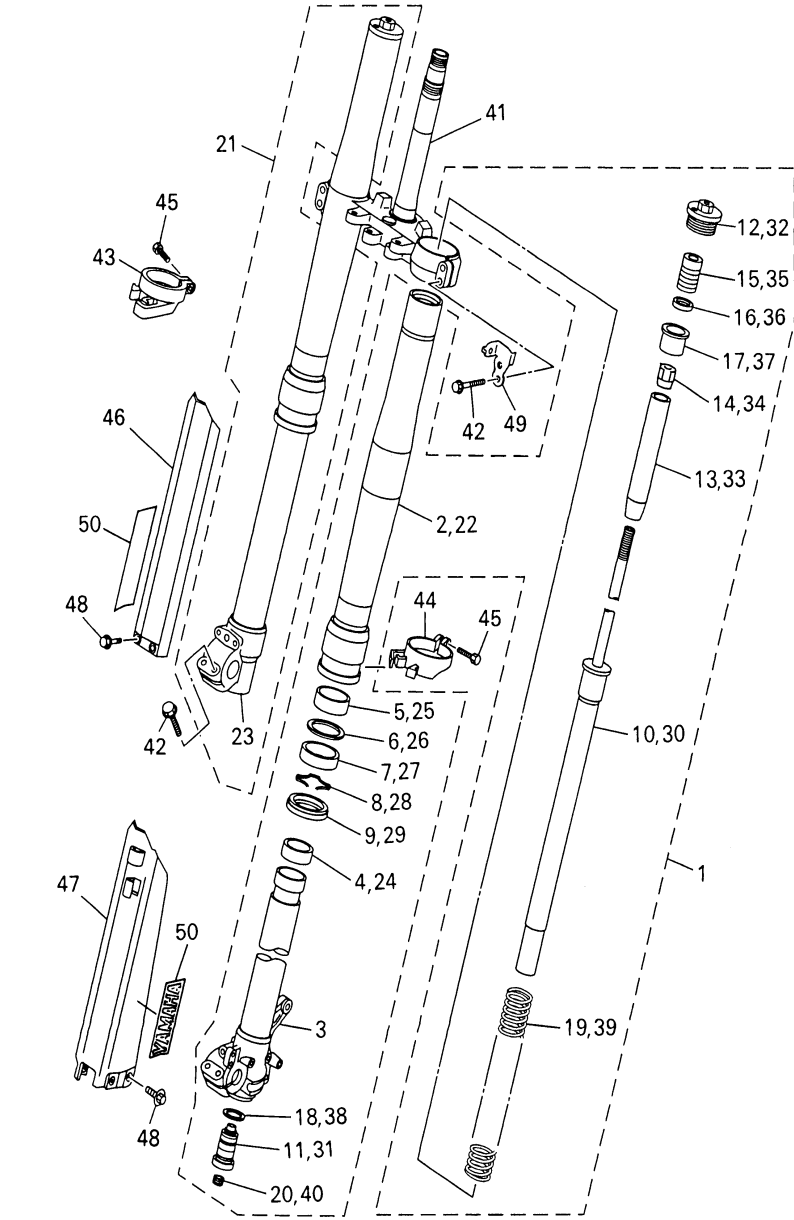


5TJ1100-B250

FRONT FORK

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-23102-00-00	FRONT FORK ASSY (L.H)	1	
2	5TA-23136-L0-00	. .TUBE, OUTER (RIGHT)	1	
3	5DH-23120-L0-00	. . INNER TUBE COMP. 2	1	
4	5ET-23171-L0-00	. .PISTON, FRONT FORK	1	
5	5ET-23125-L0-00	. .METAL, SLIDE 1	1	
6	5UN-23146-L0-00	. .WASHER, OIL SEAL	1	
7	5UN-23145-L0-00	. .OIL SEAL	1	
8	4SS-23153-L0-00	. .RING, SNAP	1	
9	5HD-23144-L0-00	. .SEAL, DUST	1	
10	5TJ-23170-L0-00	. .CYLINDER COMP., FRONT FORK	1	
11	5TJ-2316A-L0-00	. .VALVE COMP.	1	
12	5UN-23111-L0-00	. .BOLT, CAP	1	
13	5DH-23142-L0-00	. .SEAT, SPRING UPPER	1	
14	5HD-23393-L0-00	. .NUT, SPECIAL	1	
15	5MV-23195-L0-00	. .RUBBER	1	
16	5DH-23149-L0-00	. .WASHER, SPRING UPPER . .	1	
17	5DH-23118-L0-00	. .SPACER	1	
18	4SS-23158-L0-00	. .GASKET	1	
19	5GR-23141-L0-00	. .SPRING, FRONT FORK (K=0.46)	1	
20	3JD-2312G-L0-00	. .PLUG	1	
21	5TJ-23103-00-00	FRONT FORK ASSY (R.H)	1	
22	5TA-23136-L0-00	. .TUBE, OUTER (RIGHT)	1	
23	5BF-23110-L0-00	. . INNER TUBE COMP. 1	1	
24	5ET-23171-L0-00	. .PISTON, FRONT FORK	1	
25	5ET-23125-L0-00	. .METAL, SLIDE 1	1	
26	5UN-23146-L0-00	. .WASHER, OIL SEAL	1	
27	5UN-23145-L0-00	. .OIL SEAL	1	
28	4SS-23153-L0-00	. .RING, SNAP	1	
29	5HD-23144-L0-00	. .SEAL, DUST	1	

CONTENTS	
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5JG5100-1250

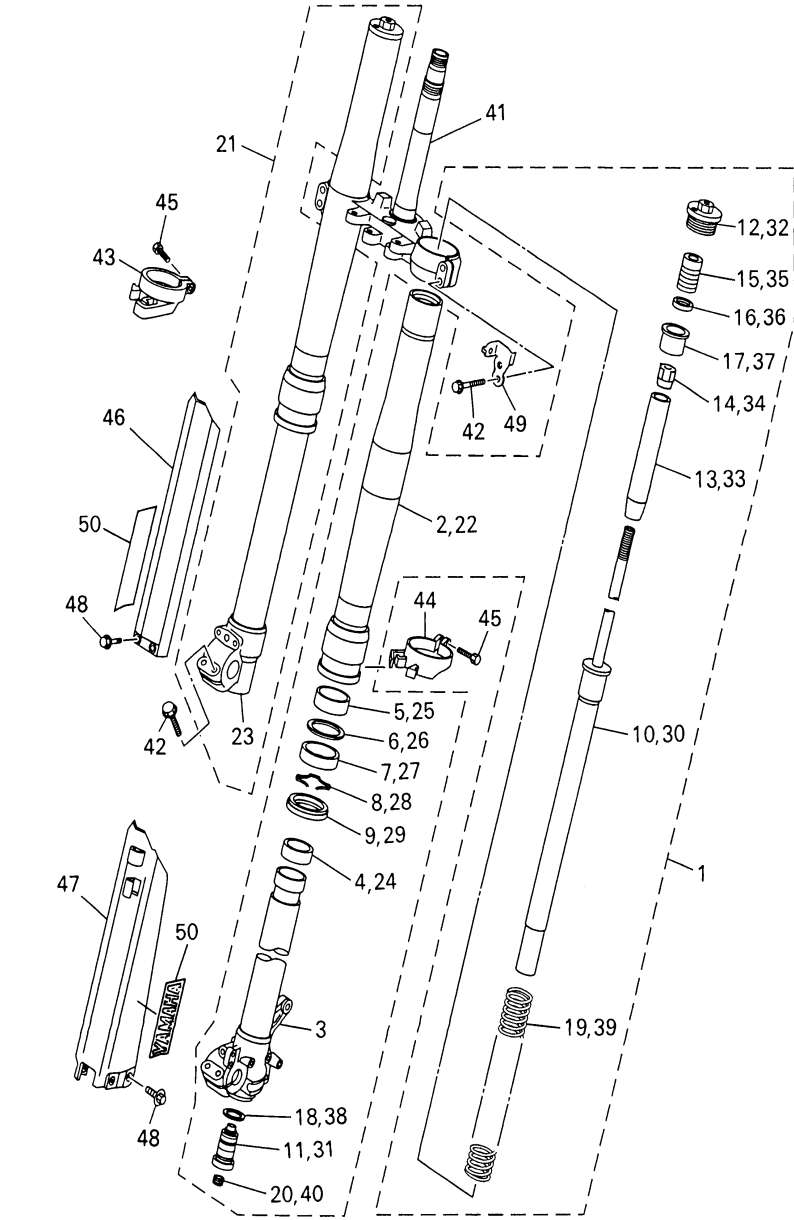
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FRONT FORK

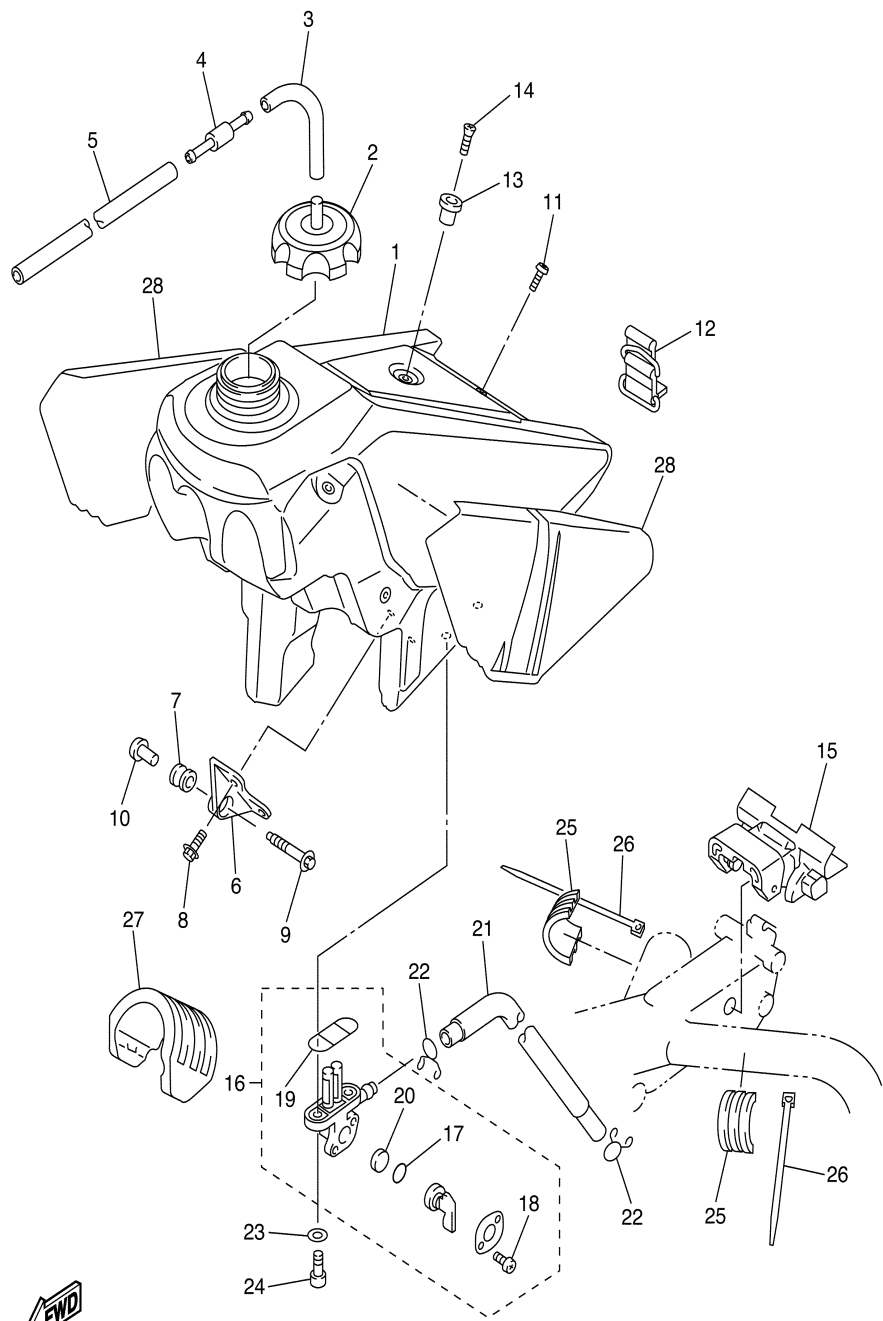
Ref. No.	Part Number	Description	Qty	Remarks
30	5TJ-23170-L0-00	..CYLINDER COMP., FRONT FORK	1	
31	5TJ-2316A-L0-00	..VALVE COMP.	1	
32	5UN-23111-L0-00	..BOLT, CAP	1	
33	5DH-23142-L0-00	..SEAT, SPRING UPPER	1	
34	5HD-23393-L0-00	..NUT, SPECIAL	1	
35	5MV-23195-L0-00	..RUBBER	1	
36	5DH-23149-L0-00	..WASHER, SPRING UPPER ..	1	
37	5DH-23118-L0-00	..SPACER	1	
38	4SS-23158-L0-00	..GASKET	1	
39	5GR-23141-L0-00	..SPRING, FRONT FORK (K=0.46)	1	
40	3JD-2312G-L0-00	..PLUG	1	
41	5UP-23340-L0-00	UNDER BRACKET COMP.	1	
42	5NY-23346-L0-00	BOLT 1	8	
43	4SS-2314G-L0-00	PROTECTOR GUIDE COMP., 2	1	
44	5DH-2314F-L0-00	PROTECTOR GUIDE COMP., 1	1	
45	4SS-23346-L0-00	BOLT 1	2	
46	5TJ-2314J-00-00	PROTECTOR COMP., 2	1	
47	5TA-2314H-00-00	PROTECTOR COMP., 1	1	
48	3SP-23356-L0-00	BOLT 2	6	
49	5HC-2331E-00-00	GUIDE, CABLE	1	
50	4XL-2153A-10-00	EMBLEM, YAMAHA	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5JG5100-1250



5TJ1100-B270

FUEL TANK

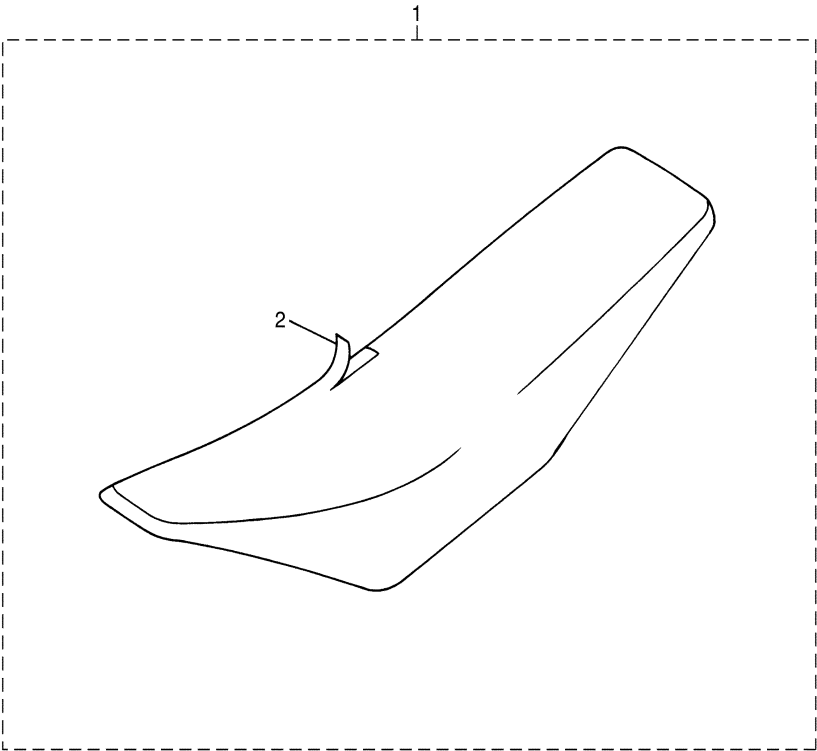
Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-24110-00-00	FUEL TANK COMP.	1	
2	5NY-24610-00-00	CAP ASSY	1	
3	90445-09M25-00	HOSE (L30)	1	
4	3XJ-24380-00-00	PIPE JOINT ASSY	1	
5	90445-09100-00	HOSE	1	
6	24X-24144-00-00	HOLDER, DAMPER	2	
7	90480-18549-00	GROMMET	2	
8	90105-06696-00	BOLT, FLANGE	4	
9	90119-06214-00	BOLT, WITH WASHER	2	
10	5NY-24186-00-00	WASHER, SPECIAL	2	
11	98907-06025-00	SCREW, BIND	1	
12	5SF-24173-00-00	BAND, TANK FITTING 1	1	
13	4EW-2412F-00-00	BRACKET, SEAT	1	
14	98707-06025-00	SCREW, FLAT HEAD	1	
15	5TJ-24181-00-00	DAMPER, LOCATING 1	1	
16	2GU-24500-01-00	FUEL COCK ASSY 1	1	
17	3AJ-24534-00-00	..SEAL, COCK	1	
18	97801-03008-00	..SCREW, PAN HEAD	2	
19	4X8-24512-00-00	..O-RING	1	
20	3AJ-24523-00-00	..VALVE PACKING	1	
21	90445-11185-00	HOSE	1	
22	90467-10008-00	CLIP	2	
23	90202-05193-00	WASHER, PLATE	2	
24	90149-06011-00	SCREW	2	
25	5NY-24183-00-00	DAMPER, LOCATING 3	2	
26	1UA-82591-00-00	CLAMP	2	
27	5BE-24182-00-00	DAMPER, LOCATING 2	1	
28	5TJ-24240-01-00	GRAPHIC SET	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

SEAT

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-24710-00-00	SINGLE SEAT ASSY	1	
2	5TJ-2470F-00-00	. .SEAT COVER COMP.	1	



CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



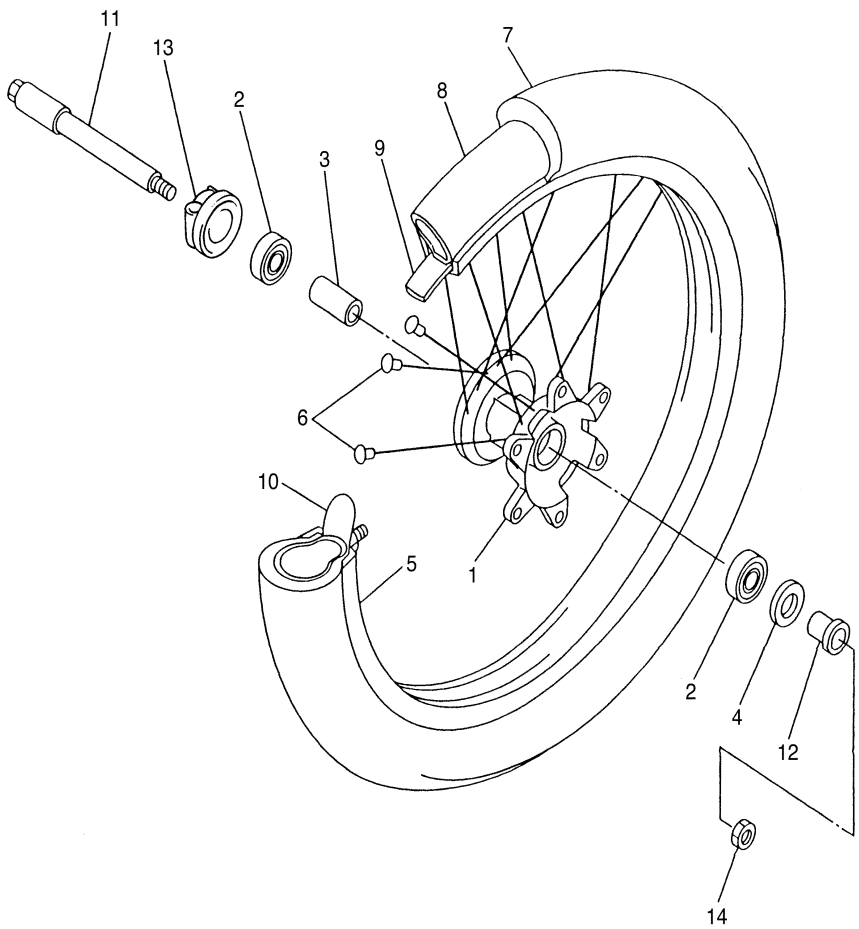
5TA1100-B270

FRONT WHEEL

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5NG-25111-50-00	HUB, FRONT	1	
2	93306-90403-00	BEARING	2	
3	5NY-25117-00-00	SPACER, BEARING	1	
4	93102-26468-00	OIL SEAL	1	
5	94416-21003-00	RIM (1.60-21)	1	
6	5NY-25104-00-00	SPOKE SET, FRONT	1	
7	94108-21008-00	TIRE (80/100-21 51M D739FA) .	1	UR DUNLOP
8	94227-21123-00	TUBE (80/100-21 M/C TR4) ...	1	UR DUNLOP
9	94330-21084-00	BAND, RIM (1.60-21)	1	UR DUNLOP
10	5SF-25394-00-00	SPACER, BEAD	1	
11	5BE-25181-00-00	AXLE, WHEEL	1	
12	5NY-25183-00-00	COLLAR, WHEEL	1	
13	5NG-25190-50-00	GEAR UNIT ASSY	1	
14	90179-16672-00	NUT	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



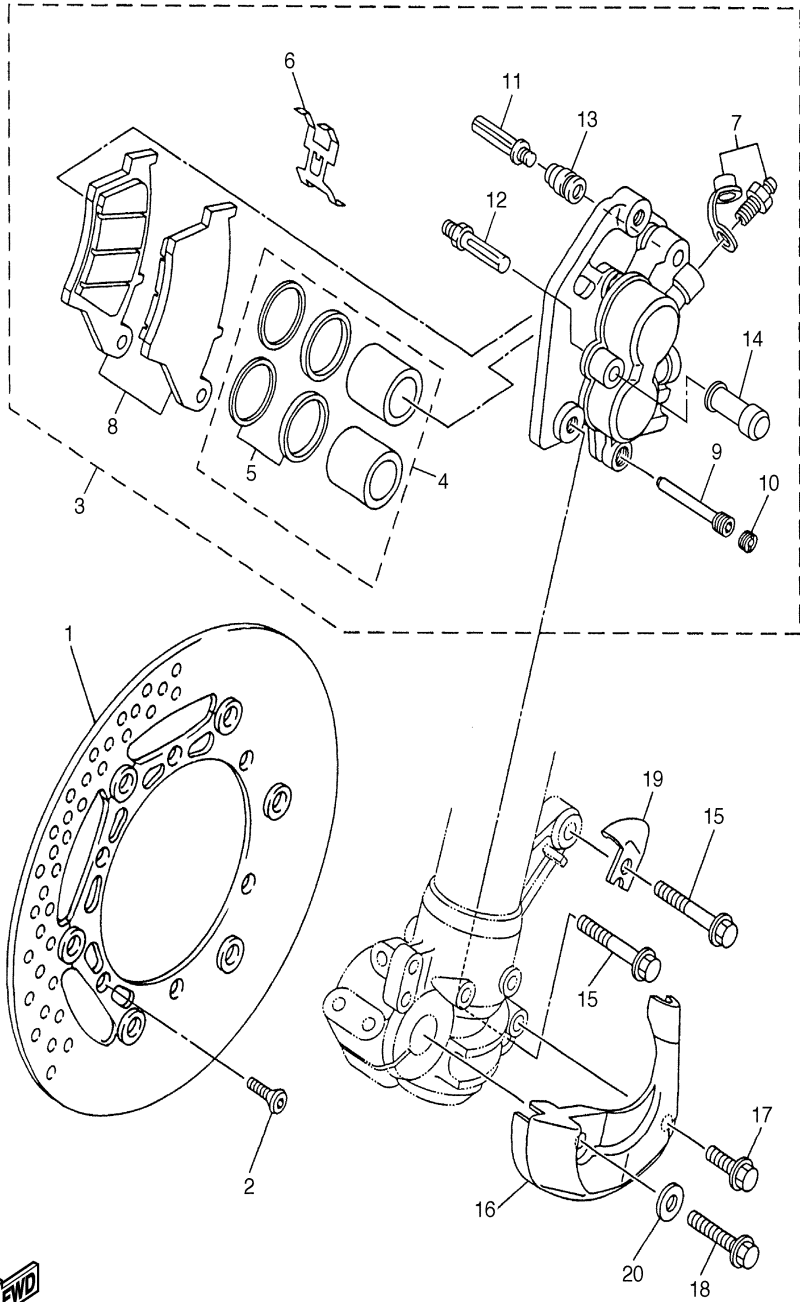
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FRONT BRAKE CALIPER

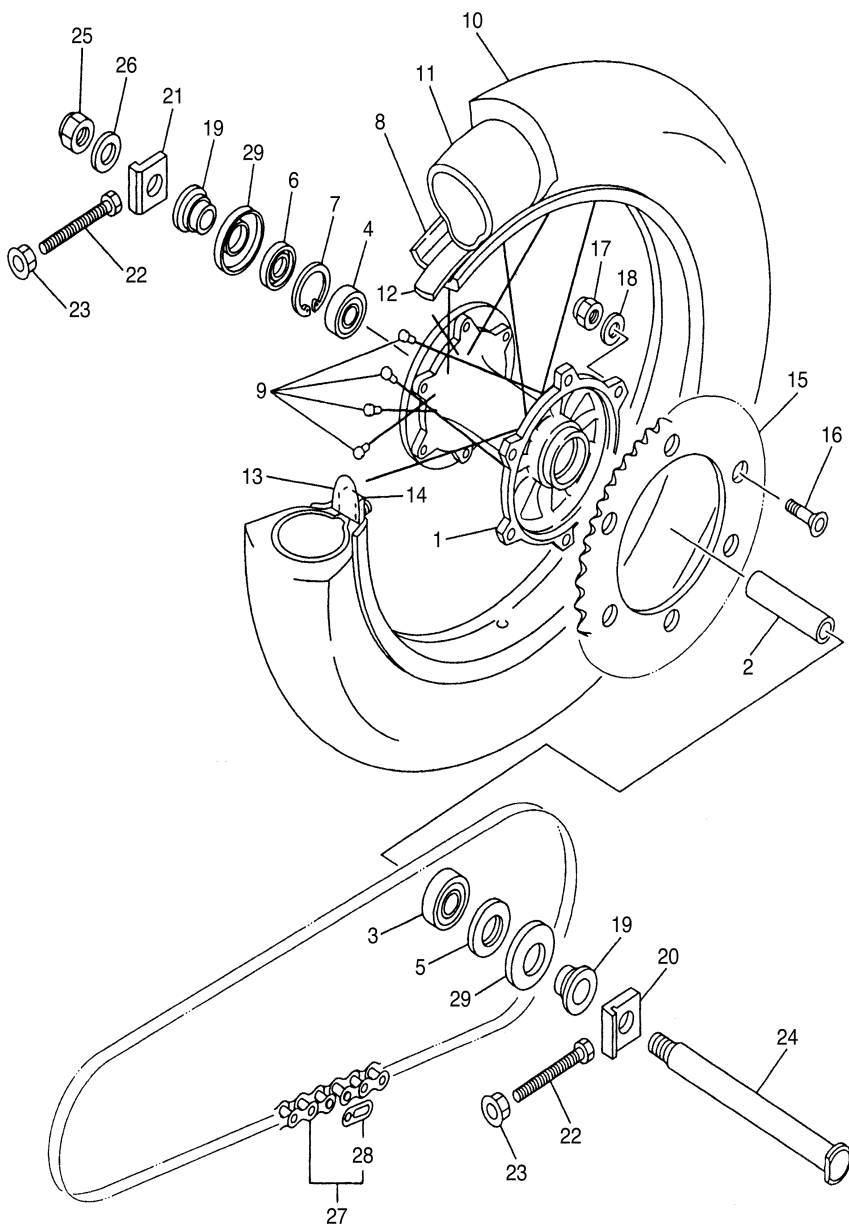
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5MV-2581T-00-00	DISC BRAKE ASSY	1	
2	90149-06327-00	SCREW	6	
3	5UN-2580T-00-00	CALIPER ASSY (LEFT)	1	
4	5UN-W0057-00-00	..PISTON ASSY, CALIPER ...	1	
5	3JD-W0047-00-00	...CALIPER SEAL KIT	1	
6	5DH-25919-00-00	..SUPPORT, PAD	1	
7	36Y-W0048-00-00	.. BLEED SCREW KIT	1	
8	5MV-W0045-01-00	..BRAKE PAD KIT	1	
9	5DH-25933-00-00	..WASHER, PAD PIN	1	
10	5DH-25916-00-00	..PLUG	1	
11	3SP-25926-51-00	..BOLT	1	
12	3SP-25914-51-00	..PIN, SLIDE	1	
13	3JD-25917-00-00	..BOOT, CALIPER	1	
14	1UY-25937-51-00	..BOOT 2	1	
15	90105-08659-00	BOLT, FLANGE	2	
16	5DH-2314E-00-00	COVER, HOSE	1	
17	95827-06012-00	BOLT, FLANGE	1	
18	90105-081A1-00	BOLT, FLANGE	1	
19	5DH-25875-00-00	HOLDER, BRAKE HOSE 1	1	
20	92907-08200-00	WASHER	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1100-B300



5TJ1110-B310

REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	5ET-25311-00-00	HUB, REAR	1	
2	5ET-25317-00-00	SPACER, BEARING	1	
3	93306-27205-00	BEARING	1	
4	93306-07202-00	BEARING	1	
5	93106-30044-00	OIL SEAL	1	
6	93106-30045-00	OIL SEAL	1	
7	99009-45500-00	CIRCLIP	1	
8	94421-18610-00	RIM (2.15-18)	1	
9	5GS-25304-00-00	SPOKE SET, REAR	1	
10	94111-18008-00	TIRE (110/100-18 64M D739) ..	1	UR DUNLOP
11	94212-18188-00	TUBE (110-140/80-100-18 M/C) .	1	UR DUNLOP
12	94309-18146-00	BAND, RIM (2.15-18)	1	UR DUNLOP
13	3JE-25394-00-00	SPACER, BEAD	2	
14	4XM-25364-00-00	DAMPER	2	
15	5GS-25450-50-00	SPROCKET, DRIVEN (50T) ...	1	STD FOR CAN,ZAF
	5GS-25448-50-00	SPROCKET, DRIVEN (48T) ...	1	AP FOR CAN,ZAF
	5GS-25452-50-00	SPROCKET, DRIVEN (52T) ...	1	AP FOR CAN,ZAF
16	90109-081G1-00	BOLT	6	
17	90185-08169-00	NUT, SELF-LOCKING	6	
18	90201-08326-00	WASHER, PLATE	6	
19	5UN-25383-00-00	COLLAR, WHEEL	2	
20	5NY-25388-00-00	PULLER, CHAIN 1	1	
21	5NY-25389-00-00	PULLER, CHAIN 2	1	
22	90101-08777-00	BOLT	2	
23	95707-08500-00	NUT, FLANGE	2	
24	5ET-25381-00-00	AXLE, WHEEL	1	
25	90185-20168-00	NUT, SELF-LOCKING	1	
26	90201-203U1-00	WASHER, PLATE	1	
27	9Y58A-76113-00	CHAIN (DID 520VM-114LL) ...	1	
28	94681-76021-00	..JOINT, CHAIN	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

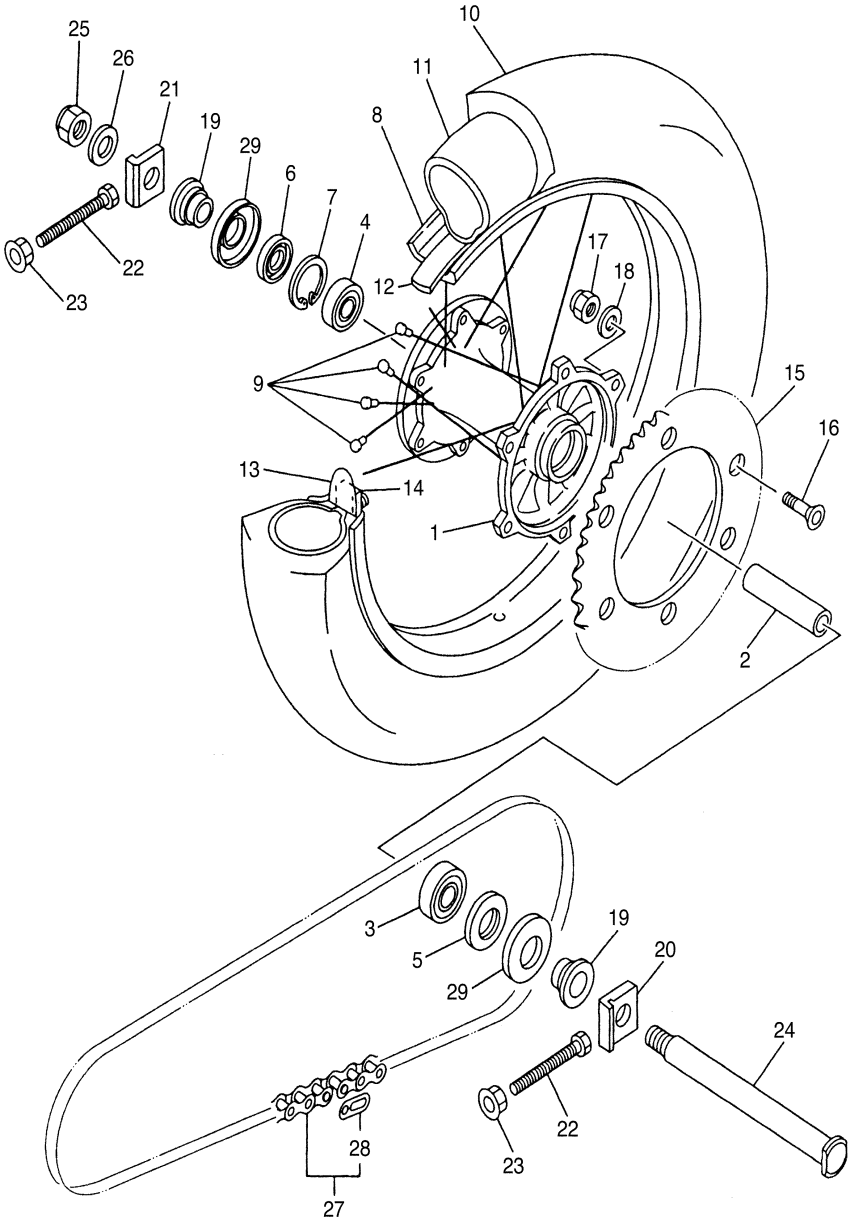
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REAR WHEEL

Ref.	Part			
No.	Number	Description	Qty	Remarks
29	5ET-25367-00-00	COVER, HUB DUST	2	

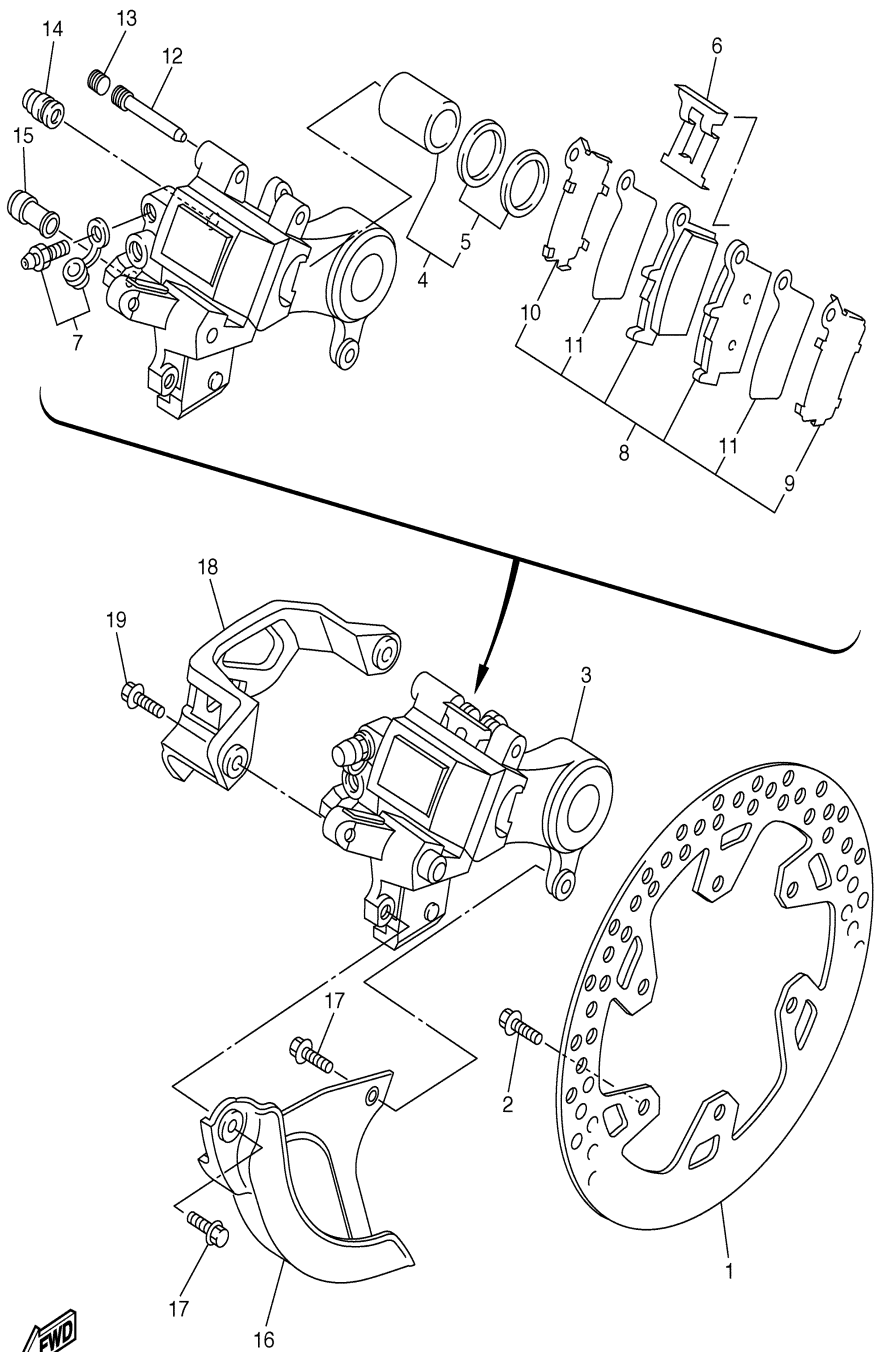
CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1110-B310

REAR BRAKE CALIPER



Ref. No.	Part Number	Description	Qty	Remarks
1	5NY-2582W-00-00	DISC, REAR BRAKE 2	1	
2	90109-065G4-00	BOLT	6	
3	5UN-2580W-20-00	CALIPER ASSY, REAR 2	1	
4	5UN-W0057-50-00	..PISTON ASSY, CALIPER ...	1	
5	5UN-W0047-50-00	...CALIPER SEAL KIT	1	
6	5DH-25919-50-00	..SUPPORT, PAD	1	
7	36Y-W0048-00-00	.. BLEED SCREW KIT	1	
8	5UN-W0046-60-00	..BRAKE PAD KIT 2	1	
9	5UN-25828-60-00	...SHIM, CALIPER	1	
10	5UN-25827-60-00	...SHIM, CALIPER	1	
11	5UN-22898-60-00	...INSULATOR, HEAT	2	
12	8CR-25924-00-00	..PIN, PAD	1	
13	5DH-25916-00-00	..PLUG	1	
14	3JD-25917-00-00	..BOOT, CALIPER	1	
15	1UY-25937-51-00	..BOOT 2	1	
16	5DH-25718-01-00	PROTECTOR, DISK BRAKE ...	1	
17	95027-06012-00	BOLT, FLANGE	2	
18	5TA-27491-00-00	PROTECTOR	1	
19	90105-06696-00	BOLT, FLANGE	2	

CONTENTS

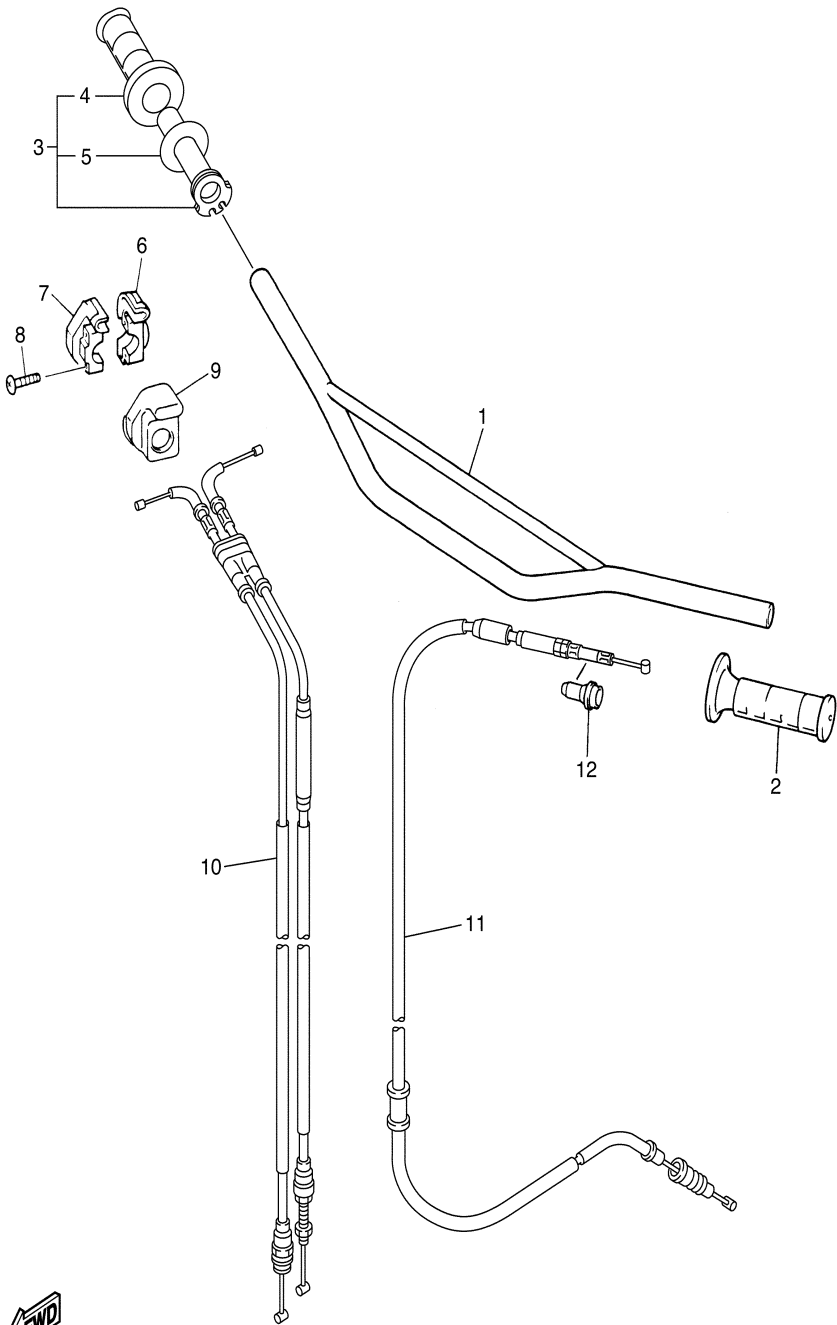
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

STEERING HANDLE. CABLE

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	4XM-26111-00-00	HANDLEBAR	1	
2	4GY-26241-00-00	GRIP	1	
3	5BE-26240-00-00	GRIP ASSY	1	
4	4GY-26242-00-00	..GRIP (RIGHT)	1	
5	3Y1-26249-00-00	..RING, LEAF	1	
6	5BE-26281-00-00	CAP, GRIP UPPER	1	
7	5BE-26282-00-00	CAP, GRIP LOWER	1	
8	98507-05020-00	SCREW, PAN HEAD	2	
9	5SF-26287-00-00	COVER, CAP GRIP	1	
10	5TA-26302-01-00	THROTTLE CABLE ASSY	1	
11	5TJ-26335-00-00	CABLE, CLUTCH	1	
12	5HD-26342-00-00	BOOT, CABLE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



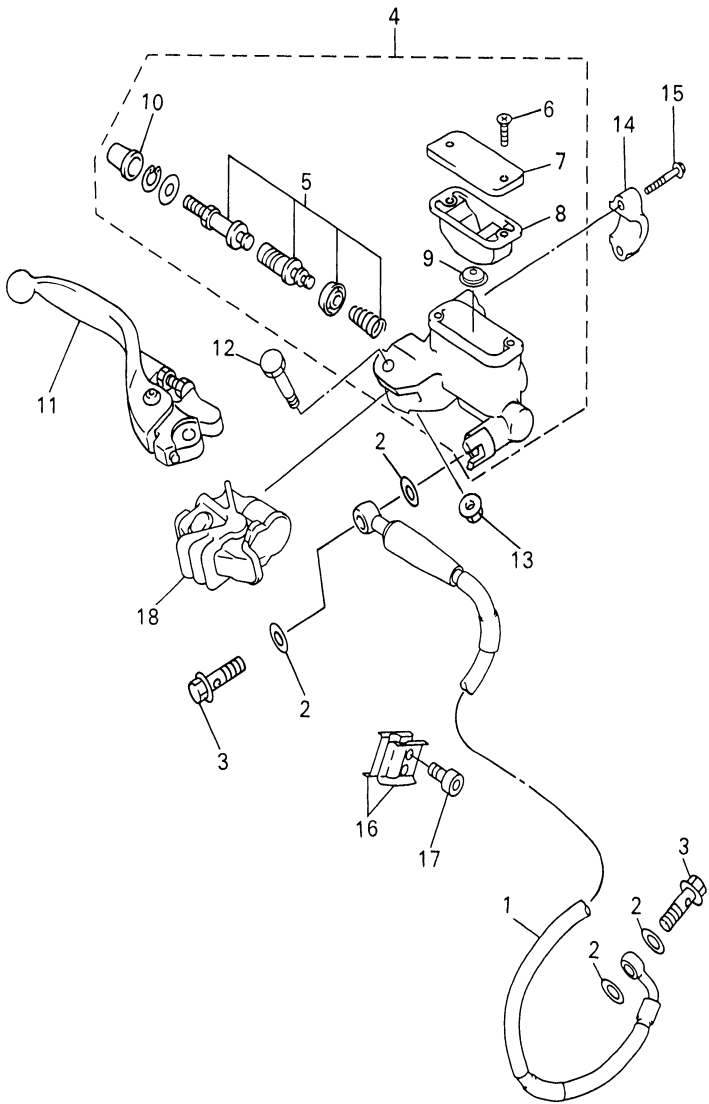
5TJ1100-B330

FRONT MASTER CYLINDER

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-25872-00-00	HOSE, BRAKE 1	1	
2	90201-10118-00	WASHER, PLATE	4	
3	90401-10172-00	BOLT, UNION	2	
4	5UN-W2587-00-00	MASTER CYLINDER SUB ASSY	1	
5	5NY-W0041-00-00	..CYLINDER KIT, MASTER ...	1	
6	98706-04012-00	..SCREW, FLAT HEAD	2	
7	5MV-25852-01-00	..CAP, RESERVOIR	1	
8	56A-25854-00-00	..DIAPHRAGM, RESERVOIR ..	1	
9	5CG-25715-00-00	..SEPARATOR ASSY	1	
10	5NY-25868-00-00	..BOOT, MASTER CYLINDER .	1	
11	5MV-83922-00-00	LEVER 2	1	
12	5MV-2589F-00-00	BOLT, LEVER	1	
13	95701-06500-00	NUT, FLANGE	1	
14	5MV-25867-00-00	BRACKET, MASTER CYLINDER	1	
15	5MV-25833-00-00	BOLT, FITTING	2	
16	90465-16258-00	CLAMP	2	
17	91317-06014-00	BOLT, HEXAGON SOCKET HEAD	2	
18	5NY-26372-00-00	COVER, HANDLE LEVER 1 ...	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	D7
FRONT WHEEL	E1
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



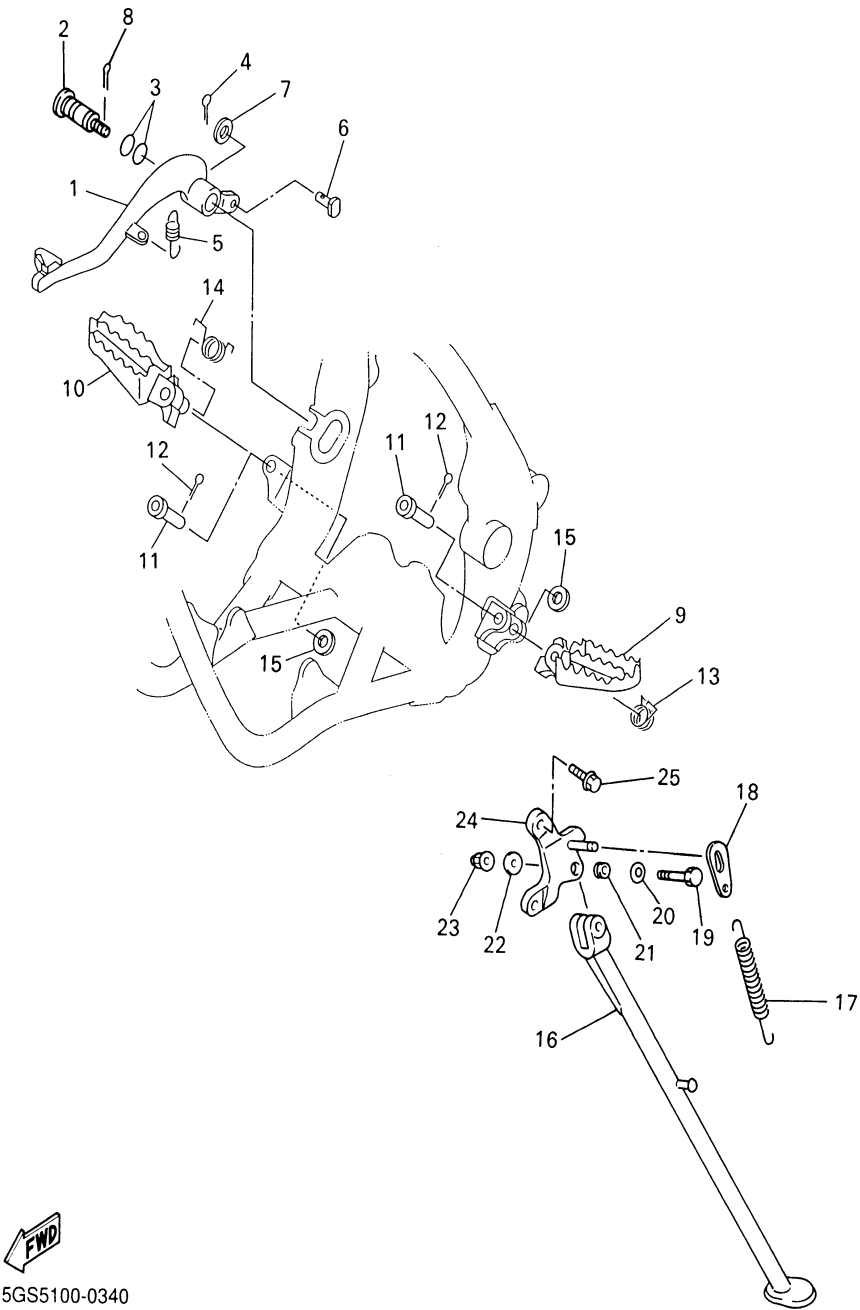
5SF1100-2330

STAND. FOOTREST

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TA-27200-00-00	PEDAL, BRAKE	1	
2	5JG-27217-00-00	BOLT	1	
3	93210-11073-00	O-RING	2	
4	91401-20012-00	PIN, COTTER	1	
5	90506-16500-00	SPRING, TENSION	1	
6	90240-08120-00	PIN, CLEVIS	1	
7	90201-08089-00	WASHER, PLATE	1	
8	90468-16191-00	CLIP	1	
9	5ET-27411-00-00	FOOTREST 1	1	
10	5ET-27421-00-00	FOOTREST 2	1	
11	90240-10142-00	PIN, CLEVIS	2	
12	91401-25015-00	PIN, COTTER	2	
13	90508-282B8-00	SPRING, TORSION	1	
14	90508-282B9-00	SPRING, TORSION	1	
15	90201-10119-00	WASHER, PLATE	2	
16	5BF-27311-00-00	STAND, SIDE	1	
17	90506-35473-00	SPRING, TENSION	1	
18	5GS-27315-50-00	LINK, SIDE STAND	1	
19	90101-10738-00	BOLT	1	
20	90201-112U6-00	WASHER, PLATE	1	
21	90387-1003G-00	COLLAR	1	
22	92990-10200-00	WASHER, PLAIN	1	
23	95617-10100-00	NUT, U	1	
24	5GS-21458-50-00	BRACKET, SIDE STAND	1	
25	95027-10020-00	BOLT, FLANGE	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

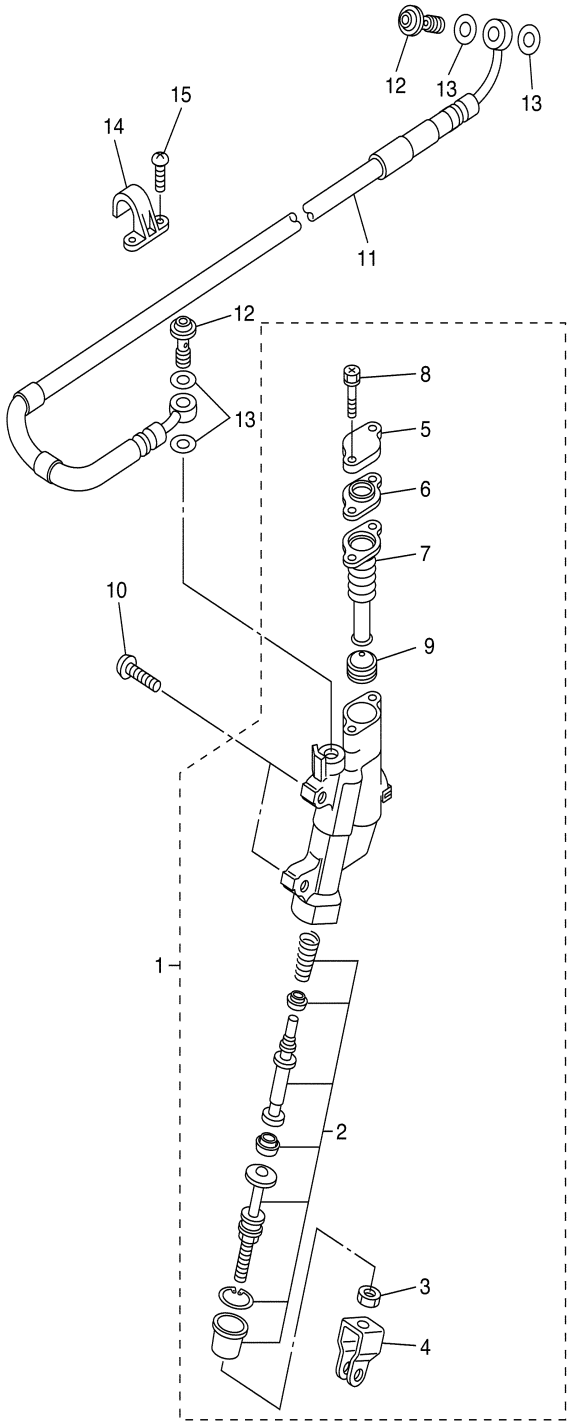


REAR MASTER CYLINDER

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5UN-2583V-00-00	RR. MASTER CYLINDER ASSY.	1	
2	5UN-W0042-50-00	. .CYLINDER KIT, MASTER . . .	1	
3	5UN-27218-00-00	. .NUT	1	
4	5UN-27222-00-00	. .JOINT	1	
5	5UN-25852-50-00	. .CAP, RESERVOIR	1	
6	5UN-2585B-00-00	. .PLATE, DIAPHRAGM	1	
7	5UN-25854-00-00	. .DIAPHRAGM, RESERVOIR . .	1	
8	5UN-27217-00-00	. .BOLT	2	
9	5CG-25715-00-00	. .SEPARATOR ASSY	2	
10	90111-06029-00	BOLT	2	
11	5UN-25873-00-00	HOSE, BRAKE 2	1	
12	90401-10172-00	BOLT, UNION	2	
13	90201-10118-00	WASHER, PLATE	4	
14	2VM-25876-00-00	HOLDER, BRAKE HOSE 2	2	
15	98517-05010-00	SCREW, PAN HEAD	4	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



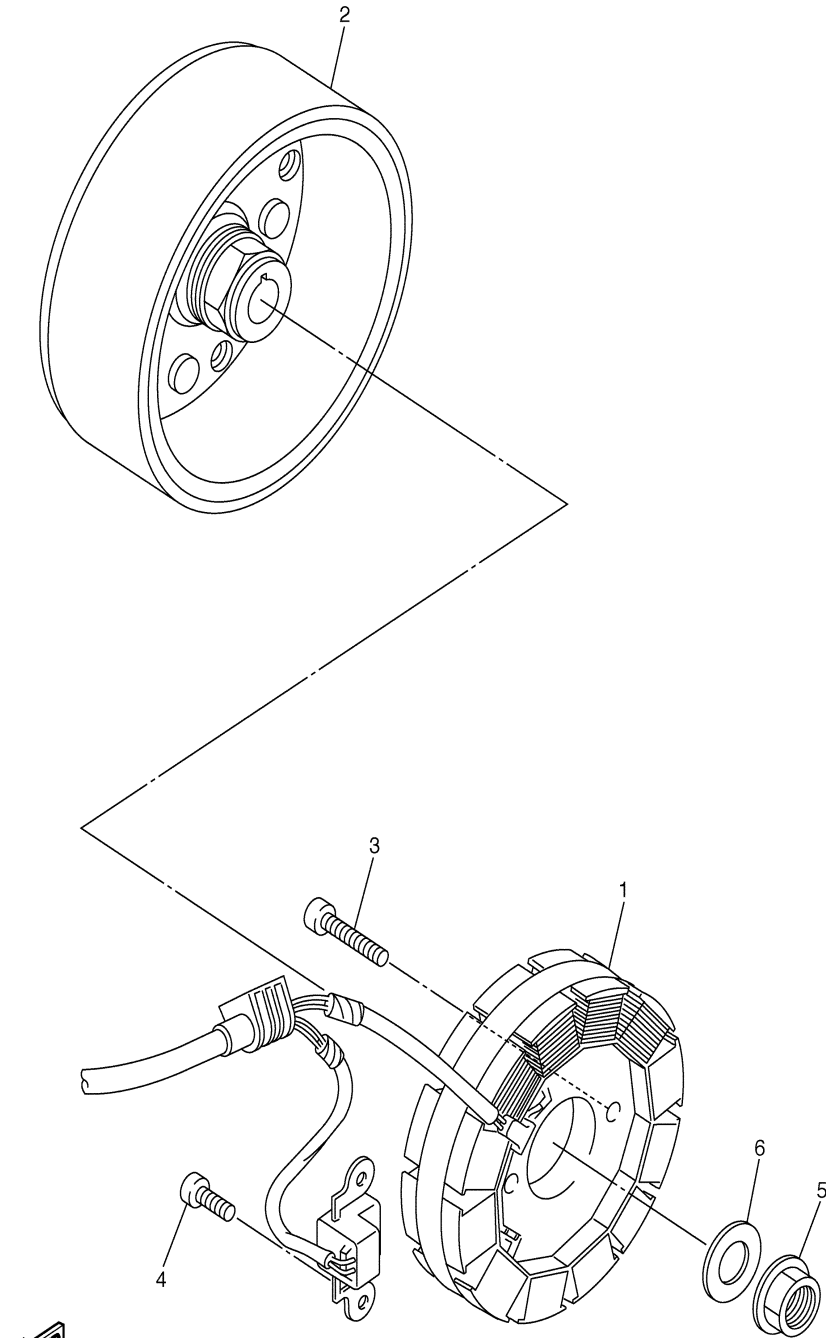
5TA1100-B350

GENERATOR

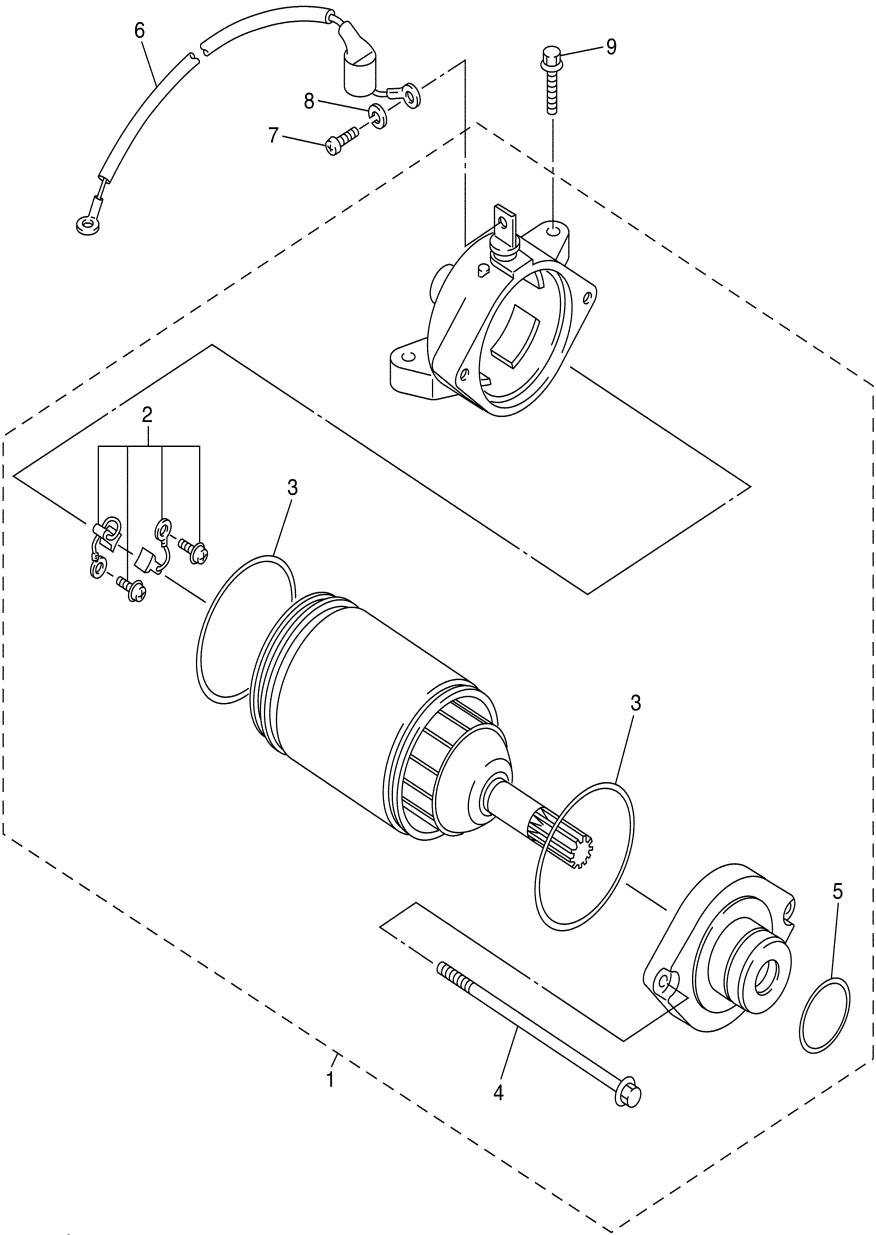
Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-81410-00-00	STATOR ASSY	1	
2	5TJ-81450-00-00	ROTOR ASSY	1	
3	91317-05020-00	BOLT	2	
4	91317-06014-00	BOLT, HEXAGON SOCKET HEAD	2	
5	90179-12657-00	NUT	1	
6	90201-12020-00	WASHER, PLATE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



STARTING MOTOR



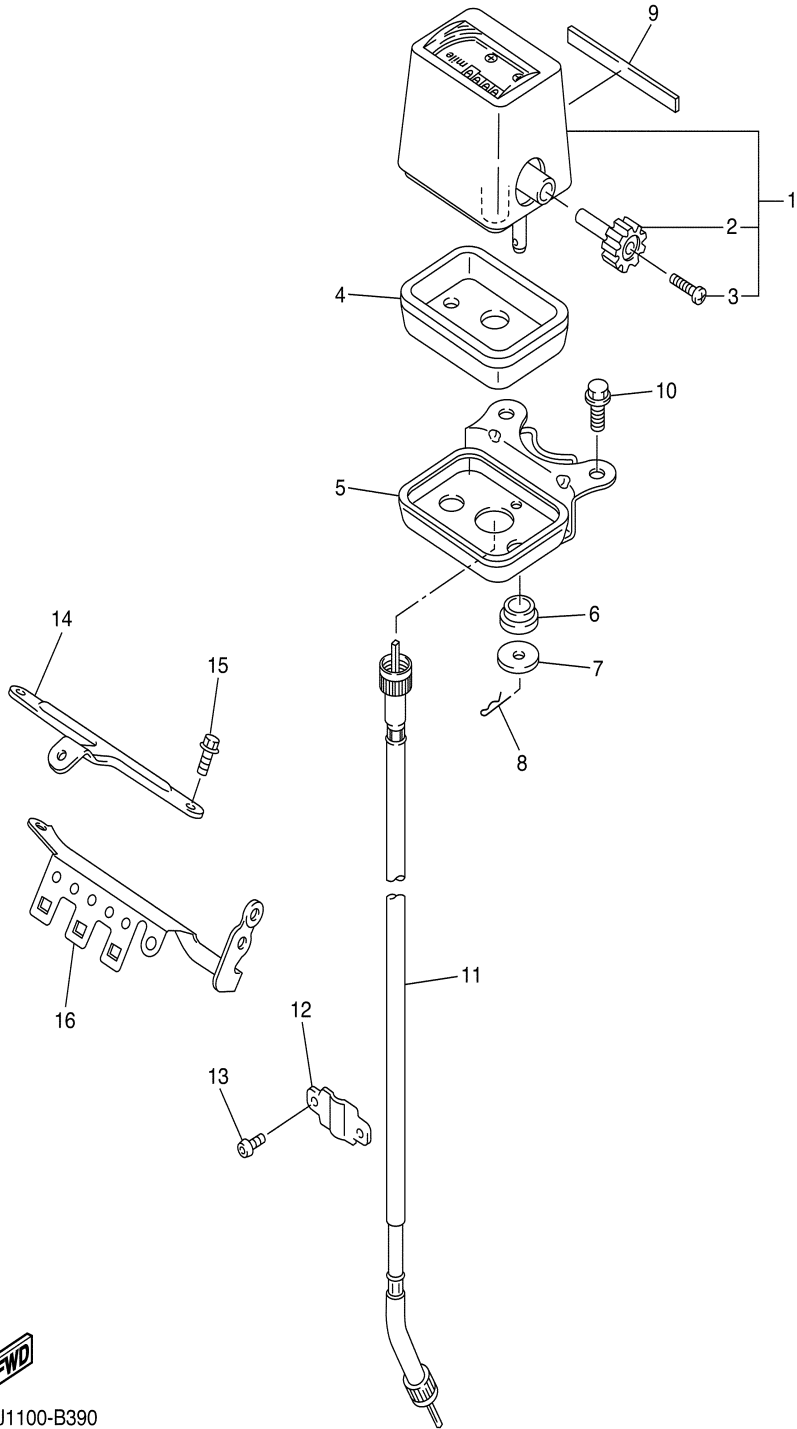
Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-81890-00-00	MOTOR ASSY	1	
2	5TJ-81801-00-00	..BRUSH SET	1	
3	93210-44678-00	..O-RING	2	
4	50W-81846-M0-00	..SCREW	2	
5	93210-25711-00	..O-RING	1	
6	5TJ-8183G-00-00	CORD COMP.	1	
7	98507-05008-00	SCREW, PAN HEAD	1	
8	92907-05100-00	WASHER, SPRING	1	
9	95027-06025-00	BOLT, FLANGE	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5TJ1100-B380



5TJ1100-B390

METER

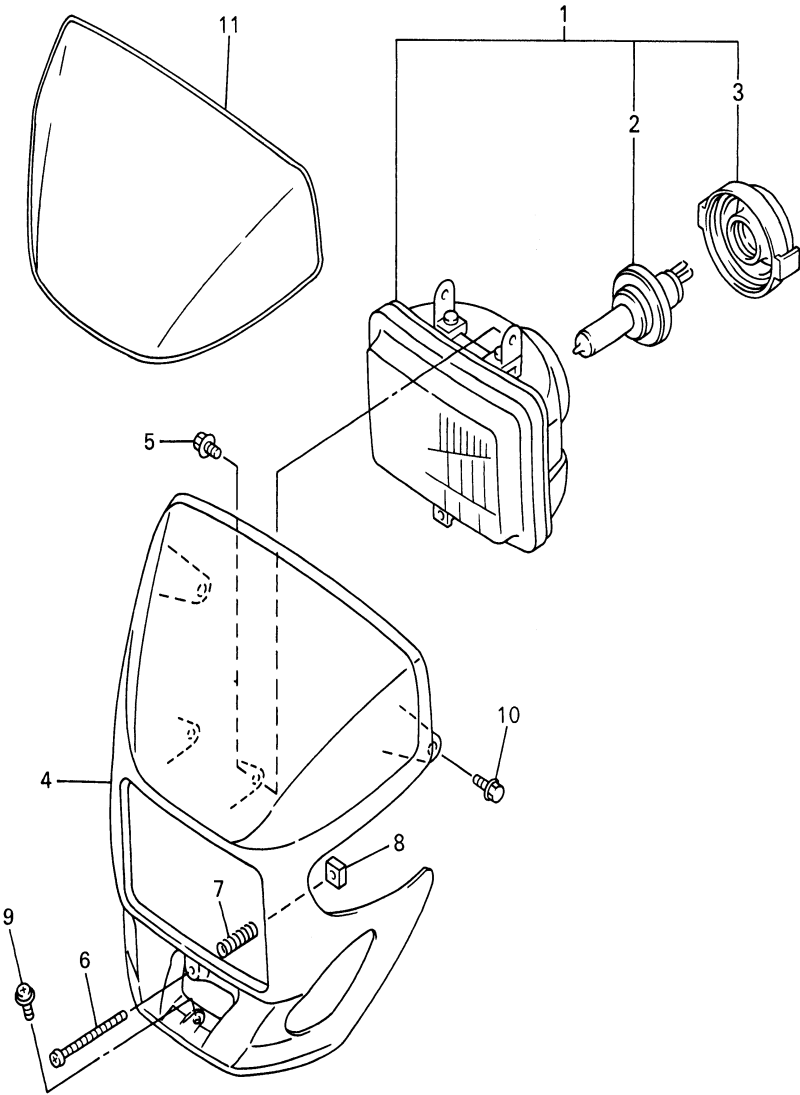
Ref. No.	Part Number	Description	Qty	Remarks
1	5TJ-8355W-10-00	TRIP METER COMP. (MILE) ...	1	
2	1AE-83578-00-00	. .KNOB, TRIP METER	1	
3	90157-02031-00	. .SCREW, PAN HEAD	1	
4	4V5-83513-00-00	DAMPER	1	
5	5NG-83519-00-00	BRACKET, METER	1	
6	1M1-83526-00-00	DAMPER 2	2	
7	90201-05033-00	WASHER, PLATE	2	
8	437-83525-00-00	CLIP	2	
9	2HR-83592-00-00	DAMPER	1	
10	95027-06010-00	BOLT, FLANGE	2	
11	5BF-83550-00-00	SPEEDOMETER CABLE ASSY	1	
12	5BF-2317M-00-00	STAY 3	1	
13	92017-05008-00	BOLT, BUTTON HEAD	2	
14	5NG-84319-50-00	STAY, HEADLIGHT 2	1	
15	95027-08012-00	BOLT, FLANGE	2	
16	5TJ-8350E-00-00	BRACKET	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

HEADLIGHT

Ref.	Part				
No.	Number	Description	Qty	Remarks	
1	5BF-84310-00-00	HEADLIGHT UNIT ASSY	1		
2	5V2-84314-00-XX	.. BULB (12V-60/55W)	1	(H4) HALOGEN	
3	5BF-84397-00-00	..COVER, SOCKET	1		
4	5BF-84330-00-00	BODY ASSY	1		
5	55U-84337-00-00	BOLT, SPECIAL	2		
6	5BF-8433E-00-00	SCREW, ADJUSTING	1		
7	8A5-84332-00-00	SPRING	1		
8	5BF-84334-00-00	NUT, ADJUSTING	1		
9	90159-06189-00	SCREW, WITH WASHER	1		
10	95827-06010-00	BOLT, FLANGE	2		
11	5BF-2339E-00-00	GRAPHIC 1	1		



5NG1100-1380

CONTENTS

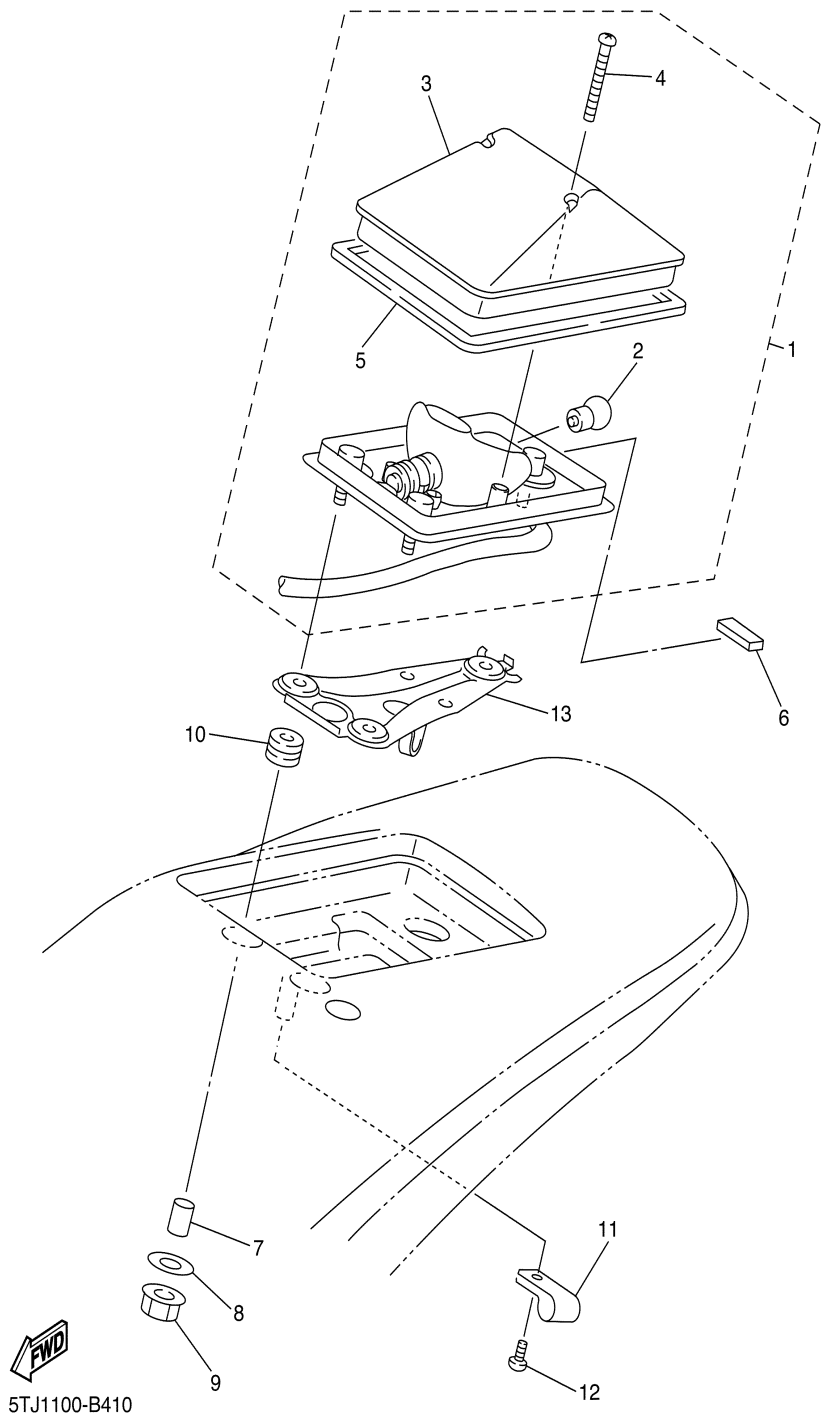
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

TAILLIGHT

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-84710-00-00	TAILLIGHT UNIT ASSY	1	
2	36Y-84714-40-00	.BULB, TAILLIGHT (12V-21/5W)	1	
3	4GY-84733-00-00	.LENS, TAILLIGHT	1	
4	97706-40530-00	.SCREW, TAPPING	2	
5	4GY-84723-00-00	.GASKET, TAIL LENS	1	
6	1HX-27415-00-00	.PLATE, DAMPER	1	
7	90387-065L5-00	COLLAR	3	
8	90201-06057-00	WASHER, PLATE	3	
9	95707-06500-00	NUT, FLANGE	3	
10	90480-14102-00	GROMMET	3	
11	90461-11099-00	CLAMP	2	
12	97780-40010-00	SCREW, TAPPING	2	
13	5TJ-21677-00-00	PLATE, FITTING 3	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

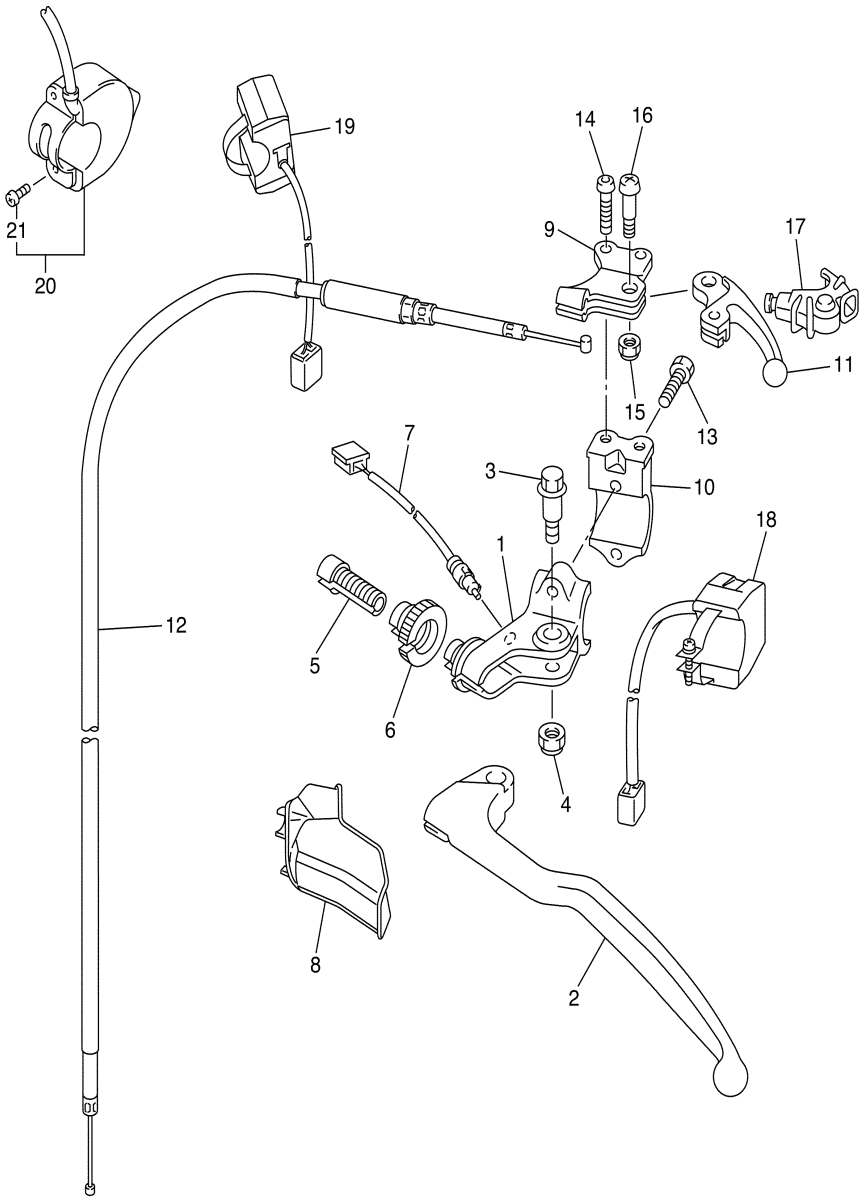


HANDLE SWITCH. LEVER

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-82911-00-00	HOLDER, LEVER 1	1	
2	5TJ-83912-00-00	LEVER 1	1	
3	90109-06027-00	BOLT	1	
4	95607-06100-00	.NUT, U	1	
5	5TA-26337-00-00	BOLT, ADJUSTING	1	
6	5HD-83951-00-00	BOLT, CABLE ADJUSTING ...	1	
7	5TJ-82917-00-00	SWITCH	1	
8	5TJ-26372-00-00	COVER, HANDLE LEVER 1 ...	1	
9	5TA-82946-00-00	HOLDER, STARTER LEVER ..	1	
10	5TA-82913-01-00	HOLDER, LEVER LOWER 1 ...	1	
11	5TA-83941-00-00	LEVER, STARTER	1	
12	5TA-26334-00-00	CABLE, STARTER 2	1	
13	97007-05016-00	BOLT	2	
14	92017-05012-00	BOLT, BUTTON HEAD	2	
15	95607-05100-00	NUT, U	1	
16	90149-05163-00	SCREW	1	
17	5TA-26339-00-00	BOOT	1	
18	5TJ-83976-00-00	SWITCH, HANDLE 1	1	
19	5TJ-83976-10-00	SWITCH, HANDLE 1	1	
20	5NG-83976-50-00	SWITCH, HANDLE 1	1	
21	98507-04014-00	. .SCREW, PAN HEAD	2	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	D7
FRONT WHEEL	E1
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

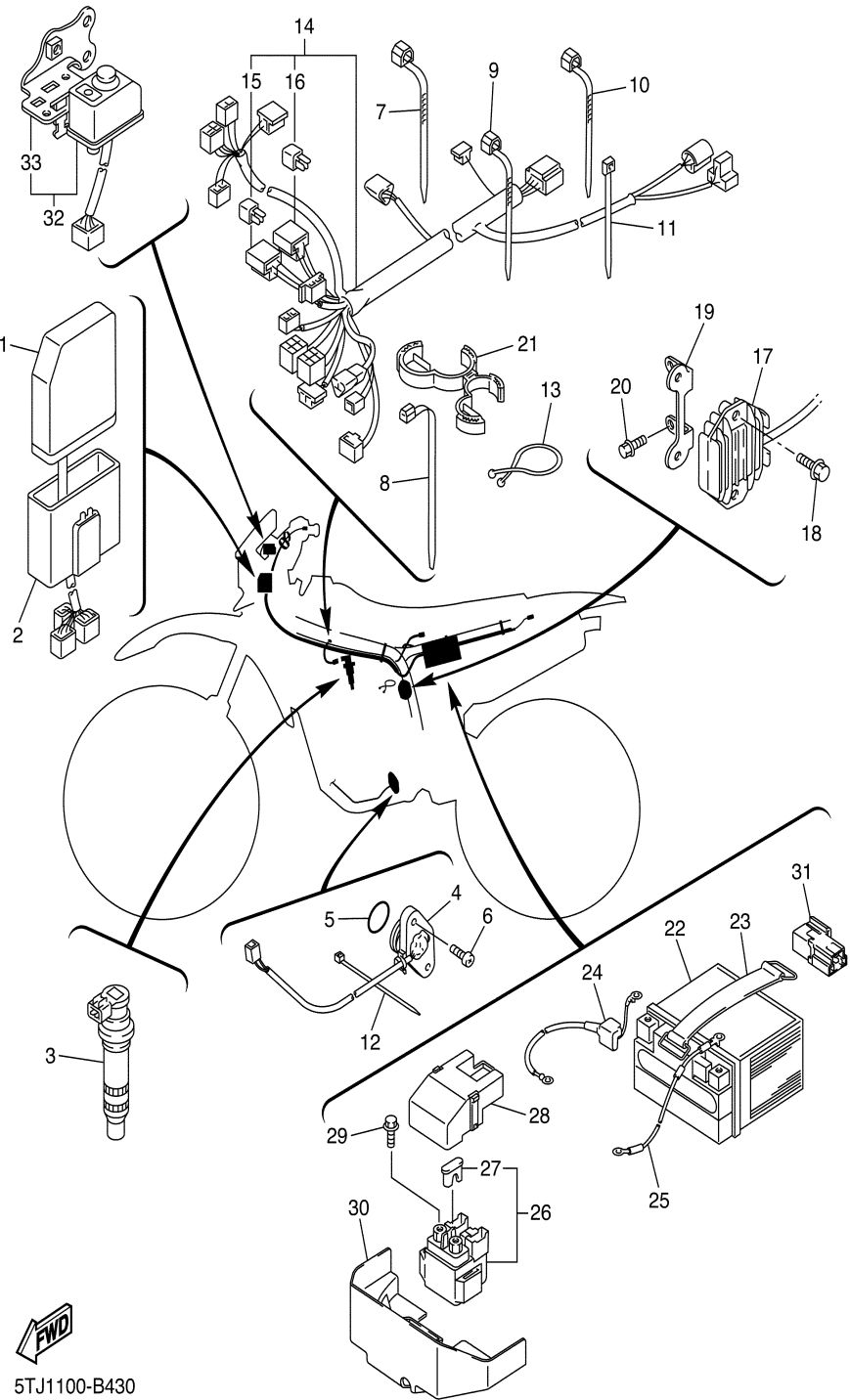


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ELECTRICAL 1

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TJ-85540-00-00	C.D.I. UNIT ASSY	1	
2	5TJ-85546-00-00	BAND	1	
3	5TA-82310-00-00	IGNITION COIL ASSY	1	
4	5TJ-82540-00-00	NEUTRAL SWITCH ASSY	1	
5	93210-21276-00	O-RING	1	
6	90154-05026-00	SCREW, BINDING	2	
7	90464-13077-00	CLAMP	4	
8	90464-15152-00	CLAMP	5	
9	90464-15195-00	CLAMP	5	
10	90464-15195-00	CLAMP	1	
11	1UA-82591-00-00	CLAMP	3	
12	5Y9-12491-00-00	CLAMP 1	5	
13	90464-23041-00	CLAMP	1	
14	5TJ-82590-00-00	WIRE HARNESS ASSY	1	
15	5TJ-81980-00-00	..DIODE ASSY	1	
16	4WA-81980-00-00	..DIODE ASSY	1	
17	5TJ-81960-00-00	RECTIFIER & REGULATOR ASSY	1	
18	95027-06020-00	..BOLT, FLANGE	2	
19	5TJ-2128A-00-00	BRACKET, REGULATOR	1	
20	95027-06010-00	BOLT, FLANGE	2	
21	90464-29223-00	CLAMP	1	
22	4TP-82100-01-00	BATTERY ASSY (YTZ7S)	1	
23	8CY-82131-00-00	BAND, BATTERY	1	
24	5TJ-82115-00-00	WIRE, PLUS LEAD	1	
25	5TJ-82116-00-00	WIRE, MINUS LEAD	1	
26	5TJ-81940-10-00	STARTER RELAY ASSY	1	
27	42X-82151-00-00	..FUSE (10A-BL)	2	
28	5SL-82119-10-00	COVER, LEAD WIRE	1	
29	95027-06008-00	BOLT, FLANGE	2	

CONTENTS	
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



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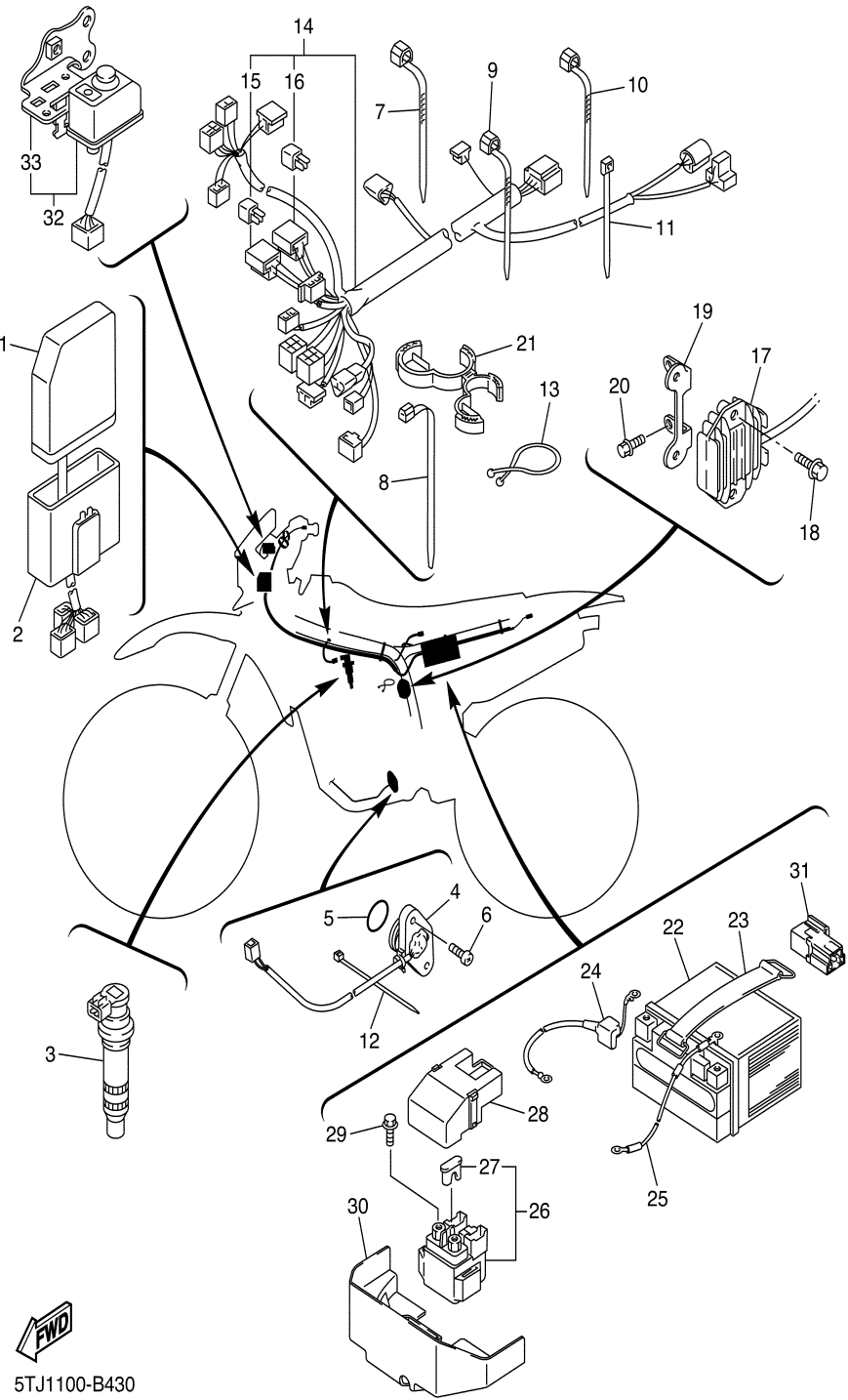
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ELECTRICAL 1

Ref.	Part			
No.	Number	Description	Qty	Remarks
30	5TJ-81952-00-00	HOLDER, RELAY	1	
31	8DM-81950-00-00	RELAY ASSY	1	
32	5TJ-82510-00-00	MAIN SWITCH ASSY	1	
33	5TJ-82514-00-00	..STAY, MAIN SWITCH	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11

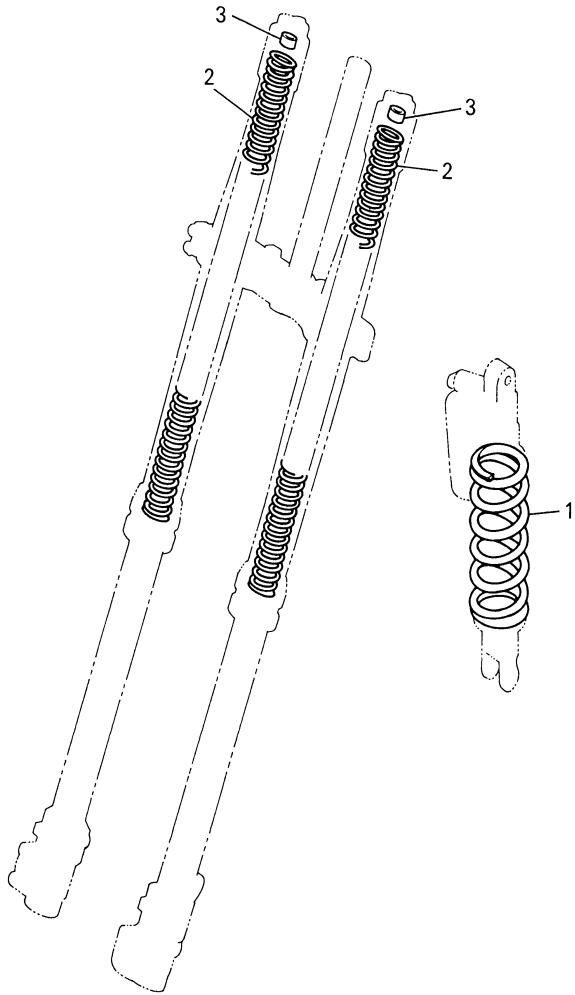


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ALTERNATE (CHASSIS)

Ref. No.	Part Number	Description	Qty	Remarks
1	5UN-22212-10-00	SPRING (K=4.5)	1	AP
	5UN-22212-50-00	SPRING (K=5.3)	1	AP
	5UN-22212-60-00	SPRING (K=5.5)	1	AP
	5UN-22212-70-00	SPRING (K=5.7)	1	AP
	5UN-22212-A0-00	SPRING (K=APPROX.4.5)	1	AP
	5UN-22212-B0-00	SPRING (K=APPROX.4.7)	1	AP
	5UN-22212-C0-00	SPRING (K=APPROX.4.9)	1	AP
	5UN-22212-D0-00	SPRING (K=APPROX.5.1)	1	AP
	5UN-22212-E0-00	SPRING (K=APPROX.5.3)	1	AP
	5UN-22212-F0-00	SPRING (K=APPROX.5.5)	1	AP
	5UN-22212-G0-00	SPRING (K=APPROX.5.7)	1	AP
	5UN-22212-00-00	SPRING (K=4.3)	1	AP
	5UN-22212-20-00	SPRING (K=4.7)	1	AP
	5UN-22212-30-00	SPRING (K=4.9)	1	AP
	5UN-22212-40-00	SPRING (K=5.1)	1	AP
2	4SS-23141-10-00	SPRING, FRONT FORK (K=0.38)	2	AP
	4SS-23141-20-00	SPRING, FRONT FORK (K=0.39)	2	AP
	4SS-23141-30-00	SPRING, FRONT FORK (K=0.40)	2	AP
	4SS-23141-40-00	SPRING, FRONT FORK (K=0.41)	2	AP
	4SS-23141-50-00	SPRING, FRONT FORK (K=0.42)	2	AP
	4SS-23141-60-00	SPRING, FRONT FORK (K=0.43)	2	AP
	5BE-23141-L0-00	SPRING, FRONT FORK (K=0.45)	2	AP
	5BE-23141-00-00	SPRING, FRONT FORK (K=0.46)	2	AP
	5ET-23141-20-00	SPRING (K=APPROX.0.40)	2	AP
	5ET-23141-00-00	SPRING (K=APPROX.0.41)	2	AP
	5ET-23141-30-00	SPRING (K=APPROX.0.42)	2	AP
	5ET-23141-10-00	SPRING (K=APPROX.0.43)	2	AP
	5ET-23141-40-00	SPRING (K=APPROX.0.44)	2	AP
	5GR-23141-00-00	SPRING, FRONT FORK (K=0.47)	2	AP
	5NL-23141-00-00	SPRING, FRONT FORK (K=0.44)	2	AP

CONTENTS	
ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



5BE100-8390

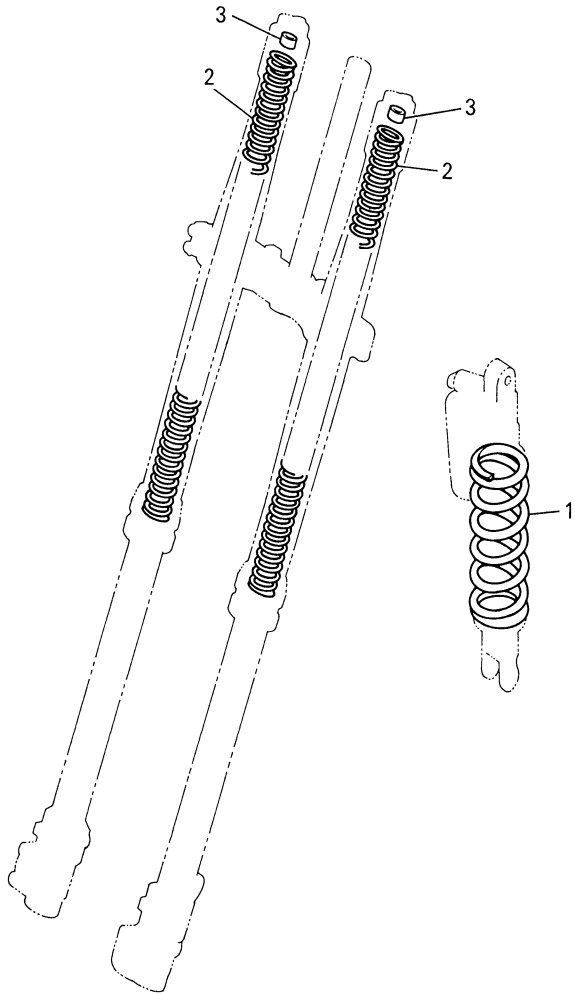
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ALTERNATE (CHASSIS)

Ref.	Part			
No.	Number	Description	Qty	Remarks
3	4SS-23364-L0-00	COLLAR 2	2	UN

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



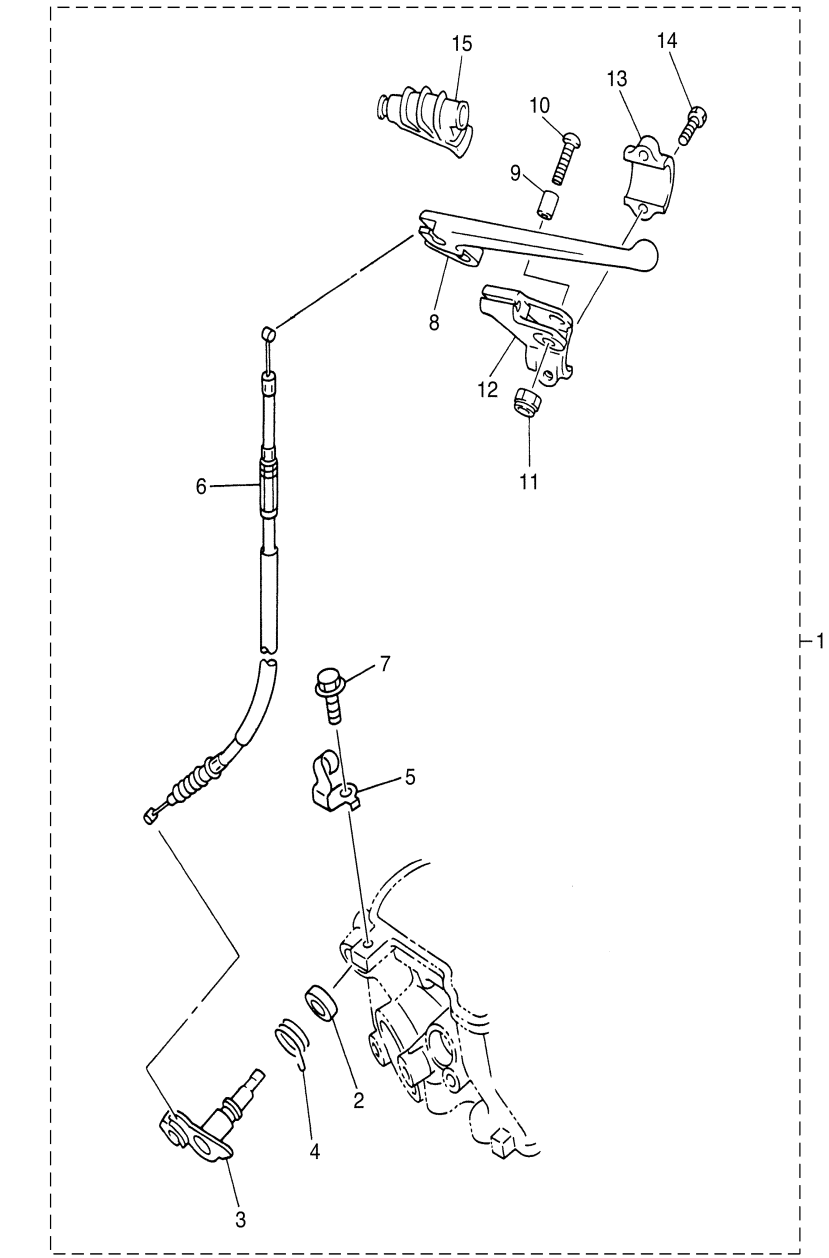
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ALTERNATE

Ref.	Part			
No.	Number	Description	Qty	Remarks
1	5TA-W1228-00-00	DECOMPRESSION KIT	1	AP
2	93102-12224-00	. OIL SEAL	1	
3	5BE-12280-10-00	..DECOMPRESSION ASSY ...	1	
4	90508-162B2-00	..SPRING, TORSION	1	
5	5NL-12283-00-00	..BRACKET, DECOMPRESSION	1	
6	5BE-12292-10-00	..CABLE, DECOMPRESSION .	1	
7	95827-06014-00	..BOLT, FLANGE	1	
8	583-83981-00-00	..LEVER, DECOMPRESSION ..	1	
9	5BE-83913-00-00	..COLLAR, LEVER 1	1	
10	98507-05020-00	. SCREW, PAN HEAD	1	
11	95617-05100-00	. NUT, U	1	
12	5BE-82912-00-00	..HOLDER, LEVER UPPER 1 ..	1	
13	38V-82913-00-00	..HOLDER, LEVER LOWER 1 .	1	
14	97007-05016-00	. BOLT	2	
15	583-26352-00-00	..COVER, DECOMPRESSION CABLE	1	

CONTENTS

ALTERNATE	F2
ALTERNATE (CHASSIS)	E12 ,F1
CAMSHAFT. CHAIN	A10
CARBURETOR	B5-7
CLUTCH	C2
CRANKCASE	B9
CRANKCASE COVER 1	B10-11
CRANKSHAFT. PISTON	A7
CYLINDER	A5-6
ELECTRICAL 1	E10-11
EXHAUST	B8
FENDER	C9
FRAME	C7-8
FRONT BRAKE CALIPER	D8
FRONT FORK	D3-4
FRONT MASTER CYLINDER	E1
FRONT WHEEL	D7
FUEL TANK	D5
GENERATOR	E4
HANDLE SWITCH. LEVER	E9
HEADLIGHT	E7
INTAKE	B3-4
METER	E6
OIL CLEANER	B2
OIL PUMP	B1
RADIATOR. HOSE	A12
REAR ARM	C11-12
REAR BRAKE CALIPER	D11
REAR MASTER CYLINDER	E3
REAR SUSPENSION	D1
REAR WHEEL	D9-10
SEAT	D6
SHIFT CAM. FORK	C5
SHIFT SHAFT	C6
SIDE COVER	C10
STAND. FOOTREST	E2
STARTER	B12
STARTER CLUTCH	C1
STARTING MOTOR	E5
STEERING	D2
STEERING HANDLE. CABLE	D12
TAILLIGHT	E8
TRANSMISSION	C3-4
VALVE	A8-9
WATER PUMP	A11



FWD
5TA1100-B400